



DRE

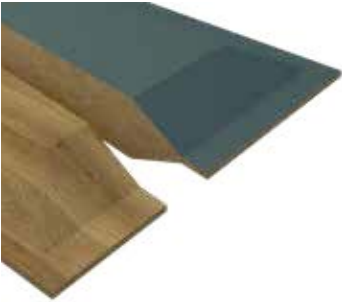
door catalogue

EDITION 2025/2



WORTH KNOWING

TYPES OF VENEERS



- FINISH FOILS** - basic group of veneers.
- 3D FOILS** - foils with increased durability and excellent aesthetic values, 3D wood structure effect.
- DRE-CELL FOILS** - premium foils based on polypropylene, which are characterized by rich patterns and colors, while at the same time having high resistance to mechanical damage and guaranteeing high utility values.
- ACRYLIC LAMINATES** -top quality laminates with a thickness of 0.7 - 0.8 mm with a high degree of gloss or a deep super matt effect.
- CPL LAMINATES** - CPL laminates with a thickness of 0.15 to 0.7 mm, with the highest quality parameters and resistance to mechanical damage. We recommend for rooms with high traffic.
- SYNCHRONOUS LAMINATES** -laminated boards that perfectly reproduce the colors and structure of wood. They have excellent technical values and increased resistance to mechanical damage.
- VARNISHED DRE PRINT** - the digital print on door leaves and door frames is protected with a colourless varnish, thus ensuring the durability of the print against possible damage.
- PAINTED** - our doors are painted with acrylic varnishes using UV curing technology.

PARAMETERS



FIRE RESISTANCE -
class EI30 or EI60



SMOKE PROOF



ACOUSTIC INSULATION
- Rw=32 dB parameter



ACOUSTIC INSULATION
- Rw=37 dB parameter



MECHANICAL RESISTANCE CLASS



Anti-burglary
- RC2 or RC3 class

SILENT PACKAGE 37dB

- the package includes a dropping seal and a special door leaf filling consisting of a package of acoustic panels. The Silent 37dB package is available in selected panel construction door collections.

REBATED OR NON-REBATED?



NON-REBATED DOORS

Non-rebated doors are flushed with the door frame architraves and create one surface with them. The side surface of the door leaf is free of cutouts on the opening side. Concealed hinges and a magnetic lock complete the minimalist effect.



REBATED DOORS

Rebated doors have a visible cutout in the side edge of the door leaf, where it meets the frame, when opened. In this solution, the hinges are visible on the side on which the door opens.

LEFT OR RIGHT?

LEFT

Left doors have hinges on the left side and the handle on the right.



RIGHT

The right door has the hinges on the right side and the handle on the left.



Table of contents

| | | |
|---|-----|----------------|
| DOORS IN ACRYLIC LAMINATES | | |
| › ILIS..... | 4 | |
| › NELLA..... | 6 | |
| › VETRO D2..... | 8 | |
| › SILIA..... | 10 | |
| FRAME CONSTRUCTION DOORS | | |
| › Vetro E-Synchro / DRE-Cell..... | 14 | |
| M › Estra..... | 16 | O |
| › Nestor..... | 18 | O |
| M › Auri..... | 20 | O |
| › Reva..... | 22 | O |
| M › Verso..... | 24 | |
| › Solte..... | 26 | |
| › Fosca..... | 28 | |
| › Elsa..... | 30 | O |
| › Premium..... | 32 | |
| › Piano..... | 34 | |
| › Scala..... | 36 | |
| M › Lumio..... | 38 | |
| › Vico..... | 40 | |
| › Triesta..... | 42 | |
| › Ena..... | 44 | |
| N › Otto..... | 46 | |
| › Vetro A..... | 48 | |
| › Vetro B..... | 50 | |
| › Vetro D1..... | 52 | |
| FRAME CONSTRUCTION DOORS PAINTED | | |
| › Berge..... | 54 | |
| › Even..... | 56 | |
| › Nestor..... | 58 | O |
| › Vetro E..... | 60 | |
| PANEL CONSTRUCTION DOORS | | |
| › Nova - Cell..... | 64 | O |
| › Nova - Synchro..... | 66 | |
| › Wood..... | 68 | |
| › Grafi..... | 70 | |
| › Lux..... | 72 | |
| › Rivia..... | 74 | |
| › Galeria Alu..... | 76 | |
| › Finea and Finea B..... | 78 | |
| › Deco..... | 80 | |
| › Modern..... | 82 | |
| › Plus..... | 84 | |
| M › Standard..... | 86 | |
| › Fano..... | 88 | |
| › Arte..... | 90 | |
| PANEL CONSTRUCTION DOORS PAINTED | | |
| M › UNI..... | 92 | O |
| › Fargo..... | 94 | O |
| M › BINITO..... | 96 | O |
| PANEL CONSTRUCTION DOORS CPL LAMINATE | | |
| M › Standard Invest..... | 98 | |
| › Standard CPL..... | 100 | |
| PANEL CONSTRUCTION DOORS WITH VARIABLE HEIGHTS | | |
| › Standard 10..... | 102 | |
| › Modern..... | 82 | |
| › Plus..... | 84 | |
| DOORS WITH HIDDEN DOOR FRAME | | |
| › Profi..... | 106 | |
| M › SARA ECO 2..... | 108 | |
| SLIDING AND FOLDING SYSTEMS | | |
| › Wall mounted sliding system..... | 112 | |
| N › Glass doors sliding system..... | 113 | |
| › SPAZIO CD wall-mounted sliding system..... | 114 | |
| › B01 door frameless cassette..... | 115 | |
| › PA door frame cassette (pocket system)..... | 116 | |
| › Folde..... | 118 | |
| SIDE PANELS | | |
| › Panel construction side panels..... | 120 | |
| › Frame construction side panels..... | 121 | |
| TRANSOM LIGHTS AND SIDE LIGHTS | | |
| › TRANSOM LIGHTS AND SIDE LIGHTS..... | 122 | |
| INETRIOR ENTRANCE PANEL CONSTRUCTION DOORS | | |
| › Enter/Solid..... | 126 | |
| › SOLID RC2..... | 130 | |
| TECHNICAL DOORS | | |
| › Athos fire resistant doors EI30..... | 132 | |
| › FORCA anti-burglary doors RC3, fire resistant..... | 134 | |
| › Forca B RC3 anti-burglary doors..... | 135 | |
| › OLIMP Fire resistant doors EI30 EI 60..... | 136 | |
| › Steel door frame, wooden, fire-resistant..... | 138 | |
| › Enter Acoustic Rw=32dB..... | 139 | |
| GLASS DOORS | | |
| › Galla..... | 140 | |
| › FITTINGS FOR GLASS DOORS..... | 141 | |
| DOOR FRAMES | | |
| › fixed rebated door frames..... | 144 | |
| › fixed non-rebated door frames..... | 145 | |
| M › Adjustable door frames..... | 146 | |
| › Adjustable non-rebated door frames..... | 148 | |
| › Adjustable rebated door frames with variable heights..... | 150 | |
| › Adjustable non-rebated door frames with variable heights..... | 151 | |
| › Adjustable door frames with inverted rebate..... | 152 | |
| › Adjustable tunnel..... | 153 | |
| › Adjustable non-rebated door frames with angle panels..... | 154 | |
| › Extension panels..... | 156 | |
| › Steel fixed door frame..... | 158 | |
| › Steel adjustable door frame..... | 161 | |
| › Steel adjustable non-rebated door frame..... | 163 | |
| › Steel hybrid door frame..... | 164 | |
| › Steel hybrid non-rebated door frame..... | 166 | |
| › Small angular steel door frames..... | 167 | |
| ACCESSORIES, ADDITIONAL INFORMATIONS | | |
| N › Door handles and accessories..... | 168 | |
| › Glass panes patterns..... | 175 | |
| › Decors..... | 176 | |
| › graphic patterns in GRAFI collection..... | 178 | |
| › Architraves and skirting boards..... | 180 | |
| › Ventilation accessories and other..... | 181 | |
| TECHNICAL INFORMATIONS | | 182-195 |

- N** - New product
M - Product available from the stock
O - Collection with inverted rebate option

ILIS



ILIS 3 - bigio



ILIS 3 - cubanit

DECORS

| | | | | |
|----------------|-------------------|--------------|-----------|--------|
| STANDARD GLASS | bianco | magnolia | moro | vino * |
| METALIC GLOSS | cubanit | gabbiano | bigio | |
| MATT STANDARD | bianco matt | cemento matt | moro matt | |
| XTREME MATT | anthracite* U1290 | | | |

*while stock last

STANDARD OPTIONS

- edge whitout rebate
- door leaf coated with high glossy laminate, standard matt or Xtreme Matt
- stiles and rails made of MDF
- a magnetic/mechanical lock with a simple key, a bathroom lock, a cylinder lock or a economic lock and hinges in black color (for moro and matt moro decors), white color (for bianco, matt bianco and white decors) and steel for other decors.
- glass pane MAT DRE 4 mm thick in ILIS 1-3
- core made of 20 mm MDF board in ILIS 4
- complex safe 8 mm glass pane MAT DRE in ILIS 5
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)

OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and 4 mm transparent glass in ILIS 1 - 3
- complex safe 8 mm glass pane transparent in ILIS 5
- holes for ventilation sleeves
- sliding door - 2043 mm height

OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf „100”
- ventilation undercut
- recuperative shortcut -8 mm
- cover-up strip for double leaf
- non-rebated door
- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

ILIS MODELS



ILIS 1



ILIS 2



ILIS 3



ILIS 4



ILIS 5

Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

Gloss laminate. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

Xtreme Matt laminate with a thickness of 0.8 mm is an innovative laminate with a matt, non-reflective structure. The Xtreme Matt surface is durable, scratch-resistant and easy to care for. The structure has been additionally reinforced with the Anti-Finger-Print property, which protects the surface fingerprints against and traces of grease.

Matt Standard Laminate with the 0.7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

NELLA



NELLA 6 - bianco



NELLA 1 - gabbiano

DECORS

| | | | | |
|----------------|-------------------|--------------|-----------|--------|
| STANDARD GLASS | bianco | magnolia | moro | vino * |
| METALIC GLOSS | cubanit | gabbiano | bigio | |
| MATT STANDARD | bianco matt | cemento matt | moro matt | |
| XTREME MATT | anthracite* U1290 | | | |

*while stock last



STANDARD OPTIONS

- edge whitout rebate
- door leaf coated with high glossy laminate, standard matt or Xtreme Matt
- stiles and rails made of MDF
- a magnetic/mechanical lock with a simple key, a bathroom lock, a cylinder lock or a economic lock and hinges in black color (for moro and matt moro decors), white color (for bianco, matt bianco and white decors) and steel for other decors.
- glass pane MAT DRE 4 mm thick
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)

OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- sliding door - 2043 mm height

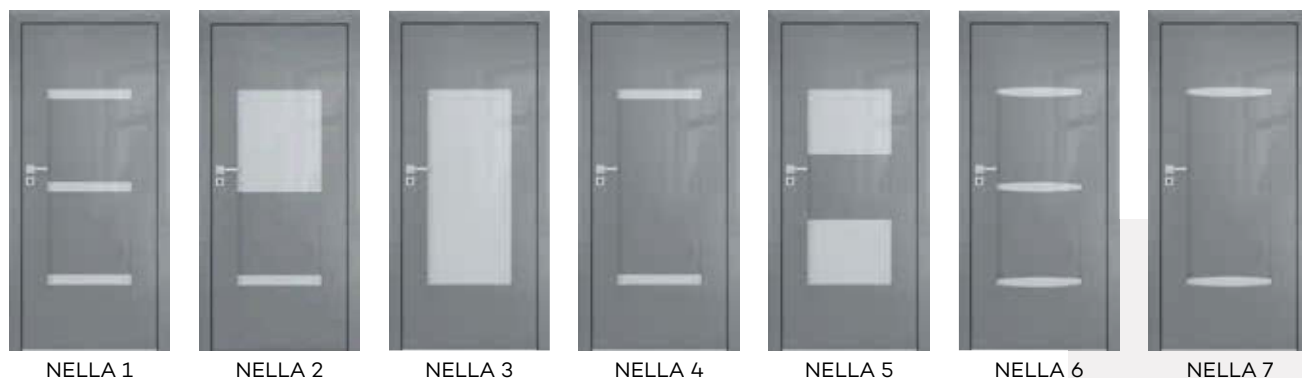
OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf „100”
- ventilation undercut
- recuperative shortcut -8 mm
- cover-up strip for double leaf non-rebated door
- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NELLA MODELS



Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

Gloss laminate. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

Xtreme Matt laminate with a thickness of 0.8 mm is an innovative laminate with a matt, non-reflective structure. The Xtreme Matt surface is durable, scratch-resistant and easy to care for. The structure has been additionally reinforced with the Anti-Finger-Print property, which protects the surface fingerprints against and traces of grease.

Matt Standard Laminate with the 0.7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

VETRO D2



VETRO D2 - bigio



VETRO D2 - cubanite

DECORS

| | | | | |
|----------------|-------------------|--------------|-----------|--------|
| STANDARD GLASS | bianco | magnolia | moro | vino * |
| METALIC GLOSS | cubanite | gabbiano | bigio | |
| MATT STANDARD | bianco matt | cemento matt | moro matt | |
| XTREME MATT | anthracite* U1290 | | | |

*while stock last



ventilation undercut



VETRO D2

NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- edge whitout rebate
- door leaf coated with high glossy laminate, standard matt or Xtreme Matt
- door leaf frame made of MDF, narrow element with constant width, wide element with variable width
- core made of perforated chipboard
- a magnetic lock with a simple key, a toilet lock, a cylinder lock or a magnetic economic lock and hinges in black (for moro and moro matt decors), white (for bianco, bianco matt, white decors) and steel for other decors.
- complex safe MAT DRE 8 mm glass
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)

OPTION WITHOUT EXTRA CHARGE

- complex safe transparent 8 mm glass pane
- sliding door - 2043 mm height
- 8 mm black laminated glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf „100“
- ventilation undercut
- cover strip for double leaf door
- double leaf door door leaf price x2

- **NOTE:** third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)
- **NOTE: VETRO D2 sliding door leaves do not fit the sliding system with PA frame cassette.**
- **NOTE: There is no possibility to shorten door leaf.**
- VETRO D2 – meets ventilation requirements for widths "80" - "100" with ventilation undercut

VETRO D2 MODELS



Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

Gloss laminate. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

Xtreme Matt laminate with a thickness of 0.8 mm is an innovative laminate with a matt, non-reflective structure. The Xtreme Matt surface is durable, scratch-resistant and easy to care for. The structure has been additionally reinforced with the Anti-Finger-Print property, which protects the surface fingerprints against and traces of grease.

Matt Standard Laminate with the 0.7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

Width of door leaves: single-leaf "60" ÷ "100", double-leaf "120" ÷ "180".

Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

SILIA



SILIA 10 - cemento matt



SILIA steel BULAJ - bigio



DECORS

| | | | | |
|----------------|-------------------|--------------|-----------|--------|
| STANDARD GLASS | bianco | magnolia | moro | vino * |
| METALIC GLOSS | cubanit | gabbiano | bigio | |
| MATT STANDARD | bianco matt | cemento matt | moro matt | |
| XTREME MATT | anthracite* U1290 | | | |

*while stock last

Note: the option to choose a patterned edge applies only to doors in the bianco decor.

EDGE BANDING PATTERNS



theme 1

theme 2

theme 3

STANDARD OPTIONS

- edge whitout rebate
- core made of perforated chipboard
- door leaf coated with high glossy laminate, standard matt or Xtreme Matt
- edge banding in door leaf colour
- a magnetic/mechanical lock with a simple key, a bathroom lock, a cylinder lock or a economic lock and hinges in black color (for moro and matt moro decors), white color (for bianco, matt bianco and white decors) and steel for other decors.
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)

OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- sliding door - 2043 mm height

OPTIONS AVAILABLE WITH EXTRA CHARGE

- edge motif 1, 2 or 3 (only bianco color)
- door leaf „100”
- ventilation undercut
- recuperative shortcut -8mm
- cover-up strip for double leaf non-rebated door
- aluminum ventilation grille
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

SILIA MODELS



SILIA 10
bianco

SILIA 10
magnolia

SILIA 10
gabbiano

BULAJ
STEEL
bigio

Steel BULAJ in steel or black colour - available only with matt or transparent glass.

Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

Gloss laminate. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

Xtreme Matt laminate with a thickness of 0.8 mm is an innovative laminate with a matt, non-reflective structure. The Xtreme Matt surface is durable, scratch-resistant and easy to care for. The structure has been additionally reinforced with the Anti-Finger-Print property, which protects the surface fingerprints against and traces of grease.

Matt Standard Laminate with the 0.7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

frame construction doors



Frame construction doors are characterized by a modern appearance and excellent durability. In addition, surface finishes with foils, laminates or acrylic varnishes provide durability, ease of care and a wide range of adjustment aesthetic options for interiors.



EVEN 0, 3 - white acrylic UV varnish

VETRO E



VETRO E - natural halifax oak

DECORS

| | | | | | | | | |
|---------------------------------|---------------------|------------------------|----------------------|------------------|------------------|--------------------|-------------------|--|
| LAMINATES EGGER 1st group | gray oak halifax | natural oak halifax | Halifax Tabac Oak | | | | | |
| | white elm | natural elm | dark elm | | | | | |
| | | | | | | | | |
| LAMINATES CLEAF 2nd group | | | | | | | | |
| | | | | | | | | |
| DRE CELL | white matt | light gray matt | warm gray matt | cashmere matt | NEW sage matt | dark olive matt | dark blue matt | |
| | | | | | | | | |
| | black matt 2 | | | | | | | |



VETRO E - natural halifax oak



ventilation undercut



VETRO E

REBATED AND NON-REBATED DOOR LEAVES

interior doors

STANDARD OPTIONS

- door leaf surface covered with DRE-CELL foil or laminated, 3 mm synchronous board (EGGER laminate) or 4 mm thick (CLEAF laminate)
- reinforced MDF frame
- core made of tubular chipboard
- DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

REBATED DOOR LEAF (1st, 2nd group)

- straight edge in black color
- for natural halifax oak decor, the edge in the color of the door leaf or black
- 3 screw-in hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF

(extra charge group 1, 2)

- black non-rebated edge for laminates from 1st and 2nd group
- edge without rebate in the same color as door leaf color in DRE-CELL foil
- for natural halifax oak decor, the edge in the color of the door leaf or black
- sockets for 2 Estetic 80 recessed hinges in steel, black or white color (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

DOOR FRAMES

- for door leaves from the Vetro E collection in synchronous laminates, we recommend door frames in black matt foil 2 and in CPL laminate natural halifax oak in a longitudinal arrangement, in the second CPL price group
- for door leaves from Vetro E collection in DRE-CELL foils, we recommend door frames in the color of the door leaf

OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
- non-rebated door leaves 1st, 2nd group
- black fittings for rebated door leaf

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: sliding VETRO E door leaves do not fit the sliding system with the PA door frame cassette.

NOTE: There is no possibility to shorten door leaf.

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

VETRO E – meets ventilation requirements for widths "80" - "100" with ventilation undercut

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

VETRO E MODELS



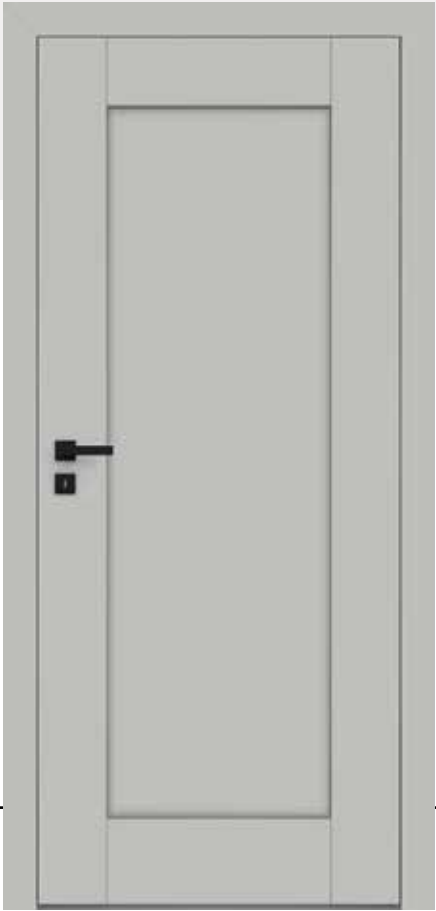
Door leaves width: single leaf door "60"÷"100".

Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

Estra



ESTRA 10 mirror - cashmere matt



ESTRA 5 - light grey matt

DECORS

| | | | | | | | |
|----------|----------------|-----------------|--------------------------|---------------|---------------------|------------------|-----------------|
| DRE CELL | white matt | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW sage matt | dark olive matt |
| | dark blue matt | black matt 2 | NEW natur oak premium | evoked oak | vintage oak | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- 16mm flat panels
- Estra 7-9 models have black glass pane frame and black muntin frame
- Estra 10 model with a mirror
- Estra 12-14 models have a glazing bar in the color of the door leaf

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single leaf door
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaves "90" and "100" standard height 2043
- door leaves "90" and "100" standard height 2110, 2240
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

door leaf price x2

NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: It is required to use door frame equipped with 3 hinges together with rebated door leaf Estra .

NOTE: Selected configurations of Estra 5 rebated model in matt white are available from stock.

NOTE: Details and technical drawings of Estra 10 model with mirror can be found in the catalogue on page 182 .

