

### DOOR CATALOGUE

2020

edition 2









folding doors FOLDE 10 - white matt

### EXPLANATIONS: net price | gross price

- panel doors , DRE Cell veneer
- R frame construction doors, DRE Cell veneer
- entrance doors, DRE Cell veneer
- technical doors, DRE Cell veneer
- panel doors, 3D veneer
- frame construction doors, 3D veneer
- entrance doors, 3D veneer
- technical doors, 3D veneer
- panel doors, lacquered HDF board
- R frame construction doors, Finish veneer
- panel doors, painted
- kappa frame construction doors, painted

- panel doors, CPL laminate
- entrance doors, CPL laminate
- technical doors, CPL laminate
- panel doors, natural veneer
- glass doors
- panel doors Sara Eco
- smoke-proof technical doors
- fire resistant technical doors
- anti-burglary doors

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EMENA - golden oak textured

Decor DRE-Cell



\*\*\* decor available only in horizontal wood grain





- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### » OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

leaf price x2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

## fig. 1

e:- 0



edge without rebate

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with EMENA rebated door leaf model door frames equipped with 3 hinges. Left door leaf unit is mirror reflection of the right door leaf unit. .







- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

### fig. 1 straight edge





#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with ENA rebated door leaf model door frames equipped with 3 hinges. .



ash





\*\*\* decor available only in horizontal wood grain





- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'» ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# edge without rebate

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with VERANO rebated door leaf model door frames equipped with 3 hinges.





\*\*\* decor available only in horizontal wood grain

Decor DRE-Cell

- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'» ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with TREVI rebated door leaf model door frames equipped with 3 hinges. Left door unit is mirror reflection of the right door leaf unit, reffers to TREVI 1-2.







TREVI 1



TREVI 2



ash

vintage oak



TREVI 4



TREVI 5



Decor DRE-Cell



\*\*\* decor available only in horizontal wood grain





- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'» ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with TRIESTA rebated door leaf model door frames equipped with 3 hinges. Left door unit is mirror reflection of the right door leaf unit.









\*\*\* decor available only in horizontal wood grain

Decor DRE-Cell



- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick (SOLTE 2 3)
- » flat panel insert (SOLTE 1 2)

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### » OPTIONS AVAILABLE WITH EXTRA CHARGE

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

leaf price x2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock









#### SOLTE panel

#### **SLIDING SYSTEM DOOR LEAF**

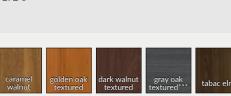
- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use together with SOLTE rebated door leaf model door frames equipped with 3 hinges.







\*\*\* decor available only in horizontal wood grain





- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » flat inserts (REVA 5-7)

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

## straight edge

fig. 1





#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use together with REVA rebated door leaf model door frames equipped with 3 hinges.





\*\*\* decor available only in horizontal wood grain

Decor 3D

Decor DRE-Cell



#### NESTOR 10 white pine















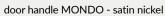




#### FREE MONDO DOOR HANDLE WITH BACKPLATE

(available only with rebated and non-rebated door leaf in NESTOR and ELSA collections in DRE-CELL and 3D decor) colour satin nickel







backplate for simple key lock



backplate for cylinder lock



backplate for toilet







- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut

» cover-up strip for double leaf non-rebated door » double leaf door

leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# fig. 2

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges. .





#### AURI white mat







- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » flat inserts (AURI 6-8)

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf» door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **NON-REBATED DOOR LEAF (extra charge)**

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# edge without rebate

straight edge

fig. 1

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### NOTE: There is possibility to make rebated "40" side panels.

It is required to use together with AURI rebated door leaf model door frames equipped with 3 hinges.





ELSA A3 and ELSA ash

















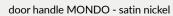
Decor 3D



#### FREE MONDO DOOR HANDLE WITH BACKPLATE

(available only with rebated and non-rebated door leaf in NESTOR and ELSA collections in DRE-CELL and 3D decor) colour satin nickel







backplate for simple key lock

) 0





backplate for cylinder lock

backplate for toilet lock



- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » flat panel insert (ELSA A), profiled 19 mm MDF panels (ELSA B)

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100" » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2

#### » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

ELSA collection is divided into A and B:

B - 19 mm convex panel insert in door leaf colour

A - flat panel insert in door leaf colour

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### NOTE: There is possibility to make rebated "40" side panels.

It is required to use together with EMENA rebated door leaf model door frames equipped with 3 hinges.









cross-section of ELSA A

cross-section of ELSA B







- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » flat panel insert coated with silver laminate (FOSCA 1-3) or in door leaf colour (FOSCA 4-6)

#### **OPTION WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra
- payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use together with FOSCA rebated door leaf model door









FOSCA 1-3 (4mm HDF insert coated with silver laminate)

FOSCA 4-6 (4mm HDF insert coated in door leaf colour)



frames equipped with 3 hinges.



**FOSCA** (5 glass panes)



FOSCA 1 (3 glass panes, 2 HDF panels)



FOSCA 2 (1 glass pane, 4 HDF panels)



FOSCA 3

ash

vintage oak



FOSCA 4 (3 glass panes, 2 HDF panels)



FOSCA 5 (1 glass pane, 4 HDF panels)



FOSCA 6 (5 HDF panels)

DRE-Cell





\*\*\* decor available only in horizontal wood grain



- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick

#### **OPTION WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **NON-REBATED DOOR LEAF (extra charge)**

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels. NOTE: It is required to use together with PREMIUM rebated door leaf model door frames equipped with 3 hinges.



fig. 2



PREMIUM,

PREMIUM 1-3

(4 mm glass pane)



In PREMIUM 12 and 13 models, from the top edge there

\* PREMIUM 4-7, 12 (4 mm HDF inserts in door leaf colour)



\*\* PREMIUM 8-11, 13 (4mm HDF inserts , coated with a silver laminate)



PREMIUM PREMIUM 4\* PREMIUM 8\*\*



PREMIUM 1 PREMIUM 5\* PREMIUM 9\*\*



PREMIUM 2 PRFMIUM 6\* PREMIUM 10\*\*



PRFMIUM 3 PREMIUM 7\* PREMIUM 11\*\*



PREMIUM 12 2 glass panes, 6 inserts in the colour of the door leaf



PREMIUM 13 inserts coated with a silver laminate



























Decor DRE-Cell

<sup>\*\*\*</sup> decor available only in horizontal wood grain



PIANO - Polish oak 3D





leaf price x2

#### **STANDARD OPTIONS**

- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » 16 mm convex panel (PIANO 1-2, PIANO 5-6) or 19 mm convex panel (PIANO 9-12)

#### **OPTION WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"» ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# edge without rebate

fig. 1



#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### NOTE: There is possibility to make rebated "40" side panels.

It is required to use together with EMENA rebated door leaf model door frames equipped with 3 hinges.

PIANO 9



PIANO 10

PIANO 11

PIANO 12



SCALA - ebony



### FREE STYLISH DOOR HANDLE WITH BACKPLATE

(available only with rebated and non-rebated door leaf in SCALA collection in DRE-Cell and 3D decor) colour satin nickel



Decor 3D

grand oak





- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » flat panel insert (SCALA A), 19 mm profiled MDF panels (SCALA

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: There is possibility to make rebated "40" side panels. It is required to use together with EMENA rebated door leaf model door frames equipped with 3 hinges.

SCALA collection is divided into A and B:

- A flat panel insert in door leaf colour
- B convex panel insert in door leaf colour



fig. 2

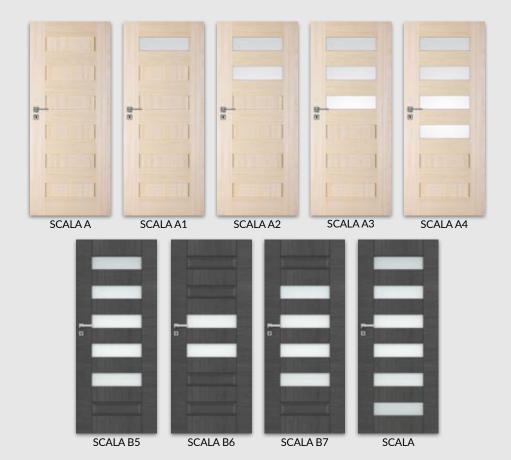






panel SCALA A, A1-A7

panel SCALA B, B1-B7





SINCO A - bleached elm



















- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » flat panels

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

» holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » door leaf "90" and "100"
- » ventilation undercut

NOTE: It is required to use together with SINCO rebated door leaf model door frames equipped with 3 hinges.

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock







SINCO A6

SINCO A7

SINCO A5



VERSO - white pine

Decor DRE-Cell





- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **NON-REBATED DOOR LEAF (extra charge)**

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# edge without rebate

straight edge

fig. 1

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles





#### VETRO A5 white pine



NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour

corss-section of stile in non-rebated door leaf

A - milled edges

1,3 mm edge band

VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opened inversely). Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

Horizontal cross-section of door leaf VETRO A1-A4, A12-A15

plain side of glass with print screen

8 mm tempered glass

Horizontal cross-section of door leaf VETRO A5, A10 - A11

plain side of glass

8 mm tempered glass

R5 edge

8 mm tempered glass

R5 edge





- » frame made of MDF additionally reinforced with plywood
- » core made of perforated chipboard
- » 8 mm tempered glass

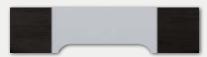
#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » there is possibility to make ventilation undercut (A)
- » door leaf with revers positioning of glass pane
- » VETRO A1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass

### OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

ventilation undercut (A)



#### **REBATED DOOR LEAF**

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON- REBATED DOOR LEAF (EXTRA CHARGE)

#### **ONLY WHITE MAT**

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

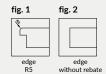
- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

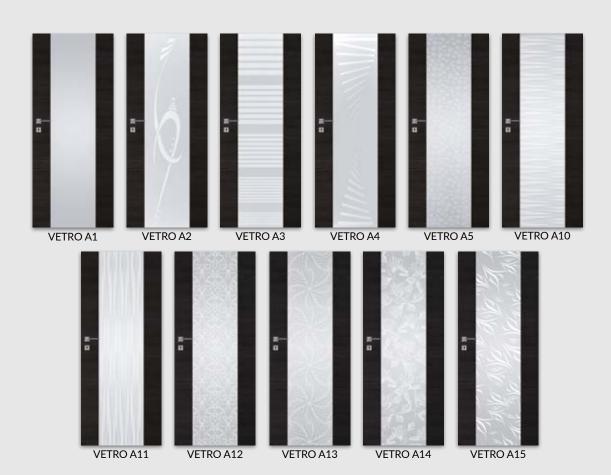
NOTE: Door leaf VETRO A in sliding version is not complementary product to sliding system hidden in the wall PA.

#### NOTE: There is no possibility to shorten door leaf.

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

VETRO A - "80"-"100" - with ventilation undercut fulfill ventilation requirements.







#### VETRO B11 - black structure

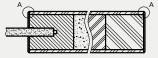


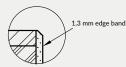


<sup>\*\*\*</sup> decor available only in horizontal wood grain

NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour

corss-section of stile in non-rebated door leaf A-milled edges

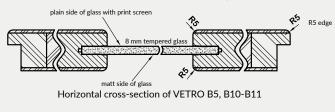


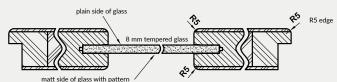


VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opened inversely). Presented horizontal cross-sections shows the arrangement of

glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

#### Horizontal cross-section of VETRO B1 - B4, B12 - B15









- » frame made of MDF additionally reinforced with plywood
- » core made of perforated chipboard
- » 8 mm tempered glass

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » there is possibility to make ventilation undercut (B)
- » VETRO B1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass
- » door leaf with revers positioning of glass pane

### OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

ventilation undercut (B)



VETRO B - doesnt fulfill ventilation requirements

#### **REBATED DOOR LEAF**

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON- REBATED DOOR LEAF (EXTRA CHARGE)

#### **ONLY WHITE MAT**

fig. 1

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock



#### **SLIDING SYSTEM DOOR LEAF**

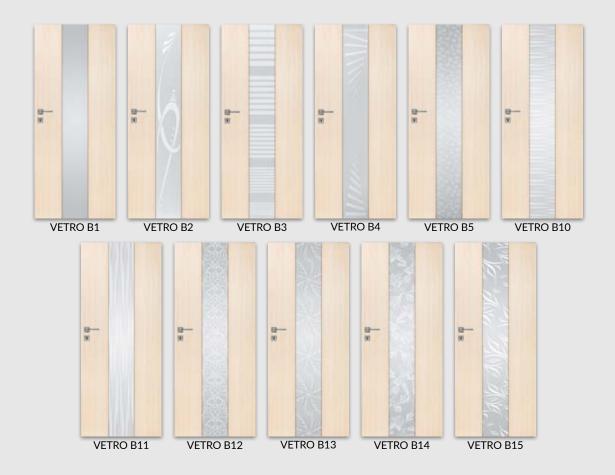
- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf VETRO B in sliding version with "70" width is not complementary product to sliding system hidden in the wall PA.

#### NOTE: There is no possibility to shorten door leaf.

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

VETRO B - doesnt fulfill ventilation requirements.





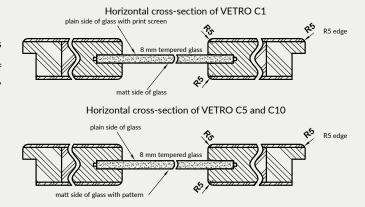
VETRO C10 - dark walnut textured

Decor DRE-Cell



<sup>\*\*\*</sup> decor available only in horizontal wood grain

VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opened inversely). Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by  $180^{\circ}$  around the vertical axis.







- » frame with fixed width made of MDF additionally reinforced with plywood
- » core made of perforated chipboard
- » 8 mm tempered glass with different width, dependent on width of the door leaf

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » there is possibility to make ventilation undercut (C)
- » door leaf with revers positioning of glass pane

# ventilation undercut (C)

#### **REBATED DOOR LEAF**

- » R5 edge **fig. 1**
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NOTE: There is no possibility to shorten door leaf.

It is required to use together with VETRO door leaf model door frames equipped with 3 hinges.

VETRO C - "80"-"100" - with ventilation undercut fulfill ventilation requirements.







#### VETRO D1 - elm anthracite



NOTE: It is possible to order non-rebated door leaf in Dre-Cell white mat colour

VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opened inversely). Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

Horizontal cross-section of VETRO D1

corss-section of stile in non-rebated door leaf

A - milled edges

plain side of glass

R5 edge

1,3 mm edge band





- » frame made of MDF additionally reinforced with plywood: narrow element with fixed width, wide element with different width
- » core made of perforated chipboard
- » 8 mm tempered glass with fixed width, (regardless of the door leaf width)

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

» door leaf with revers positioning of glass pane

#### ventilation undercut





#### OPTIONS AVAILABLE WITH EXTRA CHARGE - AVAILABLE ONLY IN WHITE MAT DRE-CELL DECOR

- » non-rebated door leaf
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » R5 edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON- REBATED DOOR LEAF (EXTRA CHARGE)

#### ONLY WHITE MAT

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

fig. 1 fig. 2

edge
R5 edge
without
rebate

NOTE: Door leaf VETRO D in sliding version is not complementary product to sliding system hidden in the wall PA.

#### NOTE: There is no possibility to shorten door leaf.

VETRO D - fulfill ventilation requirements for width "80" - "100" with ventilation undercut.

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.





- » door leaf painted with acrylic UV varnish
- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100'
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door

payment is added to the price of the door frame)

» double leaf door leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: it is required to use together with LEXA rebated door leaf model door frames equipped with 3 hinges.







panel LEXA

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.



Decor



white acrylic UV varnisch - RAL 9003

ecru - RAL 9001

latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

- » door leaf painted with acrylic UV varnish
- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

# **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

leaf price x2

# **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with BERGE rebated door leaf model door frames equipped with 3 hinges.





To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.



white latte ecru ashen

Decor

white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



EVEN - ashen

Decor



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

- » door leaf painted with acrylic UV varnish
- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **NON-REBATED DOOR LEAF (extra charge)**

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with rebated door leaf door frames equipped with 3 hinges.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.









NESTOR 3 - ashen

Decor



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

- » door leaf painted with acrylic UV varnish
- » stiles and rails made of MDF
- » glass pane MAT DRE 4 mm thick
- » profiled 19mm MDF panels

# **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- » holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel ventilation sleeves
- » plastic ventilation sleeves
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » cover-up strip for double leaf non-rebated door
- » double leaf door

leaf price x2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

# **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

## **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

NOTE: It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges.

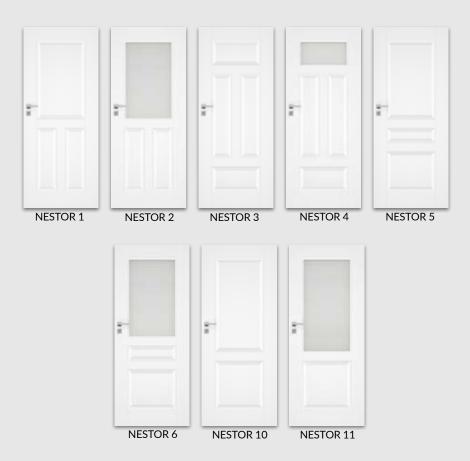






panel NESTOR

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.



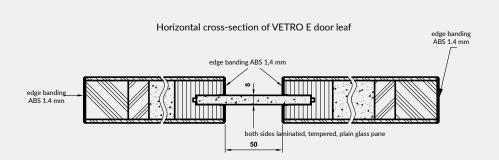


# VETRO E - ashen

Decor



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035







- » door leaf painted with acrylic UV varnish
- » frame made of MDF additionally reinforced with plywood: narrow element with fixed width, wide element with different width
- » core made of perforated chipboard
- » DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

#### **NON-REBATED DOOR LEAF**

- » edge without rebate fig.1
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NOTE: There is no possibility to shorten door leaf.

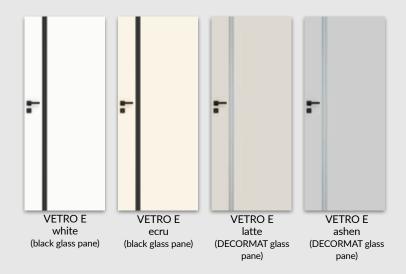
VETRO E - fulfill ventilation requirements for width "80" - "100" with ventilation undercut.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)
- » ventilation undercut









RIVIA 10 - white mat / vintage oak







- » door leaf frame made of softwood
- » core made of perforated chipboard
- » glass pane white bark 4 mm thick

### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, flat uniform glazing bar  ${\bf fig.~1}$
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat uniform glazing bar, rys. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# **SLIDING SYSTEM DOOR LEAF**

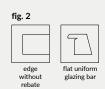
- » edge without rebate, flat uniform glazing bar fig. 2
- » socket for hook lock and/or for handles

NOTE: Door leaf is coated with decor white mat. There is possibility to choose middle stripe in the selected decor. Edgeband is in the colour of selected decor. RIVIA 50 - BULAJ is coated with silver laminate.

\*\*\* In RIVIA 70 and 120 model, colour of the selected decor has vertical wood grain, except of decor gray oak texture. In remaining models decors have horizontal wood grain.

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf) RIVIA 20, 30
- » RIVIA 40, 50
- » white frost VSG 22.1 safe, complex glass pane RIVIA 20, 30
- » RIVIA 40, 50
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

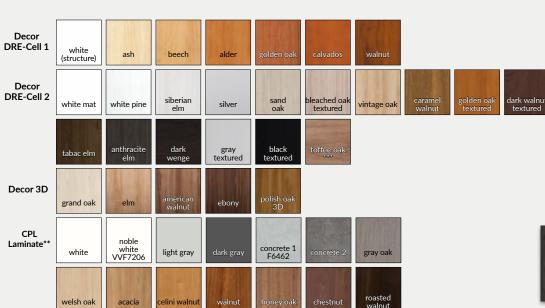








GALERIA ALU 20 - black textured



<sup>\*\*</sup> laminate available in models 10, 20, 30, 50, 60



aluminum marquetry elements with cross-section 8x2 mm installed on both sides, in one surface of door leaf

<sup>\*\*\*</sup> decor available only in horizontal wood grain











- » door leaf frame made of softwood
- » core made of perforated chipboard
- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » aluminum marquetry elements with cross-section 8x2mm
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » straight edge or edge with radius R 2,5 mm made in directforming (in CPL laminate) fig 3

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles

NOTE: Passive door leaf GALERIA ALU 20,21,22,23,24,25,60 are not equipped with aluminum marquetry elements in uniform wood grain.