ESTRA MODELS



NESTOR



NESTOR 1 - black matt 2

DECORS

| | | | | | | | |
|----------|----------------|-----------------|----------------|---------------|---------------------|------------------|-----------------|
| DRE CELL | White matt | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW sage matt | dark olive matt |
| | pine White | siberian elm | sand oak | vintage oak | caramel walnut | anthracite elm | dark wenge |
| | dark blue matt | black matt 2 | | | | | |
| 3D | Polish oak 3D | | | | | | |



NESTOR 10 - sage oak (structure)



NESTOR

REBATED, NON-REBATED, WITH INVERTED REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: This option is available only for matt foil decors

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

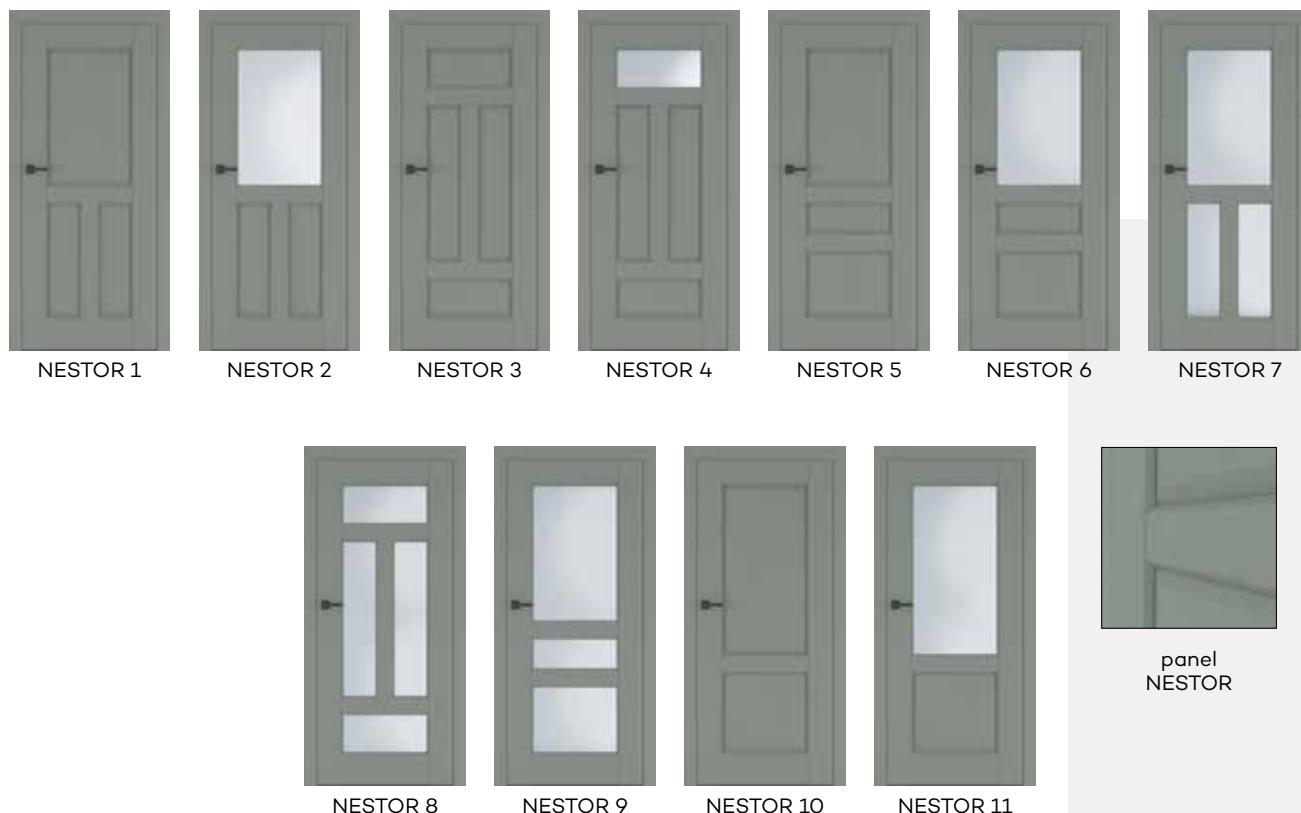
OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: It is required to use door frame equipped with 3 hinges together with NESTOR rebated door leaf model.

NESTOR MODELS



Door leaf width: single leaf "60" ÷ "100", double leaf rebated "120" ÷ "200", double leaf non-rebated "120" ÷ "180".
Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

AURI



AURI 8 - American walnut



AURI 4 - dark olive matt

DECORS

| | | | | | | | |
|---------------------|----------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|-------------------|
| DRE CELL 1st gr. | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoked oak | caramel walnut | black matt 2 |
| DRE CELL 2nd gr. | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW | dark olive matt | dark blue matt |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (AURI 6-8)

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with simple key, bathroom lock, cylinder lock or economy lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single leaf door
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- black VSG 22.1 safety glass

AURI 0

AURI 1

AURI 2, 5

AURI 3

AURI 4

AURI 6

AURI 8

- black fittings for rebated door leaf

- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Selected configurations of AURI 0 rebated model in the evoke oak colour are available from stock.

NOTE: There is possibility to make rebated "40" side panels. It is required to use door frame equipped with 3 hinges together with AURI rebated door leaf model.

AURI MODELS



AURI 0

AURI 1

AURI 2

AURI 3

AURI 4

AURI 5

AURI 6
1 glass pane, 4
inserts in the color
of the door leaf



AURI 7
inserts in the colour
of the door leaf



AURI 8
2 glass panes, 3
inserts in door leaf
colour

REVA



REVA 1 -vintage oak



REVA 1 - American Walnut

DECORS

| | | | | | | | |
|---------------------|----------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|--------------------|
| DRE CELL 1st gr. | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoked oak | caramel walnut | black matt 2 |
| DRE CELL 2nd gr. | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW | sage matt | dark olive matt |
| | | | | | | | dark blue matt |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (REVA 5-7)

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single leaf door
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf „90" and „100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- black VSG 22.1 safety glass

REVA 1

REVA 2

REVA 3,4

REVA 5

REVA 7

- black fittings for rebated door leaf

- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: There is possibility to make rebated "40" side panels.
NOTE: It is required to use door frame equipped with 3 hinges together with REVA rebated door leaf model.

REVA MODELS



REVA 1



REVA 2



REVA 3



REVA 4



REVA 5
1 glass pane, 5
inserts in the colour
of the door leaf



REVA 6
inserts in the color
of the door leaf



REVA 7
2 glass panes, 4
inserts in the color
of the door leaf

Verso



VERSO 0 - white pine



VERSO 3 - white mattt

DECORS

| | | |
|----------|---------------|---------------|
| DRE CELL | White matt | pine White |
|----------|---------------|---------------|



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

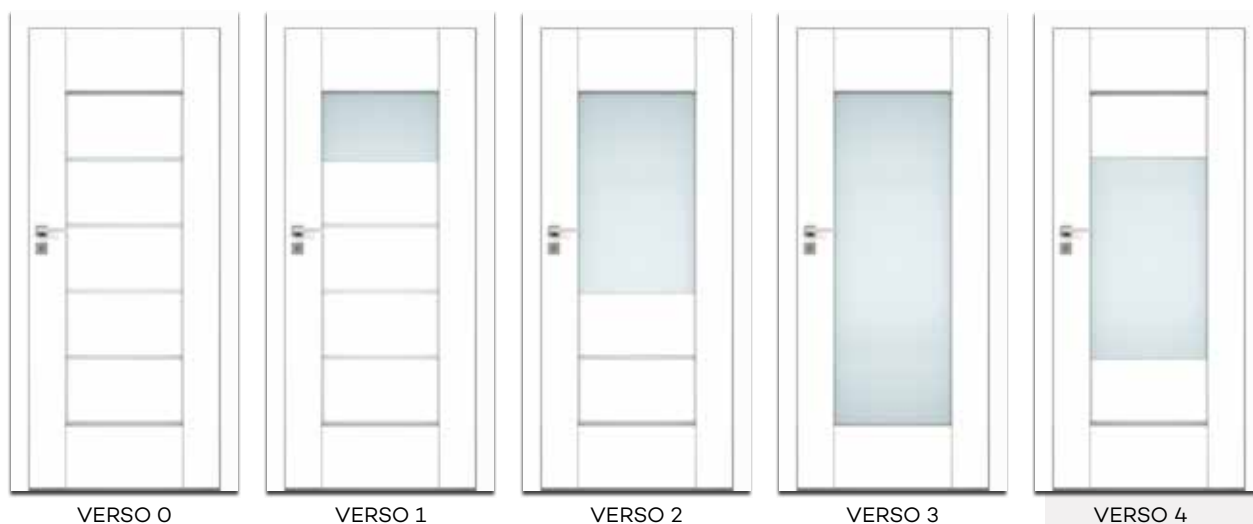
OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf „90“ and „100“
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Selected configurations of VERSO 0 rebated model in white mattt are available from stock.

VERSO MODELS



VERSO 0

VERSO 1

VERSO 2

VERSO 3

VERSO 4

SOLTE



SOLTE 1 - American walnut



SOLTE 1 - Siberian elm

DECORS

| | | | | | | | |
|----------|----------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|--------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | light gray matt |
| | | | | | | | |
| | black matt 2 | | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



STANDARD OPTIONS

- stiles made of wood-based panels
- glass pane MAT DRE 4 mm thick (SOLTE 2 - 3)
- flat panel insert (SOLTE 1 - 2)

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use door frame equipped with 3 hinges together with SOLTE rebated door leaf model.

SOLTE MODELS



SOLTE 1



SOLTE 2



SOLTE 3

FOSCA



FOSCA 0 - grand oak



FOSCA 6 - grand oak

DECORS

| | | | | | | | |
|----------|----------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|--------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | light gray matt |
| | | | | | | | |
| | black matt 2 | | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert coated with silver laminate (FOSCA 1-3) or in door leaf colour (FOSCA 4-6)

OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: There is possibility to make rebated „40" side panels.
NOTE: It is required to use door frame equipped with 3 hinges together with FOSCA rebated door leaf model.

FOSCA MODELS



FOSCA 0
5 pcs. of panes



FOSCA 1
3 pcs. of panes,
2 pcs. of HDF panels



FOSCA 2
1 pc. of glass,
4 pcs. of HDF panels



FOSCA 3
5 pcs. of HDF panels



FOSCA 4
3 pcs. of panes,
2 pcs. of HDF panels



FOSCA 5
1 pc. of glass,
4 pcs. of HDF panels



FOSCA 6
5 pcs. of HDF panels



FOSCA 1-3
(4mm HDF insert coated
with silver laminate)



FOSCA 4-6
(4mm HDF insert coated
in door leaf colour)

ELSA



ELSA A3 and ELSA O - sand oak



ELSA B - anthracite elm

DECORS

| | | | | | | |
|----------|---------------|------------|----------|-------------|----------------|------------|
| DRE CELL | White matt | pine White | elm sand | elm vintage | anthracite elm | dark wenge |
| 3D | Polish oak 3D | | | | | |

DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated door leaves from ELSA collection in DRE-Cell veneer and 3D foil. Handle model and finish color to choose from: WEGA, ATRIA, ARC-TUS, POLARIS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR handles and a backplate for a simple key or a cylinder insert or a bathroom lock. The promotion lasts while stocks last.



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert (ELSA A), profiled 19 mm MDF panels (ELSA B)

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Rebated "40" side panels available.

It is required to use door frame equipped with 3 hinges together with ELSA rebated door leaf model.

ELSA collection is divided into A and B:

A - flat panel insert in door leaf colour

B - 19 mm convex panel insert in door leaf colour



cross-section of
ELSA A



cross-section of
ELSA B

ELSA MODELS



ELSA A



ELSA A1



ELSA A2



ELSA A3



ELSA A4



ELSA B5



ELSA B6



ELSA B7



ELSA O



ELSA B

PREMIUM



PREMIUM 0, side panel - vintage oak



PREMIUM 0 - bleached oak textured

DECORS

| | | | | | | | |
|----------|----------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|--------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | light gray matt |
| | | | | | | | |
| | black matt 2 | | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



PREMIUM

REBATED, NON-REBATED, WITH INVERTED REBATED DOOR LEAVES

interior doors

STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with simple key, bathroom lock, cylinder lock or economy lock

SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: There is possibility to make rebated „40” side panels.

NOTE: It is required to use door frame equipped with 3 hinges together with PREMIUM rebated door leaf model.

DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single leaf door
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- black fittings for rebated door leaf
- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

PREMIUM MODELS



PREMIUM 0
PREMIUM 4*
PREMIUM 8**



PREMIUM 1
PREMIUM 5*
PREMIUM 9**



PREMIUM 2
PREMIUM 6*
PREMIUM 10**



PREMIUM 3
PREMIUM 7*
PREMIUM 11**



PREMIUM 12
2 glass panes, 6
inserts in the colour
of the door leaf



PREMIUM 13
2 glass panes, 6
inserts coated with
a silver laminate

In PREMIUM 12 and 13 models, from the top edge there are used two glass panes.



PREMIUM 0-3
(4 mm glass pane)



* PREMIUM 4-7, 12
(4 mm HDF inserts in
door leaf colour)



** PREMIUM 8-11, 13
(4mm HDF inserts,
coated with a silver
laminate)

PIANO



PIANO 0 - Polish oak 3D



PIANO 9 - American walnut



DECORS

| | | | | | | | |
|----------|-----------------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|--------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | light gray matt |
| | black matt 2 | | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



panel PIANO 9-12

PIANO

PIANO

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- filling with convex panel thickness 16 mm (PIANO 1-2, PIANO 5-6) or 19 mm convex panel (PIANO 9-12)

OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: There is possibility to make rebated „40” side panels. It is required to use door frame equipped with 3 hinges together with PIANO rebated door leaf model.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

PIANO MODELS



PIANO 0



PIANO 1



PIANO 2



PIANO 3



PIANO 4



PIANO 5



PIANO 6



PIANO 9



PIANO 10



PIANO 11



PIANO 12

SCALA



SCALA O, SCALA B2 - white matt



SCALA O - sand oak



DECORS

| | | | | | | | |
|----------|----------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|--------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | light gray matt |
| | | | | | | | |
| | black matt 2 | | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last

DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated door leaves from SCALA collection in DRE-Cell veneer and 3D foil. Handle model and finish color to choose from: WEGA, ATRIA, ARCTUS, POLARIS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR handles and a backplate for a simple key or cylinder insert or a bathroom lock. The promotion lasts while stocks last.



SCALA

SCALA

REBATED, NON-REBATED DOOR LEAVES

interior doors

STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert (SCALA A), 19 mm profiled MDF panels (SCALA B)

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: Rebated "40" side panels available.

It is required to use door frame equipped with 3 hinges together with SCALA rebated door leaf model.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)



panel SCALA A, A1-A7



panel SCALA B, B1-B7

SCALA MODELS



SCALA A/B



SCALA A1/B1



SCALA A2/B2



SCALA A3/B3



SCALA A4/B4



SCALA A5/B5



SCALA A6/B6



SCALA A7/B7



SCALA O

LUMIO



LUMIO 1 - alpine white

DECORS

| FINISH | white alpine | bleached craft oak | riviera oak | rustic oak |
|--------|-----------------|-----------------------|-------------|------------|
|--------|-----------------|-----------------------|-------------|------------|



LUMIO 1 - bleached craft oak



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (LUMIO 7-9)

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- 4mm HDF flat panel gloss black lacquered in LUMIO 1, 7, 9 models - instead of a glass pane

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- a deadbolt/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- door leaf „90" and „100"
- ventilation undercut
- recuperative shortcut -8mm
- black VSG 22.1 safety glass

LUMIO 1

LUMIO 2

LUMIO 3, 6

LUMIO 4

LUMIO 5

LUMIO 7

LUMIO 9

- black fittings for rebated door leaf

- double leaf door

door leaf price x2

NOTE: 3 hinges door frames should be used with LUMIO rebated door leaves.

NOTE: Selected configurations of LUMIO 1 and LUMIO 9 models are available from stock in the colour alpine white.

LUMIO MODELS



LUMIO 1



LUMIO 2



LUMIO 3



LUMIO 4



LUMIO 5



LUMIO 6



LUMIO 7
1 pc. of pane, 4 pcs.
of inserts in the co-
lour of the door leaf



LUMIO 8
inserts in the door
leaf color



LUMIO 9
2 pcs. of panes, 3 pcs.
of inserts in the colour
of the door leaf

VICO



VICO 4 - riviera oak



VICO 7 - riviera oak

DECORS

| | | | | |
|--------|--------------|--------------------|-------------|------------|
| FINISH | alpine white | bleached craft oak | riviera oak | rustic oak |
|--------|--------------|--------------------|-------------|------------|

STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (VICO 5-7)

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- 4mm HDF flat panel gloss black lacquered in VICO 1, 5, 7 models - instead of a glass pane

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- a deadbolt/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- black VSG 22.1 safety glass

VICO 1

VICO 2

VICO 3.4

VICO 5

VICO 7

- black fittings for rebated door leaf

- double leaf door

door leaf price x2

NOTE: 3 hinges door frames should be used with rebated door leaves VICO .

VICO MODELS



VICO 1



VICO 2



VICO 3



VICO 4



VICO 5
1 glass pane, 5
inserts in the colour
of the door leaf



VICO 6
inserts in the colour
of the door leaf



VICO 7
2 pcs. of panes, 4 pcs.
of inserts in the colo-
ur of the door leaf

TRIESTA



TRIESTA 0 - evoke oak



TRIESTA 2 - Siberian elm

DECORS

| | | | | | | |
|----------|---------------------|---------------|---------------------------------|-------------|--------------------------|----------------|
| DRE CELL | white (textured) | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | |

TRIESTA

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTION WITHOUT ADDITIONAL CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: For TRIESTA rebated door leaves, door frames with 3 hinges should be used.

TRIESTA MODELS



TRIESTA 0



TRIESTA 1



TRIESTA 2



TRIESTA 3

ENA



ENA 1, ENA 4 - sand oak



ENA 0 - vintage oak

DECORS

| | | | | | | | |
|----------|---------------------|-------------------|--------------------|---------------------------------|---------------|--------------------------|--------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | black matt 2 | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | light gray matt |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*while stock last



STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf „90" and „100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: It is required to use door frames equipped with 3 hinges together with ENA rebated door leaf model.

ENA MODELS



ENA 0



ENA 1



ENA 2



ENA 3

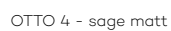
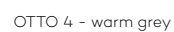


ENA 4



ENA 5

NEW



| | | | | | | | |
|----------|--------------|-----------------|----------------|---------------|-----------|-----------------|----------------|
| DRE CELL | white matt | light gray matt | warm gray matt | cashmere matt | sage matt | dark olive matt | dark blue matt |
| | black matt 2 | | | | | | |



STANDARD OPTIONS

- external frames made of MDF boards
- internal frame made of plywood and MDF boards with tubular chipboard filling
- glass pane MAT DRE 4 mm thick

NON-REBATED OPENING DOOR LEAF

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTION WITHOUT ADDITIONAL CHARGE

- transparent glass
- holes for ventilation sleeves

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

OTTO MODELS



OTTO 1
cashmere matt



OTTO 2
cashmere matt



OTTO 3
cashmere matt



OTTO 4
cashmere matt

VETRO A



VETRO A1 - dark wenge



VETRO A3 - marrone chestnut textured

DECORS

| | | | | | | | |
|----------|-----------------------------|--------------------|--------------------|---------------------------------|---------------|--------------------------|---------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | toffee oak*, *** |
| | black matt 2 | light gray matt | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

***decor only in horizontal grain, *decor available while stocks last



ventilation undercut (A)



VETRO

VETRO A

REBATED, NON-REBATED DOOR LEAVES

interior doors

STANDARD OPTIONS

- reinforced MDF frame
- core made of tubular chipboard
- 8 mm tempered glass

OPTIONS WITHOUT EXTRA CHARGE

- there is possibility to make ventilation undercut (A)
- door leaf with revers positioning of glass pane
- VETRO A1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass

REBATED DOOR LEAF

- R5 edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge) - ONLY WHITE MATTT

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: Door leaf VETRO A in sliding version is not complementary product to sliding system hidden in the wall PA.

NOTE: There is no possibility to shorten door leaf.

NOTE: It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model.

VETRO A - "80"- "100"- with ventilation undercut meets ventilation requirements.

VETRO A MODELS



VETRO A1



VETRO A3



VETRO A4



VETRO A5

Width of door leaf: single-leaf "60"- "100"

Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

VETRO B



VETRO B1 - evoke oak



VETRO B1 - vintage oak

DECORS

| | | | | | | | |
|----------|-------------------|-----------------|-----------------|---------------------------|---------------|-----------------------|------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | toffee oak*, *** |
| | | | | | | | |
| | black matt 2 | light gray matt | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

***decor only in horizontal grain, *decor available while stocks last



VETRO B - doesn't fulfill ventilation requirements

VETRO B

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- reinforced MDF frame
- core made of tubular chipboard
- 8 mm tempered glass

OPTIONS WITHOUT EXTRA CHARGE

- there is possibility to make ventilation undercut (B)
- door leaf with revers positioning of glass pane
- VETRO B1 four possible types of glass pane: DECORMAT, DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass

REBATED DOOR LEAF

- R5 edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge) - ONLY WHITE MATTT

- edge whitout rebate
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: VETRO B door leaves with a width of "70" do not fit the sliding system with a PA frame cassette.

NOTE: There is no possibility to shorten door leaf.

NOTE: It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model.

VETRO B - does not meet ventilation requirements.

VETRO B MODELS



VETRO B1



VETRO B3



VETRO B4



VETRO B5

VETRO D1



VETRO D1 - anthracite elm



VETRO D1 - grand oak

DECORS

| | | | | | | | |
|----------|----------------------|--------------------|--------------------|---------------------------------|---------------|--------------------------|---------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | toffee oak*, *** |
| | | | | | | | |
| | black matt 2 | light gray matt | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

***decor only in horizontal grain, *decor available while stocks last

ventilation undercut



VETRO D1

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- reinforced MDF frame: narrow element with fixed width, wide element with variable width
- core made of tubular chipboard
- 8 mm tempered glass with fixed width, (regardless of the door leaf width)

OPTIONS WITHOUT EXTRA CHARGE

- door leaf with revers positioning of glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
- black tempered laminated glass pane

REBATED DOOR LEAF

- R5 edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge) ONLY White matt

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock
- non-rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: Door leaf VETRO D in sliding version is not complementary product to sliding system hidden in the wall PA.

NOTE: There is no possibility to shorten door leaf.

VETRO D – meets ventilation requirements for widths "80" - "100" with ventilation undercut.

NOTE: It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model.

VETRO D1 MODELS



VETRO D1
transparent glass



VETRO D1
decormat



VETRO D1
decormat brown



VETRO D1
decormat graphite



BERGE 6 - white



BERGE 5 - ashen

DECORS

| | | | | | |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW | NEW | latte | ashen |
| | | cashmere | sabio | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035



STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

door leaf price x2

NOTE: It is required to use door frame equipped with 3 hinges together with BERGE rebated door leaf model.

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

BERGE MODELS



BERGE 1

BERGE 2

BERGE 3

BERGE 4

BERGE 5

BERGE 6

BERGE 7

EVEN



EVEN 0 - white



EVEN 2 - latte



DECORS

| | | | | | |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW | NEW | latte | ashen |
| | | cashmere | sabio | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

EVEN

EVEN

REBATED AND NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: It is required to use door frame equipped with 3 hinges together with rebated door leaf.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

EVEN MODELS



EVEN 0



EVEN 1



EVEN 2



EVEN 3



EVEN 4



EVEN 5
2 glass panes, 4
inserts in the color
of the door leaf



EVEN 6
inserts in the colour
of the door leaf

NESTOR



NESTOR 12 - white



NESTOR 10 - white

DECORS

| | | | | | |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW | NEW | latte | ashen |
| | | cashmere | sabio | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035



NESTOR

REBATED AND NON-REBATED DOOR LEAVES, WITH INVERTED REBATED
interior doors

STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE

(extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

door leaf price x2

NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

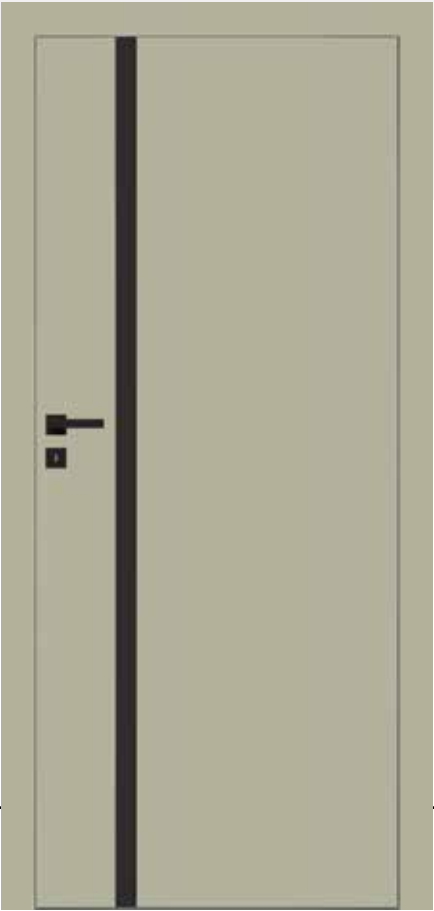
NESTOR MODELS



VETRO E



VETRO E - latte



VETRO E - sabio, black laminated glass

DECORS

| PAINTED | white | NEW | NEW | latte | ashen |
|---------|-------|----------|-------|-------|-------|
| | | cashmere | sabio | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035



VETRO E

REBATED AND NON-REBATED DOOR LEAVES

interior doors

STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- reinforced MDF frame: narrow element with fixed width, wide element with variable width
- core made of tubular chipboard
- DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED DOOR LEAF

(EXTRA CHARGE)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
- non-rebated door leaf
- black fittings for rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: sliding VETRO E door leaves do not fit the sliding system with the PA door frame cassette.

NOTE: There is no possibility to shorten door leaf. VETRO E – meets ventilation requirements for widths "80" - "100" with ventilation undercut

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

VETRO E MODELS



VETRO E
white (black glass)



VETRO E
cashmere (black glass)



VETRO E
sabio (black glass)

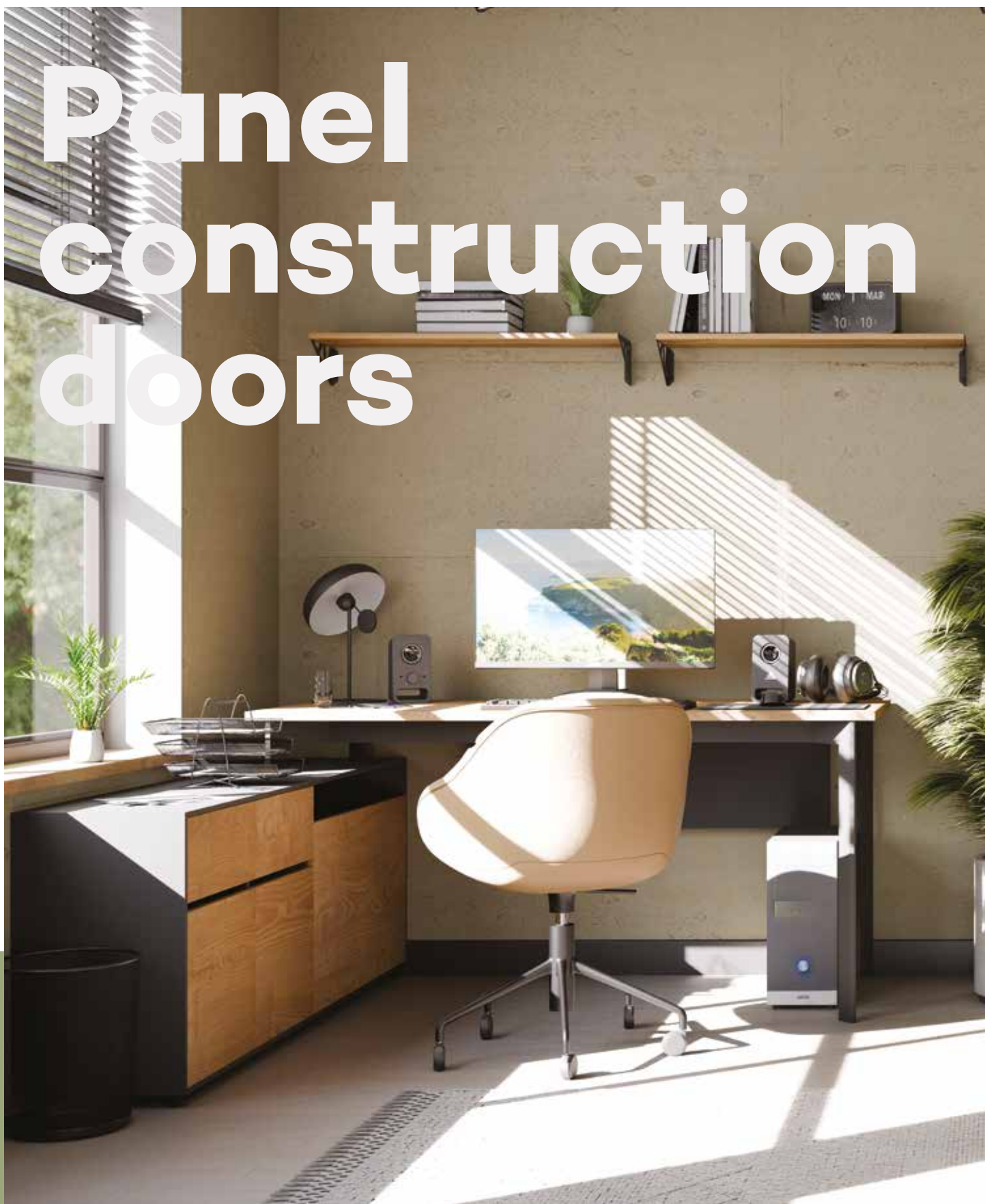


VETRO E
latte (DECORMAT glass)



VETRO E
ashen (DECORMAT glass)

Panel construction doors



Panel construction doors are covered with foils, laminates or acrylic lacquers. They combine aesthetics, durability and wide personalization possibilities, while being economical and functional solution.



RIVIA 10 - marrone chestnut/black ST

NOVA



NOVA 80 - sage oak (structure), brushed gold inlay



NOVA 70 - warm grey matt

DECORS

| | | | | | | | |
|--------------|---------------|-----------------|----------------|----------------|---------------------|------------------|-----------------|
| DRE CELL1 | white matt | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW sage matt | dark olive matt |
| | | dark blue matt | antique copper | oxide concrete | | | |
| CPL | black ST | | | | | | |
| Inlays | steel brushed | brushed gold | moro matt | | | | |



NOTE: the Silent package applies to rebated and non-rebated single leaf door..

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane MAT DRE 4 mm thick
- the edge in the color of the door leaf or black
- concrete oxide and antique copper decors available only with black edge

OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves
- three hinges - applies to rebated door leaf
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- silver or black deadbolt lock with a simple key, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF**(extra charge)**

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single leaf door
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock
- does not apply to door leaves with antique copper or oxide concrete decors

DOOR FRAMES

- for door leaves from NOVA collection it is recommended to use door frames in the same colour as door leaf or in black matt 2 decor

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) - NOVA 10, 50 - 80
- core made of tubular chipboard
- non-rebated door leaf
- door leaf "90", "100"
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- It is possible to buy only the steel BULAJ in black or stainless steel at a price

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

NOVA MODELS

NOVA 10



NOVA 20



NOVA 30



NOVA 40



NOVA 50



NOVA 60



NOVA 70



NOVA 80



NOVA



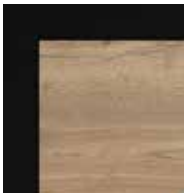
NOVA 10 - natural halifax oak



NOVA 80 - natural halifax oak

DECORS

| | | | |
|---------------------------------|---------------------|------------------------|----------------------|
| LAMINATES EGGER 1st group | gray oak halifax | natural oak halifax | Halifax Tabac Oak |
| LAMINATES CLEAF 2nd group | white elm | natural elm | dark elm |
| Inlays | steel brushed | brushed gold | more matt |



The option of combining the door frame in the DRE-Cell black matt 2 foil and natural halifax oak laminate



NOTE: the Silent package applies to rebated and non-rebated single leaf door..

STANDARD OPTIONS

- door leaf surface is coated with laminated, synchronous 3 mm or 4 mm thick board
- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane MAT DRE 4 mm thick
- edgeband in black colour
- for natural halifax oak decor, the edge in the color of the door leaf or black
- NOVA 50 - 80 Vertical inlays made of laminate: brushed steel, brushed gold or more matt

OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves
- three hinges - applies to rebated door leaf
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- silver or black deadbolt lock with a simple key, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF**(extra charge)**

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR FRAMES

- for door leaves from NOVA collection we recommend door frames in DRE-CELL black matt 2 foil and in CPL laminate natural halifax oak for door leaves made in laminate natural halifax oak, in longitudinal arrangement in the second CPL price group

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling)NOVA 10,50-80 1st gr. of Egger laminates
- core made of perforated chipboard
- non-rebated door leaf
- door leaf „100“
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- It is possible to buy only the steel BULAJ in black or stainless steel at a price

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

steel BULAJ NOVA 30 - in the steel or black colour. Available only MAT or transparent glass pane.

NOVA MODELS

NOVA 10



NOVA 20



NOVA 30



NOVA 40



NOVA 50



NOVA 60



NOVA 70



NOVA 80



WOOD



WOOD M1 design W2 - dark oak



WOOD M1 pattern W1 - dark oak

DECORS

| | | | |
|--------|-----------|-------------|----------|
| DECORS | light oak | oak classic | oak dark |
|--------|-----------|-------------|----------|



WOOD

WOOD

NON-REBATED DOOR LEAVES

interior doors

STANDARD OPTIONS

- door leaf surface coated with the primer material, overprinted with the pattern and varnished
- matt lacquer
- door leaf frame made of MDF
- stabilising insert honeycomb
- glass pane MAT DRE 4 mm thick

NON-REBATED DOOR LEAF

- edge without rebate in the colour of the door leaf
- sockets for 2 recessed Estetic 80 hinges in steel, black or white color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

DOOR FRAMES

- for the door leaves from the WOOD collection, we recommend to use lacquered frames made in the DRE-PRINT technology in the colour of door leaf unit

OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

OPTIONS AVAILABLE WITH EXTRA CHARGE

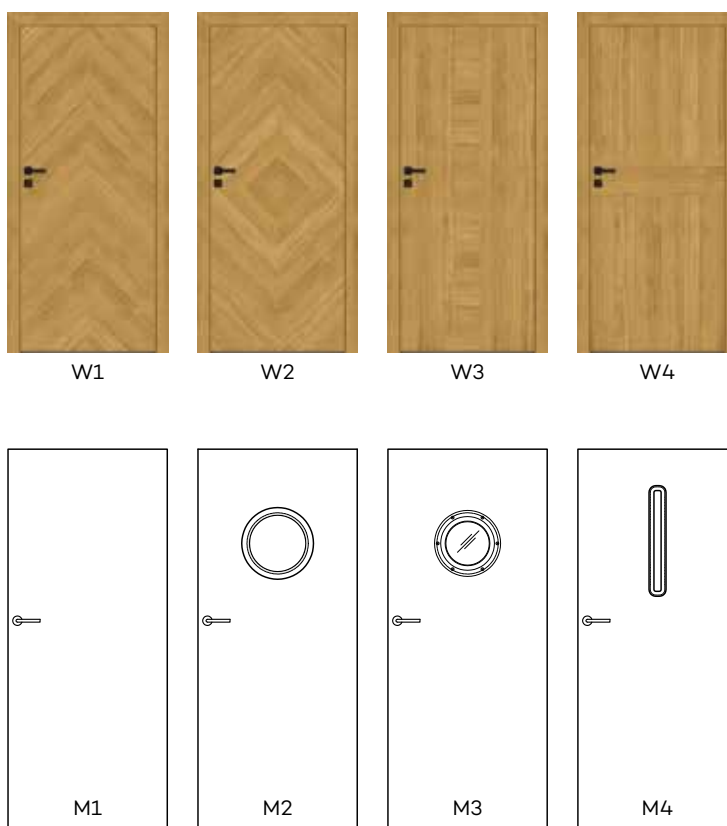
- door leaf „100“
- stabilising insert tubular chipboard
- ventilation undercut
- aluminum ventilation grille

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

MODEL OPTIONS WITH POSSIBILITY TO CHOOSE GRAPHIC PATTERNS W1-W4 :

- M1 - full door leaf, without glazing
- M2 - MDF bulaj in black matt decor
- M3 - steel BULAJ in steel or black colour (only MATT or transparent glass pane available)
- M4 - MDF frame in black matt decor

WOOD MODELS



Width of door leaf: single-leaf "60"-100"

Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.



GRAFI M4 - G2

DECORS

25 graphic designs to choose from.

More on page 178 of the catalogue and on www.dre.pl. Top quality digital printing secured with matt or gloss varnish, which guarantees print and colour durability.



GRAFI M1 - G17



fig. 1



White edge,
white lock



Black edge,
black toilet door lock

STANDARD HIGH GLOSS LACQUERED DOOR LEAF

- door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- high gloss lacquer
- door leaf frame made of MDF
- core made of tubular chipboard
- MAT DRE glass pane 4 mm thick (model M2, M4)

STANDARD MATT LACQUERED DOOR LEAF

- door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- matt lacquer
- door leaf frame made of MDF
- core made of „honeycomb“
- MAT DRE glass pane 4 mm thick (model M2, M4)

NON-REBATED DOOR LEAF

- edge without rebate in white or black colour fig.1
- sockets for 2 recessed Estetic 80 hinges in white, steel or black color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

DOOR FRAMES

- for GRAFI collection , we recommend to use white, black lacquered door frames made in DRE-PRINT technology, or door frames in black matt 2

OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass (model M2, M4)

OPTIONS AVAILABLE WITH EXTRA CHARGE

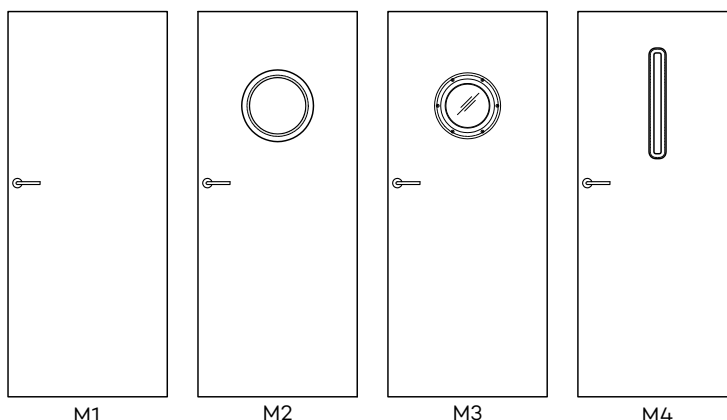
- door leaf „100“
- ventilation undercut
- tubular chipboard filling in matt varnished doors
- aluminum ventilation grille

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

MODEL OPTIONS TO BE CHOSEN WITH THE POSSIBILITY OF USAGE OF GRAPHIC PATTERNS G1-G25:

- M1 - full door leaf, without glazing
- M2 - MDF bulaj in black matt decor
- M3 - steel BULAJ in steel or black colour (only MATT or transparent glass pane available)
- M4 - MDF frame in black matt decor

GRAFI MODELS



Designs of 25 graphics available on page 178 of the catalogue and on the website www.dre.pl



LUX 10 - birch

DECORS

| | | | | | | | |
|--------|-----------|------------|-------------|----------------|-------|-------|--------|
| DECORS | pavio oak | viking oak | country oak | cannero walnut | birch | wenge | uranus |
|--------|-----------|------------|-------------|----------------|-------|-------|--------|



LUX 20 - viking oak



Black edge,
black toilet door lock

STANDARD OPTIONS

- door leaf surface is coated with primer material in the colour of decor and varnished
- high gloss lacquer
- door leaf frame made of MDF
- core made of perforated chipboard
- MAT DRE glass pane 4 mm thick (model LUX 20, LUX 40)

NON-REBATED DOOR LEAF

- edge without rebate in black colour fig.1
- sockets for 2 recessed Estetic 80 hinges in black, white or steel color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

DOOR FRAMES

- for door leaves from LUX collection we recommend to use door frames lacquered in the same colour as the door leaf unit or in black matt decor 2

OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass (model LUX 20, LUX 40)

OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf „100“
- ventilation undercut
- aluminum ventilation grille

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

steel BULAJ LUX 30- in the steel or black colour. Available only MAT or transparent glass pane.

LUX MODELS



LUX 10



LUX 20



LUX 30



LUX 40

RIVIA



RIVIA 10 - marrone chestnut / black ST



RIVIA 70 - marrone chestnut /white mattt



DECORS

| | | | | | | | |
|----------|-------------------|----------------|-----------------|---------------------------|-----------------------|----------------|-----------------|
| DRE CELL | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak | walnut |
| | NEW | | | | | | |
| | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | toffee oak* *** |
| | | | | | | | |
| | light gray matt | silver | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

***decor only in horizontal grain, *decor available while stocks last



Rivia 20 white matt base Rivia 20 black ST base

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of tubular chipboard
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, uniform flat glazing frame
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate, uniform flat glazing frame
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge without rebate, uniform flat glazing frame
- socket for hook lock and/or for handles

*** In RIVIA 70 and 120 models, the insert in the selected color has vertical graining, except for the toffee oak color. In other models, inserts have horizontal graining.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

RIVIA 20, 30

RIVIA 40, 50

- white frost VSG 22.1 safe, complex glass pane

RIVIA 20, 30

RIVIA 40, 50

- non-rebated door leaf
- door leaf „90“ and „100“
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: The door leaf is made in white mattt or black ST with a choice of center stripe decor. The edge of the door leaf is in the color of the central stripe. RIVIA 40 - BULAJ is covered with white or black PVC foil, RIVIA 50 - BULAJ is covered with silver foil.

By default, the configurator selects the colour of the door frame in the same colour as the middle strip of the door leaf unit.

RIVIA MODELS



rivia 10

rivia 20

rivia 30

rivia 40

rivia 50

rivia 60

RIVIA 70***



rivia 80

rivia 90

rivia 100

rivia 110

RIVIA 120***

rivia 130

Width of door leaf: single-leaf "60"÷"100"

Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

Galeria Alu



GALERIA ALU 20 - anthracite elm



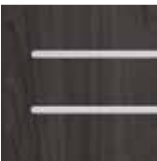
GALERIA ALU 50 - acacia

DECORS

| | | | | | | | |
|-----------------|----------------------|-----------------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | walnut | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak**, *** | light gray matt | silver | | | | |
| 3D | grand oak | elm | american walnut | ebony** | Polish oak 3D | | |
| CPL laminat* | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | black ST |

* laminate available in models 10, 20, 30, 50, 60, ** decor available while stocks last

*** decor available only in horizontal wood grain



8mm inserts located in one plane with the door leaf surface on both sides

GALERIA

Galeria Alu

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of tubular chipboard
- edge with radius R 2,5 mm used in 0,15-0,20 mm CPL lamina-tes

- decorative inserts 8 mm
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila” or „window blind”
- ventilation sleeves
- three hinges – applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- a deadbolt lock with a simple key, a bathroom lock, a cylinder insert or an economic lock
- straight edge or edge with a radius R 2.5 mm made by direct-forming (in CPL laminate)

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

NOTE: passive door leaf GALERIA ALU 20, 21, 22, 23, 24, 25, 60 without horizontal inserts in a uniform grain.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) - GALERIA ALU 10 - 60

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

GALERIA ALU 11, 13, 23

GALERIA ALU 21

GALERIA ALU 24, 25

GALERIA ALU 12, 22

- white frost VSG 22.1 safe, complex glass pane

GALERIA ALU 11

GALERIA ALU 13, 23

GALERIA ALU 21

GALERIA ALU 24

GALERIA ALU 25

GALERIA ALU 12

GALERIA ALU 22

- non-rebated door leaf

- door leaf "90" and "100"

- ventilation undercut

- recuperative shortcut -8mm

- plastic ventilation grille

- aluminum ventilation grille

- cover strip for double non-rebated door leaf

- black fittings for rebated door leaf

- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

GALERIA ALU MODELS



galeria alu 10



GALERIA ALU 20



galeria alu 30



galeria alu 50



galeria alu 60



galeria alu 11



galeria alu 12



galeria alu 13



galeria alu 21



galeria alu 22



galeria alu 23



galeria alu 24



galeria alu 25



FINEA
FINEA B



FINEA 40 - vintage oak



FINEA 60 - sand oak

DECORS

| | | | | | | | |
|----------|---------------------|----------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak* *** | light gray matt | silver | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*decor available while stocks last, ***decor only in horizontal grain



FINEA and FINEA B

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of tubular chipboard
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila” or „window blind”
- ventilation sleeves
- three hinges - applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

FINEA 20, FINEA B 20

FINEA 30, 50, 60, FINEA B 30, 50, 60

- white frost VSG 22.1 safe, complex glass pane

FINEA 20, FINEA B 20

FINEA 30, FINEA B 30

FINEA 50, 60, FINEA B 50, 60

- non-rebated door leaf

- door leaf width "90" and "100"

- ventilation undercut

- recuperative shortcut -8mm

- plastic ventilation grille

- aluminum ventilation grille

- black fittings for rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

FINEA and FINEA B MODELS



finea 10
FINEA B 10*



finea 20
FINEA B 20*



finea 30
FINEA B 30*



finea 40
FINEA B 40*



finea 50
FINEA B 50*



finea 60
FINEA B 60*



panels wood grain in
FINEA



*horizontal graining of
FINEA B panels

DECO



DECO 20 - concrete 2, black SLIM frame



DECO 30 - elm

DECORS

| | | | | | | | |
|-----------------|---------------------|----------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| 3D | toffee oak* *** | light gray matt | silver | | | | |
| | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |
| | | | | | | | |
| CPL Laminate | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| | NEW | | | | | | |
| | acacia | celini walnut | walnut | honey oak | natural hickory | roasted walnut | black ST |

*decor available while stocks last, ***decor only in horizontal grain



STANDARD OPTIONS

- door leaf frame made of softwood
- edge radius R 2.5 mm for CPL laminates 0.15-0.2 mm except for white, milky white, gray
- core made of „honeycomb“
- glass pane white bark 4 mm thick
- flat 4mm HDF panel in DECO 40

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges – applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glazing frame in the door leaf decor or black Slim
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- rounded frame, straight edge or edge with a radius R 2.5 mm made using the directforming method (in CPL laminate)

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate, flat glazing frame in the door leaf decor or black Slim
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock
- edge without rebate, rounded glazing frame (in CPL laminate)

SLIDING SYSTEM DOOR LEAF

- edge without rebate and optionally: flat glazing frame in the door leaf decor or black Slim or rounded glazing frame
- socket for hook lock and/or for handles
- edge without rebate, rounded glazing frame (in CPL laminate)

OPTIONS AVAILABLE WITH EXTRA CHARGE

- decorative glass MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (for door leaf)
DECO 10, 20, 30
- white frost VSG 22.1 safe, complex glass pane
DECO 10, 20, 30
- stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf „90“ and „100“
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

DECO MODELS



deco 10



deco 20



deco 30



deco 40



deco 10
with black glazing
bar SLIM



deco 20
with black glass
pane frame SLIM



deco 30
with black glass
pane frame SLIM



deco 40
with black glass
pane frame SLIM

Modern



MODERN 20 - white matt



MODERN 30 - marrone chestnut textured

DECORS

| | | | | | | | |
|-----------------|---------------------|-----------------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | walnut | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak* *** | light gray matt | silver | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |
| CPL Laminate | white | milky white | ashen | welsh oak | acacia | celini walnut | walnut |
| | honey oak | NEW natural hickory | roasted walnut | black ST | gray dark | concrete 2 | gray oak |

*decor available while stocks last, ***decor only in horizontal grain



Modern

Modern

DOOR LEAVES - REBATED, NON-REBATED, WITH VARIABLE HEIGHTS

interior doors

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glass pane frame (in CPL laminate - rounded) in door leaf decor or black Slim, 4 mm flat HDF panels
- 2 pcs. of silver screw-in hinges, 3 pcs. with variable heights
- single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glass pane frame (in CPL laminate - rounded), in door leaf decor or black Slim, 4 mm flat HDF panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF (does not apply to height 1983)

- edge without rebate and optionally: flat glazing frame in the door leaf decor or black Slim, flat HDF panels 4 mm thick or rounded glazing frame, profiled MDF panels 19 mm thick
- socket for hook lock and/or for handles
- in CPL laminate, edge without rebate and optionally: rounded glass pane frame in the colour of the door leaf or black Slim

4 mm flat HDF panels

OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

MODERN 20

MODERN 30

MODERN 40

MODERN 50

- white frost VSG 22.1 safe, complex glass pane

MODERN 20

MODERN 30

MODERN 40

MODERN 50

- stabilising insert:

- core made of: tubular chipboard (1983 and 2043)

- tubular chipboard (2110 and 2240)

- door leaf „90“ and „100“ (1983 and 2043)

- door leaf "90" and "100" (2110 and 2240)

- non-rebated door leaf

- ventilation undercut

- recuperative shortcut -8mm

- plastic ventilation grille

- aluminum ventilation grille

- cover strip for double non-rebated door leaf

- black fittings for rebated door leaf

- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: In rebated door leaves with CPL laminates there is possibility to choose a door leaf with an edge radius R=2.5 mm, except for white, milky white and gray laminates.