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

GALERIA ALU 11, 13, 23

**GALERIA ALU 21** 

GALERIA ALU 24, 25

GALERIA ALU 12, 22

» white frost VSG 22.1 safe, complex glass pane

**GALERIA ALU 11** 

GALERIA ALU 13, 23

**GALERIA ALU 21** 

**GALERIA ALU 24** 

**GALERIA ALU 25** 

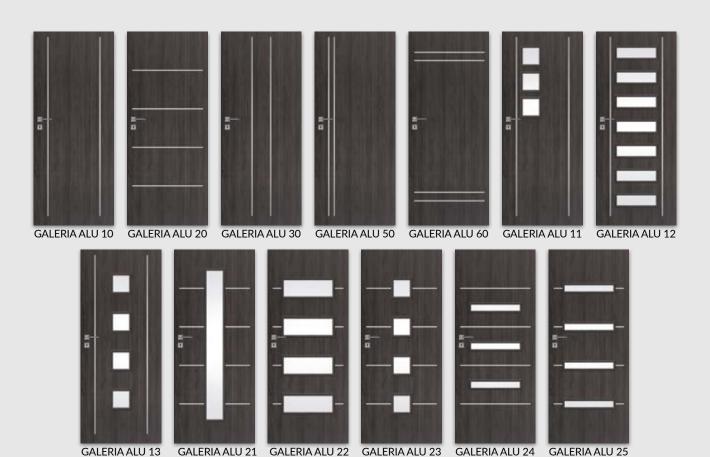
**GALERIA ALU 12** 

**GALERIA ALU 22** 

- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



leaf price x2



**GALERIA ALU 25** 



ALDEA 40 - gray structure



<sup>\*\*\*</sup> decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, flat glazing bar, 19 mm MDF profiled panels fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

ALDEA 20

ALDEA 30

ALDEA 40 ALDEA 50

ALDEA 60

» white frost VSG 22.1 safe, complex glass pane

ALDEA 20

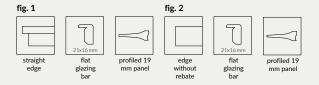
ALDEA 30

ALDEA 40

ALDEA 50

ALDEA 60

- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







ARTE B 60 - caramel wallnut



<sup>\*\*\*</sup> decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

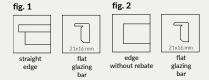
» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE(applies to the door leaf)

ARTE B 10, 20, 30 ARTE B 40, 50 ARTE B 60

» white frost VSG 22.1 safe, complex glass pane ARTE B 10, 20, 30 ARTE B 40, 50

ARTE B 60

- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







CARLA 10 bleached oak textured



<sup>\*\*\*</sup> decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, flat glazing bar, 19 mm MDF profiled panels fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

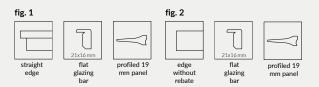
CARLA 20 CARLA 30

CARLA 40

» white frost VSG 22.1 safe, complex glass pane CARLA 20

CARLA 30 CARLA 40

- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







BLANCO 110 with mirror - white mat



leaf price x2

#### **STANDARD OPTIONS**

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick
- » 8 mm complex mirror in BLANCO 110

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

# **REBATED DOOR LEAF**

- » straight edge, flat uniform glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat uniform glazing bar fig. 2
   » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat uniform glazing bar fig. 2
- » socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

**BLANCO 10, 80** 

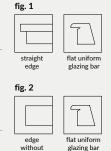
**BLANCO 20-40** 

BLANCO 50

**BLANCO 60, 100** 

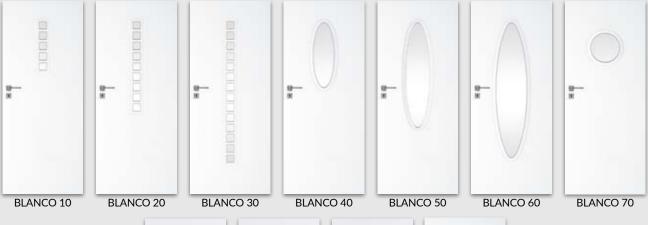
**BLANCO 70 BLANCO 90** 

- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



edge without

rebate







# FINEA 40 vintage oak









- » door leaf frame made of softwood
- » core made of perforated chipboard
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

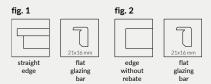
# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) FINEA 20, FINEA B 20 FINEA 30, 50, 60, FINEA B 30, 50, 60
- » white frost VSG 22.1 safe, complex glass pane FINEA 20, FINEA B 20 FINEA 30, FINEA B 30 FINEA 50, 60, FINEA B 50, 60
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)





\* FINEA B panels available only with horizontal wood grain



panels wood grain in FINEA



panels horizontal wood grain FINEA B



DECO 20 - toffee oak



<sup>\*</sup> decor is not available in door leaf model with "karnies" edge \*\*\* decor available only in horizontal wood grain









- » door leaf frame made of softwood
- » edge with radius R 2,5 mm used in 0,15-0,20 mm CPL laminates
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick
- » flat 4mm HDF panel in DECO 40

# **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

## **REBATED DOOR LEAF**

- » optional: straight edge, flat glazing bar fig. 1 or "karnies" edge, rounded glazing bar fig. 2
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » rounded glazing bar, straight edge or edge with radius R  $2,5\,$  mm made in directforming (in CPL laminate)

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar fig. 3
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » edge without rebate, rounded glazing bar (in CPL laminate) fig. 6

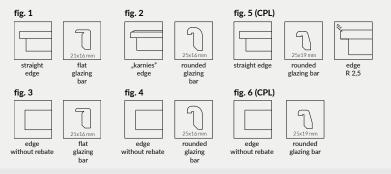
# **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate and optional: flat glazing bar fig.3 or rounded glazing bar fig. 4
- » socket for hook lock and/or for handles
- » edge without rebate, rounded glazing bar (in CPL laminate) fig.  $\boldsymbol{6}$

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» white frost VSG 22.1 safe, complex glass pane DECO 10, 20, 30

- » white frost VSG 22.1 safe, complex glass pane DECO 10, 20, 30
- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







edge R 2,5 mm in CPL laminate



MODERN 30 - black textured



<sup>\*</sup> decor is not available in door leaf model with "karnies" edge \*\*\* decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » optional: straight edge, flat glazing bar, flat 4 mm HDF panels fig. 1 or "karnies" edge, rounded glazing bar, profiled 19 mm MDF panels fig. 2
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

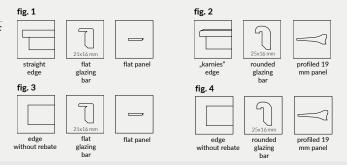
# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate and optional: flat glazing bar, flat 4 mm HDF panels fig. 3 or rounded glazing bar, profiled 19 mm MDF panels fig. 4  $\,$
- » socket for hook lock and/or for handles

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf) MODERN 20
  - MODERN 30
  - MODERN 40
  - MODERN 50
- » white frost VSG 22.1 safe, complex glass pane
- MODERN 20
- MODERN 30
- **MODERN 40**
- MODERN 50
- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







CANON 10 - American walnut



<sup>\*</sup> decor is not available in door leaf model with "karnies" edge \*\*\* decor available only in horizontal wood grain





leaf price x2

# **STANDARD OPTIONS**

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » optional: straight edge, flat glazing bar, flat 4 mm HDF panels fig. 1 or "karnies" edge, rounded glazing bar, profiled 19 mm MDF panels fig. 2
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

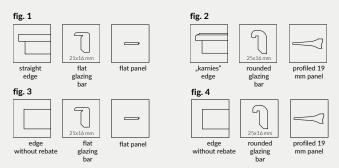
# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate and optional: flat glazing bar, flat 4 mm HDF panels fig. 3 or rounded glazing bar, profiled 19 mm MDF panels fig. 4
- » socket for hook lock and/or for handles

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf) KANON 20 KANON 30 KANON 40
- » white frost VSG 22.1 safe, complex glass pane KANON 20 KANON 30 KANON 40
- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







IDEA 30 - gray textured



<sup>\*</sup> decor is not available in door leaf model with "karnies" edge \*\*\* decor available only in horizontal wood grain







- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

# **OPTION WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » optional: straight edge, flat glazing bar, flat 4 mm HDF panels fig. 1 or "karnies" edge, rounded glazing bar, profiled 19 mm MDF panels fig. 2
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate and optional: flat glazing bar, flat 4 mm HDF panels fig. 3 or rounded glazing bar, profiled 19 mm MDF panels
- » socket for hook lock and/or for handles

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) IDEA 20, 40, 50, 70, 80 IDEA 30, 90, 100, 110, 120 IDEA 60
- » white frost VSG 22.1 safe, complex glass pane IDEA 20 IDEA 30

IDEA 40, 90, 120

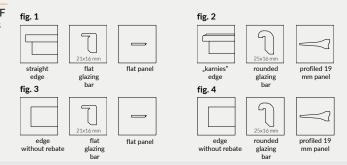
IDEA 50, 70

IDEA 60

IDEA 80, 110

**IDEA 100** 

- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







PLUS 30 - white matt



<sup>\*</sup> decor is not available in door leaf model with "karnies" edge \*\*\* decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » optional: straight edge, flat glazing bar, flat 4 mm HDF panels fig. 1 or "karnies" edge, rounded glazing bar, flat 4 mm HDF panels
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, flat 4 mm HDF panels fig. 3
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat 4 mm HDF panels and optional: flat glazing bar, fig. 3 or rounded glazing bar fig. 4
- » socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

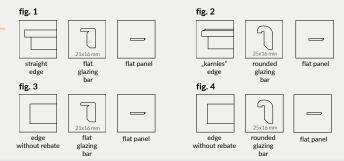
- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) PLUS 20 PLUS 40, 50, 60, 70, 80 PLUS 30
- » white frost VSG 22.1 safe, complex glass pane PLUS 20

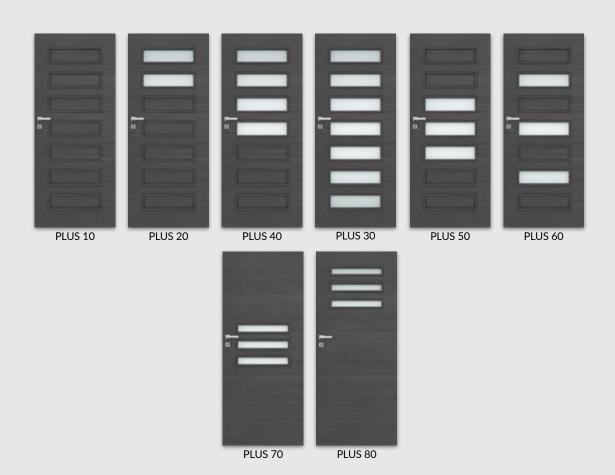
PLUS 30

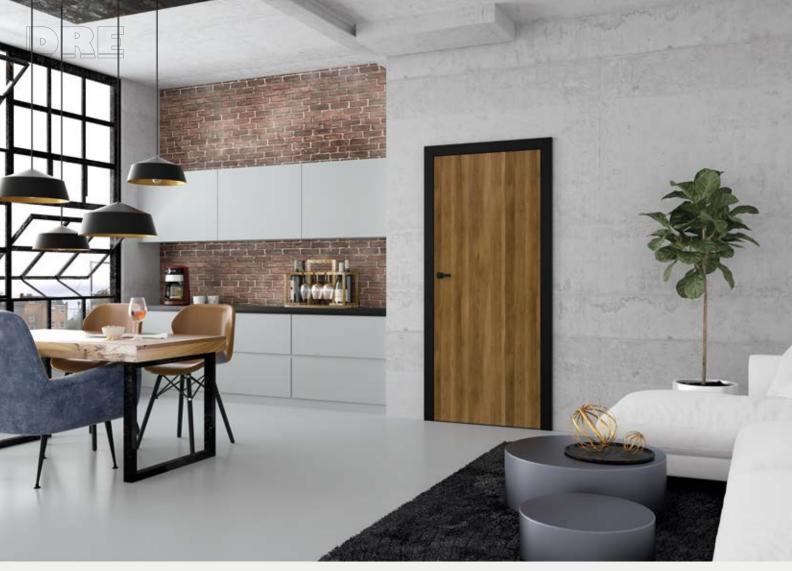
PLUS 40

PLUS 70, 80

- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- leaf price x2 » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







STANDARD 10 - polish oak 3D



<sup>\*</sup> decor is not available in door leaf model with "karnies" edge \*\*\* decor available only in horizontal wood grain



- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » optional: straight edge, flat glazing bar fig.1 or "karnies" edge, rounded glazing bar, fig. 2
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree respectively for doors: interior door leaves "80" 800 mm, "90" 900

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar fig.3
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate and optional: flat glazing bar fig. 3 or rounded glazing bar fig.4
- » socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, 20s, 40, 40s, **BULAJ MDF** 
  - STANDARD 50, 50s
  - STANDARD 30, 30s
  - STANDARD 60
- » white frost VSG 22.1 safe, complex glass pane STANDARD 20, 20s, 40, 40s STANDARD 50, 50s, BULAJ MDF
- STANDARD 30, 30s STANDARD 60
- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » rebated door leaf "110" (only STANDARD 10)
- » additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door

door leaf price x 2

- » there is possibility to purchase
- steel bulaj separately
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)















fig. 4





STANDARD 10



STANDARD 20



STANDARD 20s



STANDARD 30



STANDARD 30s



STANDARD 40



STANDARD 40s



STANDARD 50



STANDARD 50s



STANDARD 60



**BULAJ MDF** 



steel BULAJ



additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)



steel BULAJ (available only MAT or transparent glass pane)



RIM 10 - American walnut



<sup>\*\*\*</sup> decor available only in horizontal wood grain



- » reinforced door leaf frame
- » core made of perforated chipboard
- » 8 mm tempered glass decormat

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane DECORMAT BROWN, DECORMAT GRAPHITE or transparent glass pane
- » ventilation sleeves

#### **REBATED DOOR LEAF**

- » straight edge  ${\it fig.~1}$
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF RIM 10 AND RIM 20 ( EXTRA CHARGE)

- » edge without rebate, fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: In RIM colletion, non-rebated version of door leaf, is only available with models RIM 10 and RIM 20.

\* only with rebated door leaf

NOTE: It is required to use together with RIM rebated door leaf model door frames equipped with 3 hinges.

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » door leaf "90" and "100" RIM 10 RIM 20 RIM 30
- » non-rebated door leaf
- » plastic ventilation grille
- » aluminum ventilation grille
- » ventilation undercut
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)





NOTE: Glass panes in RIM collection have obverse and reverse sides. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis. Glass pane in RIM models doesnt adhere to gasket.







- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » "karnies" edge, rounded glazing bar, profiled 19mm MDF panel fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar, 19 mm MDF profiled panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate, rounded glazing bar or flat glazing bar, profiled 19 mm MDF panel fig. 3
- » socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) FANO 20, 20s FANO 30, 30s
- » white frost VSG 22.1 safe, complex glass pane FANO 20, 20s FANO 30, 30s
- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)













bar



bar











<sup>\*</sup> decor is not available in door leaf model with "karnies"

<sup>\*\*\*</sup> decor available only in horizontal wood grain

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

# **REBATED DOOR LEAF**

- » "karnies" edge, rounded glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# **SLIDING SYSTEM DOOR LEAF**

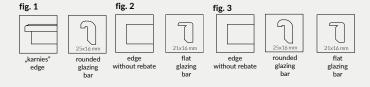
- » edge without rebate, rounded glazing bar or flat glazing bar  $\mbox{\it fig.}~3$
- » socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) ARTE 10-30, 90 ARTE 40, 50 ARTE 80
- » white frost VSG 22.1 safe, complex glass pane ARTE 10, 20, 30 ARTE 40, 50

ARTE 40, 50 ARTE 90

- » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door leaf price x2
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)











- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) CLASSIC 20, 20s CLASSIC 30, 30s
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » double leaf door

leaf price x2

# **REBATED DOOR LEAF**

- » "karnies" edge, plastic glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, plastic glazing bar fig. 2
- » socket for hook lock and/or for handles













CLASSIC 20



CLASSIC 20s



CLASSIC 30



CLASSIC30s

Decor DRE-Cell















- » door leaf frame made of MDF
- » core made of "honeycomb"» lacquered HDF board
- » glass pane MAT DRE 4 mm thick

# **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » ventilation sleeves
- » three hinges applies to rebated door leaf

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » door leaf "90" and "100"
- » plastic ventilation grille
- » ventilation undercut

# **REBATED DOOR LEAF**

- » optional: "karnies" edge  ${\it fig.~1}$  or edge  ${\it fig.~2}$
- » rounded glazing bar, flat 4 mm HDF board
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NOTE: Due to different manufacturing technology:

- » ASCADA door leaf lacquered HDF board
- » door frames, architraves, quarter rounds are coated with Finish decor
- » door leaf edges edge banding

# fig. 1





rounded

glazing







» glazing bars, flat 4 mm HDF boards coated with Finish decor. There are colour differences between those elements.







ASCADA 30



ASCADA 40



ASCADA 50

















- » door leaf frame made of MDF
- » core made of "honeycomb"» lacquered HDF board
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

### **REBATED DOOR LEAF**

- » optional: "karnies" edge fig. 1 or straight fig. 2
   » rounded glazing bar (LACK 20, 30, 40, 40s, 50, 50s) or plastic glazing bar (LACK 20s, 30s)
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior door leaves "80" 800 mm, "90" 900 mm.

- » door leaf LACK lacquered HDF board
- » door frames, architraves, Quarter rounds are coated with Finish
- » door leaf edges edge banding

There are colour differences between those elements.













NOTE: Due to different manufacturing technology:

LACK 10 LACK 20 LACK 20s LACK 30 LACK 30s

HDF board lacquered



















# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE (applies to door leaf) LACK 20, 20s, 40, 40s LACK 30, 30s

LACK 50, 50s

- » core made of : perforated chipboard LACK 10 » door leaf "90" and "100"
- » additional upper single point mortise lock (available only in LACK 10 door leaf model with core made of perforated chipboard and fixed door frame)
- » plastic ventilation grille
- » ventilation undercut

# optional:



additional upper single point mortise lock LACK 10 door leaf model with core made of perforated chipboard and fixed door frame.



















DUERO natura ALU 10 dark walnut













- » door leaf frame made of softwood
- » core made of perforated chipboard
- » natural veneer secured with UV varnish
- » aluminum marquetry elements with cross section 8X2 mm

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » holes for ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# **SLIDING SYSTEM DOOR LEAF**

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

In DUERO Natura ALU there is monochromatic , uniform, horizontal wood grain.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

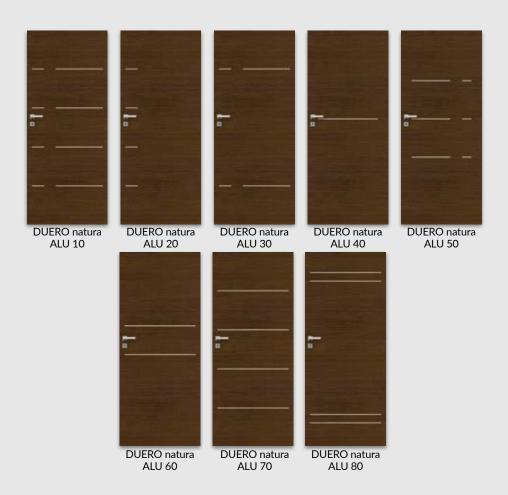
# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » door leaf "90" and "100"
- » ventilation undercut
- » non-rebated door leaf
- » cover-up strip for double leaf non-rebated door
- » double leaf door

leaf price x2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







ARTE natura 40 light oak







- » door leaf frame made of softwood
- » core made of "honeycomb"
- » natural veneer secured with UV varnish
- » 4 mm glass pane "window blind"

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "white bark"
- » holes for ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, rounded glazing bar, fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, rounded glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

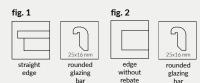
#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar fig. 2
- » socket for hook lock and/or for handles

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » glass pane MAT DRE or DECORMAT BROWN (applies to door leaf) ARTE natura 10, 20, 30, 90
- ARTE natura 40, 50
- ARTE natura 80
- » white frost VSG 22.1 safe, complex glass pane
- ARTE natura 10, 20, 30
- ARTE natura 40, 50
- ARTE natura 80
- ARTE nature 90 » core made of perforated chipboard
- » non-rebated door leaf
- » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra
- payment is added to the price of the door frame)







- » door leaf frame made of softwood
- » core made of "honeycomb"
- » natural veneer secured with UV varnish
- » 4 mm glass pane "window blind"

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "white bark"
- » holes for ventilation sleeves
- » three hinges applies to rebated door leaf

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.

# **REBATED DOOR LEAF**

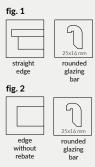
- » straight edge, rounded glazing bar, fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, rounded glazing bar  ${\bf fig.~2}$
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar fig. 2
- » socket for hook lock and/or for handles













# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE (applies to door leaf) STANDARD natura 20, 20s, 40, 40s, **BULAJ** natura MDF STANDARD natura 30, 30s

STANDARD natura 50, 50s STANDARD natura 60

» white frost VSG 22.1 safe, complex glass pane STANDARD natura 20, 20s, 40, 40s STANDARD natura 50, 50s, BULAJ MDF STANDARD nature 30, 30s

STANDARD nature 60

» core made of perforated chipboard » door leaf "90" and "100"

» rebated door leaf "110" (only STANDARD natura 10)

» ventilation undercut

» additional upper single point mortise lock (A) ( available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)

» plastic ventilation grille

» aluminum ventilation grille

» non-rebated door leaf

» cover-up strip for double leaf non-rebated door

» double leaf door

» there is possibility to purchase

**BULAJ** separately

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)



Additionall upper lock (available only in STANDARD natura 10 door leaf model with core made of perforated chipboard and fixed door frame)



steel BULAJ (available only MAT or transparent glass pane)



leaf price x2



natural veneer 1





- » door leaf frame made of softwood
- » core made of perforated chipboard
- » natural veneer secured with UV varnish
- » 4 mm glass pane MAT DRE (in models 11,12,21,22,23,51)

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "window blind" or decormat brown
- » holes for ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, rounded glazing bar, fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, rounded glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar fig. 2
- » socket for hook lock and/or for handles

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

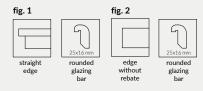
» white frost VSG 22.1 safe, complex glass pane

GALERIA natura 11 GALERIA natura 23, 51

GALERIA natura 21

GALERIA natura 12

- GALERIA natura 22 » door leaf "90" and "100"
- » ventilation undercut
- » plastic ventilation grille » aluminum ventilation grille
- » non-rebated door leaf
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra
- payment is added to the price of the door frame)

















GALERIA Natura passive door leaf 20, 21, 22, 23, are made without horizontal marquetries, and they are coated with uniform wood grain.

In sliding version of double leaf door GALERIA natura 20, 21, 22, 23, there might be noted differences in the relative positions of horizontal stripes at the corresponding heights of the leaf.

Door leaf coated with dark natural veneer have stripes in birch colour. Door leaf coated with light natural veneer have stripes in wenge colour.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.













leaf price x2

# **STANDARD OPTIONS**

- » door leaf frame made of softwood
- » core made of perforated chipboard
- » natural veneer secured with UV varnish
- » aluminum marquetry elements with cross-section 8 x 2 mm
- » 4 mm glass pane MAT DRE (available in models 11-13 and 21-25)

# **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "window blind" or decormat brown
- » holes for ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge, rounded glazing bar, fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, rounded glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar fig. 2
- » socket for hook lock and/or for handles

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» white frost VSG 22.1 safe, complex glass pane

GALERIA ALU 11

GALERIA ALU 13, 23 GALERIA ALU 21

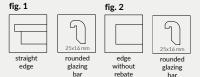
GALERIA ALU 24

**GALERIA ALU 25** 

**GALERIA ALU 12** 

GALERIA ALU 22

- » door leaf "90" and "100"
- » ventilation undercut
- » non-rebated door leaf
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)















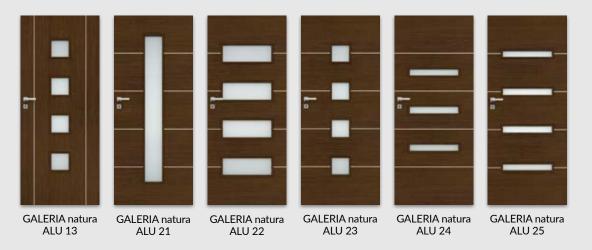


 $\label{thm:controller} \mbox{Galeria Natura Alu are coated with veneer in uniform, monochromatic wood grain.}$ 

GALERIA Natura Alu passive door leaf 20, 21, 22, 23, 24, 25 and 60 are made without horizontal marquetries, and they are coated with uniform wood grain.

In sliding version of double leaf door GALERIA Natura Alu .20, 21, 22, 23, 24, 25 i 60, there might be noted differences in the relative positions of horizontal stripes at the corresponding heights of the leaf.

NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences can not be the basis of the accepted complaint.