MODERN MODELS



modern 10



modern 20



modern 30



modern 40



modern 50



modern 10
with black glazing
bar SLIM



modern 20
with black glazing
bar SLIM



modern 30
with black glazing
bar SLIM



modern 40
with black glazing
bar SLIM



modern 50
with black glass
pane frame SLIM

Plus



PLUS 30 height 2240 - white matt



PLUS 30 - grey oak

DECORS

| | | | | | | | |
|-----------------|---------------------|----------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak* *** | light gray matt | silver | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |
| CPL Laminate | white | milky white | ashen | welsh oak | acacia | celini walnut | walnut |
| | NEW | | | | | | |
| | honey oak | natural hickory | roasted walnut | black ST | gray dark | concrete 2 | gray oak |

*decor available while stocks last, ***decor only in horizontal grain



STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glass pane (in CPL laminate - rounded), 4 mm thick HDF flat panels
- 2 pcs. of silver screw-in hinges, 3 pcs. with variable heights
- single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glass pane frame (in CPL laminate - rounded), 4 mm flat HDF panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF (does not apply to height 1983)

- edge without rebate, 4 mm flat HDF panels and optionally: flat glass pane frame or rounded glass pane frame (only rounded in CPL laminate)
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

PLUS 20

PLUS 40, 50, 60, 70, 80

PLUS 30

- opal glass VSG 22.1, safety composite

PLUS 20, 50, 60

PLUS 30

PLUS 40

PLUS 70, 80

- filling: tubular chipboard (1983 and 2043) tubular chipboard (2110 and 2240)

- door leaf „90“ and „100“ (1983 and 2043)

- door leaf "90" and "100"(2110 i 2240)

- non-rebated door leaf

- ventilation undercut

- recuperative shortcut -8mm

- plastic ventilation grille

- aluminum ventilation grille

- cover strip for double non-rebated door leaf

- black fittings for rebated door leaf

- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: colours equivalent: W0118 - WHITE

NOTE: In rebated door leaves with CPL laminates there is possibility to choose a door leaf with an edge radius R=2.5 mm, except for white, milky white and gray laminates.

NOTE: Different heights are available in all models of PLUS collection.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

PLUS MODELS



PLUS 10



PLUS 20



PLUS 30



PLUS 40



PLUS 50



PLUS 60



PLUS 70



PLUS 80

STANDARD



STANDARD 40S - chestnut marrone structure



STANDARD 10 - evoke oak door frame black matt 2

DECORS

| | | | | | | | |
|----------|----------------------|----------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | | NEW | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak**, *** | light gray matt | silver | | | | |
| 3D | grand oak | elm | american walnut | ebony** | Polish oak 3D | | |

*decor available while stocks last, ***decor only in horizontal grain



STANDARD

STANDARD

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- **All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.**

NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge without rebate and optional: flat or rounded glazing frame
- socket for hook lock and/or for handles

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

NOTE: Selected configurations of STANDARD 10 rebated model in the evoke oak color are available from stock.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- 37dB silent package (dropping seal + acoustic insert) - STANDARD 10
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
- STANDARD 20, 20s, 40, 40s, BULAJ MDF
- STANDARD 50, 50s
- STANDARD 30, 30s
- STANDARD 60
- white frost VSG 22.1 safe, complex glass pane
- STANDARD 20, 20s, 40, 40s
- STANDARD 50, 50s, MDF BULAJ
- STANDARD 30, 30s
- STANDARD 60
- stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf "90" and "100"
- rebated door leaf "110" (only STANDARD 10)
- upper single point mortise lock (only STANDARD 10 with tubular chipboard and fixed door frame)
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- non-rebated double door closing strip non-rebated
- black fittings for rebated door leaf
- double leaf door door leaf price x 2
- it is possible to buy only steel BULAJ in black or steel color - included in the price
- NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

STANDARD MODELS



STANDARD 10



STANDARD 20



STANDARD 20s



STANDARD 30



STANDARD 30s



STANDARD 40



STANDARD 40s



STANDARD 50



STANDARD 50s



STANDARD 60



BULAJ MDF



BULAJ steel



deadbolt lock upper



Steel black BULAJ **



Steel BULAJ **

** only matt or transparent glass available,

FANO



FANO 10 - elm



FANO 30S - grand oak

DECORS

| | | | | | | | |
|----------|---------------------|----------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak* *** | light gray matt | silver | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*decor available while stocks last, ***decor only in horizontal grain



STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate, flat glazing frame, 19 mm thick MDF profiled panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge without rebate, rounded or flat glazing frame, 19 mm thick profiled MDF panel
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

FANO 20, 20s

FANO 30, 30s

- white frost VSG 22.1 safe, complex glass pane

FANO 20, 20s

FANO 30, 30s

- stabilising insert tubular chipboard

- non-rebated door leaf

- door leaf „90“ and „100“

- ventilation undercut

- recuperative shortcut -8mm

- plastic ventilation grille

- aluminum ventilation grille

- cover strip for double non-rebated door leaf

- black fittings for rebated door leaf

- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

FANO MODELS



FANO 10



FANO 20



FANO 20s



FANO 30



FANO 30s

Arte



ARTE 40 - sand oak



ARTE 20 - anthracite elm

DECORS

| | | | | | | | |
|----------|---------------------|----------------------|--------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | | NEW | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak* *** | light gray matt | silver | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |

*decor available while stocks last, ***decor only in horizontal grain



STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges – applies to rebated door leaf

REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge without rebate, rounded glazing frame or flat glazing frame
- socket for hook lock and/or for handles

OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
- ARTE 10-30, 90
- ARTE 40, 50
- ARTE 80
- white frost VSG 22.1 safe, complex glass pane
- ARTE 10, 20, 30
- ARTE 40, 50
- ARTE 80
- ARTE 90
- stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf „90“ and „100“
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

ARTE MODELS



ARTE 10

ARTE 20

ARTE 30

ARTE 40

ARTE 50

ARTE 80

ARTE 90

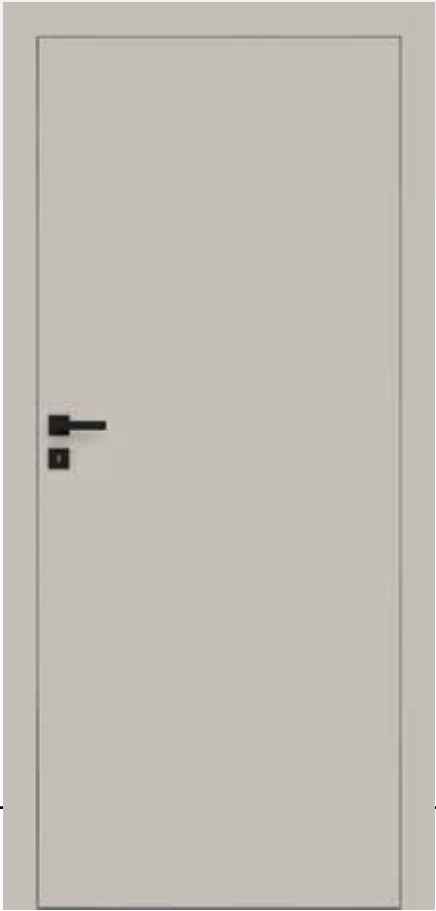


UNI 10 - ashen

DECORS

| | | | | | |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW | NEW | latte | ashen |
| | | cashmere | sabio | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035



UNI 10 - cashmere



STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- core made of „honeycomb“
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- third hinge to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF**(extra charge)**

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: Selected configurations of UNI 10 rebated model in white are available from stock.

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

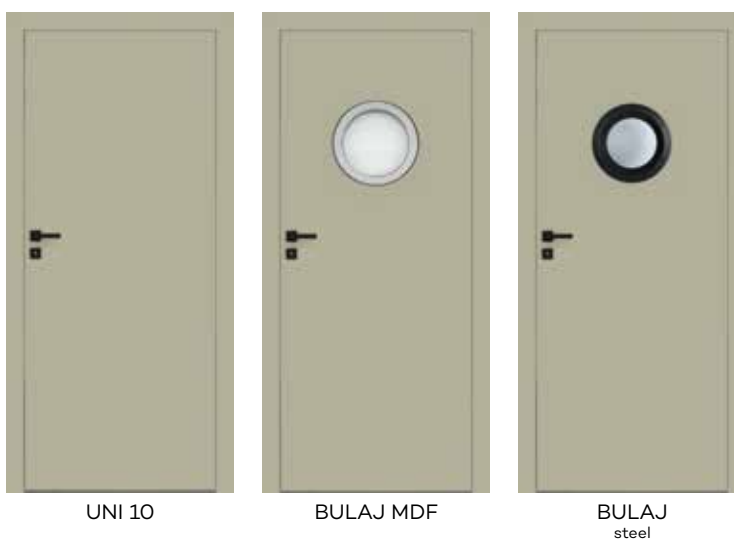
- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic insert) - UNI 10
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf BULAJ MDF)
- white frost VSG 22.1 safe, complex glass pane BULAJ MDF
- stabilising insert tubular chipboard
- core made of chipboard
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- non-rebated door leaf
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- double leaf door
- it is possible to buy only steel BULAJ in black or steel color - included in the price

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

UNI MODELS

UNI 10

BULAJ MDF

BULAJ
steel

FARGO

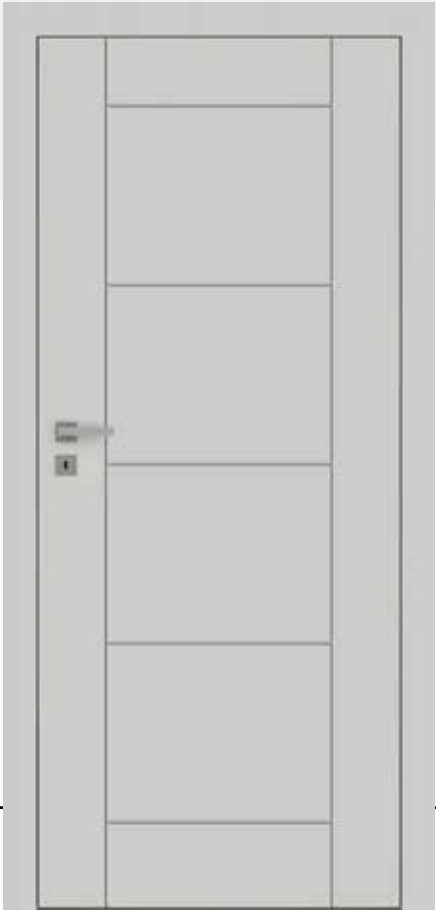


FARGO 30 - ashen

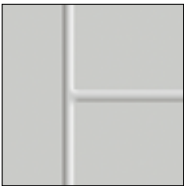
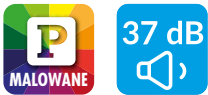
DECORS

| | | | | | |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW | NEW | latte | ashen |
| | | cashmere | sabio | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035



FARGO 10 - ashen



type of milling in
FARGO collection

STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- core made of „honeycomb“

OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves
- three hinges – applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color – to choose from

SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) – FARGO 10 – 60
- door leaf "90" and "100"
- tubular chipboard
- core made of full chipboard
- ventilation undercut
- recuperative shortcut –8mm
- non-rebated door leaf
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

FARGO MODELS



FARGO 10



FARGO 20



FARGO 30



FARGO 40



FARGO 50



FARGO 60

DOBRA
CENA

37 dB

BINITO



BINITO 20 - white



BINITO 50 - ashen



DECORS

| PAINTED | white | NEW cashmere | NEW sabio | latte | ashen |
|---------|-------|-----------------|--------------|-------|-------|
|---------|-------|-----------------|--------------|-------|-------|

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated BINITO collections doors. Door handle model and finish color to choose from: WEGA, ATRIA, ARCTUS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR door handles and a backplate for a simple key or a cylinder insert or a bathroom lock. The promotion lasts while stocks last.



STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- core made of „honeycomb“
- glass pane white bark 4 mm thick

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges – applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color – to choose from

SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)

- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) – BINITO 10 – 90
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE

BINITO 11, 23

BINITO 21, 100

BINITO 24, 110

- white frost VSG 22.1 safe, complex glass pane

BINITO 11

BINITO 23

BINITO 21, 100

BINITO 24

BINITO 110

- door leaf „90“ and „100“

- tubular chipboard

- core made of chipboard

- non-rebated door leaf

- ventilation undercut

- recuperative shortcut –8mm

- door leaf with inverted rebate

- cover strip for double non-rebated door leaf

- plastic ventilation grille

- aluminum ventilation grille

- black fittings for rebated door leaf

- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

BINITO MODELS



BINITO 10



BINITO 20



BINITO 30



BINITO 50



BINITO 60



BINITO 70



BINITO 80



BINITO 90



BINITO 100



BINITO 110



BINITO 11



BINITO 21



BINITO 23



BINITO 24

STANDARD INVEST



steel BULAJ INVEST - honey oak



STANDARD INVEST 70 - honey oak

DECORS

| | | | | | | | | |
|------------------------------|-----------------|-----------------------|------------------|------------|-----------|---------------------------|-------------------|--|
| CPL Laminate 1st group | white | milky white | ashen | | | | | |
| CPL Laminate 2nd group | welsh oak | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | |
| | black ST | gray dark | concrete 2 | gray oak | | | | |
| FINISH | white alpine | bleached craft oak | riviera oak | rustic oak | | | | |



STANDARD INVEST

REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- door leaf frame made of MDF
- core made of „honeycomb“
- transparent glass, thickness 4 mm

OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves
- three hinges – applies to rebated door leaf

REBATED DOOR LEAF

- straight edge
- edge with a radius R 2.5 mm made by directforming **available in the 2nd group of CPL (rounded glazing frame in CPL laminates)**
- straight edge (**Slim frame in Finish foils**)
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- 37dB silent package (dropping seal + acoustic insert) – STANDARD INVEST 10
- glass pane MAT DRE (applies to door leaf) STANDARD INVEST 20, 70, 80, BULAJ MDF STANDARD INVEST 60
- stabilising insert tubular chipboard
- door leaf „100“
- ventilation undercut
- recuperative shortcut –8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- it is possible to buy only steel BULAJ in black or steel color – included in the price

NOTE! Selected configurations of STANDARD INVEST 10 rebated model in alpine white are available from stock.

STANDARD INVEST MODELS



STANDARD
INVEST 10



STANDARD
INVEST 20



STANDARD
INVEST 60



STANDARD
INVEST 70



STANDARD
INVEST 80



BULAJ INVEST
MDF



steel BULAJ
INVEST



Steel black BULAJ **



Steel BULAJ**

** only matt or transparent glass available,



STANDARD CPL



STANDARD CPL 20 - concrete 2



STANDARD 10 - acacia

DECORS

| | | | | | | | | | |
|------------------------------|-------------|--------------|------------------|----------|-----------|------------------------|-------------------|--|--|
| CPL Laminate 1st group | white | milky white | ashen | | | | | | |
| CPL Laminate 2nd group | welsh oak | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | | |
| | black ST | gray dark | concrete 2 | gray oak | | | | | |



STANDARD CPL

REBATED, NON-REBATED DOOR LEAVES
interior doors

STANDARD OPTIONS

- edge radius R 2.5 mm only for laminates 0.15-0.20 mm from CPL 2nd group
- straight edge for laminates 0.15-0.20 mm and 0.7 mm
- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick
- CPL laminate 0.15 - 0.2mm or 0.7mm

OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

REBATED DOOR LEAF

- straight edge
- edge with a radius R 2.5 mm made by directforming method, available in the 2nd group of CPL laminates 0.15-0.20 mm
- **straight edge for laminates 0.7 mm**
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge without rebate, rounded glazing frame
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

SLIDING DOOR LEAF

- edge without rebate, rounded glazing frame
- socket for hook lock and/or for handles

NOTE: colours equivalent: W0118 - WHITE

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) - STANDARD 10 CPL
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
- STANDARD 20, BULAJ MDF
- STANDARD 60
- white frost VSG 22.1 safe, complex glass pane
- STANDARD 20
- STANDARD 60
- MDF BULAJ
- stabilising insert tubular chipboard
- door leaf „100“
- door leaf "110" (only STANDARD 10)
- laminates 0.15 - 0.20 mm
- non-rebated door leaf
- upper single point mortise lock (available only in STAN-DARD 10 door leaf model with tubular chipboard and fixed door frame)
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- ventilation undercut
- recuperative shortcut -8mm
- black fittings for rebated door leaf
- double leaf door
- there is possibility to purchase steel BULAJ separately

leaf price x2

in black or steel color included in the price
NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

0.7 mm CPL laminate is also available in the "110" door leaf width and in Standard CPL 20, 60 models, MDF BULAJ , steel BULAJ - to place an order, please contact the Customer Service Department.

STANDARD CPL MODELS



STANDARD 10



STANDARD 20



STANDARD 60



BULAJ MDF



BULAJ
steel



Steel black BULAJ **



Steel BULAJ**

** only matt or transparent glass available,



NOTE: the Silent package applies to rebated and non-rebated single leaf door.

Door leaf width: single leaf "60" ÷ "100", double leaf rebated "120" ÷ "200", double leaf non-rebated "120" ÷ "180".
Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

STANDARD

variable heights



STANDARD 10 - evoke oak

DECORS

| | | | | | | | |
|------------------------------|---------------------|-----------------------------|-------------------|-----------------|---------------------------------|---------------------------|-------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | walnut | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| | toffee oak* *** | light gray matt | silver | | | | |
| CPL Laminate 1st group | white | milky white | ashen | | | | |
| CPL Laminate 2nd group | welsh oak | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut |
| | black ST | gray dark | concrete 2 | gray oak | | | |

STANDARD 10 - vintage oak

*decor available while stocks last, ***decor only in horizontal grain

PCELL

PCPL

37 dB

STANDARD 10

REBATED, NON-REBATED DOOR LEAVES WITH VARIABLE HEIGHTS

interior doors

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“

OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves

REBATED DOOR LEAF

- straight edge with the edging band
- edge with a radius R 2.5 mm made using the directforming method
- directforming **available in the 2nd group of CPL**
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

NON-REBATED OPENING DOOR LEAF

(extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (1983) (dropping seal + acoustic filling) - STANDARD 10
- Silent 37dB package (2110 and 2240) (dropping seal + acoustic filling) - STANDARD 10
- filling: tubular chipboard (1983)
- tubular chipboard (2110 and 2240)
- door leaf "90" - "100" (1983) DRE - CELL
- door leaves "90"- "100" (2110 and 2240) DRE-CELL
- door leaf "90" - "100" (1983) DRE - CELL
- door leaf "100" (2110 and 2240) DRE - CPL
- non-rebated door leaf
- ventilation undercut
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

CPL 0.7 mm laminate also available - to place an order, please contact the Customer Service Department.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

NOTE: colours equivalent: W0118 - WHITE

STANDARD 10 MODELS



STANDARD 10
height 1983



STANDARD 10
standard
height



STANDARD 10
height 2110



STANDARD 10
height 2240



DOORS WITH HIDDEN FRAME



Hidden doors mounted on an aluminum frame offer a minimalist design that blends perfectly into the wall, giving the impression of a coherent space. The option of finishing with paint or wallpaper allows for full personalization, while ready-made color variants or veneers offered by DRE ensure easy and quick adjustment to various interior styles.



SARA ECO 2 - primer, wall and door leaf painted with blackboard paint.

PROFI



PROFI - primer (painted in the color of the wall)



PROFI - white door leaf with aluminum frame

DOOR LEAF DECORS

| | | |
|---------|--------|---------------------------------------|
| PAINTED | white | white - UV acrylic varnish - RAL 9003 |
| | primed | |



NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

PROFI door with an aluminum door frame and a 50 mm thick door leaf is an innovative solution that allows for creative interior design with the usage of invisible doors, with the option of finishing the door leaf surface in the same colors as the walls.

PROFI DOOR STRUCTURE INCLUDES:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.g. in the colors of the walls.

Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- Wide surfaces of the door leaf primed and ready for painting or wallpapering (e.g. in the color of the walls). The edges of the leaf are covered with the edge band that can be also painted. Painting should be done on your own or you shall choose a painted decor.
- Wide surfaces of the door leaf and edges painted with white acrylic UV varnish.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
- dropping seal
- **Silent 37dB** package (dropping seal + acoustic filling) - Standard 2043
- **Silent 37dB package** (package (dropping seal + acoustic filling) - Standard 2240
- extra charge for the third hinge Estetic 80

Inverted rebate door frame profile



Non-rebated door frame profile



SARA ECO 2



SARA ECO 2 - standard 240 painted in the color of the wall



SARA ECO 2 - sand oak door leaf with aluminum frame



DOOR LEAF DECORS

| | | | | | | | | |
|-----------|------------------|-------------------|------------------|---------------|---------------------------|-----------------------|-----------------|--------------------|
| PAINTED | white | NEW cashmere | NEW sabio | latte | ashen | | | |
| | | | | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | | |
| DRE CELL1 | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak | |
| | NEW walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | toffee oak* *** |
| | silver | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW sage matt | dark olive matt | dark blue matt |
| DRE CELL2 | | antique copper** | concrete oxide** | | | | | |
| CPL | | black ST | | | | | | |
| DECOR | primed | | | | | | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flügger 4362, NCS S1505-Y50R
ashen - RAL 7035

*while stock last
**decor with black edge of the door leaf
*** decor available only in horizontal wood grain

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

*while stock last
**decor with black edge of the door leaf
*** decor available only in horizontal wood grain

SARA ECO 2

NON-REBATED DOOR LEAVES WITH INVERTED REBATE

interior doors

NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

Sara Eco 2 door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colors of the walls.

CONSTRUCTION OF SARA ECO 2 DOOR LEAF COMPRISES OF:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.g. in the colors of the walls.

Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- wide surfaces of door leaf are primed and ready for painting or paperhanging (e.g. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one's discretion or optional choose painted decor.
- Wide door leaf surfaces covered with foils from DRE-Cell, 3D, CP black ST groups or with painting foil in the group of painted decors, the edges of the door leaf covered with the edging in the color of the foil (except for antique copper and concrete oxide colors).

OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER

- ventilation undercut
- recuperative shortcut -8mm
- tubular chipboard in standard 202
- tubular chipboard in 220 standard
- tubular chipboard in 240 standard
- solid chipboard in standard 202
- solid chipboard in standard 220
- solid chipboard, standard 240

STANDARD OPTION

- softwood or MDF frame (primed and painted)
- sockets for 2 or 3 recessed hinges, new hinges with increased load capacity up to 60 kg are used in white and black door frame colors
- core made of „honeycomb“
- white or silver simple key magnetic lock, toilet lock, cylinder lock or economic lock

OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- dropping seal
- tubular chipboard in 202 standard
- tubular chipboard in 220 standard
- tubular chipboard in 240 standard
- solid chipboard in standard 202
- solid chipboard in standard 220
- solid chipboard, standard 240

Price of the door frame includes 2 or 3 hidden concealed hinges.

Note: in the option with a tubular chipboard or solid chipboard in standard 202, there are required 3 hinges.

NOTE: Sara ECO 2 door leaves in primer with DRE aluminum frames in aluminum and white are available from stock in selected configurations.

AVAILABLE COLOURS OF ALUMINUM DOOR FRAMES



aluminum



White
RAL 9003



black

SLIDING SYSTEMS, FOLDING



Sliding door systems save space, making them ideal for smaller rooms, and provide a modern and elegant look. Folding doors, on the other hand, allow for easy opening even in narrow spaces and at the same time offer more flexible room divisions, which increases the functionality of the interior.



ESTRA 5 - white mattt, NT (on a tunnel) sliding system

SLIDING SYSTEM

NS (on a wall), NT (on a tunnel)
interior doors

DRE WALL-MOUNTED SLIDING SYSTEM

It is designed for single or double leaf interior doors in a sliding version. It can be used for doors in our offer, in the following finishes: DRE-Cell, 3D foil, CPL laminates, as well as painted doors, except for the following collections: Enter, Enter Akustik, Solid, Solid RC2, Forca B, fire resistant doors, glass doors and doors with variable heights.

In our sale offer there are available two different types of sliding system:

NS - system mounted directly on the wall
NT - sliding system mounted together with adjustable tunnel

There are two options of NT sliding system:

- mounted together with adjustable tunnel with 63 mm architrave
- mounted together with adjustable tunnel with 80 mm architrave

The NS sliding system includes: a guide (SN 150, 180, 200) with fittings, a spacer strip, a cover and a fender beam (the beam is only for single-leaf doors, for doors with a lock there

NS system - mounted directly on the wall



NT system - installed using an adjustable tunnel



is a milling for a catch in the beam).

In the system mounted with adjustable tunnel, NT, set contains 2 additional 16 mm spacing boards with cross-sections adapted to the width of architraves (63 mm or 80 mm). There are differences in cross-sections of NS and NT masking element.

To complete entire set of sliding doors it is necessary to purchase sliding leaf unit in following dimensions:

Single leaf door: „60“, „70“, „80“, „90“, „100“

Double leaf door: „2x60“, „2x70“, „2x80“, „2x90“, „2x100“

Door leaf might be equipped with sockets for lock and/or handle - those accessories must be purchased separately.

In the system mounted with adjustable tunnel NT, it is necessary to purchase adjustable tunnel separately.

CPL 2nd group laminate applies to the natural halifax oak laminate with horizontal graining.

ACCESSORIES

- Square handle 1 pc.
- Rectangular handle 1 pc.
- Hook lock with key, WC, with two square handles
- hook lock with key, WC, for cylinder lock, with two rectangular handles
- One set of door handle for single leaf door consist of 2 pcs.
- Cylinder insert 20/20

NOTE: The masking strip and guide for double systems are obtained by connecting two elements from a single system.



SYSTEMS SLIDING SYSTEM

of GLASS DOORS TP, TO
interior doors

SPAZIO SLIDING SYSTEM FOR GLASS DOORS.

Made of anodized aluminum, it is a complete solution designed for a finished jamb. The set includes a running rail with a straight or oval blend and elements designed for hanging a sliding glass panel and a bottom limiter.

There are two options of Spazio System (only difference is in the shape of external blende):

- Spazio TP – with straight blende
- Spazio TO – with oval blende

PRICE

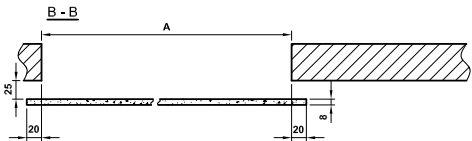
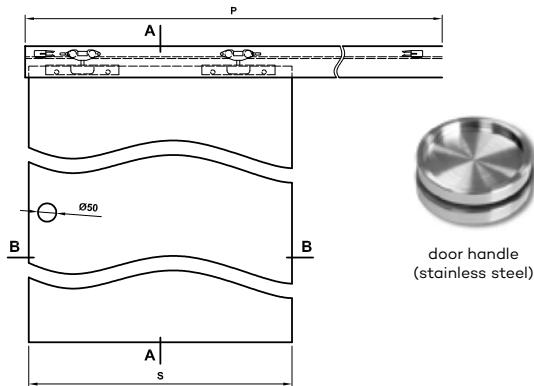
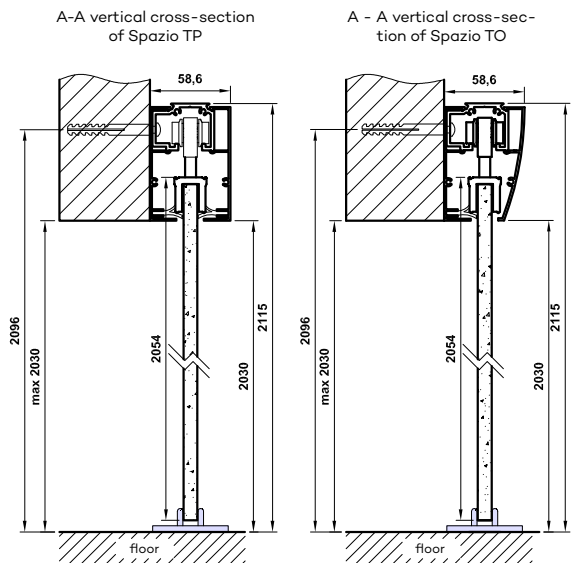
- Price of the sliding system in aluminum color for glass doors 1,
- Price of the sliding system, color black anode for glass doors 1,

To complete the whole system it is recommended to buy glass door leaf in sliding version from Galla collection. There is designed for this solution round handle.

OPTIONS AVAILABLE WITH EXTRA CHARGE

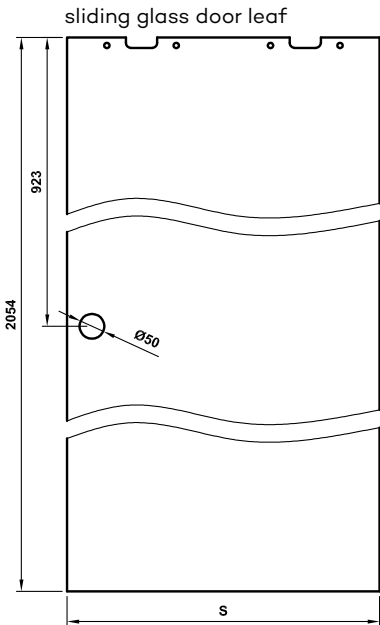
- door handle (two-sided)

Note: There is no possibility to make ventilation option.



Dimensions

| | S | A | P | S - width of door leaf unit A - width of wall passage P - length of guide channel |
|------|-----|-----|------|---|
| "60" | 630 | 590 | 1340 | |
| "70" | 730 | 690 | 1540 | |
| "80" | 830 | 790 | 1740 | |
| "90" | 930 | 890 | 1940 | |



Spazio TO
aluminum



Spazio TP
aluminum



Spazio TO
black anode



Spazio TP
black anode



NEW

Width of door leaves: single leaf "60"÷"90".

SPAZIO CD WALL MOUNTED

SLIDING SYSTEM
interior doors

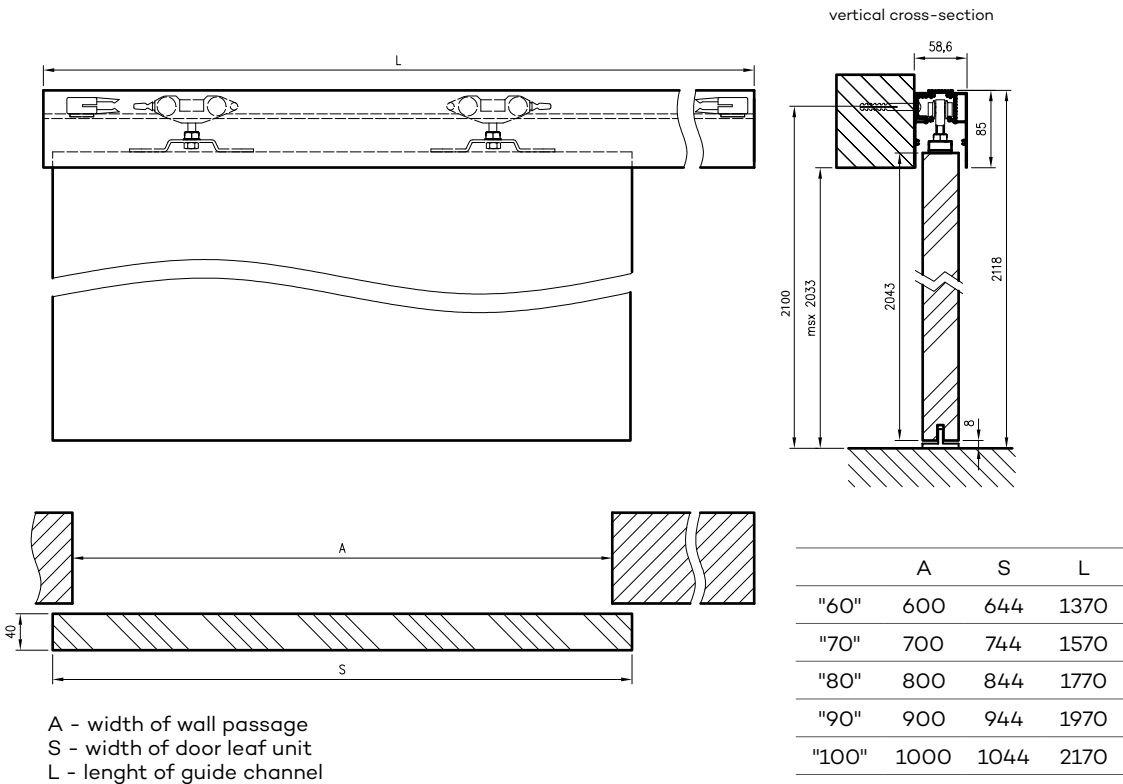
SPAZIO CD

On-wall mounted sliding system with anodized guide channel and rectangular blende. Is designated for panel doors and frame construction doors.

WHOLE SET COMPRISES OF:

- guide channel with side caps
- system sliding trolleys
- door leaf hangers
- bottom stopper
- assembly kit (screws and bolts)

To complete the system, you need to buy a sliding door leaf from our wide range in a version with a handle. The handle must be purchased separately.
Shell handle p.113



. Width of door leaf: single leaf "60"÷"100".

SYSTE^MS B01 FRAMELESS CASSETTE

SLIDING DOOR LEAF

interior doors

DOOR FRAMELESS CASSETTE B01

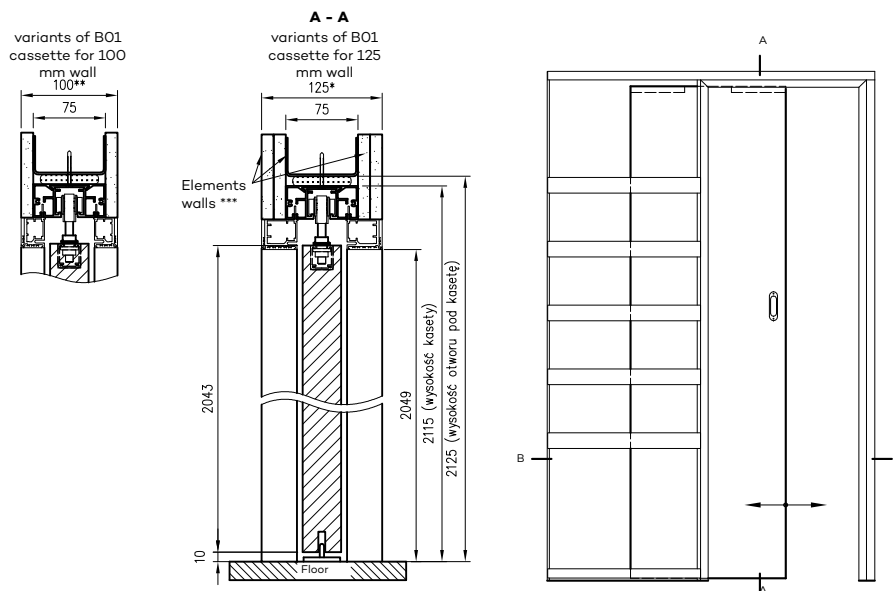
Door frameless cassette with the possibility of assembly and disassembly of the door leaf after assembly and processing of the cassette. The assembly of the system involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other structure) with a thickness of:

- 100 mm for the B01 100 mm door frameless cassette
- 125 mm for the B01 125 mm door frameless cassette

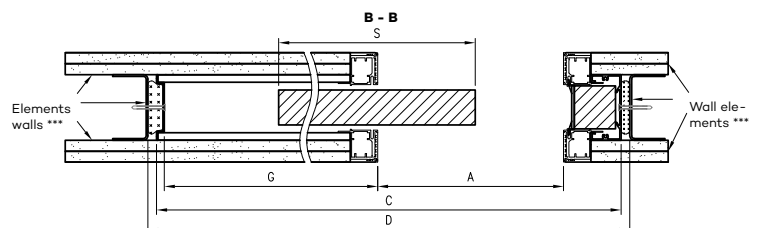
Then covering wide surfaces with 12.5 mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces.

LIST OF DOOR COLLECTIONS AND MODELS AVAILABLE IN THE DOOR FRAMELESS CASSETTE SYSTEM B01:

ESTRA; ENA; TRIESTA; SOLTE; REVA; FOSCA; NESTOR; AURI; ELSA; PREMIUM; PIANO; SCALA; VERSO; BERGE; EVEN; NOVA 10; RIVIA 10, RIVIA 60-130; GALERIA ALU 10, 20, 30, 50, 60; FINEA 10, 40; STANDARD 10, UNI 10; FARGO 10-60; BINITO 10-90. The leaves have additional milling on the upper edge. Door leaves with locks and panel construction door leaves with glazing and panels cannot be used for B01 frameless cassettes.



| Width | S | A | C | D | G |
|-------|------|------|------|------|------|
| 60 | 644 | 626 | 1360 | 1380 | 659 |
| 70 | 744 | 726 | 1560 | 1580 | 759 |
| 80 | 844 | 826 | 1760 | 1780 | 859 |
| 90 | 944 | 926 | 1960 | 1980 | 959 |
| 100 | 1044 | 1026 | 2160 | 2180 | 1059 |



S - door leaf width

A - width of the door frame passage

C - total width of cassette

D - width of walls passage prepared for cassette

G - depth of ready cassette

* variant of B01 cassette for 125 mm wall

** variant of B01 cassette for 100 mm wall

*** wall elements are not components of the product

PA CASSETTE SYS



PA sliding system doors hidden in the wall (pocket system) - STANDARD 10 vintage oak



STANDARD 10 - PA cassette sand oak

DECORS

| | | | | | | | | |
|-----------------|-------------------|----------------|-----------------|---------------------------|---------------|-----------------------|------------------|--|
| PAINTED | white | NEW | NEW | latte | ashen | | | |
| | | cashmere | sabio | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | | |
| | | | | | | | | |
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak | |
| | | | | | | | | |
| walnut | NEW | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | toffee oak*, *** | |
| | natur oak premium | | | | | | | |
| silver | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW | dark olive matt | dark blue matt | |
| | | | | | sage matt | | | |
| concrete oxide* | antique copper* | black matt 2 | | | | | | |

*decor available while stocks last, ***decor only in horizontal grain

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

PA DOOR FRAME CASSETTE

SLIDING DOOR LEAVES

interior doors

PA DOOR FRAME CASSETTE

System assembly involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other construction) with a thickness of:

- 100 mm for the PA 100 mm door frame cassette
- 125 mm for the PA 125 mm door frame cassette

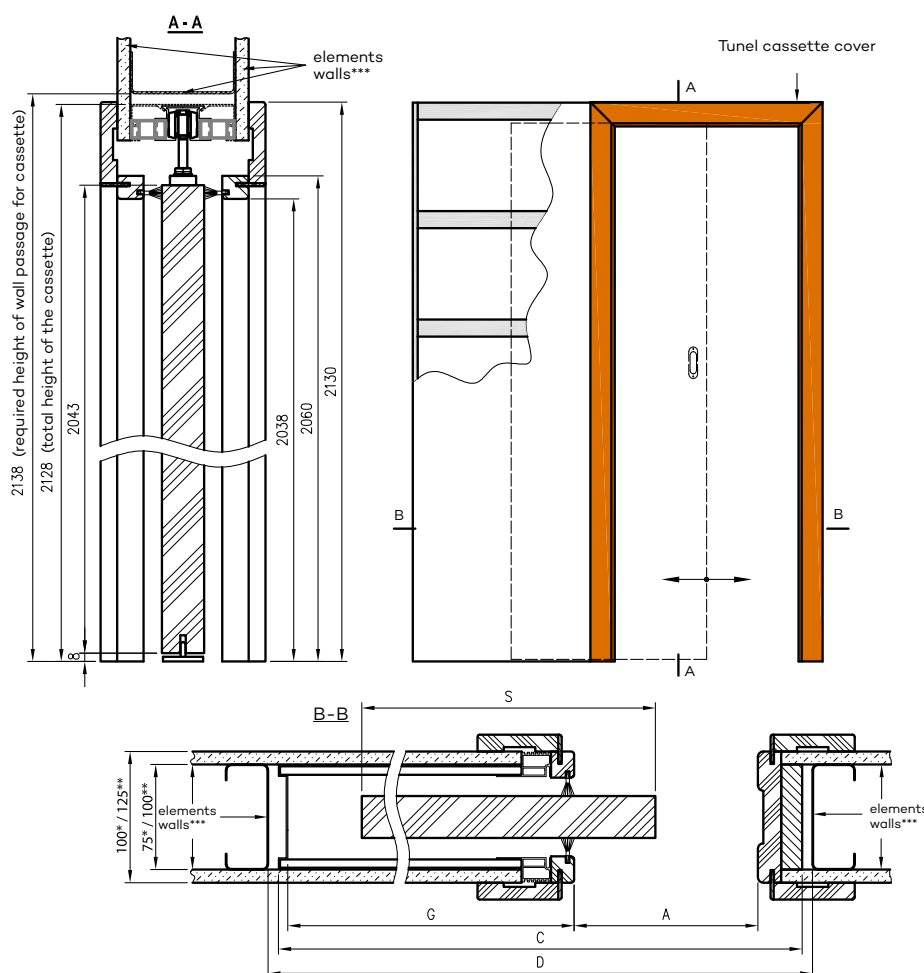
Next, wide surfaces construction with the usage of 12.5mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces and assembly of Tunnel Cassette Cover.

In addition, the 100 mm PA cassettes cannot be used with door leaves with locks and panel construction doors with glazing or panels

THE SET INCLUDES:

- cassette elements made of aluminum elements and additional assembly accessories
- elements which allows to decorate build in sliding system - so called tunnel cassette cover with architraves 80 mm wide

NOTE: VETRO A, VETRO D, VETRO D2, VETRO E and VETRO B door leaves with a width of "70" do not fit the 100 mm and 125 mm PA cassettes.



| Width | A | S | C | D | G |
|-------|------|------|------|------|------|
| 60 | 600 | 644 | 1310 | 1330 | 656 |
| 70 | 700 | 744 | 1510 | 1530 | 756 |
| 80 | 800 | 844 | 1710 | 1730 | 856 |
| 90 | 900 | 944 | 1910 | 1930 | 956 |
| 100 | 1000 | 1044 | 2110 | 2130 | 1056 |

* dimensions refer to the 100mm PA cassette

** dimensions refer to 125mm PA cassette

*** wall elements are not components of the product

C - total width of cassette

D - width of walls passage prepared for cassette

G - depth of ready cassette

FOLDE



folding doors FOLDE 10 - white matt



FOLDE - light grey matt

DECORS

| | | | | | | | |
|----------|-------------------|----------------|-----------------|---------------------------|---------------|-----------------------|------------------|
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | |
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak |
| | NEW | | | | | | |
| walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | toffee oak*, *** |
| silver | light gray matt | | | | | | |

*decor available while stocks last, ***decor only in horizontal grain



FOLDING DOORS FOLDE

interior doors

In folding doors during opening process of door leaf unit, doors fold into position parallel to each other. The complete set of folding doors comprises of:

- two-elements door leaf connected by 3 hidden recessed hinges
- adjustable door frame for folding doors

STANDARD OPTIONS

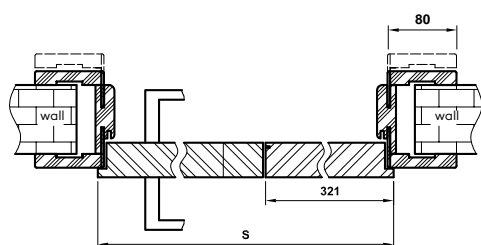
- door leaf frame made of softwood
- core made of „honeycomb“
- straight edge
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- 3 hidden recessed ISTAR hinges installed between two-elements of door leaf unit

OPTIONS AVAILABLE WITH EXTRA CHARGE

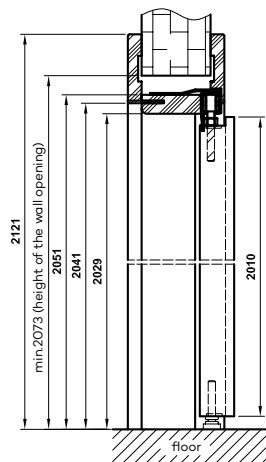
- core made of tubular chipboard
- door leaf "90" and "100"

NOTE: There is no possibility to shorten door leaf.

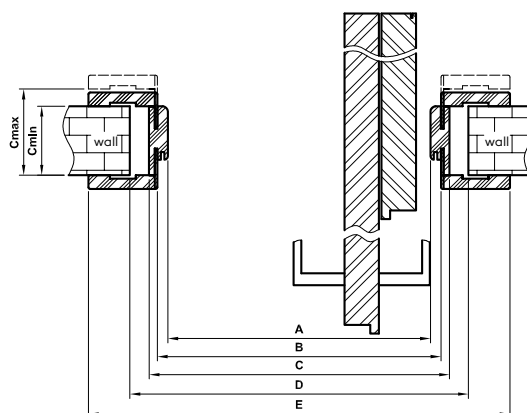
Cross-section of folding doors in closed position*
(right doors, left doors are mirror reflection)



vertical cross-section



Cross section of folding door in open position*



*NOTE: When doors are fully opened, the door fittings slightly reduce the clear opening by approx. 10 cm. (this value doesn't take into account door handle)

Dimensions

| | S | A | B | C | D | E |
|-------|------|------|------|------|------|------|
| "80" | 844 | 806 | 830 | 850 | 880 | 990 |
| "90" | 944 | 906 | 930 | 950 | 980 | 1090 |
| "100" | 1044 | 1006 | 1030 | 1050 | 1080 | 1190 |

D - required width of wall opening

SIDE PANELS

panel construction



Side panel 10 Side panel 30 Side panel 40 Side panel 41

| | | | | | | | | | | | | |
|--------------|------------------|---------------|-----------------|-----------------|---------------|-----------------------|-------------|-----------|-----------------------|----------------|------------|---------------------------|
| DRE CELL | white (textured) | White matt | pine White | siberian elm | sand oak | bleached oak textured | vintage oak | walnut | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured |
| evoked oak | caramel walnut | toffee oak*** | silver | light gray matt | | | | | | | | |
| 3D | grand oak | elm | american walnut | ebony* | Polish oak 3D | | | | | | | |
| CPL Laminate | white | milky white | ashen | welsh oak | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | black ST | gray dark |
| concrete 2 | gray oak | | | | | | | | | | | |

*decor available while stocks last, ***decor only in horizontal grain

STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb”
- glass pane 4 mm thick: white bark, "window blind", CHINCHI-LA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
- 2 silver screw-in pivot hinges
- latch strike plate and two flush bolts
- to choose from: straight edge*, flat glazing frame or black Slim glazing frame

OPTION WITHOUT EXTRA CHARGE

- third hinge
- black glass pane frame Slim

OPTIONS AVAILABLE WITH EXTRA CHARGE

- white frost VSG 22.1 safe, complex glass pane

SIDE PANEL 30

SIDE PANEL 40

SIDE PANEL 41

- core made of perforated chipboard

- black fittings for rebated door leaf

- door frame for door leaf with side panel

+30%

Side panel it is passive rebated door leaf with "40" width and 40 mm thickness, with glazing or without glazing option, in uniform wood grain. Side panels can be paired with interior rebated door leaf in the following combination: „60+40"; „70+40"; „80+40"; „90+40"; „100+40".