UNI 10 - ashen



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



- » door leaf painted with acrylic UV varnish
- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge **fig. 1**
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- » active single door leaf
- » straight edge  ${\it fig}~3$
- » sockets for 2 hidden concealed Tectus 240 3D hinges (door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

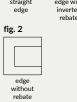
- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf BULAJ MDF)
- » white frost VSG 22.1 safe, complex glass pane BULAJ MDF
- » core made of perforated chipboard
- » door leaf "90" and "100"
- » ventilation undercut
- » non-rebated door leaf
- » door leaf with inverted rebate
- » cover-up strip for double leaf non-rebated door
- » plastic ventilation grille
- » aluminum ventilation grille
- » double leaf door

» there is possibility to purchase

steel BULAJ separately

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







leaf price x2

steel BULAJ (available only MAT or transparent glass pane)





FARGO 10 - ashen

Decor



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035





- » door leaf painted with acrylic UV varnish
- » door leaf frame made of softwood
- » core made of "honeycomb"

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » ventilation sleeves
- » three hinges applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

#### **REBATED DOOR LEAF**

- » straight edge fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate fig. 2
- » socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- » active single door leaf
- » straight edge fig 3
- » sockets for 2 hidden concealed Tectus 240 3D hinges (door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » door leaf "90" and "100"
- » core made of perforated chipboard
- » ventilation undercut
- » non-rebated door leaf
- » door leaf with inverted rebate
- » cover-up strip for double leaf non-rebated door
- » plastic ventilation grille
- » aluminum ventilation grille
- » double leaf door

leaf price x2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)











type of the milling in FARGO collection





BINITO 21 white acrylic UV lacquer

Decor



white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



types of milling in BINITO collection



- » door leaf painted with acrylic UV varnish
- » door leaf frame made of softwood
- » core made of "honeycomb'
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind" » ventilation sleeves
- » three hinges applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

- » straight edge, flat glazing bar fig. 1
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, flat glazing bar fig. 2
- » socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- » active single door leaf
- » straight edge fig 3
- » sockets for 2 hidden concealed Tectus 240 3D hinges (door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

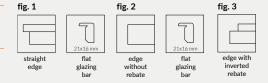
# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

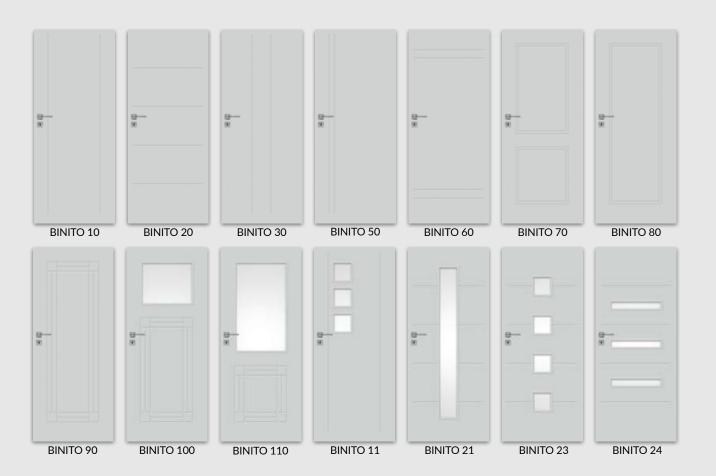
- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE BINITO 11, 23
- » BINITO 21, 100 BINITO 24, 110
- » white frost VSG 22.1 safe, complex glass pane
  - **BINITO 11**
  - **BINITO 23** BINITO 21, 100
  - BINITO 24
  - **BINITO 110**
- » door leaf "90" and "100"
- » core made of perforated chipboard
- » non-rebated door leaf
- » ventilation undercut
- » door leaf with inverted rebate
- » cover-up strip for double leaf non-rebated door
- » plastic ventilation grille
- » aluminum ventilation grille

» double leaf door

leaf price x2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)







- » edge with radius R 2,5 mm
- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick
- » CPL laminate 0,15 0,2 mm or 0,7 0,8 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves
- » three hinges applies to rebated door leaf

#### **REBATED DOOR LEAF**

- » straight edge or edge with a radius R 2,5 mm made in directforming  ${\bf fig}~{\bf 1}$
- » 2 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior door leaves "80" 800 mm, "90" 900 mm.

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, rounded glazing bar fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- » edge without rebate, rounded glazing bar fig. 2
- » socket for hook lock and/or for handles

NOTE: colours equivalent: W0118 - WHITE

LIGHT GRAY; RAL=7047

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

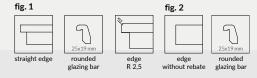
- » glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, BULAJ MDF STANDARD 60
- » white frost VSG 22.1 safe, complex glass pane STANDARD 20 STANDARD 60 BULAJ MDF
- » core made of perforated chipboard
- » door leaf "90" and "100"
- » door leaf "110" (available only in STANDARD 10)
- » non-rebated door leaf
- » Additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » ventilation undercut
- » double leaf door

leaf price x2

- » there is possibility to purchase BULAJ separately
- » NOTE

third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

There is available 0,7 - 0,8 mm CPL laminate- to place an order and for more information please contact Customer Service Department.













steel BULAJ



steel BULAJ (available only MAT or transparent glass pane)



edge R 2,5 mm

CPL laminate







STANDARD 10





STANDARD 20









**BULAJ MDF** 













- » door leaf frame made of softwood
- » core made of "honeycomb"

# **OPTIONS WITHOUT ADDITIONAL CHARGE**

» ventilation sleeves

#### **REBATED DOOR LEAF**

- » straight edge coated with edge banding or edge with profile R 2,5 mm made in method of directforming fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock









additional upper single point mortise lock (available only in STANDARD 10 door leaf model with core made of perforated chipboard and fixed door frame)

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » core made of: perforated chipboard (1983)
- » core made of perforated chipboard (2110 and 2240)
- » door leaf "90" and "100" (1983) » door leaf "90" and "100" (2110 and 2240)
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door

leaf price x2

» NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

There is available 0,7 - 0,8 mm CPL laminate- to place an order and for more information please contact Customer Service Department.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

NOTE: colours equivalent: W0118 - WHITE

LIGHT GRAY; RAL=7047



edge R 2,5 mm in CPL laminate



198 STANDARD 10



standard height



211 STANDARD 10 224 STANDARD 10



\*\*\* decor available only in horizontal wood grain





- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves

#### **REBATED DOOR LEAF**

- » straight edge, flat glazing bar (in CPL laminate rounded glazing bar) flat 4 mm HDF panels fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar (in CPL rounded glazing bar), flat 4 mm HDF panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

### NOTE: colours equivalent: W0118 - WHITE

LIGHT GRAY; RAL=7047

NOTE: In rebated door leaf coated with CPL laminate it is possible to choose door leaf with edge with radious R=2.5 mm. NOTE: Different heights are available in all models of MODERN

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) MODERN 20 MODERN 30

MODERN 40

MODERN 50

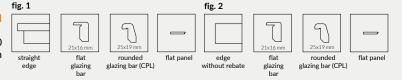
» white frost VSG 22.1 safe, complex glass pane

p. 61

» core made of: perforated chipboard (1983 and 2043)

- » core made of perforated chipboard (2110 and 2240)
- » door leaf "90" and "100" (1983 and 2043) » door leaf "90" and "100" (2110 and 2240)
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- leaf price x2 » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

NOTE: collection MODERN 10-50 coated with CPL laminate in standard height is available i sliding version.







<sup>\*</sup> decor available only in horizontal wood grain



- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT ADDITIONAL CHARGE**

- » glass pane "chinchila" or "window blind"
- » ventilation sleeves

#### **REBATED DOOR LEAF**

- » straight edge, flat glazing bar (in CPL laminate rounded glazing bar) flat 4 mm HDF panels fig. 1
- » 3 silver screw-in pivot hinges
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

# NON-REBATED DOOR LEAF (extra charge)

- » edge without rebate, flat glazing bar (in CPL laminate rounded glazing bar), flat 4mm HDF panels fig. 2
- » sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

NOTE: colours equivalent: W0118 - WHITE

LIGHT GRAY; RAL=7047

NOTE: In rebated door leaf coated with CPL laminate it is possible to choose door leaf with edge with radious R=2.5 mm. NOTE: Different heights are available in all models of PLUS

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) PLUS 20 PLUS 40, 50, 60, 70, 80 PLUS 30

p. 67

leaf price x2

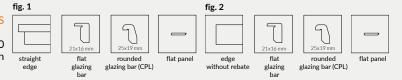
» white frost VSG 22.1 safe, complex glass pane

» core made of: perforated chipboard (1983 and 2043)

» core made of perforated chipboard

- (2110 and 2240)
- » door leaf "90" and "100" (1983 and 2043) » door leaf "90" and "100" (2110 and 2240)
- » non-rebated door leaf
- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » cover-up strip for double leaf non-rebated door
- » double leaf door
- » NOTE: third hinge Estetic 80 for non-rebated doors (extra payment is added to the price of the door frame)

NOTE: collection PLUS 10-80 coated with CPL laminate in standard height is available in sliding version.







<sup>\*\*\*</sup> decor available only in horizontal wood grain



# ENA - white mat

DRE sliding system is designed to be used together in one set with single or double leaf door, which are available in our sales offer in sliding version. Sliding system is available in veneer colours which constitute standard finishing colours of door leaf unit: DRE - Cell, 3D foil, CPL laminates, natural veneers, and painted doors with the exception of the following collections: Enter, Solid, Solid RC2, Vetro C, Lack, Ascada, Sinco, Rim, fire resistance doors, glass doors, and doors with different heights.

In our sale offer there are available two different types of sliding system:

NS - system mounted directly on the wall

NT - sliding system mounted together with adjustable tunnel

There are two options of NT sliding system:

- » mounted together with adjustable tunnel with 63 mm architrave
- » mounted together with adjustable tunnel with 80 mm architrave

Set of sliding system comprises of: sliding guide bar with hardware (LEON SN 150, 180, 200), spacing board, masking strip, and fender beam (fender beam is available for single leaf - for doors with hook lock option in fender beam there is milling for latch).

In the system mounted with adjustable tunnel NT set contains 2 additional 16 mm spacing boards with cross-sections adapted to the width of architraves (63 mm or 80 mm). There are differences in cross-sections of NS and NT masking element.

To complete entire set of sliding doors it is necessary to purchase sliding leaf unit in following dimensions: Single leaf door: "60", "70", "80", "90", "100"
Double leaf door: "2x60", "2x70", "2x80", "2x90", "2x100"
Door leaf might be equipped with sockets for lock and/or handle - those accessories must be purchased separately.

In the system mounted with adjustable tunnel NT, it is necessary to purchase adjustable tunnel separately.



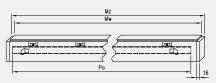
# **ACCESSORIES**

- » round handle 1 pcs.
- » oval handle 1 pcs. » Hook lock with two round or oval handles with the key
- » hook lock with toilet option with two round or oval handles

hook lock with cylinder with two round handles

One set of door handle for single door leaf consist of 2 pcs.

# masking strip with guide bar



Masking strip and guide bar for double sliding system is made by connecting two elements of single system.

chrome, black)



hook lock with a key and a round handle

hook lock with key and oval handle

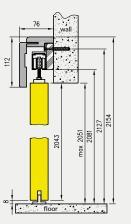
Single sliding system

Dimension	Masking strip		Guide bar
door [mm]	Mz	Mw	Pa
644, 744	1620	1588	1500
844	1920	1888	1800
944	2120	2088	2000
1044	2140	2108	2000

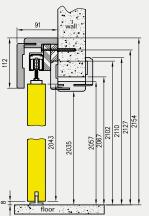
double leaf sliding system

Dimension	Maskin	Masking strip	
door [mm]	Mz	Mw	Pa
2 x 644	2 x 1519	2 x 1503	2 x 1500
2 x 744	2 x 1519	2 x 1503	2 x 1500
2 x 844	2 x 1819	2 x 1803	2 x 1800
2 x 944	2 x 2019	2 x 2003	2 x 2000
2 x 1044	2 x 2063	2 x 2047	2 x 2000

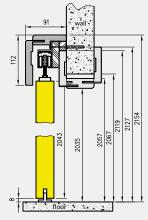
NS - vertical cross-section



NT - vertical cross-section for tunnel with 63 mm architrave



NT - vertical cross-section for tunnel with 80 mm architrave



Single sliding system

symbol	"60"	"70"	"80"	"90"	"100"
A	600	700	800	900	1000
С	644	744	844	944	1044
D	664	764	864	964	1064
Е	750	850	950	1050	1150
E*	784	884	984	1084	1184
S	644	744	844	944	1044

# double leaf sliding system

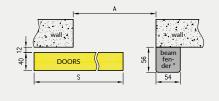
symbol	"120"	"140"	"160"	"180"	"200"
Α	1200	1400	1600	1800	2000
С	1244	1444	1644	1844	2044
D	1264	1464	1664	1864	2064
Е	1350	1550	1750	1950	2150
E*	1384	1584	1784	1984	2184
S**	644	744	844	944	1044

E\* applies to tunnel with T80 architrave

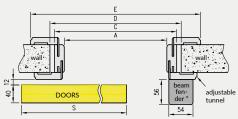
S\*\* width of single door leaf

Height of sliding door leaf unit - 2043 mm total height of sliding system - 2154 mm

NS - horizontal cross-section (left system)



NT - horizontal cross-section (left system)



<sup>\*</sup> is not available in double leaf system

NOTE: In double sliding system masking strip is connected, by two single elements.



GALLA 1 decormat





Sliding system for glass doors "Spazio", is made of anodized aluminum, and used as a complete and complementary solution together with finished door frame. Whole set comprises of - guide channel with straight or oval blende, hardware designed to hang sliding glass pane and bottom door guide.

There is two options of Spazio System (only difference is in the shape of external blende):

- » Spazio TP with straight blende
- » Spazio TO with oval blende

#### **PRICE**

» price of sliding system for a glass doors

To complete the whole system it is reccomended to buy glass door leaf in sliding version from collection Galla. There is designed for this solution round handle.

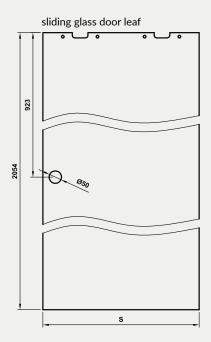
# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

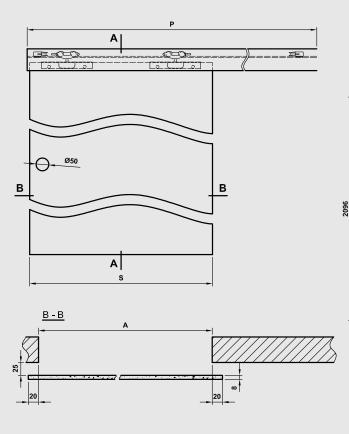
» door handle (two-sided)

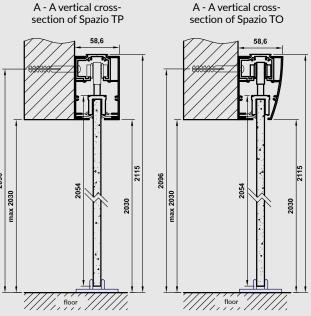


door handle (stainless steel)

Note: There is no possibility to make ventilation option.







Р

1340

1540

1740

1940

**Dimensions** 

"60"

"70"

"80"

"90"

S

630

730

830

930

Α

590

690

790

890

S - width of door leaf unit

A - width of wall passage

P - lenght of guide channel



Sliding system SPAZIO CD - STANDARD 10 sand oak

# SLIDING SYSTEM SPAZIO CD MOUNTED O

interior door leaves

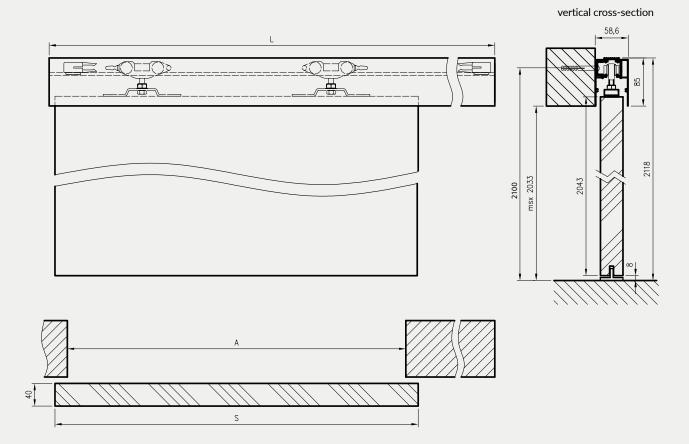
# **SPAZIO CD**

On-wall mounted sliding system with anodized guide channel and rectangular blende. It is designated for panel doors and frame construction doors.

# WHOLE SET COMPRISES OF:

- » guide channel with side caps
- » system sliding trolleys
- » door leaf hangers » bottom stopper
- » assembly kit (screws and bolts)

To complete the whole system it is reccomended to buy glass door  $% \left\{ 1\right\} =\left\{ 1\right\} =\left$ leaf in sliding version from our sales offer. There is designed for this solution round handle.



Α	- width of wall passage
S	- width of door leaf unit
- 1	langht of guida channa

ı	L - I	leng	ht of	guic	le c	hannel	
---	-------	------	-------	------	------	--------	--

	Α	S	L
"60"	600	644	1370
"70"	700	744	1570
"80"	800	844	1770
"90"	900	944	1970
"100"	1000	1044	2170



Sliding system doors hidden in the wall (pocket system) PA - STANDARD 10 vintage oak



<sup>\*\*\*</sup> decor available only in horizontal wood grain

# SLIDING SYSTEM DOORS HIDDEN IN THE WALL

SLIDING SYSTEM DOOR LEAF interior door leaves

# SLIDING SYSTEM DOORS HIDDEN IN THE WALL (POCKET SYSTEM) PA - 125 MM $\,$

Sliding system doors hidden in the wall (pocket system) PA - it is sliding system doors hidden in the wall designated for light gypsum cardboard wall construction.

#### **TECHNICAL PARAMETERES:**

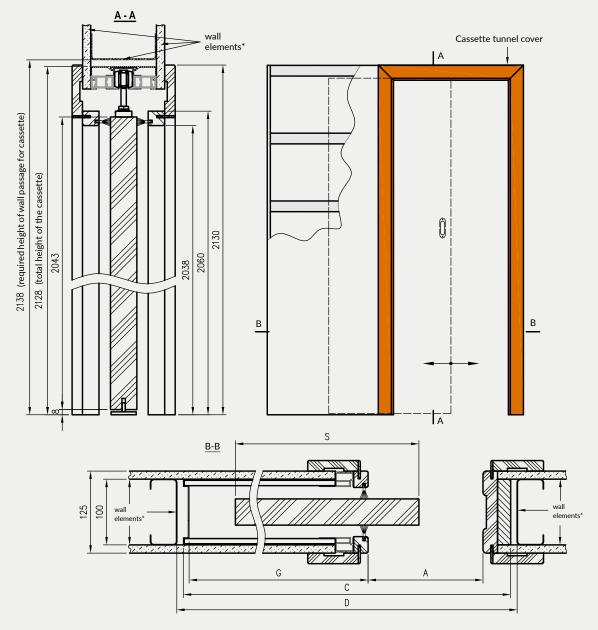
Assembly of sliding system doors hidden in the wall is designed to be done in construction of the profiles used to build gypsum cardboard wall construction, with total thickness 125 mm (or other type of the construction with total thickness 125 mm). After, it is necessary to finish wide surfaces with plasterboards 12,5 mm thick (plasterboards shall be purchased seperately), finish detailing process, of those surfaces, and assemble tunnel cover of sliding system .

# **SET COMPRISES OF:**

- » cassette elements made of aluminum elements and additionall assembly accessories
- » element's which allows to decorate build in sliding system so called tunnel cassette cover with architraves 80 mm wide

To complete whole system it is neccessary to purchase door leaf in sliding system (it is recommended to purchase door leaf with "thimble" option) and hardware for this door leaf (lock and/or door handle and thimble).

NOTE: VETRO A, VETRO D and VETRO B door leaf with width "70" is not complementary product for sliding system doors hidden in the wall (pocket system) PA.



	Α	S	С	D	G
60	600	644	1310	1330	659
70	700	744	1510	1530	759
80	800	844	1710	1730	859
90	900	944	1910	1930	959
100	1000	1044	2110	2130	1059

- C total width of cassette
- D width of walls passage prepared for cassette
- G deepth of ready cassette



folding doors FOLDE 10 - white matt





# FOLDING DOORS FOLDE

System of folding doors is characterised by that, during opening process of door leaf unit, doors fold into position parallel to each other . The complete set of folding doors comprises:

- » two-element door leaf interconnected by 3 hidden concealed hinges
- » adjustable door frame for folding doors

# **STANDARD OPTIONS**

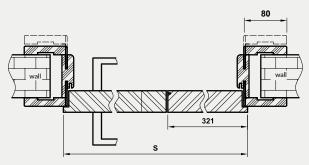
- » door leaf frame made of softwood
- » core made of "honeycomb"
- » straight edge  ${\it fig.\,1}$
- » single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock
- » 3 hidden concealed ISTAR hinges instaled between twoelement door leaf unit

### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » core made of perforated chipboard
- » door leaf "90" and "100"



Cross-section of folding doors in closed position\* (right doors, left doors it is mirror reflection)

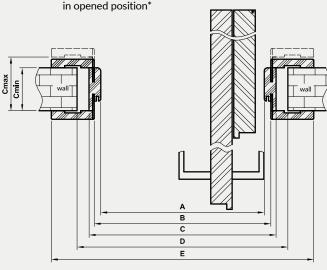


# **Dimensions**

	S	Α	В	С	D	Е
"80"	844	806	830	850	880	990
"90"	944	906	930	950	980	1090
"100"	1044	1006	1030	1050	1080	1190

D - required width of wall passage

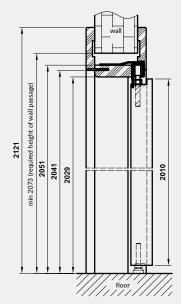
NOTE: There is no possibility to shorten door leaf.



Cross-section of folding doors

\*NOTE: When doors are fully opened, the door fittings slightly reduce the clear opening by approx. 10 cm. (this value doesnt take into account door handle)

#### vertical cross-section







# Sara Eco

white acrylic UV varnisch - RAL 9003 ecru - RAL 9001 latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



anode

White RAL 9003

aluminum

#### **NON-REBATED DOOR LEAF - OPENED OUTWARDS**

Sara Eco door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colours of the walls.

#### CONSTRUCTION OF SARA ECO DOOR LEAF COMPRISES OF:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with sheets of plaster board. After detailing process, only visible part is rebate of the door frame, prepared for future painting, e.q. in the colours of the walls. non-rebated panel construction door leaf is available in two finishing options:

- » wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one-s discretion or optional choose painted decor.
- » wide surfaces of door leaf are coated with veneer from DRE Cell or 3D group, while the edges of the leaf are covered with a edge band in the colour of the veneer.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER**

- » ventilation undercut
- » core made of perforated chipboard

#### STANDARD OPTION

- » door leaf frame made of softwood
- » sockets for 2 or 3 ISTAR hidden concealed hinges
- » core made of "honeycomb"
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

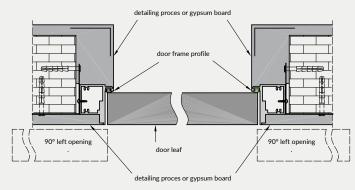
## OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » dropping seal
- » core made of perforated chipboard

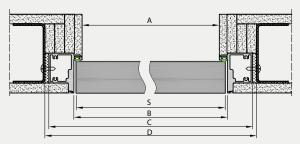
Price of the door frame includes 2 or 3 hidden concealed hinges. NOTE: together with stabilising insert, tubular chipboard, it is

NOTE: together with stabilising insert, tubular chipboard, it is required to use 3 hinges.

#### Sara Eco horizontal cross-section



#### Sara Eco horizontal cross-section (assembly in Gypsum wall)



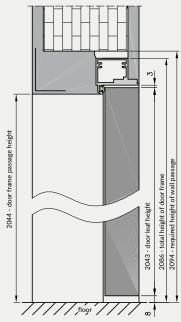
#### Dimensions of Sara Eco door leaf

	S	Α	В	С	D
"60"	644	629	650	714	724
"70"	744	729	750	814	824
"80"	844	829	850	914	924
"90"	944	929	950	1014	1024
"100"	1044	1029	1050	1114	1124

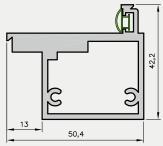
- S width of door leaf unit
- A width of passage in door frame unit
- B width in rebate of door frame
- C external width of door frame
- D required width of wall passage

NOTE: Minimum thickness of the wall 75 mm. Door leaf width: single leaf door "60"÷"100".