SIDE PANEL 10 can be used for rebated interior doors. SIDE PANEL 30 is adapted to the ARTE 10-30 and STANDARD 30 models. SIDE PANEL 40 is adapted to the ARTE 40, 50, 90 models; STANDARD 40, DECO collection. SIDE PANEL 41 is adapted to the MODERN 30, PLUS 30 models.

To make the best possible match of side panel to door leaf unit, besides selection of model, it is necessary to choose wright colour, type of the edge and number of hinges.

NOTE: There is no possibility to shorten side panels.

SIDE PANELS

frame construction

STANDARD OPTIONS

- stiles made of wood-based panels
- glass pane 4 mm: MAT DRE, decormat brown, decormat graphite or transparent glass
- 3 silver screw-in pivot hinges
- latch strike plate and two flush bolts
- straight edge










OPTIONS AVAILABLE WITH EXTRA CHARGE

- door frame for door leaf with side panel +30%

NOTE: Price of side panel is equal to the price of corresponding door leaf model.

Possibility of making side panels "40" for all models of frame doors included in the presented collections in the combinations "60+40"; "70+40"; "80+40"; "90+40"; "100+40"

NOTE: There is no possibility to shorten side panels.

| | | | | | | | | |
|--|--|--|--|--|--|--|--|--|
|  |  |  |  |  |  |  |  |  |
| side panel PREMIUM (edge straight) DRE-Cell 3D foil | side panel PIANO (edge straight) DRE-Cell 3D foil | side panel FOSCA (edge straight) DRE-Cell 3D foil | side panel SCALA A (edge straight) DRE-Cell 3D foil | side panel SCALA B (edge straight) DRE-Cell 3D foil | side panel ELSA (edge straight) DRE-Cell 3D foil | side panel AURI (edge straight) DRE-Cell 3D foil | side panel REVA (edge straight) DRE-Cell 3D foil | side panel SOLTE (edge straight) DRE-Cell 3D foil |

| | | | | | | | | | | | | | |
|---------------------|---------------|---------------|-----------------|--------------------|-------------|--------------------------|----------------|----------------------|--------------------|-------------------|-------------------|---------------------------------|-------------|
| white (textured) | White matt | pine White | siberian elm | light gray matt | sand oak | bleached oak textured | vintage oak | natur oak premium | NEW | evoke oak | caramel walnut | marrone chestnut textured | DRE CELL |
| | | | | | | | | | | anthracite elm | dark wenge | black matt 2 | |
| | | | | | | | grand oak | elm | american walnut | ebony* | Polish oak 3D | | 3D |

*while stock last

TRANSOM LIGHTS

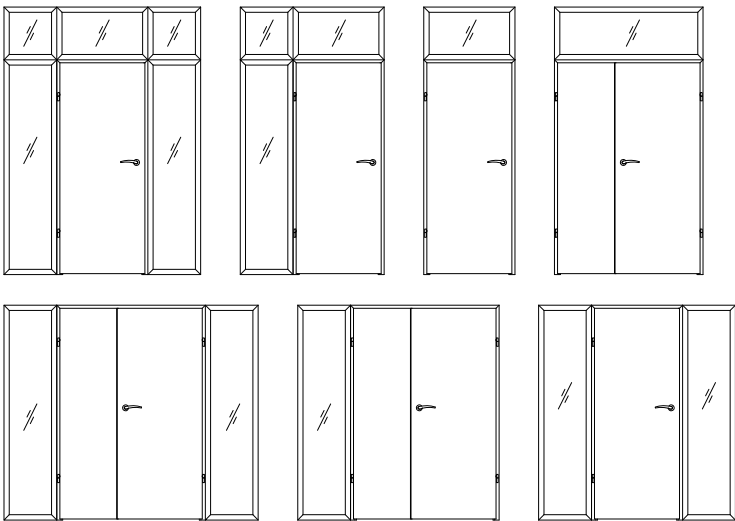


STANDARD 10 and side lights - vintage oak



ESTRA 6- sidelight - black matt2

POSSIBLE CONFIGURATIONS



The price of the transom lights/sidelights applies to one running meter of the circumference measured on the outside of the transom lights/sidelight, and is an approximate price. In order to calculate the exact price of the finished product, please contact the Investment Department.

To place an order please contact the Investment Department - phn. 55 236 42 59.

NOTE: height of the sidelight is adapted to the standard height of the fixed door frame. Therefore, we do not recommend shortening door frames in configuration with the sidelight.

TRANSOM LIGHTS / SIDE LIGHTS

Transom lights/ sidelights are fixed, unpenable, glazed partition between rooms or spaces that may constitute an independent structure or a supplement for interior doors (except for glass doors) with a fixed door frames. Transom lights/sidelights are manufactured and delivered as a set of components ready for assembly. Set contains the following:

- two horizontal and two vertical main beams
- set of cover and instalation strips
- set of gaskets
- main beam couplers

Transom lights/sidelights are used in interior doors with a fixed door frames and they come in the following decors DRE-Cell, 3D , CPL laminate 0,15-0,20 mm and painted.

NOTE: Our product doesn't come with the glass pane, which should be purchased separately. We reccomend to use tempered glass pane with a thickness of 4 mm. Assembly of transom lights/sidelights should be performed once the "wet" construction are completed.

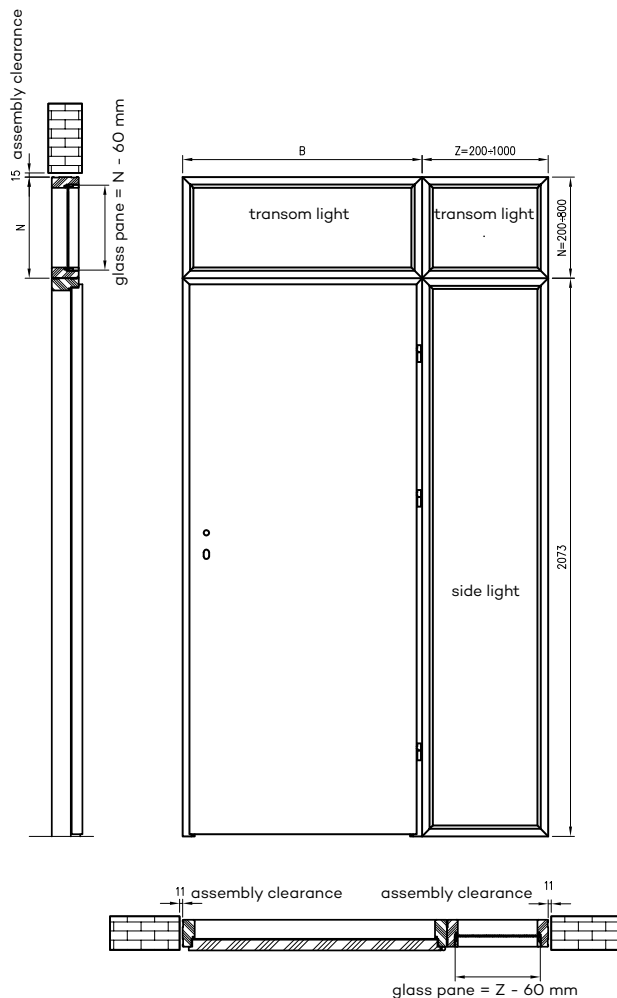
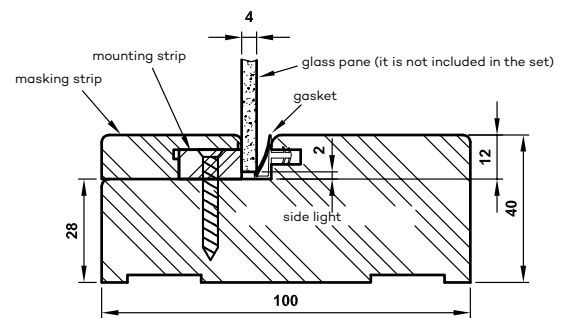


Fig. A cross-section of the transom light/sidelights



Dimensions of transom lights/side lights

| range of products | height total | width total | length of the perimeter |
|-------------------|--------------|-------------|----------------------------|
| side light | 2073 mm | Z | $2 \cdot 2073 + 2 \cdot Z$ |
| side light | N | Z | $2 \cdot N + 2 \cdot Z$ |
| transom light | N | B | $2 \cdot N + 2 \cdot B$ |

available options of transom lights heights

„N” = 200-800 mm.

available options of the width of transom and side lights

„Z” = 200-1000 mm.

Width of the upper "B" transom lights is adjusted to the width of the fixed door frames; the available options of the width of fixed door frames; available options of the widths can be found in the following tables:

The transom lights are mounted on the single-leaf door frame

| | "60" | "70" | "80" | "90" | "100" | "110" |
|---|------|------|------|------|-------|-------|
| B | 688 | 788 | 888 | 988 | 1088 | 1188 |

TRANSOMS MOUNTED WITH THE DOOR FRAME IN DOUBLE-LEAF DOORS

| | „100d" | „110d" | „120" | „130" | „140" | „150" | „160" | „170" | „180" | „190" | „200" |
|---|--------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| B | 1123 | 1223 | 1323 | 1423 | 1523 | 1623 | 1723 | 1823 | 1923 | 2023 | 2123 |



TECHNICAL DOORS INTERIOR ENTRANCE

We present interior entrance and technical doors, ideally suited to apartments, offices and specialist rooms. We offer products that meet the highest standards of quality, functionality and safety.



Forca - Welsh oak

ENTER / SOLID



ENTER O - elm



ENTER O - acacia

DECORS

| | | | | | | | |
|---------------------|---------------------|----------------------|--------------------|--------------|---------------------------------|-------------------|----------------------|
| DRE CELL 1st gr. | White matt | light gray matt | silver | | | | |
| DRE CELL 2nd gr. | white (textured) | pine White | siberian elm | sand oak | bleached oak textured | vintage oak | toffee oak**, *** |
| | | NEW | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| 3D | grand oak | elm | american walnut | ebony** | Polish oak 3D | | |
| CPL Laminate | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| | | | | | NEW | | |
| | acacia | celini walnut | walnut | honey oak | natural hickory | roasted walnut | black ST |

** decor available while stocks last, *** decor only with horizontal grain



Entrance door set price* **ENTER O**
with a fixed MDF door frame

*ENTER O door leaf, fixed MDF door frame, steel threshold, viewfinder, without fittings

STANDARD OPTIONS

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- external HDF board - flat or with decorative milling .
- 3 silver screw-in pivot hinges
- straight edge or R 2.5 mm edge (in CPL laminates except white, milky white, ashen)

REBATED DOOR LEAF MODEL ENTER:

- bottom deadbolt lock adapted for door lock cylinder
- upper deadbolt lock adapted for door lock cylinder
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

REBATED DOOR LEAF SOLID

- multipoint mortise lock
- hinges reinforced with anti-thrust bolts
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acoustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

For Enter/Solid O models, 0.7 mm CPL laminate is also available - to place an order, please contact the Investment Department.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- viewfinder - included separately
- digital viewfinder DDS1 - separately
- digital viewfinder DDS2 - separately
- stainless steel threshold - 70 mm wide
- cancellation of second lock (ENTER)
- dropping seal
- black hinges for ENTER rebated door leaf

NOTE: ENTER O and SOLID O - door leaves in CPL laminates as a standard with an edge radius R 2.5 mm except for white, milky white, gray.

For ENTER/SOLID collection door leaves we recommend fixed door frame ENTER/SOLID or steel door frames .

ENTER/SOLID MODELS



ENTER/ SOLID
0



ENTER/ SOLID
1



ENTER/ SOLID
2



ENTER/ SOLID
3



ENTER/ SOLID
4



ENTER/ SOLID
5



ENTER/ SOLID
6



ENTER/ SOLID
7



ENTER/ SOLID
8



ENTER/ SO-
LID9



ENTER/ SOLID
10



ENTER/ SOLID
11

ENTER / SOLID



SOLID 23 - acacia



ENTER 0 - concrete 2

DECORS

| | | | | | | | |
|---------------------|---------------------|----------------------|--------------------|--------------|---------------------------------|-------------------|----------------------|
| DRE CELL 1st gr. | White matt | light gray matt | silver | | | | |
| DRE CELL 2nd gr. | white (textured) | pine White | siberian elm | sand oak | bleached oak textured | vintage oak | toffee oak**, *** |
| | | NEW | | | | | |
| | walnut | natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut |
| 3D | grand oak | elm | american walnut | ebony** | Polish oak 3D | | |
| CPL Laminate | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| | | | | | NEW | | |
| | acacia | celini walnut | walnut | honey oak | natural hickory | roasted walnut | black ST |

** decor available while stocks last, *** decor only with horizontal grain



Entrance door set price* **ENTER 0**
with a fixed steel door frame

*ENTER 0 door leaf, steel fixed frame, steel threshold, viewfinder, without fittings

ENTER / SOLID

REBATED DOOR LEAVES,
interior entrance

STANDARD OPTIONS

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- external HDF board - flat or with decorative milling .
- 3 silver screw-in pivot hinges
- straight edge or R 2.5 mm edge (in CPL laminates except white, milky white, ashen)

REBATED DOOR LEAF MODEL ENTER:

- bottom deadbolt lock adapted for door lock cylinder
- upper deadbolt lock adapted for door lock cylinder
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

REBATED DOOR LEAF SOLID

- multipoint mortise lock
- hinges reinforced with anti-thrust bolts
- Door leaves are available in the investment dimension "90E"
- (door frame passage with the door leaf open at an angle of 90 degrees = 900 mm)

APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

For ENTER/SOLID collection door leaves we recommend fixed door frame ENTER/SOLID or steel door frames .

DOOR FRAME CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acoustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

NOTE: In models 19 and 20, the cladding is glued into strips with variable grain.

NOTE: In models 21-23, 8 mm wide inserts are made, placed flush with the door surface on both sides

NOTE: ENTER 21-23 and SOLID 21-23 models - door leaves in CPL laminates and edge with R 2,5 mm radius as a standard.

ENTER/SOLID MODELS



ENTER/ SOLID
12



ENTER/ SOLID
13



ENTER/ SOLID
14



ENTER/ SOLID
15



ENTER/ SOLID
16



ENTER/ SOLID
17



ENTER/ SOLID
18



ENTER/ SOLID
19



ENTER/ SOLID
20



ENTER/ SOLID
21



ENTER/ SOLID
22



ENTER/ SOLID
23

SOLID RC2



SOLID RC2 - gray oak



SOLID RC2 - acacia

DECORS

| | | | | | | | |
|----------------------------|------------------------------|------------------------------|----------------------------|------------------------------|------------------------------|-----------------------------------|----------------------------------|
| CPL Laminate | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | black ST |
| Steel door frame colors | white matt RAL 9003 | light gray matt RAL 7047 | dark gray matt RAL 7024 | brown matt RAL 8017 | white semi-gloss RAL 9003 | light gray semi-gloss RAL 7047 | DARK GRAY semi-gloss RAL 7024 |
| | brown semi-gloss RAL 8017 | beige semi-gloss RAL 1001 | black matt RAL 9005 | Black semi-gloss RAL 9005 | | | |

Door frames colours are in two gloss scale (matt/low structure, semi gloss/plain).



STANDARD OPTION:

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- multipoint mortise lock
- anti-thrust bolts
- 3 triple hinges
- HDF external board with aluminum sheet

SOLID RC2 doors have an acoustic insulation class of $R_w=32\text{dB}$ and burglary resistance of class RC2 according to PN-EN 1627:2012, provided that the door leaf is completed with a steel door frame, a steel threshold and a separately purchased, dedicated set of fittings: door handle, long backplate and cylinder inserts.

APPLICATION

Door leaf SOLID RC2 can be used as internal entrance door in multifamily buildings and in public utility buildings. It can be used together with door frames:

- OSS (steel fixed door frame) information and prices - page 158
- OSR (steel adjustable door frame) information and prices - page 161
- OSH (steel hybrid door frame) information and prices - page 164

OPTIONS AVAILABLE WITH EXTRA CHARGE

- viewfinder - separately
- "100" door leaves
- steel threshold
- ONTARIO door handle
- ONTARIO backplate
- patent insert (price for 2 pc)

OPTIONS WITHOUT ADDITIONAL CHARGE

Doors available in the investment dimension "90E" (passage-way in the door frame with the door leaf open at an angle of 90 degrees = 900 mm)



threefold hinge E878



SOLID RC2

SOLID RC2 MODELS

ATHOS



ATHOS 10 - white



ATHOS 10 - walnut

DECORS

| | | | | | | | |
|-----------------|--------|------------------|--------|-----------|---------------------------|-------------------|-----------|
| CPL Laminate | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | |



ATHOS FIRE RESISTANT DOORS

TECHNICAL REBATED DOORS,
interior entrance

ATHOS TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- fire resistance class: EI30 with a steel door frame
- fire resistance class: EI30 with a wooden door frame
- smoke proof class: Sa, S₂₀₀
- mechanical resistance class: 3
- sound insulation class: RW=32 dB
- acoustic insulation class: Rw = 37 dB with a wooden door frame and wooden threshold

APPLICATION

Interior entrance fire resistant doors, are used in residential housing, public utility buildings and collective residential buildings, as well as commercial and technical premises.

STANDARD OPTION

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- single-point mortise lock adapted for cylinder lock
- 3 triple hinges
- anti-theft pins

DOOR FRAMES

- steel fixed door frame p. 158
- steel adjustable door frame p. 161
- steel hybrid door frame p. 164
- wooden door frame p. 133, technical drawings p. 186

OPTIONS AVAILABLE WITH EXTRA CHARGE

- DORMA TS-71 selfcloser
- DORMA TS-90 selfcloser
- GEZE TS 2000 selfcloser
- door leaf "100" (for 0.7 mm laminate)
- door leaves "100" "110" (for 0.15-0.2 mm laminates)
- viewfinder
- wooden threshold

In order to comply with the conditions of the National Technical Assessment, doors with fire resistance EI 30 should be equipped with a selfcloser.

ATTENTION: The price of the leaf does not include the price of a steel frame or a wooden frame.

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.

CONSTRUCTION

OD ATHOS wooden door frame is made of glued pine wood, covered with CPL O, 15-0.2 mm laminate on the exposition side. Frame beams, with a fixed width of 100mm, are cut at an angle of 90 °. An intumescent gasket with fire-resistant properties is glued in the channel, milled in the notch of the beams.

APPLICATION

OD ATHOS wooden door frames are dedicated to Athos door leaves, which as a set, installed in accordance with the National Technical Assessment No. 2018/0633, they constitute a partition with fire resistance EI 30. Moreover, equipped with a fixed threshold, they meet the acoustic insulation criteria in accordance with the class Rw = 37 dB, and in the configuration with a dropping seal, without a fixed threshold, Rw = 32 dB

WOODEN DOOR FRAME for ATHOS

SET CONTAINS

- Main beams (lintel, latch plate beam with the main lock catch and main beam with the hinges with milled holes for the yokes and three-part hinges and mounted anti-theft bolt sockets), rebate gasket, three hinges (middle part of the three-part hinge) + 3 hinge yokes, a set of elements to be assembled door frame according to the attached instructions. The door frames are packed in cardboard boxes.

Assortment of wooden frames:

- OD ATHOS - for Athos door with a fixed threshold
- OD ATHOS UO - for Athos doors with a dropping seal

Technical information, drawings, dimension tables p. 186

FORCA

ANTI BURGLARY, REBATED, FIRE-RESISTANT DOORS

interior entrance



FORCA 10 - gray oak



FORCA TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- fire resistance class: EI₂30
- smoke proof class: Sa, S₂₀₀
- mechanical resistance class: 3
- acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential buildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

STANDARD OPTION

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- steel strings
- 5-point mortise lock
- 3 triple hinges
- anti-theft pins

DOOR FRAMES

- steel fixed door frame p. 158
- steel adjustable door frame p. 160
- steel hybrid door frame p. 164

OPTIONS AVAILABLE WITH EXTRA CHARGE

- steel threshold
- handle-handle F1 color*
- long backplate F1 color*
- cylinder lock insert x 2 pcs.
- DORMA TS-71 selfcloser
- DORMA TS-90 selfcloser
- GEZE TS 2000 selfcloser
- door leaf "100"
- viewfinder

In order to meet the requirements of the National Technical Assessment for doors with fire resistance EI 30 and burglary resistance - a door closer and DIVA handle with a rosette should be used. Photo of the handle and rosette - p. 173.

NOTE: To the price of door leaf unit it should be added price of steel door frame, steel threshold, handle, backplate and price of two patent cylinders.
* - F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.

DECORS



FORCA B

ANTI BURGLARY, REBATED DOORS
interior entrance

FORCA B TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- mechanical resistance class: 3
- acoustic insulation class: $R_w = 37$ dB with a steel frame and a metal threshold

APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential buildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

STANDARD OPTION

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- steel strings
- 5-point mortise lock
- 3 triple hinges
- anti-theft pins

DOOR FRAMES

- steel fixed door frame p. 158
- steel adjustable door frame p. 160
- steel hybrid door frame p. 164

OPTIONS AVAILABLE WITH EXTRA CHARGE

- steel threshold
- handle-handle F1 color*
- long backplate F1 color*
- cylinder lock insert x 2 pcs.
- door leaf "100"
- viewfinder

NOTE: The price of the door leaf should be increased by the price of steel door frame, steel threshold, door handle, backplate and two pcs. of cylinder lock inserts.

* - F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.



FORCA B - Welsh oak

DECORS

| | | | | | | | |
|--------|---------------|--------|-----------|---------------------|----------------|-----------|--------------|
| white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak | CPL Laminate |
| acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | black ST | |





OLIMP 10 - white

DECORS

| | | | | | | | |
|-----------------|--------|------------------|--------|-----------|---------------------------|-------------------|-----------|
| CPL Laminate | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| | acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | |

OLIMP MODELS



OLIMP 20



OLIMP 30



OLIMP 40



OLIMP 10 - gray oak

TECH

CPL

P.POŻ.

32 dB

NOTE: In door leaf with fire-resistance EI30 there are used three triple hinges, while in door leaf with fire resistance EI60 there are used VX7939 hinges.

32 dB

Acoustic sound insulation class for single leaf door $R_w=32$ dB

OLIMP FIRE RESISTANT DOORS

TECHNICAL REBATED DOORS,
internal entrance of HALSPAN system

STANDARD OPTIONS

- core made of Halspan chipboard 44 mm in EI30 or 54 mm in EI 60 with additional pine wood strips attached circumferentially
- straight edge, rounded glazing frame, transparent fire-resistant glass (variable width depending on the size of the door leaf)
- intumescent smoke-proof gasket
- 3 hinges cylinder lock
- dropping seal

OPTIONS AVAILABLE WITH EXTRA CHARGE

- viewfinder
- DORMA TS-71 selfcloser
- DORMA TS-90 selfcloser
- GEZE TS 2000 selfcloser
- fire-resistant ventilation grille.

APPLICATION

Fire-resistance doors are used as interior entrance doors in residential housing, public utility buildings and collective residential buildings.

In order to comply with the conditions of the National Technical Assessment self closer should be applied in doors with fire-resistance EI30 and EI60.



self closer
GEZE TS2000



self closer
DORMA TS-71



self closer
DORMA TS-90 impuls



fire-resistant ventilation grille.

OLIMP DOOR FRAMES

ANTI BURGLARY, REBATED, FIRE-RESISTANT DOORS

interior entrance

FIXED STEEL DOOR FRAME OLIMP EI 30, EI 60

DOOR FRAME CONSTRUCTION

Steel door frame made of 1.5 mm thick structural carbon steel sheet, welded construction, powder coated.

APPLICATION

Door frame is applied to the interior entrance fire-resistance doors OLIMP EI30 and EI60.

STANDARD OPTIONS

- 3 hinges
- gasket with enhanced flame-resistance properties

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:

| | | | | | | | | | | |
|---|---|---|---|---|---|---|--|---|---|---|
| *** beige color available only in semi-gloss | | | | | | | | | | |
|  |  |  |  |  |  |  |  |  |  |  |
| black matt | Black semi-gloss | white matt | light gray matt | dark gray matt | brown matt | white semigloss | light gray semi-gloss | DARK GRAY semi-gloss | semigloss brown | semi-gloss beige *** |
| RAL 9005 | RAL 9005 | RAL 9003 | RAL 7047 | RAL 7024 | RAL 8017 | RAL 9003 | RAL 7047 | RAL 7024 | RAL 8017 | RAL 1001 |



FIRE-RESISTANT WOODEN DOOR FRAME for OLIMP EI 30, EI 60

CONSTRUCTION

Fixed wooden door frame with a cross-section of 54x100 mm (54x120mm for Olimp EI 60 doors) made of coniferous plywood laminated with a 0.2mm CPL laminate in the color of the door leaf.

APPLICATION

The door frame is used for interior fire-resistant entrance doors:

OD OLIMP EI30 wooden door frame - for Olimp EI 30 doors

OD OLIMP EI60 wooden door frame - for Olimp EI 60 doors

STANDARD OPTIONS

- 3 hinges
- gasket with enhanced flame-resistance properties
- latch strike plate
- mounting kit

AVAILABLE COLOURS

| | | | | | | | |
|---|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  |
| CPL Laminate | white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak |
| NEW | | | | | | | |
|  |  |  |  |  |  | | |
| acacia | celini walnut | walnut | honey oak | natural hickory | roasted walnut | | |



Technical information, drawings, dimension tables p.186

ENTER ACOUSTIC Rw 32 dB

REBATED DOORS
interior entrance

ENTER ACOUSTIC TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- mechanical resistance class: 3
- sound insulation class Rw = 32dB

APPLICATION

Door leaf ENTER ACOUSTIC are designed to be used as interior entrance door in multifamily buildings and in public utility buildings

STANDARD OPTION:

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- flat external HDF board
- dropping seal
- 3 silver screw-in pivot hinges
- R2.5mm edge (available only in CPL laminates, except for white, milky white and gray laminates) or straight edge
- bottom deadbolt lock adapted for door lock cylinder
- Doors available in the investment dimension "90E" (passageway in the frame with the door leaf open at an angle of 90 degrees = 900 mm)

DOOR FRAMES:

- steel hybrid door frame p. 164
- steel adjustable door frame p. 161
- steel fixed door frame p. 158
- fixed rebated door frame page 144
- adjustable door frame with architrave T80, T63 page 146

OPTIONS AVAILABLE WITH EXTRA CHARGE:

- Viewfinder – supplied separately
- door leaves "110" except for 0.7 mm laminates
- black fittings for rebated door leaf

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.



ENTER O AKUSTIK - natural hickory

DECORS

| | | | | | | | |
|------------------|-----------------------|----------------|------------|---------------------------|-----------------|-------------------|------------------|
| | | | | White matt | light gray matt | silver | DRE CELL 1st gr. |
| white (textured) | pine White | siberian elm | sand oak | bleached oak textured | vintage oak | toffee oak**, *** | DRE CELL 2nd gr. |
| walnut | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak | caramel walnut | |
| | | grand oak | elm | american walnut | ebony** | Polish oak 3D | 3D |
| white | milky white | ashen | gray dark | concrete 2 | gray oak | welsh oak | CPL Laminate |
| acacia | celini walnut | walnut | honey oak | NEW natural hickory | roasted walnut | black ST | |



Width of door leaves: single doors "70"÷"110".

GALLA



GALLA 1 grooved transparent



GALLA 15 - grooved glass



DECORS



GALLA 1
transparent



GALLA 1
decormat



GALLA 1
decormat brown



GALLA 1
decormat graphite



GALLA 14
transparent



GALLA 15
transparent



GALLA 14
grooved

APPLICATION

Glass door leaf are used as interior doors in residential housing, public utility buildings and collective residential buildings.

The leaf is a glass pane, made of safe, uniform tempered glass, 8 mm thickness, with holes for mounting:

- hinges and lock in the opening doors
- round door handle and hardware adapted for sliding system door leaf

SELECTION OF LOCKS FOR GLASS DOORS

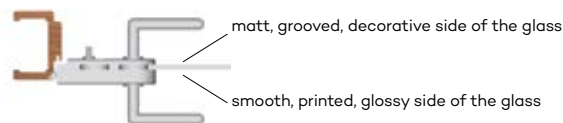
Glass door locks are universal, they can be configured for left or right doors. In the case of locks in the "WC" version (with a bathroom knob) - the term "left" or "right" refers to the direction of door opening.

OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut in the opening doors (in "80" and "90" meet ventilation requirements)

Galla doors have different glass sides (does not apply to Galla 1 transparent)

OBVERSE



REVERSE

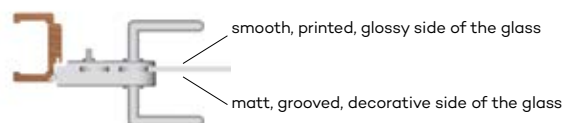


Fig. 1-2 Bathroom door opening, select left lock

fig. 1 right door leaf /outside lock

Fig. 2 left door leaf /outside lock

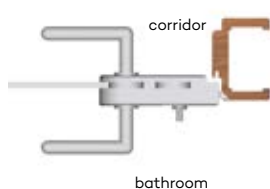
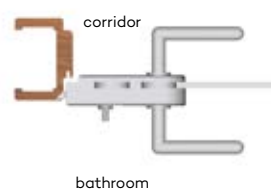
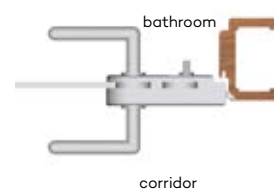
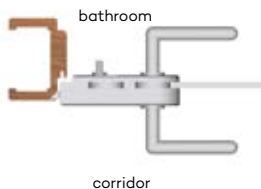


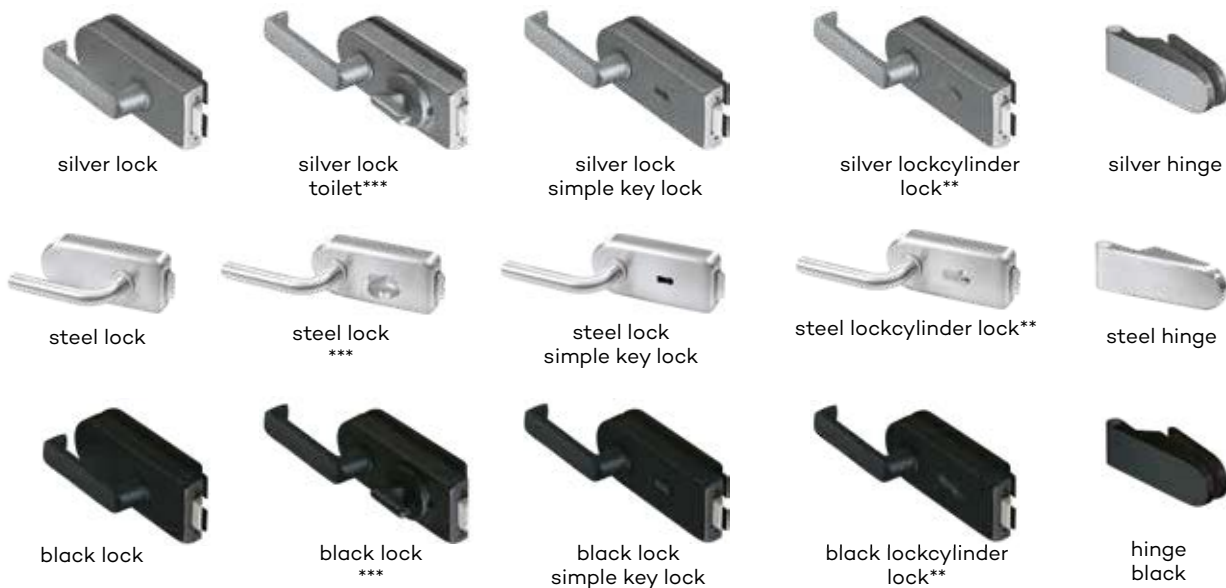
Fig. 3-4 Door opening to the corridor, select the right lock

fig. 3 right door leaf/blockade inside

fig. 4 left door leaf/blockade inside



HARDWARE



** It is necessary to purchase cylinder insert 21/26 separately (see details in the above table)

** Toilet lock - selection of toilet lock see details above

DOOR FRAMES



Door frames are the perfect complement to door leaves, combining aesthetic and visual values as well as technical functionality, ensuring durability, stability and a consistent appearance of our doors.



UNI 10 - white with angle panel

FIXED REBATED DOOR FRAMES

REBATED

CONSTRUCTION

Fixed door frame is made of high-quality wood-based panels and is covered with ecological, wood-like decorative DRE-Cell foil, 3D foil, CPL laminate 0.15 - 0.2 mm, Finish foil or painted. The door frame has a fixed width of 100 mm.

APPLICATION

Fixed door frame can be used in the following types of doors:

- ENTER entrance doors (equipped with 3 ø 13,5 mm hinges and additional upper latch plate)
- SOLID entrance doors (equipped with 3 ø 13,5 mm hinges and 4 hooks for the latch and latches of the flat multi-point lock)
- glass doors ("OPC") they are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip)
- other rebated doors (using 2 or 3 hinges ø 13.5 mm, 3 hinges for frame construction and panel construction doors with a width of "90" and wider)

For the fixed and fixed SOFT door frames we use masking architraves.

THE SET CONTAINS

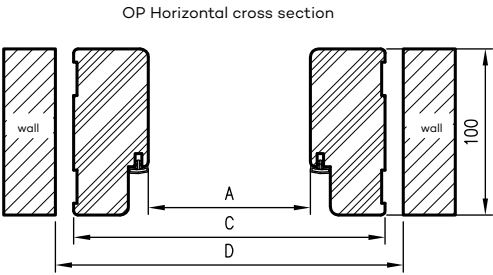
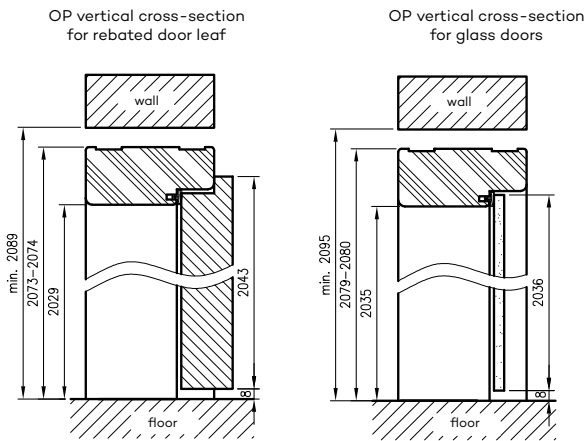
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



Fixed door frame



fixed door frame SOFT



required height of wall passage 2089 mm
(2095 mm for glass doors)

OPTIONS AVAILABLE WITH EXTRA CHARGE

- ENTER door frame (with deadbolt catch)
- SOLID door frame
- door frame for double leaf doors: +30%

for single-leaf doors

| | A | C | D |
|-------|------|------|------|
| "60" | 600 | 688 | 712 |
| "70" | 700 | 788 | 812 |
| "80" | 800 | 888 | 912 |
| "90" | 900 | 988 | 1012 |
| "90E" | 904 | 992 | 1016 |
| "100" | 1000 | 1088 | 1112 |
| "110" | 1100 | 1188 | 1212 |

* door frames for glass doors with width "60"- "90"
D - required width of wall passage

for rebated door leaf double-leaf doors

| | A | C | D |
|--------|------|------|------|
| „100d“ | 1035 | 1123 | 1147 |
| „110d“ | 1135 | 1223 | 1247 |
| „120“ | 1235 | 1323 | 1347 |
| „130“ | 1335 | 1423 | 1447 |
| „140“ | 1435 | 1523 | 1547 |
| „150“ | 1535 | 1623 | 1647 |
| „160“ | 1635 | 1723 | 1747 |
| „170“ | 1735 | 1823 | 1847 |
| „180“ | 1835 | 1923 | 1947 |
| „190“ | 1935 | 2023 | 2047 |
| „200“ | 2035 | 2123 | 2147 |

2nd group CPL - CPL laminate natural halifax oak.

FIXED NON-REBATED DOOR FRAMES

NON-REBATED



CONSTRUCTION

Fixed non-rebated door frame is made of high-quality wood-based board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL or painted.
Door frames has fixed width of 100 mm.

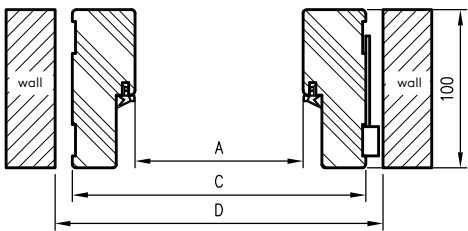
APPLICATION

Fixed non-rebated door frame can be applied to all DRE collections which are available in non-rebated option.

SET CONTAINS

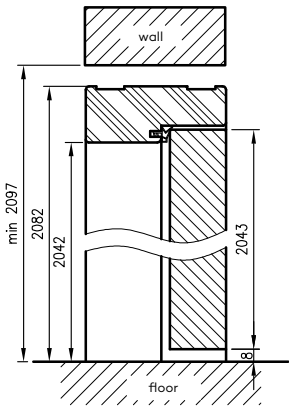
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

OPB Horizontal cross section



D - required wall opening 2097 mm

OPB vertical cross-section



OPTIONS AVAILABLE WITH EXTRA CHARGE

- Price of the double-leaf door frame: + 50% (if 3 hinges are used, there is extra charge)
- Extra charge for the third Estetic 80 hinge

for double-leaf doors

| | A | C | D |
|-------|------|------|------|
| „120“ | 1274 | 1354 | 1380 |
| „130“ | 1374 | 1454 | 1480 |
| „140“ | 1474 | 1554 | 1580 |
| „150“ | 1574 | 1654 | 1680 |
| „160“ | 1674 | 1754 | 1780 |
| „170“ | 1774 | 1854 | 1880 |
| „180“ | 1874 | 1954 | 1980 |

for single-leaf doors

| | A | C | D |
|--------|------|------|------|
| „60“ | 627 | 707 | 730 |
| „60N“ | 607 | 687 | 710 |
| „70“ | 727 | 807 | 830 |
| „70N“ | 707 | 787 | 810 |
| „80“ | 827 | 907 | 930 |
| „80N“ | 807 | 887 | 910 |
| „90“ | 927 | 1007 | 1030 |
| „90N“ | 907 | 987 | 1010 |
| „100“ | 1027 | 1107 | 1130 |
| „100N“ | 1007 | 1087 | 1110 |

„xN“ - width standard for selected non-rebated panel
and frame construction door leaves - single-leaf

Prices include 2 hinges with assembly plates.
2nd group CPL - CPL laminate natural halifax oak.

ADJUSTABLE REBATED DOOR FRAMES

REBATED WITH ARCHITRAVE T80 OR T63

CONSTRUCTION

The adjustable door frame with T80 or T63 architrave is equipped with architraves with small rounding radii of the cross profile. It is made of high-quality wood-based board. On the exposure side it is completely covered with a wood-like DRE-Cell Decor decorative foil, 3D foil, CPL laminate 0.15 - 0.2 mm thick or painted**. Its design allows for use on walls with a thickness of 60 - 320 mm. Connection at an angle of 90°^{about} is available with T80 angle in color **white mattt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV painted, white pine, sand oak, vintage oak, Polish oak 3D**.

**NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitutes solid base.

APPLICATION

Adjustable door frame can be applied for:

- interior door leaves - rebated and for glass door leaves (ORC)
- ENTER entrance door (includes 3 hinges ø 13.5 mm, additional catcher - extra charge)

SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames used as a set with frame construction doors and door frames with size "90" and wider, should be equipped with three hinges. Door frames for glass door "ORC" are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip.

OPTIONS AVAILABLE WITH EXTRA CHARGE

Price of adjustable door frame for double leaf door: +30%

The door frame for wall thickness 060-075 has got a shallower milling on the movable architrave side

during assembly it is necessary to shorten the tongue of the architrave.

- Extra charge for a 90° connection angle in white mattt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, sand oak, vintage oak, Polish oak 3D -
- Extra charge for reinforcement for door closer applies to door frames with a connection angle of 45° -



Selected configurations of adjustable rebated door frames are available from stock in the following colours: evoke oak, white mattt, alpine white, white acrylic UV varnish.



OR (adjustable rebated door frame) with T63

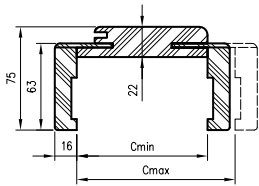


OR (adjustable rebated door frame) with T80

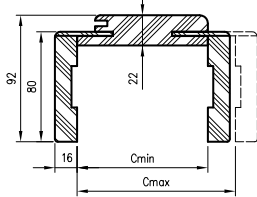
ADJUSTABLE REBATED DOOR FRAMES

REBATED WITH ARCHITRAVE T80 OR T63

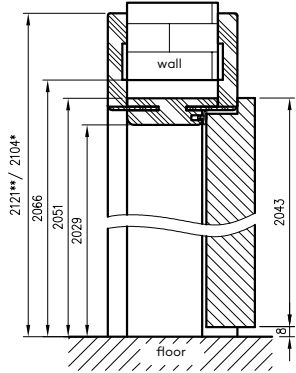
OR/ORC cross-section with T63 architrave



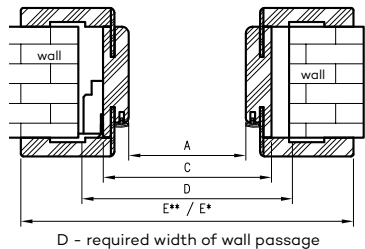
OR/ORC cross-section with T80 architrave



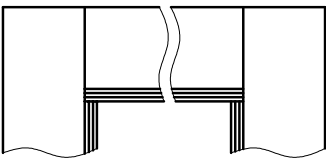
vertical cross-section of rebated door leaf with OR



OR/ORC horizontal cross-section

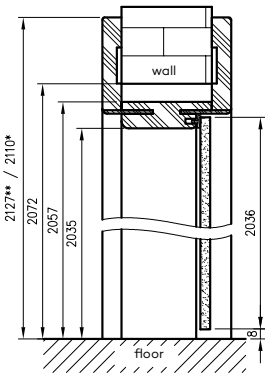


Adjustable door frame connection at an angle of 90° T80 architrave



90° angle connection available in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), matt black 2, acrylic UV painted white, white pine, sand oak, Polish oak 3D, vintage oak.

vertical cross-section of glass doors with ORC (adjustable door frame for glass doors)



for double-leaf doors

| | A | C | D | E** | E* |
|------|------|------|------|------|------|
| 100d | 1035 | 1079 | 1115 | 1219 | 1185 |
| 110d | 1135 | 1179 | 1215 | 1319 | 1285 |
| 120 | 1235 | 1279 | 1315 | 1419 | 1385 |
| 130 | 1335 | 1379 | 1415 | 1519 | 1485 |
| 140 | 1435 | 1479 | 1515 | 1619 | 1585 |
| 150 | 1535 | 1579 | 1615 | 1719 | 1685 |
| 160 | 1635 | 1679 | 1715 | 1819 | 1785 |
| 170 | 1735 | 1779 | 1815 | 1919 | 1885 |
| 180 | 1835 | 1879 | 1915 | 2019 | 1985 |
| 190 | 1935 | 1979 | 2015 | 2119 | 2085 |
| 200 | 2035 | 2079 | 2115 | 2219 | 2185 |

* dimension refer to door frame with T63 architrave

** dimension refer to door frame with T80 architrave

for single-leaf doors

| | A | C | D | E** | E* |
|-----|------|------|------|------|------|
| 60 | 602 | 646 | 680 | 786 | 752 |
| 70 | 702 | 746 | 780 | 886 | 852 |
| 80 | 802 | 846 | 880 | 986 | 952 |
| 90 | 902 | 946 | 980 | 1086 | 1052 |
| 90E | 906 | 950 | 984 | 1090 | 1056 |
| 100 | 1002 | 1046 | 1080 | 1186 | 1152 |
| 110 | 1102 | 1146 | 1180 | 1286 | 1252 |

required wall passage height 2066 mm (2072 mm for glass doors)

2nd group of CPL - natural halifax oak laminate.
Black ST decor only available with T80 architrave.

ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH ARCHITRAVE T80 OR T63

CONSTRUCTION

The adjustable, non-rebated door frame is made of high-quality wood-based board. wood-based. From the exposure side it is covered entirely with a wood-like decorative foil DRE-Cell Decor, 3D foil, CPL laminate or painted**. Its construction is adapted to a door leaf thickness of 40 mm and allows for use in walls with a thickness of 75 - 320 mm. In color **white mattt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), matt black 2, acrylic UV painted white, white pine, sand oak, vintage oak, Polish oak 3D, white lacquered, black lacquered, decors from the LUX and WOOD collections** possible selection of beam connection angle at 90 degrees with T80 architrave.

**NOTE: To ensure the highest quality of painted and lacquered door frames, before varnishing or painting process they are coated with special material which constitutes solid base.

APPLICATION

The adjustable non-rebated door frame with Estetic 80 hinges is applicable to all DRE collections in the non-rebated version with Estetic 80 hinges.

SET CONTAINS

Main beam (one horizontal and two vertical elements) with wide angular architrave (80 mm) with small rounding angles of the cross-section profile (R2), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



EXTRA CHARGE OPTIONS

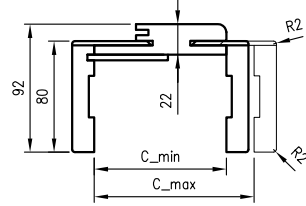
Prices include 2 hinges with assembly plates.