#### Sara Eco vertical cross-section



door frame profile with gasket





#### **REBATED DOOR LEAF - OPENED INWARDS**

Sara Eco door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colours of the walls.

Construction of SARA ECO door leaf comprises of:

- » Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with sheets of plaster board. After detailing process, only visible part is rebate of the door frame, prepared for future painting, e.q. in the colours of the walls.
- » Rebated panel construction door leaf is available in two finishing options:
  - » wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one-s discretion or optional choose painted decor.
  - » wide surfaces of door leaf are coated with veneer from DRE Cell or 3D group, while the edges of the leaf are covered with a edge band in the colour of the veneer.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER**

- » ventilation undercut
- » core made of perforated chipboard

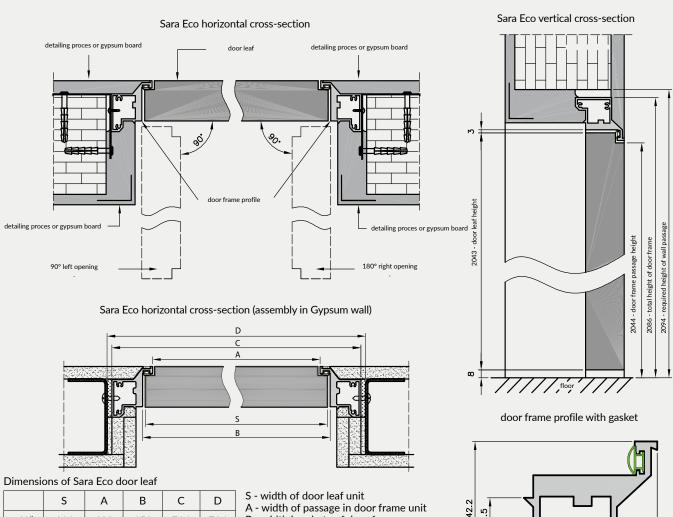
#### STANDARD OPTION

- » door leaf frame made of softwood
- » sockets for 2 or 3 ISTAR hidden concealed hinges
- » core made of "honeycomb"
- » magnetic lock for simple key, for bathroom lock, for cylinder lock or economic lock

## OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

- » ventilation undercut
- » plastic ventilation grille
- » aluminum ventilation grille
- » dropping seal
- » core made of perforated chipboard

NOTE: together with stabilising insert, tubular chipboard, it is required to use 3 hinges.

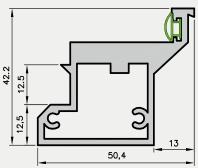


	S	Α	В	С	D
"60"	644	629	650	714	724
"70"	744	729	750	814	824
"80"	844	829	850	914	924
"90"	944	929	950	1014	1024
"100"	1044	1029	1050	1114	1124

- B width in rebate of door frame
- C external width of door frame
- D required width of wall passage

NOTE: Minimum thickness of the wall 75 mm.

Door leaf width: single leaf door "60"÷"100".





## FRAME CONSTRUCTION

#### **STANDARD OPTIONS**

- » stiles and rails made of MDF
- » glass pane 4 mm: MAT DRE, decormat brown, decormat graphite or transparent glass
- » 3 silver screw-in pivot hinges
- » latch strike plate and two flush bolts
- » straight edge fig. 1

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» door frame for door leaf with side panel

+30%

NOTE: Price of side panel is equal to the price of corresponding door leaf model.

There is possibility to make side panels to all frame construction door leaf, available in presented collections, in following combinations: ",60+40"; ",70+40"; ",80+40"; ",90+40"; ",100+40"

NOTE: There is no possibility to shorten side panels.



fig. 1





(straight

edge) DRE-Cell

3D foil

bleached oak



(straight

edge)

DRE-Cell

3D foil

ash



(straight

edge)

DRE-Cell

3D foil



**REVA** (straight edge) DRE-Cell 3D foil

SOLTE (straight edge) DRE-Cell 3D foil



<sup>\*\*\*</sup> decor available only in horizontal wood grain

## PANEL CONSTRUCTION







#### **STANDARD OPTIONS**

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane 4 mm thick: white bark, "window blind", CHINCHILA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
- » 2 silver screw-in pivot hinges
- » latch strike plate and two flush bolts
- » optional: straight edge\* flat glazing bar fig.1or "karnies" edge, rounded glazing bar fig. 2

#### **OPTION WITHOUT ADDITIONAL CHARGE**

» three hinges applies to rebated door leaf

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

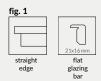
- » white frost VSG 22.1 safe, complex glass pane SIDE PANEL 30 SIDE PANEL 40 SIDE PANEL 41
- » core made of perforated chipboard
- » door frame for door leaf with side panel

Side panel it is passive rebated door leaf unit with "40" width and 40 mm thick, with glazing or without glazing option, in uniform wood grain. Side panels can be paired with interior rebated door leaf in the following combination: "60+40"; "70+40"; "80+40"; "90+40"; "100+40".

Side panel 10 can be applied to rebated interior door leaf. Side panel 30 can be applied to models ARTE 10-30 and STANDARD 30. Side panel 40 can be applied to models ARTE 40, 50, 90; STANDARD 40, KANON 30, DECO collection. Side panel 41 can be applied to models MODERN 30, IDEA 30, PLUS 30.

To make the best possible match of side panel to door leaf unit, besides selection of model, it is necessary to choose right colour, type of the edge and number of hinges.

NOTE: There is no possibility to shorten side panels.













+30%

Side panel 30



Side panel 40



Side panel 41





## SIDE PANEL NATURA

#### **STANDARD OPTIONS**

- » door leaf frame made of softwood
- » core made of "honeycomb"
- » glass pane 4 mm thick: white bark, "window blind", CHINCHILA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
- » 2 silver screw-in pivot hinges
- » latch strike plate and two flush bolts
- » straight edge fig. 1

#### fig. 1







#### **OPTION WITHOUT ADDITIONAL CHARGE**

» three hinges

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » white frost VSG 22.1 safe, complex glass pane side panel 30 SIDE PANEL 40
- » core made of perforated chipboard
- » door frame for door leaf with side panel

+30%

Interior rebated single leaf door can be paired together with "40" side panel in the following combination ,60+40"; ,70+40"; ,80+40"; ,90+40"; ,100+40". Side panel it is passive rebated door leaf unit 40 mm thick, with glazing or without glazing option, in uniform wood grain. Side panel Natura can be applied to all collections with natural veneer and with straight edge.

Side panel Natura 02 can be applied to collection Galeria Natura 02, 20, 21, 22, 23, Galeria Natura ALU 20,21,22,23, 24, 25 and Duero Natura ALU.

Side panel Natura 30 can be applied to models ARTE natura 10-30, STANDARD natura 30 with straight edge.

Side panel Natura 40 can be applied to models ARTE natura 40, 50, 70, 90, STANDARD natura 40.

NOTE: There is no possibility to shorten side panels.



Side panel Natura 10 (vertical wood grain, straight edge)



Side panel Natura (horizontal wood grain, straight edge)



Side panel Natura 30 (vertical wood grain, straight edge)



Side panel Natura 40 (vertical wood grain, straight edge)



natural veneer 1







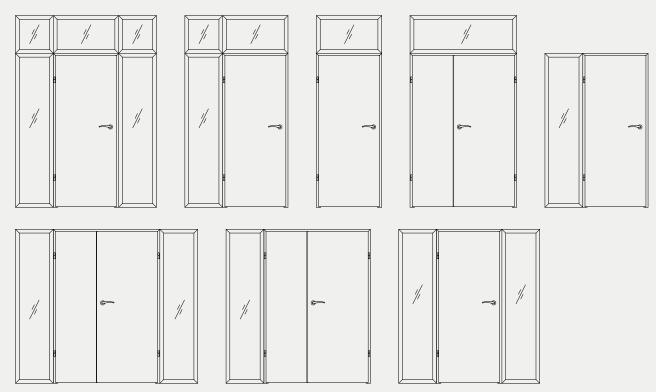
natural veneer 2

## TRANSOM LIGHTS / SIDELIGHTS





Possible configuration of transom lights/side lights



## TRANSOM LIGHTS AND SIDELIGHTS

Transom lights/ sidelights are fixed, non-opening, glazed partition between rooms or spaces that may constitute an independent structure or a supplement for interior doors (except for glass doors) with a fixed door frames. Transom lights/sidelights are manufactured and delivered as a set of components ready for assembly. Set contains the following:

- » two horizontal and two vertical main beams
- » set of cover and instalation strips
- » set of gaskets
- » main beam couplers

Transom lights/sidelights are used in interior doors with a fixed door frames and they come in the following decors DRE-Cell, 3D , Finish, CPL laminate 0,15-0,20 mm and painted.

NOTE: Our product doesn't come with the glass pane, which should be purchased by the Client separately. We reccomend to use tempered glass pane with a thickness of 4 mm. Assembly of transom lights/sidelights should be performed once the "wet" construction are completed.

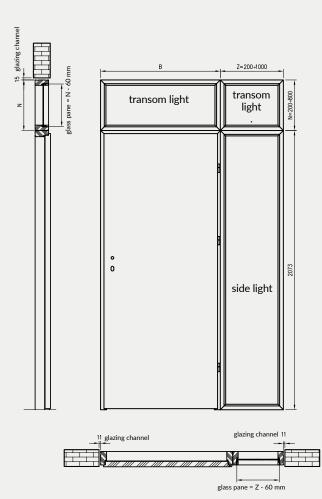
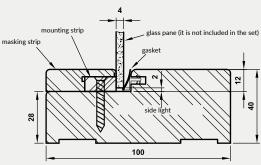


Fig. A cross-section of the transom light/sidelights



#### Dimensions of transom lights/sidelights

range of products	height total	width total	lenght of the perimeter
side light	2073 mm	Z	2*2073+2*Z
sidelight	N	Z	2*N+2*Z
transom light	N	В	2*N+2*B

available options of transom lights heights

"N" = 200-800 mm.

available options of the width of transom and side lights

"Z" = 200-1000 mm.

Width of the upper "B" transom lights is adjusted to the width of the fixed door frames; available options of the width can be found in the following tables:

The transom lights are mounted on the single-leaf door frame

	"60"	"70"	"80"	"90"	"100"	"110"
В	688	788	888	988	1088	1188

#### Transoms mounted with the door frame in double-leaf doors

	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
В	1123	1223	1323	1423	1523	1623	1723	1823	1923	2023	2123



ENTER O AKUSTIK - CPL dark gray











## ENTER ACOUSTIC TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » mechanical resistance class: 3
- » sound insulation class Rw = 32dB

#### APPLICATION

Door leaf ENTER ACOUSTIC are designed to be used as interior entrance door in multifamily buildings and in public utylity buildings

#### **STANDARD OPTION:**

- » door leaf frame made of MDF additionally reinforced with two flat metal bars  $\,$
- » core made of perforated chipboard
- » flat external HDF board
- » dropping seal
- » 3 silver screw-in pivot hinges
- » straight edge or edge R 2,5 mm (in CPL laminate)
- » bottom deadbolt lock adapted for door cylinder lock
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, rinterior entrance doors "80" 800 mm, "90" 900 mm.

#### **DOOR FRAMES**

- » steel hybrid door frame p. 124
- » steel adjustable door frame p. 126
- » steel fixed door frame p. 127
- » fixed rebated door frame p. 140
- » adjustable door frame with T80 architrave, T63 p. 142
- » adjustable door frame with K63 architrave p. 143

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE:**

- » viewfinder included separately
- » door leaves "110"





\*\*\* decor available only in horizontal wood grain

DOOR LEAF PRICE (INCLUDES OPTION FOR DROPPING SEAL AND SINGLE LOCK)











#### **STANDARD OPTIONS**

- » door leaf frame made of MDF additionally reinforced with two flat metal bars  $\,$
- » core made of perforated chipboard
- » external HDF board flat or with decorative milling .
- » 3 silver screw-in pivot hinges
- » straight edge ig. 1 or edge R 2,5 mm (in CPL laminate) ig. 2

#### REBATED DOOR LEAF MODEL ENTER:

- » bottom deadbolt lock adapted for door cylinder lock
- » upper deadbolt lock adapted for door cylinder lock
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior "80" 800 mm, "90" 900 mm.

#### **REBATED DOOR LEAF SOLID**

- » multipoint mortise lock
- » hinges reinforced with anti-thrust bolts
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior "80" 800 mm, "90" 900 mm.

#### **APPLICATION**

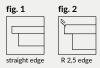
Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

#### CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

Door leaf models ENTER/SOLID are available with 0,7-08 mm CPL laminate - to place an order and for more information please contact Customer Service Department.

NOTE: Model ENTER 0 and SOLID 0 - door leaves in CPL laminate and edge with radius R 2,5 mm as standard option. It is reccomended to use together with door leaf collection ENTER/SOLID fixed door frame ENTER/SOLID or metal door frame.



\* door handle and upper backplate METRO, set of patented cylinder - single key system















<sup>\*\*\*</sup> decor available only in horizontal wood grain

**DOOR LEAF PRICES** 











\*\*\* door handle and upper backplate, set of patented cylinder - single key system.

#### STANDARD OPTIONS

- » door leaf frame made of MDF additionally reinforced with two flat metal bars
- » core made of perforated chipboard
- » external HDF board flat or with decorative milling.
- » 3 silver screw-in pivot hinges
- » straight edge fig.1 or edge R 2,5 mm (in CPL laminate) fig. 2

#### **REBATED DOOR LEAF MODEL ENTER:**

- » bottom deadbolt lock adapted for door cylinder lock
- » upper deadbolt lock adapted for door cylinder lock
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior "80" 800 mm, "90" 900 mm.

#### **REBATED DOOR LEAF SOLID**

- » multipoint mortise lock
- » hinges reinforced with anti-thrust bolts
- » Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior "80" 800 mm, "90" 900 mm.

#### **APPLICATION**

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

It is reccomended to use together with door leaf collection ENTER/SOLID fixed door frame ENTER/SOLID or fixed metal door frame.

#### **CONSTRUCTION**

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

















ENTER/SOLID 12 ENTER/SOLID 13 ENTER/SOLID 14 ENTER/SOLID 15 ENTER/SOLID 16 ENTER/SOLID 17



ENTER/SOLID 18 ENTER/SOLID 19\* ENTER/SOLID 20\* ENTER/SOLID 21\*\* ENTER/SOLID 22\*\* ENTER/SOLID 23\*\*

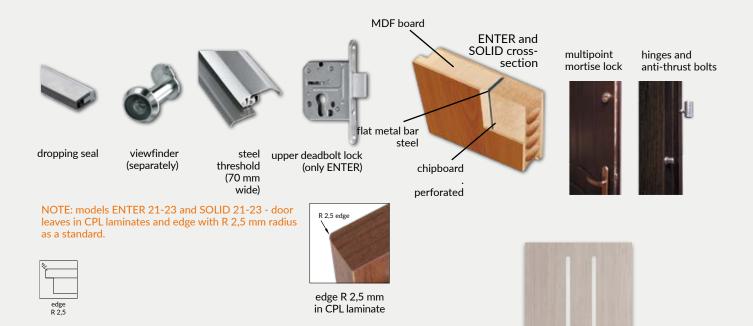
 $<sup>^{</sup>st}$  in models 19 and 20 veneer is glued in strips with variable wood grain.











\*\* in models 21-23 there are aluminum marrquetry elements installed in one surface of door leaf





<sup>\*\*\*</sup> decor available only in horizontal wood grain



SOLID RC2 - gray oak CPL



Door frames colours are in two gloss scale (matt/low structure, semi gloss/plain).









#### STANDARD OPTION:

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » multipoint mortise lock
- » 3 triple hinges
- » HDF external board with aluminum sheet

SOLID RC2 door leaves have acoustic insulation class Rw=32dB and have antiburglary class RC2 according to PN-EN 1627:2012. To comply with technical approval whole set must comprise of door leaf, steel door frame, steel threshold and purchased separately dedicated for this product hardware: door handle, backplate and cylinder patent inserts. Picture of door handle and backplate can be found on page 163.

#### **APPLICATION**

Door leaf SOLID RC2 can be used as internal entrance door in multifamily buildings and in public utylity buildings.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » viewfinder separately
- » door leaf "100"
- » steel threshold
- » ONTARIO door handle
- » ONTARIO backplate
- » patent insert (price for 2 pc)

#### CONSTRUCTION OF DOOR FRAME

Metal welded door frame is made of low carbon steel sheet with 1,5 mm thickness. Door frame is powder coated and available in colours from RAL pallet: 1001 - beige semi gloss, 9003-white, 8017-brown, 7047-light gray, 7024-dark gray in two gloss scale (mat low structure/semi gloss). Both external side and internal side of door frame are secured with lacquered organic protective surface.

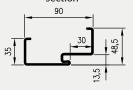
On its one side there are made 4 holes for latch bolt and bolts installed in entrance DRE doors, and on the opposite side there are 3 sockets for hinges and anti-thrust bolts.





threefold hinge E878

metal door frame crosssection



SOLID RC2

#### **APPLICATION**

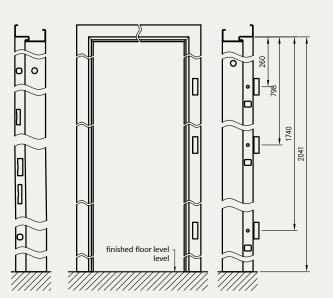
Metal fixed door frame, adjustable metal door frame and metal hybrid door frame can be applied to interior entrance door leaf SOLID RC2. Door frame is designed to be assembled on finished floor level.

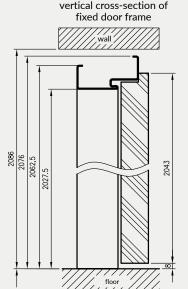
#### STANDARD OPTIONS

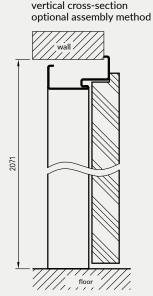
sockets for 3 threefold hinges E878 additional sockets for anti-thrust bolts sockets for multi point lock latch Metalplast

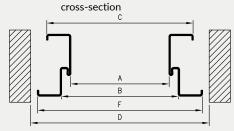
#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

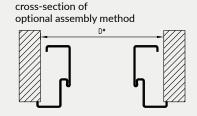
» reinforcement for door closer











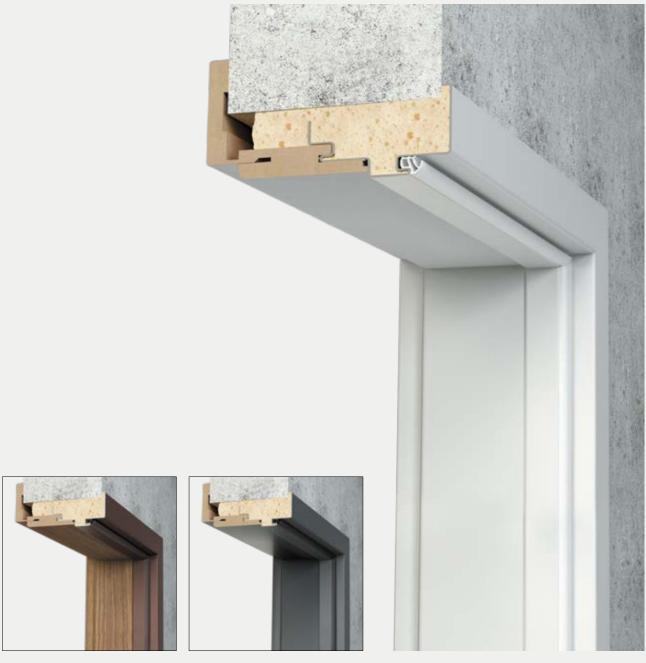
	Α	В	С	D	D*	F
"80"	800	827	870	917	887	897
"90"	900	927	970	1017	987	997
"100"	1000	1027	1070	1117	1087	1097

D, D\*- required width of wall passage \* optional assembly method

<sup>\*\*</sup> required height of wall passage measured from the level of finished floor is 2086 mm or 2071\* mm in optional assembly method

<sup>\*\*</sup> height of passage in the door frame is 2027,5 mm

# HYBRID METAL DOOR FRAME FOR DOOR LEAVES, ENTER ACOUSTIC, SOLID, SOLID RC2



brown mat + honey oak CPL

dark gray mat + dark gray CPL



<sup>\*</sup> exemplary colour configurations of steel door frame with panel

Steel hybrid door frame - it is an innovative solution in our sale offer, which combine solidity of metal construction with additional functionality it allows to finish wall passage by using door frame elements made of MDF, coated with CPL laminate. Hybrid metal door frame it is combination of metal door frame with fixed width, MDF panel available in 11 optional variants of width and masking architrave. This solution allows to finish walls with thickness ranging between 137-337 mm, and additional possible adjustment up to 20 mm.

#### **APPLICATION**

Hybrid door frame is designed to be used with entrance door leaves SOLID, ENTER and SOLID RC2.

#### STANDARD OPTIONS IN OSR ENTER

- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

#### STANDARD OPTIONS IN OSR SOLID

» sockets for 3 hinges

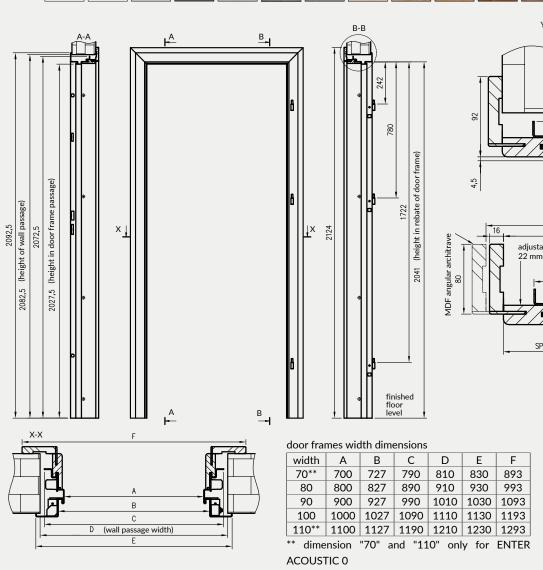
CPL laminate

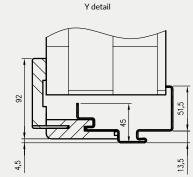
white

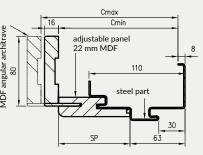
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

#### STANDARD OPTIONS IN OSR SOLID RC2

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model







door frame options depending on wall thickness

	Cmin	Cmax	SP					
1	137	157	82					
2	157	177	102					
3	177	197	122					
4	197	217	142					
5	217	237	162					
6	237	257	182					
7	257	277	202					
8	277	297	222					
9	297	317	242					
10	317	337	262					
11	337	357	282					

# ADJUSTABLE METAL DOOR FRAME FOR DOOR LEAVES, ENTER ACOUSTIC, SOLID, SOLID RC2

#### DOOR FRAME CONSTRUCTION

Adjustable metal door frame is made of low-carbon steel sheet with a thickness of 1.5 mm. Vertical element and lintel they are permanently welded together. Door frame is powder coated and available in colours from RAL pallet: 9003-white, 8017-brown, 1001-beige, 7047-light gray, 7024-dark gray in two gloss scale (mat / low structure, semi-gloss / plain). Both external side and internal side of door frame are secured with lacquered organic protective surface.

Adjustable metal door frames can be applied to interior entrance door leaves ENTER, SOLID and SOLID RC2.

#### STANDARD OPTIONS IN OSR ENTER

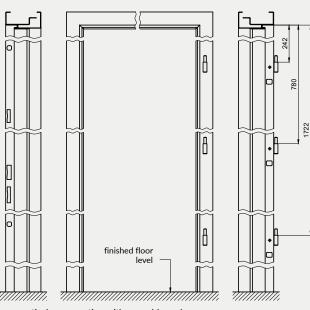
- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

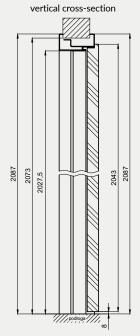
#### STANDARD OPTIONS IN OSR SOLID

- » sockets for 3 hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model

#### STANDARD OPTIONS IN OSR SOLID RC2

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model





required height of wall opening 2073 mm height of door frame passage is 2027,5 mm

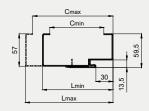
D - required width of wall passage

### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» reinforcement for door closer



profile of metal door frame with architrave T57



	Α	В	C, C '	D
"70" **	700	727	819	790
"80"	800	827	919	890
"90"	900	927	1019	990
"100"	1000	1027	1119	1090
"110" **	1100	1127	1219	1190

\*\* dimensions "70" and "110" only for **ENTER ACOUSTIC 0** 

wall th	ickness		f the door profile
Cmin	Cmax	Lmin	Lmax
95	125	124	154
125	155	154	184
155	185	184	214
185	215	214	244
215	245	244	274
245	275	274	304
275	305	304	334

	vertical cross-se	ection with	assembly anchor
_		C'	
		D	
_			
Sciana		Α	
L		В	
	la .	C	<u>≠</u> 1

FOR DOOR LEAVES ENTER, ENTER ACOUSTIC, SOLID

### CONSTRUCTION

Metal welded door frame is made of steel low carbon sheet with 1,5 mm thickness.

Door frame is powder coated and available in colours from RAL pallet: 1001 beige semi gloss, 9003-white, 8017-brown, 7047-light gray, 7024-dark gray in two gloss scale (mat low structure/semi gloss). Both external side and internal side of door frame are secured with lacquered organic protective surface.

Metal door frames can be applied to interior entrance doors ENTER and SOLID. It is intented to be installed on finished floor level.

#### STANDARD OPTIONS IN OSS ENTER

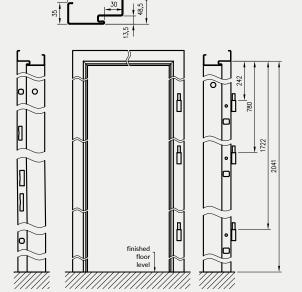
- » sockets for 3 hinges
- » socket for main lock or additionally for upper lock

#### STANDARD OPTIONS IN OSS SOLID

- » sockets for 3 hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch bolts of multi-point lock used in SOLID model



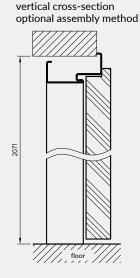
profile of metal door frame



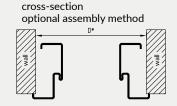
2086 2076 2062,5 2027.5

//// floor

vertical cross-section



cross-section



required height of wall passage measured from the level of finished floor is 2086 mm or 2071\* mm in optional assembly method

height of door frame passage is 2027,5 mm

D, D\*- required width of wall passage optional assembly method

	Α	В	С	D	D*	F
"70" **	700	727	770	817	787	797
"80"	800	827	870	917	887	897
"90"	900	927	970	1017	987	997
"100"	1000	1027	1070	1117	1087	1097
"110" **	1100	1127	1170	1217	1187	1197

\*\* dimension "70" and "110" only for ENTER ACOUSTIC 0



















Colors in two gloss scale (matte / low structure, semi-gloss / plain).

<sup>\*\*\*</sup> beige colour is available only in semi-gloss



OLIMP 10 - white matt



<sup>\*\*\*</sup> decor available only in horizontal wood grain









## FIRE RESISTANT DOORS OLIMP

REBATED DOOR LEAF interior entrance fire-resistance door leaf HALSPAN system

## STANDARD OPTIONS

- » core made of Halspan chipboard 44 mm in El30 or 54 mm in El 60 with additional pine wood strips attached circumferentially
- » straight edge, rounded glazing bar fig.1
- » transparent fire resistance glass pane (variable width dependent upon the size of the door leaf)
- » intumescent smoke-proof gasket
- » 3 hinges
- » patented cylinder lock
- » dropping seal

fig. 1





#### cuij

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » viewfinder
- » selfcloser DORMA
- » selfcloser GEZE
- » fire resistance ventilation grille.
- » surcharge for passive door leaf

#### **APPLICATION**

Fire-resistance doors are used as interior entrance doors in residential housing, public utylity buildings and colective residential buildings. In order to comply with the conditions of the National Technical Assessment self closer should be applied in doors with fire-resistance EI30 and EI60.

Doors are sold only as a set with a metal fire-resistance door frame.



Acoustic sound insulation rate for single leaf door Rw=32 dB Acoustic sound insulation rate for double leaf door Rw=27 dB



fire resistance ventilation grille.







SELFCLOSER GEZE

NOTE: In door leaf with fire-resistance EI30 there are used three triple hinges, while in door leaf with fire resistance EI60 there are used VX7939 hinges.









Door leaf width: single leaf door "80" - "110", double leaf door "160" - "220". Technical information: frames p. 130, door leaves: pp. 170-178.

## METAL FIRE RESISTANT DOOR FRAME.

#### **CONSTRUCTION**

Metal door frame is made of carbon steel construction plate with a minimum thickness 1,5 mm, structure is welded and powder-coated in brown or white colour.

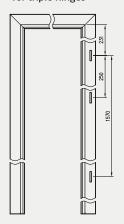
#### **APPLICATION**

Door frame is applied to the interior entrance fire-resistance doors  ${\sf OLIMP\ EI30}$  and  ${\sf EI60}.$ 

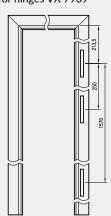
#### STANDARD OPTIONS

- » 3 hinges
- » gasket with enhanced flame-resistance properties

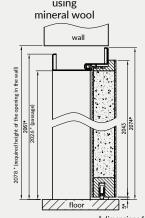
#### metal door frame for triple hinges



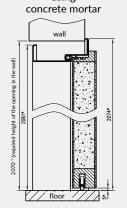
metal door frame for hinges VX 7939



Vertical cross-section assembly by

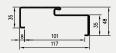


Vertical cross-section assembly by using

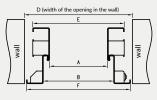


\* dimensions for EI30 doors. for EI60, add 1 mm.

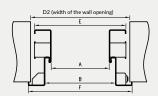
Cross-section of a metal door frame for OLIMP door leaf



## cross-section assembly by using mineral wool



cross-section assembly by using concrete mortar



#### Dimensions for single leaf EI30

Α	В	D	D2	Е	F
800	826	905	888	870	896
900	926	1005	988	970	996
915	941	1020	1003	985	1011
1000	1026	1105	1088	1070	1096
1100	1126	1205	1188	1170	1196
	800 900 915 1000	800 826 900 926 915 941 1000 1026	800         826         905           900         926         1005           915         941         1020           1000         1026         1105	800         826         905         888           900         926         1005         988           915         941         1020         1003           1000         1026         1105         1088	800         826         905         888         870           900         926         1005         988         970           915         941         1020         1003         985           1000         1026         1105         1088         1070

### Dimensions for single leaf El60

Α	В	D	D2	E	F
801	827	906	889	871	897
901	927	1006	989	971	997
926	952	1031	1014	996	1022
1001	1027	1106	1089	1071	1097
1101	1127	1206	1189	1171	1197
	801 901 926 1001	801 827 901 927 926 952 1001 1027	801         827         906           901         927         1006           926         952         1031           1001         1027         1106	801         827         906         889           901         927         1006         989           926         952         1031         1014           1001         1027         1106         1089	801         827         906         889         871           901         927         1006         989         971           926         952         1031         1014         996           1001         1027         1106         1089         1071





+ price of the fire resistance metal door frame.

price of the passive door leaf (active door leaf + additional charge)

#### Dimensions for EI30 double leaf doors

	Α	В	D	D2	Ε	F
"160"	1635	1661	1740	1723	1705	1731
"170"	1735	1761	1840	1823	1805	1831
"180"	1835	1861	1940	1923	1905	1931
"190"	1935	1961	2040	2023	2005	2031
"200"	2035	2061	2140	2123	2105	2131
"210"	2135	2161	2240	2223	2205	2231
"220"	2235	2261	2340	2323	2305	2331

#### Dimensions for EI60 double leaf doors

	Α	В	D	D2	E	F
"160"	1636	1662	1741	1724	1706	1732
"170"	1736	1762	1841	1824	1806	1832
"180" = "90" + "90"	1836	1862	1941	1924	1906	1932
"200" = "100" "100"	2036	2062	2141	2124	2106	2132
"210"	2136	2162	2241	2224	2206	2232
"220"	2236	2262	2341	2324	2306	2332

price of the fire resistance metal door frame.













Interior entrance door

## ATHOS TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » fire resistance class: El<sub>2</sub>30
- » smoke proof class: Sa, S<sub>200</sub> » mechanical resistance class: 3
- » sound insulation class: RW=32 dB

#### **APPLICATION**

Interior entrance fir-resistance doors, are used in residential housing, public utility buildings and collective residential buildings, as well as commercial and technical premises.

Doors are sold only as a complete set with a metal door frame and dropping seal.

#### STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » single-point mortise lock adapted for cylinder lock
- » 3 triple hinges

#### **DOOR FRAMES**

- » steel fixed door frame p. 134
- » steel adjustable door frame p. 135 » steel hybrid door frame p. 136

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » selfcloser DORMA
- » selfcloser GEZE
- » door leaf "100" "110"
- » viewfinder

In order to comply with the conditions of the National Technical Assessment, doors with fire resistance El 30 should be equipped with a self closer.

NOTE: To the price of door leaf unit it should be added price of steel door frame.



ATHOS 10



\*\*\* decor available only in horizontal wood grain













## FORCA TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

» class of anti-burglary:

RC3 (according to PN-EN 1627: 2012)

- » fire resistance class: El<sub>2</sub>30
- » smoke proof class: Sa, S<sub>200</sub> » mechanical resistance class: 3
- » sound insulation class: RW=32 dB

#### **APPLICATION**

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two patented cylinder inserts.

#### STANDARD OPTION

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » steel strings
- » 5-point mortise lock
- » 3 triple hinges

#### **DOOR FRAMES**

- » steel fixed door frame p. 134
- » steel adjustable door frame p. 135
- » steel hybrid door frame p. 136

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel threshold
- » handle
- » longitudinal backplate
- » patent cylinder x 2 pcs.
- » selfcloser DORMA
- » selfcloser GEZE
- » door leaf "100"
- » viewfinder

In order to comply with the conditions of the National Technical Assessment for doors with El 30 fire resistance and anti-burglary properties, doors should be equipped with a self closer and DIVA door handle with the backplate. Picture of door handle and backplate - p. 163.

NOTE: To the price of door leaf unit it should be added price of steel door frame, steel threshold, handle, backplate and price of two patent cylinders.



FORCA 10



<sup>\*\*\*</sup> decor available only in horizontal wood grain











## FORCA B TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- » class of anti-burglary: RC3 (according to PN-EN 1627: 2012)
- » mechanical resistance class: 3
- » sound insulation class: RW=32 dB

#### **APPLICATION**

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two patented cylinder inserts.

#### **STANDARD OPTION**

- » door leaf frame made of soft wood
- » core made of chipboard
- » straight edge
- » steel strings
- » 5-point mortise lock
- » 3 triple hinges

#### **DOOR FRAMES**

- » steel fixed door frame p. 134
- » steel adjustable door frame p. 135
- » steel hybrid door frame p. 136

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » steel threshold
- » handle
- » longitudinal backplate
- » patent cylinder x 2 pcs.
- » door leaf "100"
- » viewfinder

NOTE: To the price of door leaf unit it should be added price of steel door frame, steel threshold, handle, backplate and price of two patent cylinders.



FORCA B 10



<sup>\*\*\*</sup> decor available only in horizontal wood grain

## FOR FORCA / FORCA B / ATHOS DOOR LEAVES

#### **CONSTRUCTION**

Metal welded door frame is made of steel low carbon sheet with 1,5 mm thickness.

Door frame is powder coated and available in colours from RAL pallet: 1001 - beige semi gloss, 9003-white, 8017-brown, 7047-light gray, 7024-dark gray in two gloss scale (mat low structure/semi gloss). Both external side and internal side of door frame are secured with lacquered organic protective surface.

On its one side there are made 4 holes for latch bolt and bolts installed in entrance DRE doors, and on the opposite side there are 3 sockets for hinges and anti-thrust bolts.

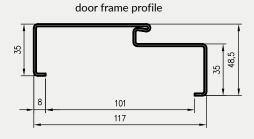
#### **APPLICATION**

Metal fixed door frame and metal hybrid door frame can be applied to technical door leaves FORCA, FORCA B and ATHOS. Door frame is designed to be assembled on finished floor level.

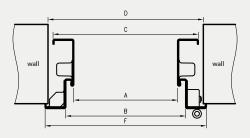
#### **STANDARD OPTIONS**

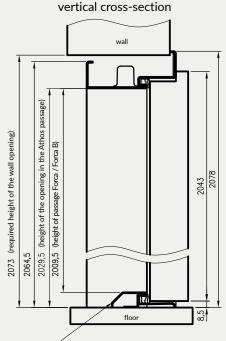
- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)



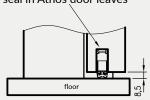


horizonatl cross-section of door frame mounted in the wall





Fixed (steel) threshold for Forca and Forca B door leaves or dropping seal in Athos door leaves



Available colours of fixed steel door frame



Door frames colours are in two gloss scale (matt/low structure, semi gloss/plain).

Α	В	D	С	F
800	827	887	870	897
900	927	987	970	997
915	942	1002	985	1012
1000	1027	1087	1070	1097
1100	1127	1187	1170	1197
	800 900 915 1000	800 827 900 927 915 942 1000 1027	800 827 887 900 927 987 915 942 1002 1000 1027 1087	800 827 887 870 900 927 987 970 915 942 1002 985 1000 1027 1087 1070

width available only in the ATHOS collection

<sup>\*</sup> beige colour available only in semi-gloss

## ADJUSTABLE METAL DOOR FRA

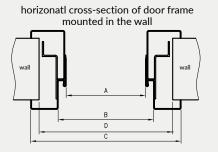
#### DOOR FRAME CONSTRUCTION

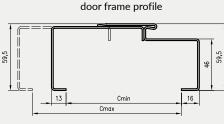
Adjustable steel frame is made of low-carbon steel sheet with a thickness of 1.5 mm. Vertical element and lintel they are permanently welded together. Door frame is powder coated and available in colours from RAL pallet: 9003-white, 8017-brown, 1001-beige, 7047-light gray, 7024-dark gray in two gloss scale (mat / low structure, semi-gloss / plain). Both external side and internal side of door frame are secured with lacquered organic protective surface. On its one side there are made 4 holes for latch bolt and bolts, installed in entrance DRE doors, and on the opposite side there are 3 sockets for hinges and anti-thrust bolts.

#### **APPLICATION**

Adjustable metal door frames can be applied to technical door leaves FORCA, FORCA B and ATHOS. It is intented to be installed on finished floor level.

- » sockets for 3 triple hinges
- » additional sockets for anti-thrust bolts
- » sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- » socket for latch plate of main lock (ATHOS)





59,5

for single-leaf doors

n	Cmin	Cmax
1	103	133
2	133	163
3	163	193
4	193	223
5	223	253
6	253	283
7	283	313

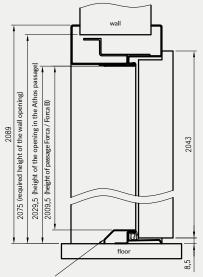
for single-leaf doors

width	Α	В	С	D
80	800	827	919	890
90	900	927	1019	990
90E	915	942	1034	1005
100	1000	1027	1119	1090
110*	1100	1127	1219	1190

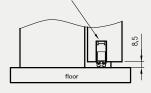
<sup>\*</sup> width available only in the ATHOS collection



cross-section of an adjustable steel door frame



Fixed (steel) threshold for Forca and Forca B door leaves or dropping seal in Athos door leaves





Door frames colours are in two gloss scale (matt/ low structure, semi gloss/plain).

<sup>\*\*</sup> beige colour available only in semi-gloss

# SIELL HYBRID DOOR FRAME FOR FORCA / FORCA B / ATHOS DOOR LEAVES



Cmin

option

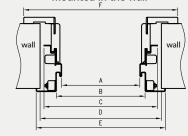
Steel hybrid door frame - it is an innovative solution in our sale offer, which combine solidity of metal construction and additional functionality. It allows to fully finish wall passage by using door frame elements made of MDF, coated with CPL laminate.

Hybrid metal door frame it is combination of metal door frame with fixed width, MDF panel available in 11 optional variants of width and masking architrave. This solution allows to finish walls with thickness ranging between 145-345 mm, and additional possible adjustment up to

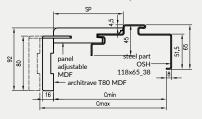
#### **APPLICATION:**

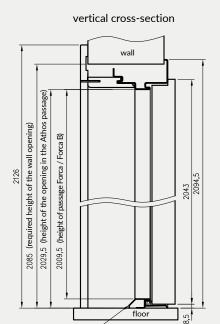
Hybrid door frame is designed to be used for technical door leaves FORCA, FORCA B, ATHOS. It is intended to be installed on finish floor level.

#### horizonatl cross-section of door frame mounted in the wall



#### door frame profile





Fixed threshold (steel) for Forca/Forca B door leaf or dropping seal in Athos door leaf



Dimensions of the door frame width

width	Α	В	С	D	E	F	
80	800	827	890	910	930	993	
90	900	927	990	1010	1030	1093	
90E	915	942	1005	1025	1045	1108	
100	1000	1027	1090	1110	1130	1193	
110*	1100	1127	1190	1210	1230	1293	

SP

Cmax

#### CPL laminate





Colors in two gloss scale (matte / low structure, semi-gloss / plain).

beige colour available only in semi-gloss

<sup>\*</sup> width available only in the ATHOS collection











GALLA 1 decormat



GALLA 1 decormat brown



GALLA 1 decormat graphite



GALLA 2 sand blasted glass transparent strips



GALLA 3 sand blasted glass transparent strips



GALLA 10 decormat screen printing



GALLA 10 transparent glass screen printing



GALLA 11 decormat screen printing



GALLA 11 transparent glass screen printing



GALLA 12 decormat screen printing

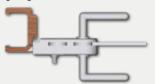


GALLA 13 decormat screen printing

Door leaf is made of tempered, 8mm glass pane.

## HARDWARE FOR GLASS DOORS

fig. 1 right door leaf /blockade outside



Geze and Metalbud toilet locks - select right remaining locks - select left lock\*

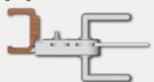
fig. 2 left door leaf/blockade outside



Geze and Metalbud toilet locks - select left toilet lock outside.

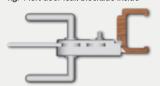
remaining locks - select left lock\*

fig. 3 right door leaf/blockade inside



Geze and Metalbud toilet locks - select right toilet lock inside.

fig. 4 left door leaf/blockade inside



Geze and Metalbud toilet locks - select left toilet lock inside.

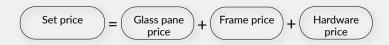
remaining locks - select right lock\* remaining locks - select right lock\*

\* In toilet locks, except Geze and metalbud locks, definition "left", "right" refers to placement of toilet blockade: description "left lock" means that blockade is placed on exterior side of the door leaf, description "right lock" means that blockade is placed on interior side of the door leaf.

#### **HARDWARE**



<sup>\*\*</sup> Toilet lock - selection of toilet lock see details above

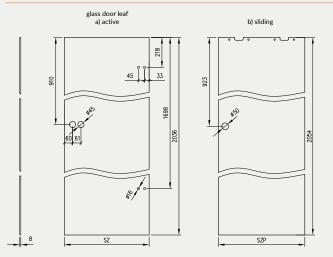


<sup>\*\*</sup> It is necessary to purchase patented cylinder 21/26 separately (see details in the table above)

## TECHNICAL INFORMATIONS

REFERS TO GLASS DOOR LEAVES GALL.

#### DOOR LEAF DIMENSIONS AND PLACEMENT OF HARDWARE



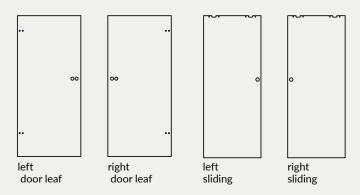
Door leaf unit is made of safe, plain or glued, tempered 8mm glass pane which has in standard option holes for assembly of:

- » hinges and lock in active doors leaf
- » round door handle and hardware adapted for sliding system door leaf

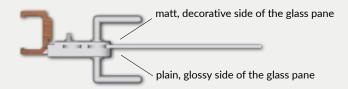
#### **APPLICATION**

Glass door leaf are used as interior doors in residential housing, public utility buildings and collective residential buildings.

#### **OPENING DIRECTION OF GLASS DOOR LEAF**



In door leaves Galla there are two different sides of glass pane (it is not refered to transparent Galla1).



#### **DOOR LEAF WIDTH**

Symbol of the door dimension	SZ	SZP
"60"	617	630
"70"	717	730
"80"	817	830
"90"	917	930

SZ - width of glass door leaf

SZP - width of sliding glass door leaf

#### **DOOR LEAF HEIGHT**

2036 mm - height of glass swing door leaf 2054 mm - height of glass sliding door leaf

NOTE: . There is no possibility to shorten glass door leaf.

#### **CLEARANCE BETWEEN DOOR LEAF AND FLOOR**

Standard clearance between door leaf unit and ready floor is 8 mm.

#### **NOTES REFERED TO HINGE**

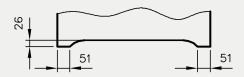
DOOR FRAMES applied to glass doors should be equipped with two pivot .ø 15 mm.

FULFILMENT OF VENTILATION REQUIREMENTS FOR GLASS DOORS

	doors with ventilation undercut				
symbol dim. DOORS	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]			
"90"	0,027	2			
"80"	0,024	5,5			
"70"	0,021	10*			
"60"	0,017	16*			
dim. DOORS  "90"  "80"  "70"  "60"	surface of the undercut and the clearance 8 mm [m2] 0,027 0,024 0,021	to meet ventilation requirements [in mm]  2  5,5  10*			

\* - door leaf "60" and "70" doesnt meet ventilation requirements.

Ventilation undercut (only swing door leaf)



Use of ventilation undercut in glass door leaf unit with width "80" - "90" and standard clearance between door leaf and floor (8mm) will fulfill ventilation requirement - total ventilation surface 0,022 m2.

#### **SELECTION OF LOCKS FOR GLASS DOORS**

Depending on door leaf opening direction (left/right):

GEZE toilet locks and all Metalbud locks are configured, to left doors - left locks are used, to right doors - right locks are used remaining door locks are universal use (they can be configured left or right).

In toilet lock it is necessary to choose one of the following combinations which present assembly situation (difference is in door leaf opening direction and/or placement of toilet blockade):

## FIXED DOOR FRAMES

#### CONSTRUCTION

Fixed door frame is made of high-quality MDF board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL, finish veneer or natural veneer.

Door frames has fixed width of 100 mm.

#### **APPLICATION**

Fixed door frame can be used in the following types of doors:

- » ENTER entrance doors (equipped with 3 ø 13,5 mm hinges and additional upper latch plate)
- » SOLID entrance doors (equipped with 3 ø 13,5 mm hinges and 4 hooks for the latch and latches of the flat multi-point lock)
- » glass doors ( "OPC" they are equipped with two hinges ø 15 mm, special latch plate and rubber seal)
- » other remaining rebated door leaf (using 2 or 3 ø 13,5 mm hinges, in all frame construction door and panel door collections having size "90" and wider; door frames should be equipped with 3 hinges)

Masking strips are used in fixed door frames and SOFT door frames, whereas for the fixed SOFT natura door frames angular architrave are used.

#### THE SET CONTAINS

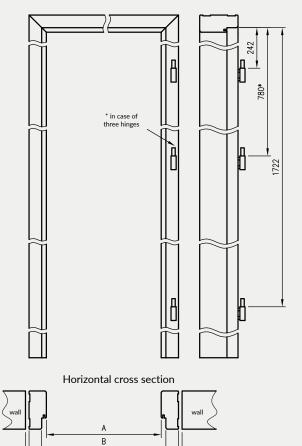
100

Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

#### Fixed door frame vertical cross-section vertical cross-section of rebated door leaf glass doors 100 wall fixed door frame SOFT 2089 2095 2074 2080 2043 ij. 2029 .⊑ 100 fixed door frame SOFT natura floo required height of wall passage 2089 mm (2095 mm for glass doors)







C D D - required width of wall passage

for single-leaf doors

Α	В	С	D
600	624	690	712
700	724	790	812
800	824	890	912
900	924	990	1012
1000	1024	1090	1112
1100	1124	1190	1212
	600 700 800 900 1000	600 624 700 724 800 824 900 924 1000 1024	600 624 690 700 724 790 800 824 890 900 924 990 1000 1024 1090

for double-leaf doors

	Α	В	С	D
100d	1035	1059	1125	1147
110d	1135	1159	1225	1247
120	1235	1259	1325	1347
130	1335	1359	1425	1447
140	1435	1459	1525	1547
150	1535	1559	1625	1647
160	1635	1659	1725	1747
170	1735	1759	1825	1847
180	1835	1859	1925	1947
190	1935	1959	2025	2047
200	2035	2059	2125	2147
200	2033	2037	2123	2147

### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- » door frame ENTER (with latch deadbolt plate)
- » door frame SOLID
- » door frame for double leaf door:

+30%

#### **CONSTRUCTION**

Fixed non-rebated door frame is made of high-quality MDF board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL, finish veneer or natural veneer. Door frames has fixed width of 100 mm.

#### **APPLICATION**

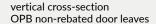
Fixed non-rebated door frame can be applied to all DRE collections which are available in nonrebated option.

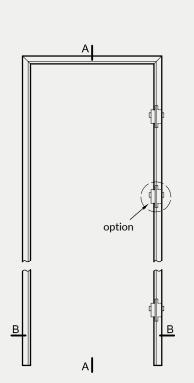
#### **SET CONTAINS**

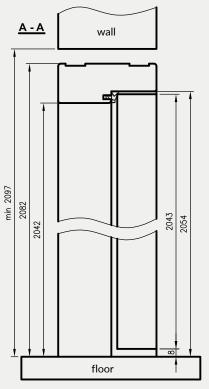
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

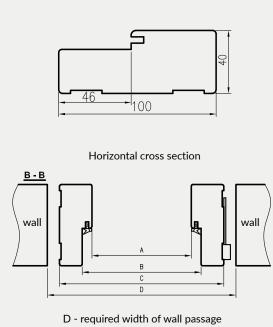


door frame profile









required height of the wall opening 2097 mm

	for si	ngle-	leat	door

Tot single lear door							
Α	В	С	D				
627	651	707	730				
727	751	807	830				
827	851	907	930				
927	951	1007	1030				
1027	1051	1107	1130				
	627 727 827 927	A B 627 651 727 751 827 851 927 951	A B C 627 651 707 727 751 807 827 851 907 927 951 1007				

for double-leaf doors

	Α	В	С	D
120	1274	1298	1354	1380
130	1374	1398	1454	1480
140	1474	1498	1554	1580
150	1574	1598	1654	1680
160	1674	1698	1754	1780
170	1774	1798	1854	1880
180	1874	1898	1954	1980

## DJUSTABLE DOOR FRAMES

#### **CONSTRUCTION**

Adjustable door frame with angular architrave T80 or T63 is equipped with a angular architrave elements with small rounding of the cross-section profile. It is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a decorative wood-imitation DRE-Cell veneer, 3D veneer, CPL laminate 0,15 - 0,2 mm, natural veneer (available only T80 architrave) or painted\*\*. Its construction allows for use in walls ranging between 75-320 mm in thickness.

\*\*NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.



#### **APPLICATION**

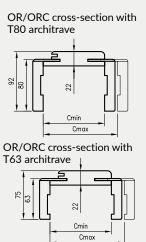
Adjustable door frame can be applied for:

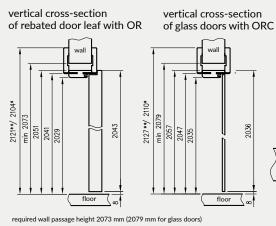
- » interior door leaves rebated and for glass door leaves (ORC) » entrance door leaves ENTER ( includes 3 hinges ø 13, 5 mm, additional latch plate - extra charge)

#### **SET CONTAINS**

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

Door frames used as a set with frame construction doors and door frames with size "90" and wider, should be equipped with three hinges. Door frames for glass door "ORC" are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip.





80, \* in case of three hinges OR/ORC horizontal cross-section

D - required width of wall passage

for single-leaf doors

Tot single lear doc						
	Α	В	С	D	E**	E*
60	600	624	644	680	784	750
70	700	724	744	780	884	850
80	800	824	844	880	984	950
90	900	924	944	980	1084	1050
100	1000	1024	1044	1080	1184	1150
110	1100	1124	1144	1180	1284	1250

for double-leaf doors

	Α	В	С	D	E**	E*
100d	1035	1059	1079	1115	1219	1185
110d	1135	1159	1179	1215	1319	1285
120	1235	1259	1279	1315	1419	1385
130	1335	1359	1379	1415	1519	1485
140	1435	1459	1479	1515	1619	1585
150	1535	1559	1579	1615	1719	1685
160	1635	1659	1679	1715	1819	1785
170	1735	1759	1779	1815	1919	1885
180	1835	1859	1879	1915	2019	1985
190	1935	1959	1979	2015	2119	2085
200	2035	2059	2079	2115	2219	2185

- \* dimension reffer to door frame with T63 architrave
- \*\* dimension reffer to door frame with T80 architrave

# ADJUSTABLE DOOR FRAMES WITH K63 AND N63 ANGULAR ARCHITRAVE

#### **CONSTRUCTION**

Adjustable door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a decorative wood-imitation DRE-Cell veneer, 3D veneer, Finish foil, painted \*\* - in configuration with K63 architrave or natural veneer in configuration with N63 architrave. Its construction allows for use in walls ranging between 75-320 mm in thickness.

\*\*NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.

#### **APPLICATION**

Adjustable door frame can be applied for:

- » interior rebated door leaf (in all frame construction door and panel door collection with size "90" and wider, door frames should be equipped with three hinges ø 13,5 mm).
- » entrance door leaves ENTER (includes 3 hinges ø 13, 5 mm, additional latch plate extra charge)
- » glass door ("ORC" they are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip).

#### **SET CONTAINS**

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.







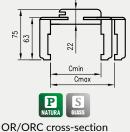




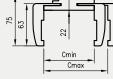


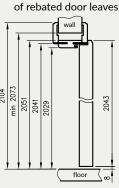


#### OR/ORC cross-section with K63 architrave



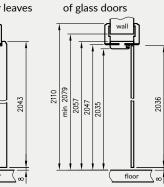
Natura with N63 architrave





vertical cross-section

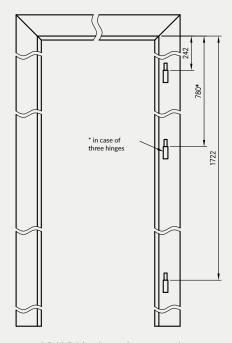
required wall passage height 2073 mm (2079 mm for glass doors

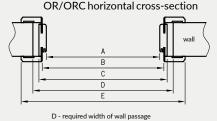


vertical cross-section









for single-leaf doors

	Α	В	С	D	Е
60	600	624	644	680	750
70	700	724	744	780	850
80	800	824	844	880	950
90	900	924	944	980	1050
100	1000	1024	1044	1080	1150
110	1100	1124	1144	1180	1250

#### for double-leaf doors

	Α	В	С	D	Е
100d	1035	1059	1079	1115	1185
110d	1135	1159	1179	1215	1285
120	1235	1259	1279	1315	1385
130	1335	1359	1379	1415	1485
140	1435	1459	1479	1515	1585
150	1535	1559	1579	1615	1685
160	1635	1659	1679	1715	1785
170	1735	1759	1779	1815	1885
180	1835	1859	1879	1915	1985
190	1935	1959	1979	2015	2085
200	2035	2059	2079	2115	2185

## ADJUSTABLE DOOR FRAMES

WITH VARIABLE HEIGHTS AND ANGULAR ARCHITRAVE T80

By the fact of the interest expressed by our clients in doors with custom sizes, we have introduced to our sales offer collections of MODERN, PLUS and STANDARD 10 door leaf model with adjustable door frame equipped with angular architrave T80 in 3 additional heights.



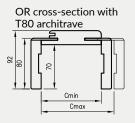
#### **APPLICATION**

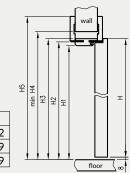
Adjustable door frame with variable heights with T80 architrave can be used for rebated door leaf STANDARD 10, MODERN and PLUS collections with three additional leaf height options: 1983mm, 2110mm and 2240mm.

#### **SET CONTAINS**

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

All rebated door frames in 3 additional height options should be equipped with 3 hinges.

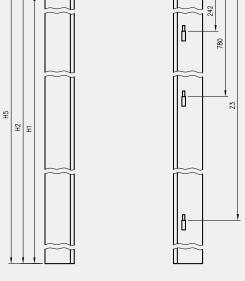


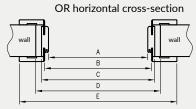


OR vertical cross-section

Η	H1	H2	H3	H4	H5	Z3
1983	1969	1981	1991	2013	2061	1662
2110	2096	2108	2118	2140	2188	1789
2240	2226	2238	2248	2270	2318	1919

H - door leaf height H4 - required wall passage height





D - required width of wall passage

#### for single-leaf doors

	Α	В	С	D	Е		
60	600	624	644	680	784		
70	700	724	744	780	884		
80	800	824	844	880	984		
90	900	924	944	980	1084		
100	1000	1024	1044	1080	1184		

#### for double-leaf doors

TOT GOUDIE-TEAT GOO						
	Α	В	С	D	Е	
120	1235	1259	1279	1315	1419	
130	1335	1359	1379	1415	1519	
140	1435	1459	1479	1515	1619	
150	1535	1559	1579	1615	1719	
160	1635	1659	1679	1715	1819	
170	1735	1759	1779	1815	1919	
180	1835	1859	1879	1915	2019	
190	1935	1959	1979	2015	2119	
200	2035	2059	2079	2115	2219	

Price of adjustable door frame for double leaf door: +30%.

## NON-REBATED ADJUSTABLE DOOR FRAMES

ON-REBATED

#### CONSTRUCTION

Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a decorative wood-imitation DRE-Cell veneer, 3D veneer, CPL laminate, natural veneer or painted\*\*. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows to be used on walls with span 75-320. In white mat, black mat, white UV varnish, white pine, sand oak and polish oak 3D there is possibility to choose connection of main beams at 90 degree. \*\*NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.

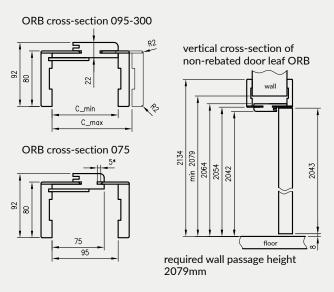


#### **APPLICATION**

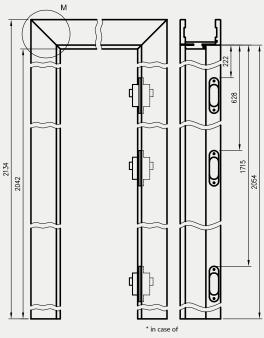
Adjustable non-rebated door frame can be used with all DRE non-rebated collections of the door leaf.

#### **SET CONTAINS**

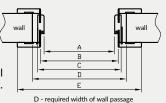
Main beam (one horizontal and two vertical elements) with wide angular architrave (80 mm) with small rounding angles of the cross-section profile (R2), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

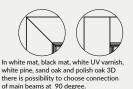


\*075-095 door frame has a different cross section, for a 75-89 mm wall thickness, it will be necessary to shorten pen of the adjustable angle element.



#### ORB horizontal cross-section





for single-leaf doors

	Α	В	С	D	Е
60	627	651	671	711	811
70	727	751	771	811	911
80	827	851	871	911	1011
90	927	951	971	1011	1111
100	1027	1051	1071	1111	1211

#### for double-leaf doors

	Α			D	Е
120	1274	1298	1318	1378	1458
130	1374	1398	1418	1478	1558
140	1474	1498	1518	1578	1658
150	1574	1598	1618	1678	1758
160	1674	1698	1718	1778	1858
170	1774	1798	1818	1878	1958
180	1874	1898	1918	1978	2058

### NON-REBATED ADJUSTABLE DOOR FRAMES

NON-REBATED WITH VARIABLE HEIGHTS

By the fact of interest expressed by our clients in non-rebated doors with custom sizes, we have introduced to our offer collections MODERN, PLUS and STANDARD 10 door leaf model with non-rebated adjustable door frame with 3 additional heights. Construction of the door frame is the same as in the non-rebated adjustable door frame (they vary only in height).

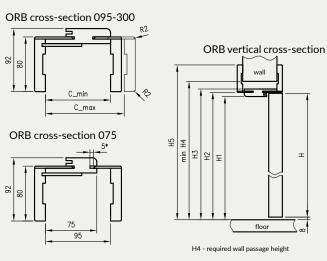
#### **APPLICATION**

Non-rebated adjustable door frame with variable heights can be used with non-rebated STANDARD 10, MODERN and PLUS door leaf model which are available in three additional door leaf height options:1983 mm, 2110 mm and 2240 mm.

#### **SET CONTAINS**

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

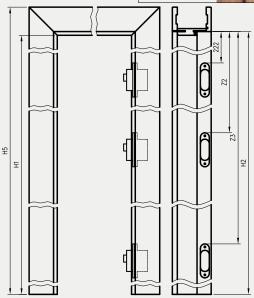
All door frames in 3 additional height options can be equipped with 2 or 3 hinges.



\*NOTE: 075-095 door frame has a different cross-section, for a 75-89 mm wall thickness, it will be necessary to shorten pen of the adjustable angle element.

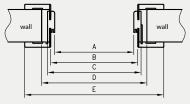
H - door leaf height	H1	H2	Н3	H4	H5	Z2	Z3
1983	1982	1994	2004	2019	2074	608	1655
2110	2109	2121	2131	2146	2201	649	1782
2240	2239	2251	2261	2276	2331	693	1912





\* in case of

#### ORB horizontal cross-section



D - required width of wall passage

#### for single-leaf doors

			6.0		
	Α	В	С	D	E
60	627	651	671	711	811
70	727	751	771	811	911
80	827	851	871	911	1011
90	927	951	971	1011	1111
100	1027	1051	1071	1111	1211

#### for double-leaf doors

	Α	., ,		D	Е
120	1274	1298	1318	1378	1458
130	1374	1398	1418	1478	1558
140	1474	1498	1518	1578	1658
150	1574	1598	1618	1678	1758
160	1674	1698	1718	1778	1858
170	1774	1798	1818	1878	1958
180	1874	1898	1918	1978	2058

# NON-REBATED ADJUSTABLE DOOR FRAMES

### CONSTRUCTION

Adjustable door frame with inverted rebate is made of a high-quality wood-based MDF board. On its visual side it is painted with highest quality acryclic UV varnish. To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows for use on walls ranging between 90-290 mm.

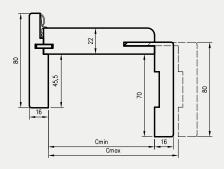
Door frame can be applied to door leaves with inverted rebate, from collection: Uni, Binito, Fargo.

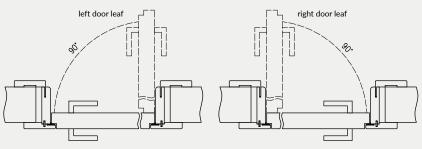
#### **SET CONTAINS**

Main beam (one horizontal and two vertical elements) with wide angular architrave T80, door gasket, set of two TECTUS 240 3D hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

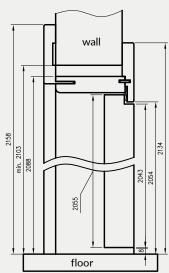


#### door frame profile

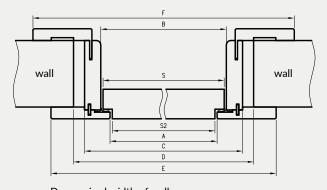


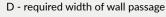


vertical cross-section of ORO



#### horizontal cross-section of ORO







TECTUS 240 3D hinge

#### Required height of the wall opening = 2103 mm

	Α	В	С	D	E	F	S	S2
60	625	650	694	724	785	834	644	619
70	725	750	794	824	885	934	744	719
80	825	850	894	924	985	1034	844	819
90	925	950	994	1024	1085	1134	944	919
100	1025	1050	1094	1124	1185	1234	1044	1019

Decor

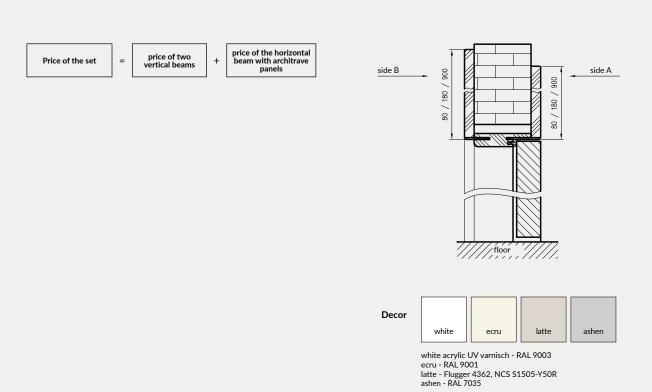


white acrylic UV varnisch - RAL 9003 ecru - RAL 9001

latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



UNI 10 - white



### NON-REBATED ADJUSTABLE DOOR FRAM

**NEW** 

#### CONSTRUCTION

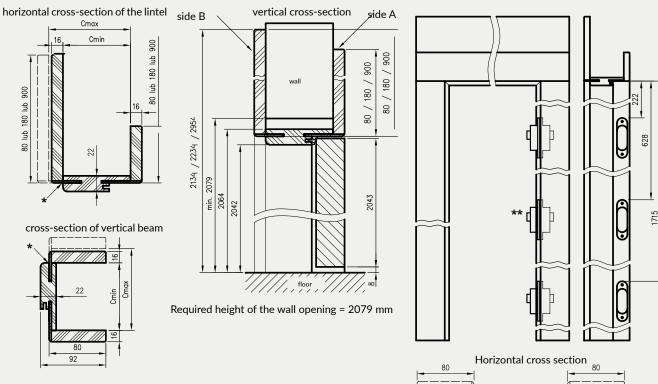
Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a foil and in next step is painted. Its construction allows to be used with door leaf with the thickness 40 mm and its design allows to be used on walls with span 75-320. On horizontal beam there are made special architrave panels in three optional dimensions: 80 mm, 180 mm or 900

#### **APPLICATION**

Adjustable non-rebated door frame with architrave panels can be used with all DRE non-rebated painted collections.

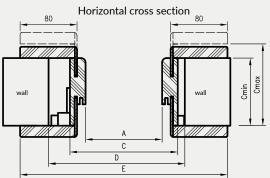
#### **SET CONTAINS**

Main beam with wide architrave (80 mm) with small rounding angles of the cross-section profile (R2), horizontal beam with architrave panels in 3 optional dimensions, door gasket, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



\*NOTE: 075-095 door frame has a different cross-section, shallow milling for architrave, for a 75-89 mm wall thickness, it will be necessary to shorten pen of the architrave element.

\*\* - third hinge, option at extra charge



D - required width of wall passage

for single-leaf doors										
Α	С	D	Е							
627	671	711	811							
727	771	811	911							
827	871	911	1011							
927	971	1011	1111							
1027	1071	1111	1211							
	627 727 827 927	A C 627 671 727 771 827 871 927 971	A C D 627 671 711 727 771 811 827 871 911 927 971 1011							

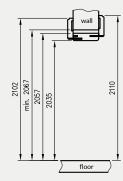
# ADJUSTABLE TUNNEL WITH K63, N63, T63, T80 ANGULAR ARCHITRAVE

Adjustable tunnel is a decorative cover of wall passage. It can be used as a seperate solution or as an integral part of the sliding wall-mounted system NT.

The adjustable tunnel is a product which is, at first glance visually similar to adjustable door frames, but with a few differences:

- there is no possibility to mount any hinges
- there is no latch strike plate
- there is no channel for a gasket different heights and spans of the front and rear architraves (values E and F in tables)

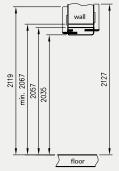
vertical cross-section of adjustable tunnel with K63, N63 or T63



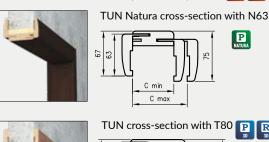
TUN corss-section with K63 C max

NOTE: To ensure the highest quality of painted tunnels, before painting process they are coated with special material which constitutes solid base.

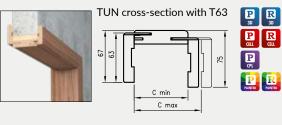
vertical corss-section of adjustable tunnel with T80

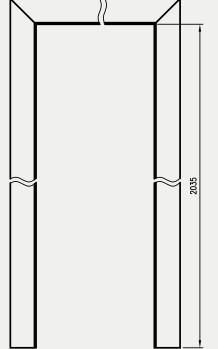


required height of wall opening 2067 mm



84 8 92 C min C max





Single adjustable tunnel

Jiligic uu	Single dujustuble turirer												
symbol	60	70	80	90	100								
Α	600	700	800	900	1000								
С	644	744	844	944	1044								
D	664	764	864	964	1064								
E	750	850	950	1050	1150								
E*	784	884	984	1084	1184								
F	734	834	934	1034	1134								
F*	768	868	968	1068	1168								

Double adjustable tunnel

Double 0	iujustu	DIC LUII	1101		
symbol	120	140	160	180	200
Α	1200	1400	1600	1800	2000
С	1244	1444	1644	1844	2044
D	1264	1464	1664	1864	2064
E	1350	1550	1750	1950	2150
E*	1384	1584	1784	1984	2184
F	1334	1534	1734	1934	2134
F*	1368	1568	1768	1968	2168

Adjustable tunnel cross section E / E\* D C Α F / F\*

D - required width of wall passage \*refers to Adjustable Tunnel with T80



STANDARD 10 with adjustable tunnel CPL laminate dark gray

### **EXTENSION PANELS**

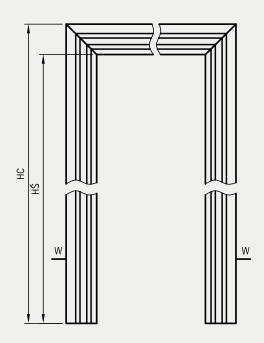
#### **APPLICATION**

Extension panel it is a component of decorative cover of wall passage but also it can be used as extention to install door frames in walls, which are thicker than 320mm. Panel is an extention of middle parts of adjustable door frames and adjustable tunnels. It might be used together with architraves from previous orders of door frames and adjustable tunnels with connection of main beams at 45 degree.

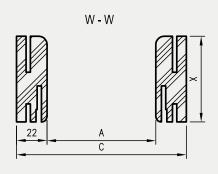
Extention panels with variable heights are available only in Cell and CPL group.

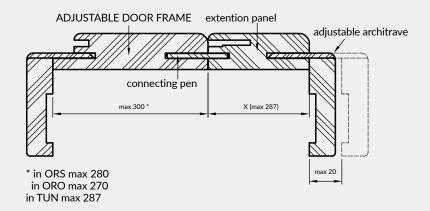
#### **SET CONTAINS**

- » two vertical beams
- » horizontal beam
- » three connecting pens
- » accessories used to connect main beams









options of the width of panels cross-section

X 062 082 107 12	147 167 187	207 227 247	267 287
------------------	-------------	-------------	---------

## **EXTENSION PANELS**

#### Dimensions of extension panels OR - adjustable door frames for rebated doors

		height	options	
	PL	198x	211x	224X
ΗŚ	2029	1969	2096	2226
НС	2051	1991	2118	2248

	for single-leaf doors			for single-leaf doors for double-leaf doors													
	"60"	"70"	"80"	"90"	"100"	"110"	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
Α	600	700	800	900	1000	1100	1035	1135	1235	1335	1435	1535	1635	1735	1835	1935	2035
С	644	744	844	944	1044	1144	1079	1179	1279	1379	1479	1579	1679	1779	1879	1979	2079

#### Dimensions of the ORB extension panels connected at $45^{\circ}$ - non-rebated adjustable door frames for non-rebated doors connected at $45^{\circ}$

	height options							
	PL	PL 198x		224X				
HŚ	2042	1982	2109	2239				
НС	2064	2004	2131	2261				

		for single-leaf doors						for do	uble-leaf	doors		
	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"
Α	627	727	827	927	1027	1274	1374	1474	1574	1674	1774	1874
С	671	771	871	971	1071	1318	1418	1518	1618	1718	1818	1918

#### Dimensions of TUN extension panels - adjustable tunnels

				for sir	ngle-leaf	doors			for do	uble-leaf	doors	
	PL		"60"	"70"	"80"	"90"	"100"	"120"	"140"	"160"	"180"	"200"
HŚ	2035	Α	600	700	800	900	1000	1200	1400	1600	1800	2000
НС	2057	С	644	744	844	944	1044	1244	1444	1644	1844	2044

Dimensions of the ORC extension panels - adjustable door frames for glass doors

PL HŚ 2035 HC 2057

	"60"	"70"	"80"	"90"
Α	600	700	800	900
С	644	744	844	944

Dimensions of the ORS extension panels - adjustable door frames for folding doors

	PL		"80"	"90"	"100"
НŚ	2029	Α	806	906	1006
НС	2051	С	850	950	1050

Dimensions of ORO extension panels
- adjustable door frames for door leaves with inverted rebate

ınve	nverted rebate									
	PL			"60"	"70"	"80"	"90"	"100"		
НŚ	2066		Α	650	750	850	950	1050		
НС	2088		С	694	794	894	994	1094		

# METAL FIXED DOOR FRAME FOR INTERIOR DOOR LEAVES

#### **CONSTRUCTION**

Metal welded door frame is made of steel low carbon sheet with 1,5 mm thickness.

Door frame is powder coated and available in colours from RAL pallet: 1001 - beige semi gloss, 9003-white, 8017-brown, 7047-light gray, 7024-dark gray in two gloss scale (mat low structure/semi gloss). Both external side and internal side of door frame are secured with lacquered organic protective surface.

#### **APPLICATION**

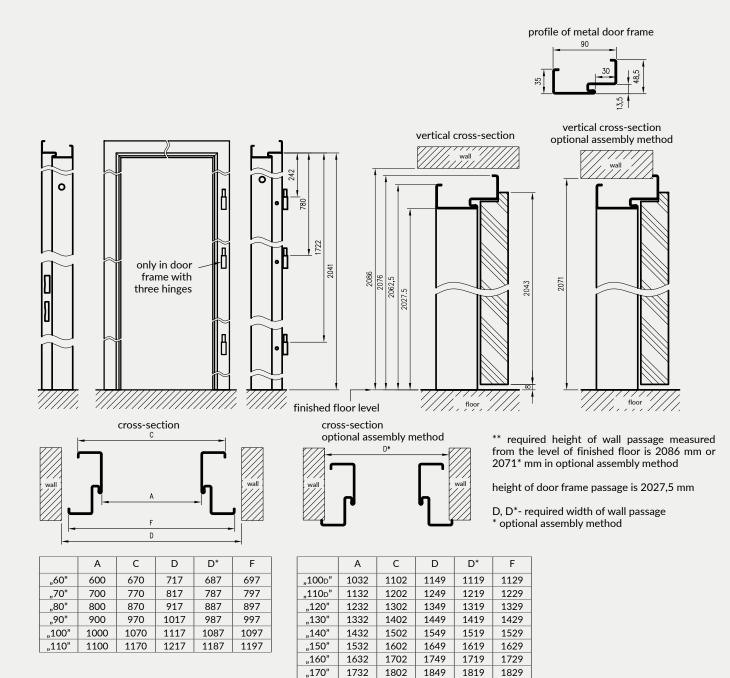
Metal door frames can be applied to interior entrance doors. It is intented to be installed on finished floor level.

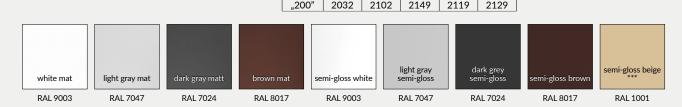
#### **STANDARD OPTIONS**

- » sockets for 2, 3, 4 or 6 hinges
- » socket for latch plate of main lock

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» reinforcement for door closer





1832

1932

1902

2002

1949

2049

1919

2019

1929

2029

"180"

"190"

# ADJUSTABLE METAL DOOR FRAME

#### DOOR FRAME CONSTRUCTION

Adjustable metal door frame is made of low-carbon steel sheet with a thickness of 1.5 mm. Vertical element and lintel they are permanently welded together. Door frame is powder coated and available in colours from RAL pallet: 9003-white, 8017-brown, 1001-beige, 7047-light gray, 7024-dark gray in two gloss scale (mat / low structure, semi-gloss / plain). Both external side and internal side of door frame are secured with lacquered organic protective surface.

#### **APPLICATION**

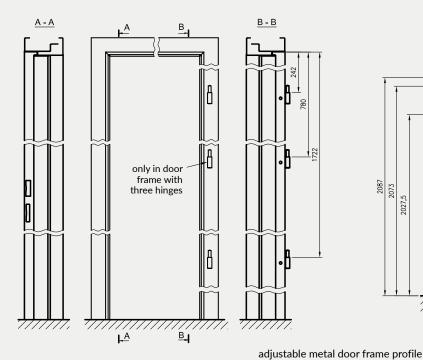
Adjustable metal door frames can be applied to interior entrance doors. It is intented to be installed on finished floor level.

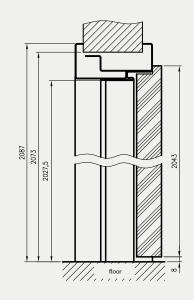
#### STANDARD OPTIONS

- » sockets for 2, 3, 4 or 6 hinges
- » socket for latch plate of main lock

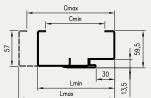
#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

» reinforcement for door closer





with architrave T57



required height of wall opening 2073 mm height of door frame passage is 2027,5 mm

D - required width of wall passage

wall th	ickness		the door profile
Cmin	Cmax	Lmin	Lmax
95	125	124	154
125	155	154	184
155	185	184	214
185	215	214	244
215	245	244	274
245	275	274	304
275 305		304	334

#### Dimensions for single leaf doors

	Α	D	F
"60" 600		690	719
"70"	700	790	819
"80"	800	890	919
"90"	900	990	1019
"100"	1000	1090	1119
"110"	1100	1190	1219

### Dimensions for double leaf doors

Difficusions for double lear doors								
	Α	D	F					
"100 <sub>D</sub> "	1032	1122	1151					
"110 <sub>D</sub> "	1132	1222	1251					
"120"	1232	1322	1351					
"130"	1332	1422	1451					
"140"	1432	1522	1551					
"150"	1532	1622	1651					
"160"	1632	1722	1751					
"170"	1732	1822	1851					
"180"	1832	1922	1951					
"190"	1932	2022	2051					
"200"	2032	2122	2151					



UNI 10 non-rebated door leaf (on the left) and inverted rebate (on the right) - white



handle MEDA - schiny chrome inserts in DRE-Cell, 3D and CPL colors



backplate for simple key



backplate for cylinder lock



backplate for toilet lock

### **SELECTED COLOURS OF INSERTS**



golden oak insert



siberian oak insert



tabac elm insert



anthracite elm insert



vintage oak insert



american walnut insert







handle QUBIK black with anti-bacterial coating





door handle CUBE SLIM - brushed chrome





door handle CUBE SLIM - shiny brass



door handle TOTAL - brushed nickel matt



door handle IBIZA - black matt



door handle CUBE - shiny chrome



door handle CUBE - brushed nickel



door handle CUBE - black matt



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



door handle MONDO - nickel satin



door handle TREND - satin nickel



door handle PRIMA - nickel satin



door handle LINEA - shiny chrome



door handle LINEA - nickel satin



door handle BELLA SLIM - shiny chrome



dor handle BELLA SLIM - shiny brass



door handle ZORBA - shiny chrome/satin



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



sbackplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



door handle JOWISZ - stainless steel



door handle NOVA - stainless steel



door handle PROXIMA - stainless steel



door handle TOPAZ - stainless steel



door handle TOPAZ - stainless steel, black matt



door handle ONYX M - stainless steel



door handle LUNA - brushed chrome



door handle LUNA - glossy brass



backplate for simple key



cylinder lock





backplate for cylinder lock



backplate for

toilet lock

backplate for toilet lock



backplate for

simple key

backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



door handle IBIZA - graphite / chrome



handle IBIZA - nickel satin



IBIZA door handle shiny chrome



door handle BETA - nickel satin



door handle EUROPA - nickel satin



TOMA handle - black



door handle QUANTA - nickel - satin





backplate for simple key



backplate for simple key



backplate for simple key

backplate for simple key

backplate for

simple key

backplate for

simple key

back plate for

simple key

backplate for

simple key



cylinder lock

backplate for

cylinder lock

backplate for

cylinder lock



backplate for cylinder lock



backplate for cylinder lock





backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock







NEW



door handle ALVA LUX - black matt



door handle PEM LUX - gloss chrome



door handle AS LUX - titanium





door handle LEA LUX - gloss chrome



door handle FOKUS - nickel satin velvet



door handle JANE - painted nickel



door handle UNO - stainless steel



door handle ROMANA - chrome / nickel lacquered



back plate for simple key



back plate for simple key



back plate for simple key



back plate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for simple key



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock





door handle TIK-QR - anthracite



door handle QUBIK - nickel lacquered





door leaf thickness 55 mm



(handle + backplate for cylinder lock)



backplate for simple key



backplate for simple key



backplate for simple key



backplate for cylinder lock



backplate for cylinder lock



backplate for toilet lock



backplate for toilet lock



backplate for toilet lock



cylinder lock



PEGAZ door handle (span 72 mm) Nickel mat for cylinder lock



TOM door handle with oblong backplate for cylinder lock (span 72 mm) matt chrome



ZORBA door handle with oblong backplate - shiny chrome / satin



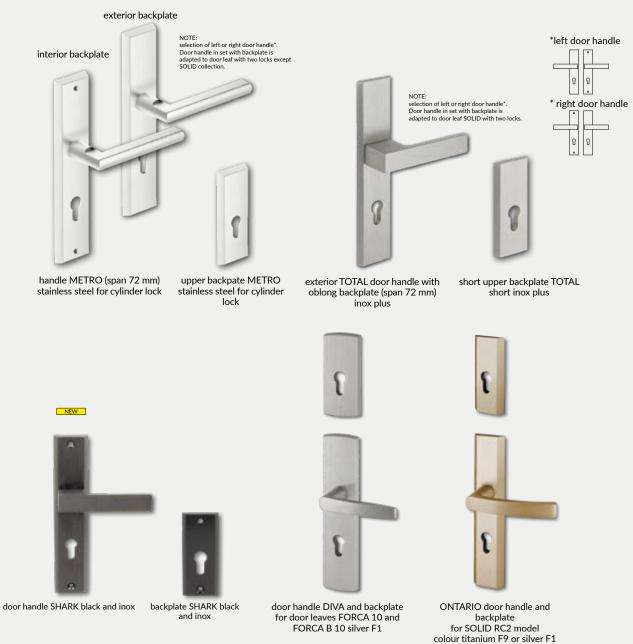
door handle ZORBA with oblong backplate for simple key - shiny chrome / satin (72 mm spacing)



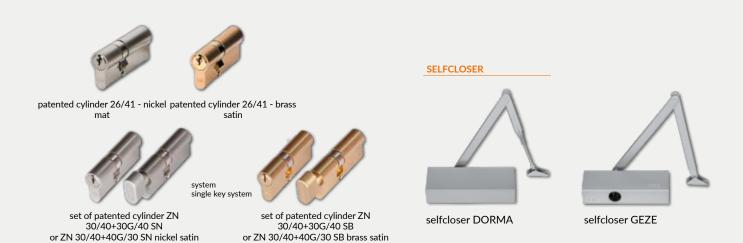
ZORBA door handle with oblong backplate for cylinder lock - shiny chrome/satin (span 72 mm)



ZORBA door handle with oblong backplate - shiny chrome / satin (span 72 mm)



#### PATENTED CYLINDERS



### **VENEER COLOURS**

























NOTE: The specificity of natural veneer is a possibility of differences in wood grain and staining. These differences cannot be the basis of the accepted complaint.

### **VENEER COLOURS**











CPL 0,15 mm thick CPL 0,8 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,15 mm thick CPL 0,8 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



CPL 0,2 mm thick CPL 0,7 mm thick



W0118 CPL 0,15 mm thick CPL 0,7 mm thick



CPL 0,15 mm thick CPL 0,8 mm thick RAL = 7047



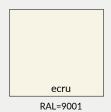
CPL 0,2 mm thick CPL 0,7 mm thick







UV acrylic lacquer RAL=9003



sonoma oak \*

walnut





latte





















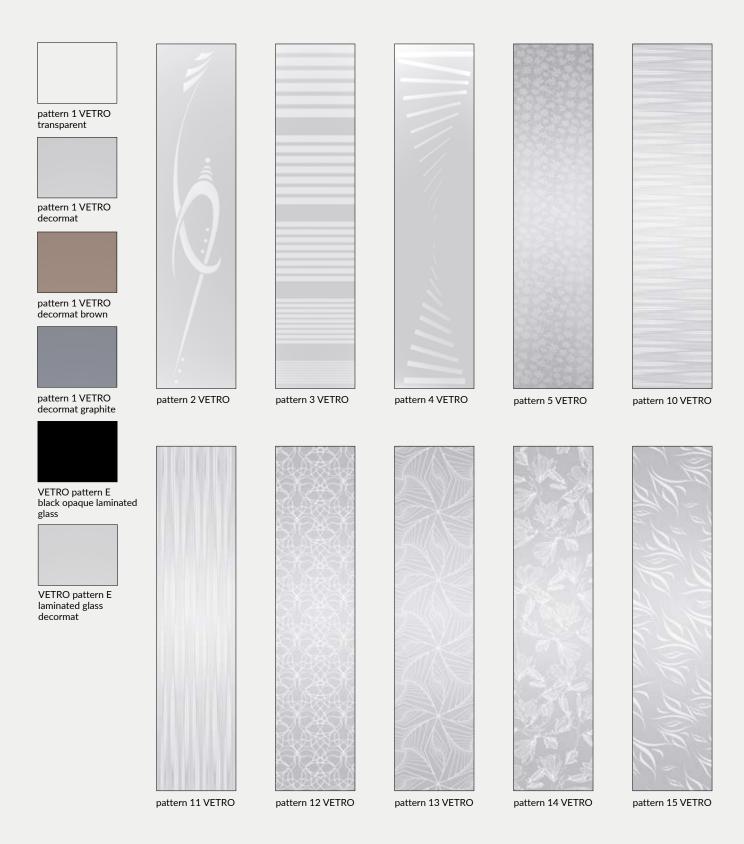


<sup>»</sup> door frames, architraves , Finish quarter rounds, glazing bars -coated with Finish decor

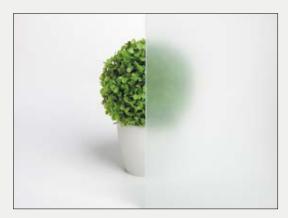
There are colour differences between those elements.

<sup>»</sup> door leaf edges - edge banding

## GLASS PANE PATTERNS



### GLASS PANE PATTERNS



mat dre



white frost laminated VSG 22.1, plain on both sides



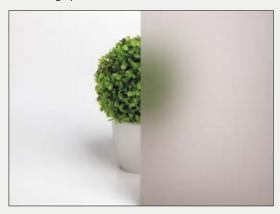
window blind



white bark



decormat graphite



decormat brown



chinchila

#### PRICES

Prices and availability of glass panes are presented on pages with door leaves. The glass in the door leaves of our collections have obverse and reverse (except VSG 22.1 and VETRO E).

### ARCHITRAVES AND SKIRTING BOARDS



#### Set contains (for one side of the door):

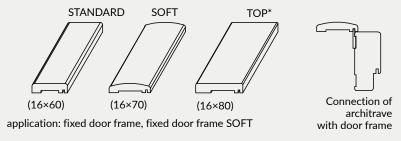
horizontal element and two vertical elements, plastic clips, pins and

#### PRICE OF ANGULAR ARCHITRAVE:

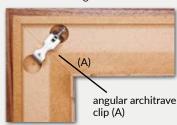
» angular architrave SOFT natura

Price for a set for one side of the door leaf Price of the angular architrave for double-leaf doors +30% In order to purchase angular architrave, it is necessary to specify side of the door leaf, on which, components will be mounted.

#### **ARCHITRAVES**



#### Connection of angular architrave





## Set contains (for one side of the door):

one horizontal and two vertical components, pins and clips. Architrave are packed in a cardboard boxes.



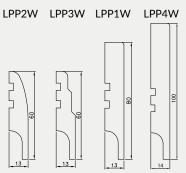


#### **SKIRTING BOARDS**



#### **QUARTER ROUNDS**

Quarter round are used to mask the angular connection between the wall and the door frame. A single item constitutes a trade unit.



Lenght of LPP4W is 2,40 mb It is made of moisture resistant board.

### VENTILATION ACCESSORIES AND OTHER

#### **VENTILATION SLEEVES FOR PANEL DOORS**

There is possibility to purchase a set (5 pcs) of ventilation sleeves. DRE-Cell Decor, 3D veneer, CPL laminate and Finish veneer - white, oak, calvados, brown, silver, grey/. NATURA - satin silver, satin gold, silver, gold.



#### VENTILATION SLEEVES FOR FRAME CONSTRUCTION DOOR LEAF

For frame construction door leaf, except VETRO, it is possible to use metal or plastic ventilation sleeves (3 sleeves for "60", 4 sleeves for "70", 5 sleeves for "80" - "100")

### METAL VENTILATION SLEEVES

stainless steel













steel square sleeve 60 x 60 mm

steel round













There is possibility to instal bathroom plastic ventilation grille, which is available in the following colours: white, beige, calvados, brown, silver, creamy, gray and ashen (except of frame construction doors, sliding system doors, fire resistant doors and SOLID, ENTER and GALERIA natura ALU) or aluminum ventilation grille (except for LACK and ASCADA). » plastic ventilation grille.

- » plastic ventilation grille
- » aluminum ventilation grille

#### **VENTILATION UNDERCUT**

In all collections (except SOLID, SOLID RC2, ENTER, FIRE resistant door leaves, sliding doors, folding), ventilation undercut can be made upon request.



#### **HINGE COVERS**

» (set consist of 2 pcs. for 1 hinge)

Hinge covers are adjusted to hinges with diameter of 13,5.



gold



gold



chrome



chrome

satin

gold glossy



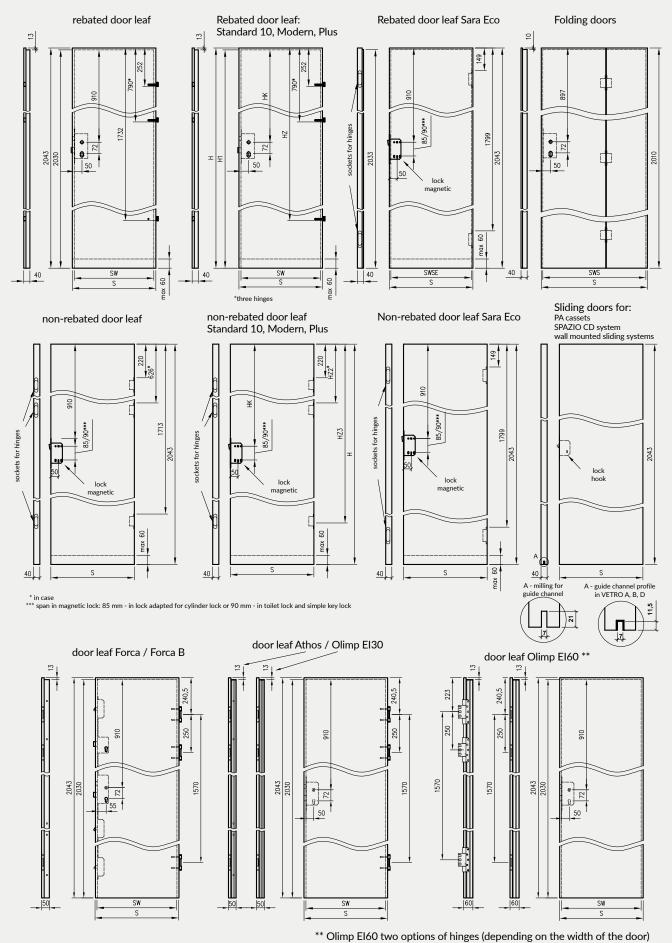
glossy



mat



#### DOOR LEAF DIMENSION AND PLACEMENT OF HINGES



#### **DOOR LEAF WIDTH**

Symbol of the door dimension	S	SW	SWSE	sws
"60"	644	618	-	-
"70"	744	718	-	-
"80"	844	818	824	824
"90"	944	918	924	924
"100"	1044	1018	-	1024
"110*"	1144	1118	-	-

S - total door leaf width SW - width in the rebate (refers to rebated door leaf) SWSE - width in the rebate of Sara Eco door leaf SWS - width in the rebate of folding door leaf - width "110" is only available in door leaves Standard 10, Athos,

NOTE: Total width of "40" side panels is 444 mm.

**Enter Acoustic and Olimp** 

#### ADDITIONAL WIDTH OF TECHNICAL DOORS

Symbol of the door dimension	S	SW
"90E" for OLIMP EI30, ATHOS, FORCA, FORCA B.	959	933
"90E" for OLIMP EI60	969	943

Orders, in investment standard, will be executed after consultations with Untypical Orders Department. By investment standard, it is defined door frame passage, with opened door leaf at 90 degree, respectively for doors: interior "80" 800 mm, "90" 900 mm.

#### **DIMENSIONS OF THE DOOR LEAF WITH 4 VARIABLE HEIGHTS**

(refers to door leaf STANDARD 10 and collections MODERN and PLUS)

Н	H1	НК	HZ	HZ2	HZ3
1983	1970	850	1672	606	1653
2043	2030	910	1732	626	1713
2110	2097	977	1799	647	1780
2240	2227	1107	1929	691	1910

H - total height of the door leaf

H1 - door leaf height in the rebate

HK - distance form the top rebate of door leaf to the axis of the handle

HZ - distance from the upper edge of the door leaf to the mounting point of the third hinge

#### **DOOR LEAF HEIGHT**

2043 mm - total height of rebated and non-rebated door leaf (2010 for folding doors)

2030 mm - total height of door leaf in rebate (2033 for Sara Eco rebated door leaf, 2000 for folding doors)

2055 mm - total height of the door leaves with inverted rebate

1983, 2043, 2110, 2240 mm - total possible height of STANDARD 10 door leaf and MODERN and PLUS collection (1970, 2030, 2097, 2227 mm - measured in the door leaf rebate)

#### SHORTENING OF DOOR LEAF

There is possibility to shorten door leaf by your own, up to 60 mm (there is no possibility to shorten following door leaf: VETRO, FIRE RESISTANT DOORS, FORCA B, door leaf of all collections in the sliding version, passive doors, glass doors, folding doors and door leaves with dropping seal).

#### **CLEARANCE BETWEEN DOOR LEAF AND FLOOR**

standard clearance between door leaf and finished floor is 8 mm high (15 mm in FOLDE door leaf, 5-6 mm in OLIMP door leaf).

#### **NOTES REFERED TO HINGE**

In rebated door leaf: frame construction doors, entrance (Enter, Enter Acoustic, Solid) and in the other collections with size wider than "90", 3 screw-in pivot hinges of ø 13,5 mm are mounted. For other interior rebated leaves, there is possibility to choose 2 or 3 hinges. In SOLID RC2, FORCA, FORCA B, ATHOS and OLIMP EI30 door leaf there are mounted 3 threefold hinges

The OLIMP EI60 leaves, depending on the width, are equipped with 3 three-part hinges or 3 SIMONSWERK hinges VX 7939/160. Non-rebated door leaf come with pre-milled sockets for two or three hidden concealled hinges which are attached together with non-

Sara Eco rebated and non-rebated door leaf come with pre-milled sockets for 2 concealed hinges that are attached together with the door

Folding doors come with 3 hidden concealed hinges which join two parts of door leaf.

REBATED DOOR LEAF

Door leaves with inverted rebate have sockets for two concealled hinges, which are packed together with door frame.

#### Non-rebated door leaf



edge without rebate



magnetic



concealed hinge



straight edge



screw-in hinge



threefold hinge



threefold hinge



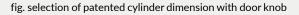
SIMONSWERK VX 7939/160 hinge

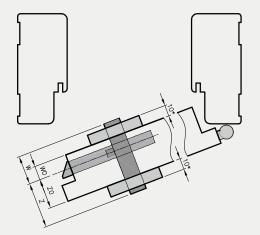
#### DOOR LEAF THICKNESS AND SELECTION OF PATENTED CYLINDER

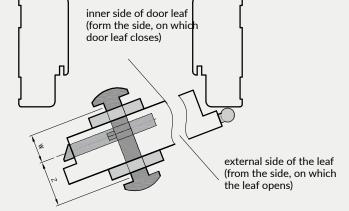
Door leaf type	Door leaf thickness	proportion in the door leaf (W0/Z0)	reccommended** dimension of the patented cylinder (W/Z)	Refers to patented cylinder with door knob	
				Patented cylinder with a door knob inside (W/Z)	Patented cylinder with a door knob outside (W/Z)
rebated door leaf	40	14 / 26	25 / 40 26 / 36 26 / 41 30 / 40	25G / 40 26G / 36 26G / 41 30G / 40	25 / 40G 26 / 36G 26 / 41G 30 / 40G
rebated door leaf Sara Eco	40	24 / 16	35 / 30 36 / 26 36 / 31 40 / 30	35G / 30 36G / 26 36G / 31 40G / 30	35 / 30G 36 / 26G 36 / 31G 40 / 30G
Non-rebated door leaf	40	20 / 20	31 / 31 30 / 30 35 / 35	31G / 31 30G / 30 35G / 35	
Non-rebated door leaf Sara Eco	40	16 / 24	30 / 35 26 / 36 31 / 36 30 / 40	30G / 35 26G / 36 31G / 36 30G / 40	30 / 35G 26 / 36G 31 / 36G 30 / 40G
Door leaf with inverted rebate	40	27 / 13	40/25 41/26	40G / 25 41G / 26	40 / 25G 41 / 26G
Folding doors	40	17/23	30/35 31/36 30/40	30G / 35 31G / 36 30G / 40	30 / 35G 31 / 36G 30 / 40G
fire resistance Athos	50	21 / 29	31 / 41 35 / 40	31G / 41 35G / 40	31 / 41G 35 / 40G
Olimp El30	50	18 / 32	30 / 45 31 / 46	30G / 45 31G / 46	30 / 45G 31 / 46G
Olimp El60	60	28 / 32	40 / 45 41 / 46	40G / 45 41G / 46	40 / 45G 41 / 46G
fire resistance FORCA	50	22 / 28	35 / 40		
SOLID RC2	40,6	14 / 26,6	26 / 40 26 / 41 30 / 40		

Patented cylinders are reversible - that is 25/40 = 40/25, 26G/36 = 36/26G

fig. selection of patented cylinder dimension







Dimension of patented cylinder is calculated using the following formula:

WO + backplate thickness +  $2\div3mm$  / Z0 + backplate thickness +  $2\div3mm$ 

where:

WO and ZO - values have been presented in the table above thickness of the backplate - measured (presented values in above table assume that backplate is 10mm thick)

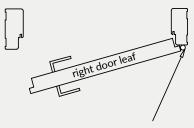
Selection of backplate with door knob - if we want to mount a knob on:

- the inner side of door leaf symbol of the door knob must be next to "W" dimension (see column 5 in the table)
- the external side of the leaf symbol of the door knob must be next to "Z" dimension (see column 6 in the table)

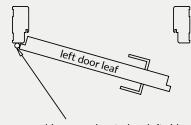
<sup>\*\*</sup>reccommended dimensions (assuming that backplate is 10 mm thick, and patented cylinder doesnt exceed 5 mm above backplate).

#### SINGLE LEAF REBATED DOOR

We offer left, right and central door leaf



hinges are located on right side when viewing from hinges sight



hinges are located on left side when viewing from hinges sight



without locks and hinges

#### **DOUBLE LEAF REBATED DOOR**

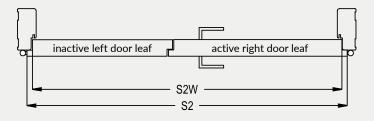
We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

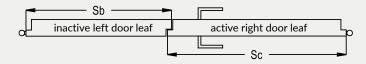
An active door leaf has a rebate and a lock as a standard option. In double leaf door there is available only straight edge.

Inactive door leaf comes with a "counter rebate" and additionally is equiped with a latch strike plate and a flush bolt as a standard fitting (A)



flush bolt (A)





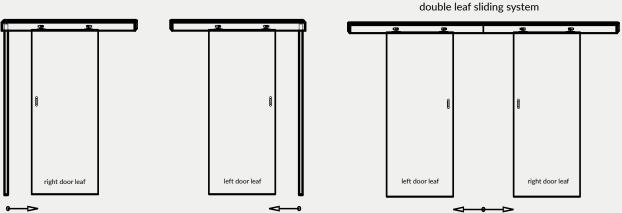
Only door frames produced by DRE fit double-leaf doors, that is the reason that we reccomend to our customers to buy doors as a complementary sets. Whole DRE set comprises of 2 door leaf and door frame.



Symbol	dimension in [mm]						
of door dimension	<b>S2</b>	S2W	combination* Sc+Sb				
"100d"	1078	1052	644+444				
"110d"	1178	1152	744+444				
"120"	1278	1252	844+444; 644+644				
"130"	1378	1352	944+444; 744+644; 644+744				
"140"	1478	1452	1044+444; 844+644; 744+744; 644+844				
"150"	1578	1552	944+644; 844+744; 744+844; 644+944				
"160"	1678	1652	1044+644; 944+744; 844+844;				
			744+944; 644+1044				
"170"	1778	1752	1044+744; 944+844; 844+944; 744+1044				
"180"	1878	1852	1044+844; 944+944; 844+1044				
"190"	1978	1952	1044+944; 944+1044				
"200"	2078	2052	1044+1044				
combination* possible combination of active (Sc) and inactive (Sb) leaf width							

#### **NON-REBATED DOOR LEAF - SLIDING VERSION**

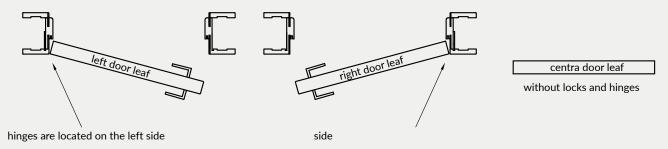
We offer left, right and central door leaf (door leaf without a lock and handle)



when active leaf is equipped with lock non-active leaf is equipped with latch strike plate

#### SINGLE DOOR LEAF NON-REBATED

We offer left, right and central door leaf

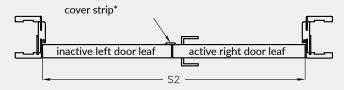


when viewing from the side of the room (door leaf unit is opened towards opening direction)

#### **DOUBLE LEAF NON-REBATED DOOR**

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes inactive, and double left leaf - left leaf is an active one and the right one is inactive.

An active door leaf has lock as a standard option. Inactive door leaf is equiped with a latch strike plate and a flush bolt as a standard fitting.



 $<sup>^{\</sup>ast}$  for double lef non-rebated doors there is possibility to purchase cover stripe 30 mm wide.



Symbol of door	dimension in [mm]		
dimension	<b>S2</b>	combination* Sc+Sb	
"120"	1291	644+644	
"130"	1391	744+644; 644+744	
"140"	1491	844+644; 744+744; 644+844	
"150"	1591	944+644; 844+744; 744+844; 644+944	
"160"	1691	1044+644; 944+744; 844+844;	
		744+944; 644+1044	
"170"	1791	1044+744; 944+844; 844+944; 744+1044	
"180"	1891	1044+844; 944+944; 844+1044	
combination* -	possible co	ombination of active (Sc) and inactive (Sb) leaf	

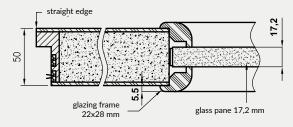
#### **CONSTRUCTION OF PANEL DOORS**

- » door leaf frame made of coniferous wood or MDF
- » Core: stabilizing insert "honeycomb" (A), perforated chipboard (B) and in fire proof doors: chipboard
- » External 3mm HDF board or external HDF 4mm board (in Finea, Finea B, Enter, Enter Acouustic, Solid)
- » type of edge "karnies", straight or without rebate

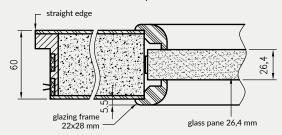
External boards of door leaf is finished with:

- a) in LACK, ASCADA collection lacquered HDF board
- b) in DRE-Cell veneer decorative foil based on the polypropylene
- c) in 3D veneer 3D foil based on decorative paper
- d) in CPL laminate 0,15 -0,2 mm or 0,8 mm thick
- in natura collection natural veneer, secured with cured varnisch in UV technology

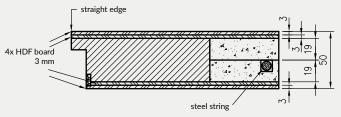
Fire resistant door leaf Olimp EI30



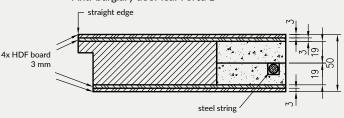
#### Fire resistant door leaf Olimp EI60



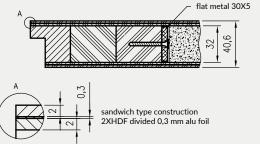
Anti-burglary door and fire-resistant door leaf Forca EI30



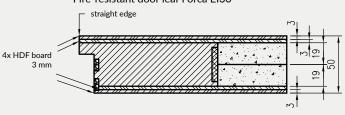
Anti-burglary door leaf Forca B



#### Anti-burglary door leaf SOLID RC2



Fire-resistant door leaf Forca EI30





(A) stabilising insert "honeycomb"



(B) perforated chipboard

#### FRAME CONSTRUCTION DOORS (IS NOT REFFERED TO VETRO A,B,C,D,F)

Frame construction door leaf is entirely made of MDF:

vertical stiles made of 40mm

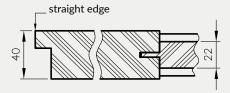
horizontal rails (exterior)are made of 35 mm MDF

horizontal rails (interior):

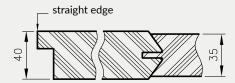
22 mm MDF in door leaves models Auri, Piano, Even, Premium, Fosca, Sinco, Verso, Reva, Reva, Solte, , Triesta\*, Ena\*, Verano\* and Emena\* (\* in Ena 1-2, Triesta 1-2, Emena 1-2, Verano 1-2, collections, horizontal rail is made of 35 mm MDF - it reffers to rail located next to large glass pane. While in models Ena 3-5, Verano 3-5, Emena 3-5 and Triesta 3 such a construction is reffered to two rails located next to large glass pane.

35 mm MDF in door leaf models Nestor, Elsa, Lexa, Scala, Trevi, Berge.

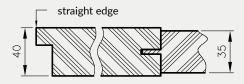
Horizontal cross-section of door leaf Auri, Emena, Verano, Piano, Premium, Fosca, Sinco, Verso, Ena, Even, Triesta, Reva, Solte



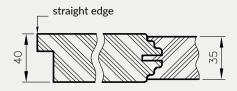
Horizontal cross-section of ELSA



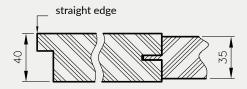
Horizontal cross-section of Ena, Verano, Emena and Triesta (cross-section reffers to rail located next to large glass pane)



Horizontal cross-section of Nestor, Lexa



Horizontal cross section of the door leaf Scala, Trevi, Berge



#### FILLINGS OF FRAME CONSTRUCTION DOOR LEAF:

Scala A; Sinco - 4 mm glass pane, flat 4 mm HDF board

Scala B - 4 mm glass pane, 19 mm MDF profiled board

Elsa A - 4 mm glass pane, flat 4 mm HDF board

Elsa B - 4 mm glass pane, 19 mm MDF profiled board

Premium 1-3 - 4 mm glass pane

Premium 4-7, 12 - 4 mm glass pane, 4 mm HDF marquetries made in door leaf colour Premium 8-11, 13 - 4 mm glass pane, 4 mm HDF marquetries coated with silver laminate

Piano 1-6 - 4 mm glass pane, 16 mm MDF profiled board

Piano 9-12 - 4 mm glass pane, 19 mm MDF profiled board

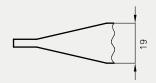
Fosca 1-3 - 4 mm glass pane, 4 mm HDF board coated with silver laminate

Fosca 4-6 - 4 mm HDF board coated with veneer in door leaf colour

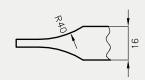
Nestor, Lexa, Trevi, Berge - 4 mm glass pane, 19 mm MDF profiled board  $\,$ 

Ena, Triesta, Auri, Verano, Emena, Even, Reva, Solte, Verso - 4 mm glass pane

profile of 19 mm MDF board (Scala B, Trevi, Piano 9-12, Elsa B, Nestor, Lexa, Berge)

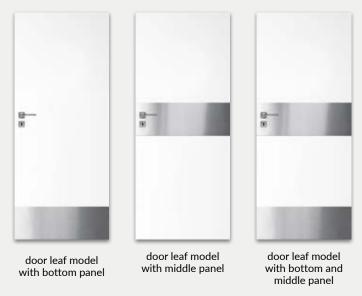


profile of 16 mm MDF (Piano 1, 2, 5, 6)



#### **KICK PLATES**

Kick plates so called "OKOPNIKI" it is finishing solution for selected panel door models with straight edge. We offer door leaf covered with thin 0.6 mm metal sheets made of stainless steel optional bottom and middle panels. It is also possible that both of panels are installed at the same time on the selected door leaf. Height of the panel is 300 mm. Door leaf with kick plates must be filled with perforated chipboard.



There is possibility to order door leaf with bottom panel and ventilation undercut.

NOTE: If you wish to place an order, please contact the Customer Service Department.

#### **REMAINING TECHNICAL INFORMATIONS:**

- 1. While maintaining standard dimensions of door leaf and door frame, clearance between "finished" floor and bottom edge of the door leaf is 8 mm. In order to reduce clearance, door frame should be appropriately shortened at the bottom (it doesnt reffer to FOLDE and OLIMP)
- 2. Note! Prior to the purchase and assembly of construction woodwork, check whether the selected type of joinery meet technical requirements of the project and technical drawings, it is particularly necessary to make sure that the construction of walls and ceilings allows for the mounting of construction woodwork of weight specified in the table below:

	door leaf			DOOR FRAMES		other products	
	interior	entrance	fire-resistance	adjustable	fixed	Adjustable tunnel	Sliding system
Max weight	50 kg*	50 kg*	105 kg*	40 kg	20 kg	40 kg	20 kg

<sup>\*</sup> max weight of single door leaf

- 3. Door leaf is wrapped in shrink film and the edges are additionally protected with Styrofoam or cardboard inserts.
- 4. Price of door leaf does not include door handles, backplates and patented cylinders (with the exception of SCALA A and B collections in rebated and non-rebated versions in DRE-Cell veneer and 3D veneer also excluding NESTOR and ELSA collections in rebated and non-rebated version in DRE-Cell veneer and 3D veneer, where handle and backplate come free-of-charge).
- 5. It is possible to purchase doors and door frames CENTRA (in this option there is no sockets for the lock and hinges option is not available for fire doors, ENTER/SOLID, ENTER ACOUSTIC, SOLID RC2, FORCA B, Sara Eco, FOLDE) at a price of a similar product equipped with hardware and pre-milled sockets. CENTRA door frames come with door seal. Set does not include hardware.

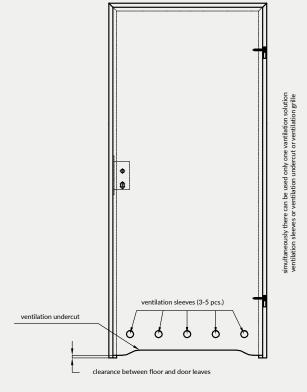
6. Under the current regulations, doors to the bathroom, wash room and a separate toilets must be opened to the outwards have width of at least 0,8 meter and height of 2 meter and also have on the bottom part openings with their total surface not smaller than 0,022 m2, in order to fulfill correct air circulation. Door ventilation surface is the sum of the available ventilation components: ventilation grille (ensures the ventilation surface of 0.022 m2 in all widths of doors) or ventilation undercut or ventilation sleeves, and the surface of the ground clearance between door leaf and the floor.

Ensuring ventilation surface for rebated doors\*\*

Symbol of	doors with	ventilation eves	doors with ventilation undercut		
door leaf dimension	ventilation surface of sleeves and the clearance 8 mm [m2]	surface of clearance to sleeves and the clearance requirements		required clearance to meet ventilation requirements [in mm]	
"100"	0,011	19*	0,033	0	
"90"	0,010	21*	0,029	1	
"80"	0,009	24*	0,025	4	
"70"	0,008	28*	0,021	14*	
"60"	0,007	33*	0,018	35*	

Ensuring ventilation surface for Sara Eco doors and all non-rebated doors

Lind we find a control of the contro					
Symbol of door leaf dimension	doors with slee	ventilation eves	doors with ventilation undercut		
	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation requirements [in mm]	
"100"	0,0112	19*	0,033	0	
"90"	0,0104	21*	0,029	1	
"80"	0,0096	23*	0,025	4	
"70"	0,0082	27*	0,021	12*	
"60"	0,0074	32*	0,018	31*	



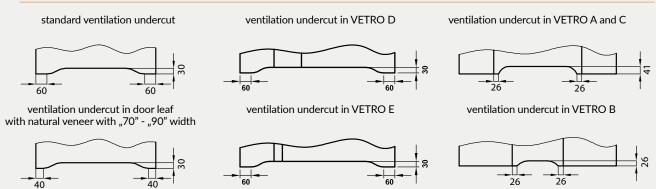
The above - stated required clearance height of the space under the door assures total ventilation surface of 0.022 m2.

The standard clearance for door leaf is 8mm high.

- \* it is necessary to increase the clearance to the specified height by shortening door leaf at the bottom (when such a shortening is possible see\*\*)
- \*\* Exceptions that are not included in the table (door leaf that can not be shortened):
- collection Vetro A , C, D and E the use of ventilation undercut in the door with a width of "80" "100" and a standard ground clearance of the door (8 mm) will fulfill ventilation requirements.
- Vetro B collection does not meet the ventilation requirements.
- sliding door leaf due to design of the sliding system (distance from the wall/tunnel about 12 mm), door leaf meet ventilation requirement without need for additional options.

there is no possibility to shorten double leaf doors and folding doors FOLDE.

#### **VENTILATION UNDERCUT**





GALLA 1 decormat, GALLA 2 sandblasted glass, transparent stripes

The price list is valid from 13/07/2020.

Producer provides 24 months of warranty for door leaves and door frames.

pictures and visualisations used in the catalog prestent door leaf in the width of 80 cm (it doeasnt reffer to side panels). In the case of other door leaf widths, the proportions of the placement of the design of the collection, glazing, frames, millings, graphics will change. More technical informations and informations refered to assembly process are available in product guarantee card.

This product catalogue shall not constitute an offer under the regulations of the Civil Code and is published only for information purposes. Information provided in this catalogue was up-to-date on the day the catalogue was published. Due to the company policy of constant development DRE reserves the right to introduce (without prior notice) of changes to technical parameters, equipement, extended warranty conditions and product specifi cation. The actual colours may vary from the colours printed in this catalogue. We reserve the right to errors in print.

National Technical Assessment ITB-KOT-2019/0860 issue 1 (sliding system)

National Technical Assessment ITB-KOT-2018/0633 release 1 (FORCA, ATHOS fire doors)

Technical Approval ITB AT-15-8359/2016 (glass doors)
Technical Approval ITB AT-15-9673/2016 (folding doors and sliding system glass doors)

National Technical Assessment ITB-KOT-2017/0011 edition 2 (ENTER / SOLID / SOLID RC2)

National Technical Assessment ITB-KOT-2018/0407 issue 1 (OLIMP)

PN-EN 14351-2: 2018-E12 (interior doors)

National Technical Assessment ITB-KOT-2019/1132 edition 1 (SARA door leaf)
National Technical Assessment ITB-KOT-2019/0805 edition 1 (steel door frames)





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