- Price of a door frame for double doors: +50% (additional charge when using 3 Estetic 80 hinges)
- Extra charge for third hinge Estetic 80
- Price of a door frame for double doors: +50% (additional charge when using 3 plate hinges)
- Extra charge for a 90° connection angle in white mattt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), black matt 2, white acrylic UV varnish, white pine, sand oak, Polish oak 3D, vintage oak, white varnish, black varnish and decors from the LUX, WOOD collection, acrylic laminates (standard gloss, metallic gloss, standard matt, xtreme matt)
- Extra charge for reinforcement for the self closer applies to door frames with a connection angle of 45°

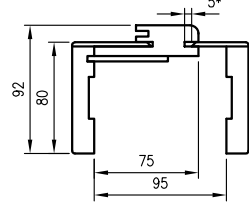
ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH ARCHITRAVE T80 OR T63

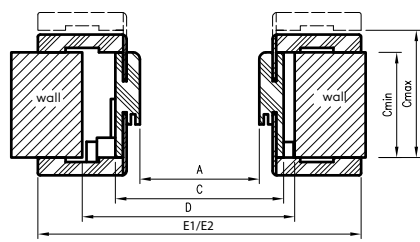
ORB cross-section 095-300



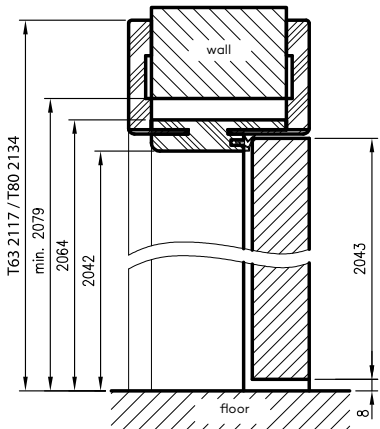
ORB cross-section 075



ORB horizontal cross-section

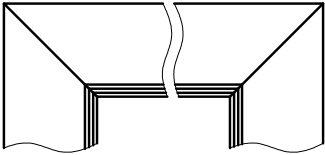


Vertical section of non-rebated door leaf

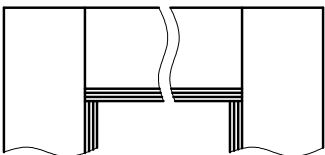


required wall passage height 2079 mm

ORB connection at 45



Adjustable non-rebated door frame connection at an angle of 90°** T80 architrave



** 90° connection available in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), black matt 2, white acrylic UV painted, white pine, sand oak, 3D Polish oak, white varnish, black varnish and decors from the LUX and WOOD collections

D - required width of wall opening

E1 - dimension for T63 architrave

E2 - dimension for T80 architrave

*075-095 door frame has a different cross section, for 75-89 mm wall thickness, it is necessary to shorten the tongue of the adjustable architrave.

for double-leaf doors

| | A | C | D | E1 | E2 |
|-----|------|------|------|------|------|
| 120 | 1274 | 1318 | 1350 | 1424 | 1458 |
| 130 | 1374 | 1418 | 1450 | 1524 | 1558 |
| 140 | 1474 | 1518 | 1550 | 1624 | 1658 |
| 150 | 1574 | 1618 | 1650 | 1724 | 1758 |
| 160 | 1674 | 1718 | 1750 | 1824 | 1858 |
| 170 | 1774 | 1818 | 1850 | 1924 | 1958 |
| 180 | 1874 | 1918 | 1950 | 2024 | 2058 |

for single-leaf doors

| | A | C | D | E1 | E2 |
|--------|------|------|------|------|------|
| "60" | 627 | 671 | 700 | 777 | 811 |
| "60N" | 607 | 651 | 680 | 757 | 791 |
| "70" | 727 | 771 | 800 | 877 | 911 |
| "70N" | 707 | 751 | 780 | 857 | 891 |
| "80" | 827 | 871 | 900 | 977 | 1011 |
| "80N" | 807 | 851 | 880 | 957 | 991 |
| "90" | 927 | 971 | 1000 | 1077 | 1111 |
| "90N" | 907 | 951 | 980 | 1057 | 1091 |
| "100" | 1027 | 1071 | 1100 | 1177 | 1211 |
| "100N" | 1007 | 1051 | 1080 | 1157 | 1191 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

Black ST decor and laminates: standard gloss, metallic gloss, standard matt, xtreme matt only available with T80 architrave

ADJUSTABLE REBATED DOOR FRAMES

WITH VARIABLE HEIGHTS WITH ARCHITRAVE T80 OR T63

APPLICATION

The adjustable door frame with variable heights can be used for Standard 10, Modern, Plus rebated door leaves in three additional height options: 1983 mm, 2110 mm and 2240 mm.

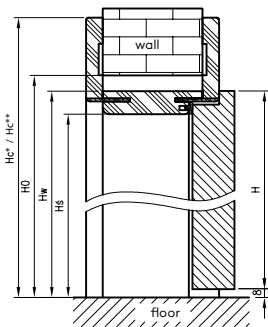
SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

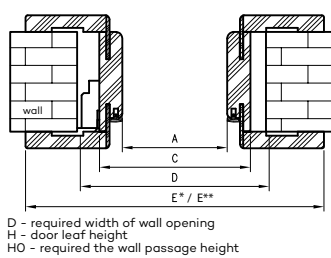
All rebated door frames in 3 additional height options should be equipped with 3 hinges.



OR vertical cross-section

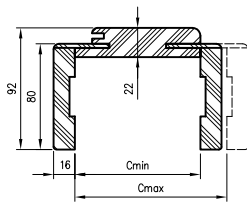


OR horizontal cross-section



D - required width of wall opening
H - door leaf height
H0 - required the wall passage height

OR (rebated door frame) cross-section with T80 architrave



| H | Hs | hw | H0 | hc ** | hc * |
|------|------|------|------|-------|------|
| 1983 | 1969 | 1991 | 2006 | 2061 | 2044 |
| 2110 | 2096 | 2118 | 2133 | 2188 | 2171 |
| 2240 | 2226 | 2248 | 2263 | 2318 | 2301 |

Hc* - door leaf height with T63 architrave
Hc** - door leaf height with T80 architrave

for single-leaf doors

| | A | C | D | E** | E* |
|-----|------|------|------|------|------|
| 60 | 602 | 646 | 680 | 786 | 752 |
| 70 | 702 | 746 | 780 | 886 | 852 |
| 80 | 802 | 846 | 880 | 986 | 952 |
| 90 | 902 | 946 | 980 | 1086 | 1052 |
| 100 | 1002 | 1046 | 1080 | 1186 | 1152 |

for double-leaf doors

| | A | C | D | E** | E* |
|-----|------|------|------|------|------|
| 120 | 1235 | 1279 | 1315 | 1419 | 1385 |
| 130 | 1335 | 1379 | 1415 | 1519 | 1485 |
| 140 | 1435 | 1479 | 1515 | 1619 | 1585 |
| 150 | 1535 | 1579 | 1615 | 1719 | 1685 |
| 160 | 1635 | 1679 | 1715 | 1819 | 1785 |
| 170 | 1735 | 1779 | 1815 | 1919 | 1885 |
| 180 | 1835 | 1879 | 1915 | 2019 | 1985 |
| 190 | 1935 | 1979 | 2015 | 2119 | 2085 |
| 200 | 2035 | 2079 | 2115 | 2219 | 2185 |

Extra charge for reinforcement for self closer applies to door frames with 45 degrees connection angle
Price of adjustable door frame for double leaf door: +30%.
Black ST decor available only with T80 architrave

ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH VARIABLE HEIGHTS WITH ARCHITRAVE T80 OR T63



APPLICATION

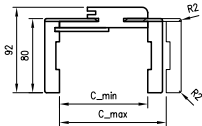
Non-rebated adjustable door frame with variable heights can be used with non-rebated STANDARD 10 , MODERN and PLUS door leaf model which are available in three additional door leaf height options:1983 mm, 2110 mm and 2240 mm.

SET CONTAINS

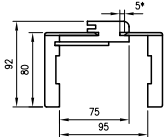
Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

All door frames in 3 additional height options can be equipped with 2 or 3 hinges.

ORB cross-section 095-300

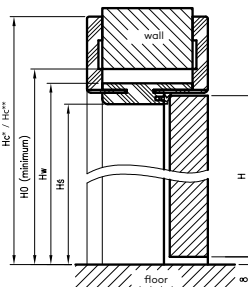


ORB cross-section 075

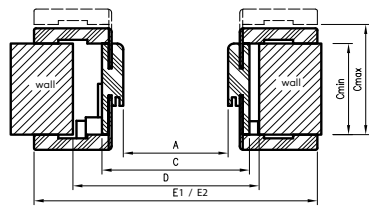


E1 - dimension for T63 architrave
E2 - dimension for T80 architrave

ORB vertical cross-section



ORB horizontal cross-section



D - required width of wall passage

| H | H _S | hw | H ₀ | hc ** | hc * |
|------|----------------|------|----------------|-------|------|
| 1983 | 1982 | 2004 | 2019 | 2074 | 2057 |
| 2110 | 2109 | 2131 | 2146 | 2201 | 2184 |
| 2240 | 2239 | 2261 | 2276 | 2331 | 2314 |

H₀ - required the wall passage height

for single-leaf doors

| | A | C | D | E1 | E2 |
|-------|------|------|------|------|------|
| "60" | 627 | 671 | 700 | 777 | 811 |
| "70" | 727 | 771 | 800 | 877 | 911 |
| "80" | 827 | 871 | 900 | 977 | 1011 |
| "90" | 927 | 971 | 1000 | 1077 | 1111 |
| "100" | 1027 | 1071 | 1100 | 1177 | 1211 |

for double-leaf doors

| | A | C | D | E2 | E1 |
|-----|------|------|------|------|------|
| 120 | 1274 | 1318 | 1350 | 1458 | 1424 |
| 130 | 1374 | 1418 | 1450 | 1558 | 1524 |
| 140 | 1474 | 1518 | 1550 | 1658 | 1624 |
| 150 | 1574 | 1618 | 1650 | 1758 | 1724 |
| 160 | 1674 | 1718 | 1750 | 1858 | 1824 |
| 170 | 1774 | 1818 | 1850 | 1958 | 1924 |
| 180 | 1874 | 1918 | 1950 | 2058 | 2024 |

*** NOTE:** 075-095 door frame has a different cross-section for wall thicknesses of 75-89 mm it will be necessary to shorten the tongue of the movable architrave by yourself.
Black ST decor and laminates: standard gloss, metallic gloss, standard matt, xtreme matt are only available with T80 architrave.
Prices for door leaf heights 1983 and 2043 on pages 148-149

Prices include 2 hinges with assembly plates.

- Price of a door frame for double doors: +50% (extra charge for the third hinge)
- Additional payment for the third hinge Estetic 80
- Extra charge for reinforcement for self closer applies to door frames with 45 degrees connection angle
- Extra charge for 90 degree connection (standard gloss, metallic gloss, standard matt, xtreme matt)

ADJUSTABLE INVERTED REBATE DOOR FRAMES

FOR DOORS WITH INVERTED REBATE

CONSTRUCTION

Adjustable door frame with inverted rebate is made of high-quality wood-based board. On the exposure side it is covered with ecological, wood-like decorative foil DRE Cell, CPL black ST or painted with the highest quality UV acrylic varnishes. To ensure high quality of painted door frames, before varnishing they are covered with a special material constituting a uniform base. Its design is adapted to a door leaf thickness of 40 mm and allows for use in walls with a thickness of 90 - 290 mm. Connection at an angle of 45°.

APPLICATION

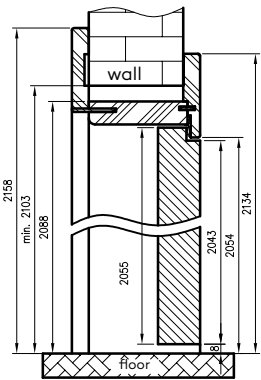
The door frame with an inverted rebate is applicable to selected collections: Estra, Nestor, Nova Cell, Uni, Binito, Fargo, Auri, Reva, Premium.

THE SET CONTAINS

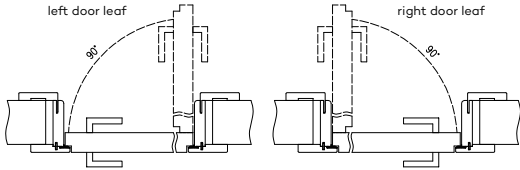
Main beam (horizontal and two vertical elements), architrave T80 (horizontal and two vertical elements), door seal, set of two Estetic 1821 hinges, magnetic lock latch, door frame assembling set with the manual. Door frames are packed in cardboard packaging.



vertical cross-section of ORO

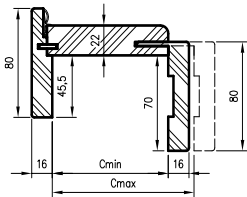


left door leaf

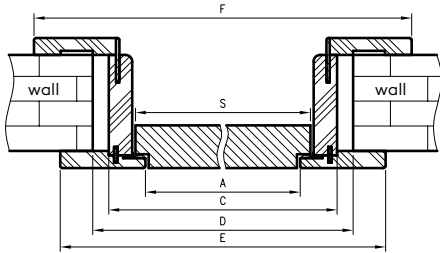


right door leaf

door frame profile



horizontal cross-section of ORO



| | A | C | D | E | F | S |
|-----|------|------|------|------|------|------|
| 60 | 625 | 694 | 724 | 785 | 834 | 644 |
| 70 | 725 | 794 | 824 | 885 | 934 | 744 |
| 80 | 825 | 894 | 924 | 985 | 1034 | 844 |
| 90 | 925 | 994 | 1024 | 1085 | 1134 | 944 |
| 100 | 1025 | 1094 | 1124 | 1185 | 1234 | 1044 |

Required height of the wall opening = 2103 mm
D - required width of wall opening

Extra charge for the third hinge Estetic 1821 -

DECORS

Painted: white, cashmere, sabio, ash, latte.

DRE Cell: white matt, light grey matt, warm grey matt, cashmere matt, sage oak (structure), dark olive matt, dark blue matt, sage matt, black matt 2, evoke oak, vintage oak, premium nature oak.

CPL laminate: black ST

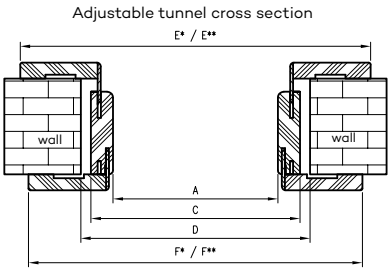
ADJUSTABLE TUNNEL

WITH ARCHITRAVE T80 or T63

APPLICATION

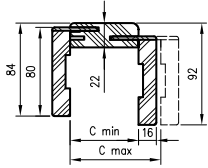
Adjustable tunnel is a decorative cover of wall passage. It can be used as a separate solution or as an integral part of the sliding wall-mounted system NT. The adjustable tunnel is a product which is, at first glance visually similar to adjustable door frames, but with a few differences:

- there is no possibility to mount any hinges
- there is no latch strike plate
- no milling for the seal, different height and span of the front and rear architraves (E and F values in the tables)

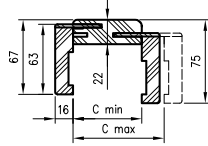


D - required width of wall opening
*refers to Adjustable Tunnel with T63
*refers to Adjustable Tunnel with T80 architrave

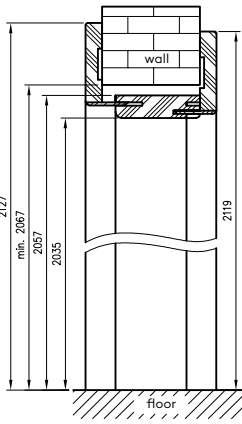
TUN cross-section with T80



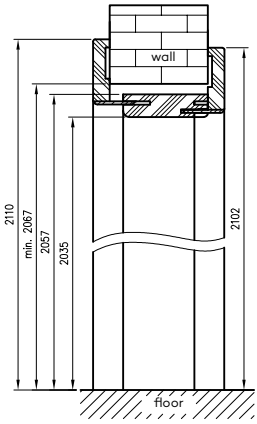
TUN cross-section with T63



Vertical cross-section of adjustable tunnel with T80 architrave



Vertical section of the adjustable tunnel with T63 architrave



Required height of the wall opening 2067 mm.

SINGLE ADJUSTABLE TUNNEL

| symbol | 60 | 70 | 80 | 90 | 100 |
|--------|-----|-----|-----|------|------|
| A | 602 | 702 | 802 | 902 | 1002 |
| C | 646 | 746 | 846 | 946 | 1046 |
| D | 664 | 764 | 864 | 964 | 1064 |
| E* | 752 | 852 | 952 | 1052 | 1152 |
| E** | 786 | 886 | 986 | 1086 | 1186 |
| F* | 736 | 836 | 936 | 1036 | 1136 |
| F** | 770 | 870 | 970 | 1070 | 1170 |

NOTE: To ensure the highest quality of painted tunnels, before painting process they are coated with special material which constitutes solid base.

DOUBLE ADJUSTABLE TUNNEL

| symbol | 120 | 130 | 140 | 150 | 160 | 170 | 180 | 190 | 200 |
|--------|------|------|------|------|------|------|------|------|------|
| A | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| C | 1244 | 1344 | 1444 | 1544 | 1644 | 1744 | 1844 | 1944 | 2044 |
| D | 1264 | 1364 | 1464 | 1564 | 1664 | 1764 | 1864 | 1964 | 2064 |
| E* | 1350 | 1450 | 1550 | 1650 | 1750 | 1850 | 1950 | 2050 | 2150 |

| symbol | 120 | 130 | 140 | 150 | 160 | 170 | 180 | 190 | 200 |
|--------|------|------|------|------|------|------|------|------|------|
| E** | 1384 | 1484 | 1584 | 1684 | 1784 | 1884 | 1984 | 2084 | 2184 |
| F* | 1334 | 1434 | 1534 | 1634 | 1734 | 1834 | 1934 | 2034 | 2134 |
| F** | 1368 | 1468 | 1568 | 1668 | 1768 | 1868 | 1968 | 2068 | 2168 |

OPTIONS AVAILABLE WITH EXTRA CHARGE

Tunnel for double leaf door: +30%

2nd group CPL - CPL laminate natural halifax oak.
Black ST decor only available with T80 architrave.

ADJUSTABLE NON-REBATED DOOR FRAMES

WITH ANGLE PANELS



FARGO 30 - white

DECORS

| | | | | | |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW | NEW | latte | ashen |
| | | cashmere | sabio | | |

white - UV acrylic varnish - RAL 9003
cashmere - NCS S2002-Y50R
sabio - NCS S3005-G80Y
latte - Flugger 4362, NCS S1505-Y50R
ashen - RAL 7035

Price of the set

=

price of two vertical beams

+

price of the horizontal beam with architrave panels

Prices include 2 hinges with assembly plates.
Extra charge for the third Estetic 80 hinge

ADJUSTABLE NON-REBATED DOOR FRAMES

WITH ANGLE PANELS



CONSTRUCTION

Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a foil and in next step is painted. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows to be used on walls with span 75-320. On horizontal beam there are made special architrave panels in three optional dimensions: 80 mm, 180 mm or 900 mm.

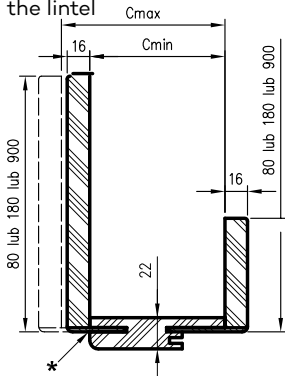
APPLICATION

Adjustable non-rebated door frame with architrave panels can be used with all DRE non-rebated painted collections.

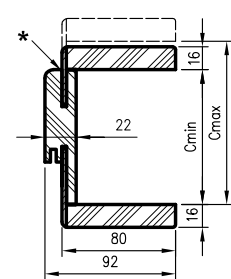
SET CONTAINS

Main beam with wide architrave (80 mm) with small rounding angles of the cross-section profile (R2), horizontal beam with architrave panels in 3 optional dimensions, door gasket, a set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

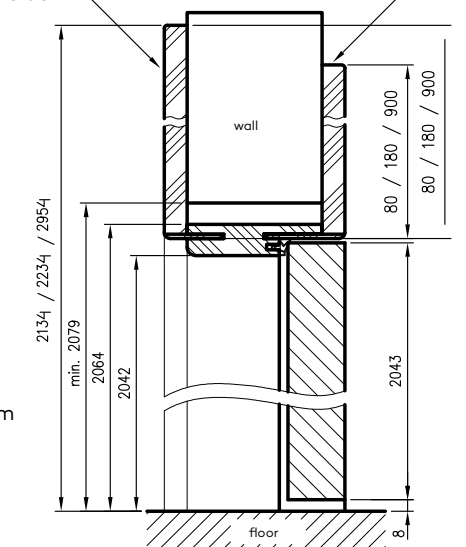
horizontal cross-section of the lintel



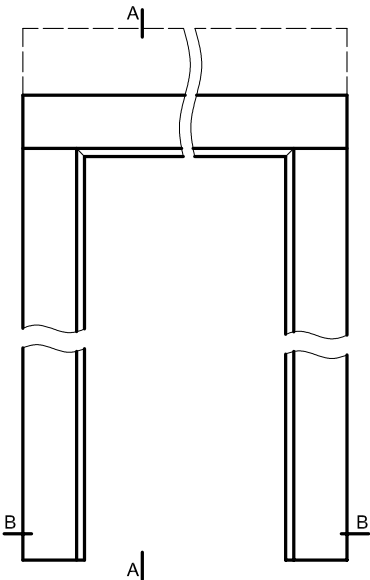
cross-section of vertical beam



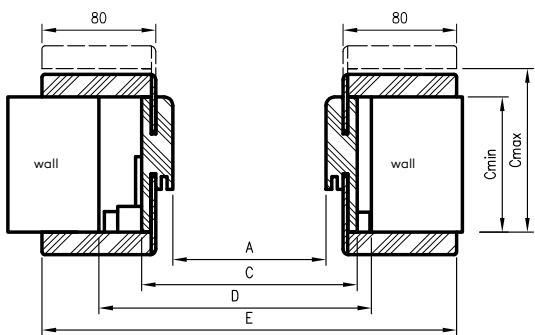
A-A Vertical cross-section side B side A



Required height of the wall opening = 2079 mm



B-B Horizontal cross-section



D - required width of wall opening

*NOTE: 075-095 door frame has a different cross-section, shallow milling for architrave, for a 75-89 mm wall thickness, it will be necessary to shorten the tongue of the adjustable masking architrave.
** - third hinge, option at extra charge

for single-leaf doors

| | A | C | D | E |
|--------|------|------|------|------|
| "60" | 627 | 671 | 700 | 811 |
| "60N" | 607 | 651 | 680 | 791 |
| "70" | 727 | 771 | 800 | 911 |
| "70N" | 707 | 751 | 780 | 891 |
| "80" | 827 | 871 | 900 | 1011 |
| "80N" | 807 | 851 | 880 | 991 |
| "90" | 927 | 971 | 1000 | 1111 |
| "90N" | 907 | 951 | 980 | 1091 |
| "100" | 1027 | 1071 | 1100 | 1211 |
| "100N" | 1007 | 1051 | 1080 | 1191 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

EXTENSION PANELS

APPLICATION

The extension panel is a component of the decorative construction of a passage in a wall or the enlargement of possibility of installing door frames with thick walls over 320 mm. The panel is an extension of the central parts of adjustable door frames and adjustable tunnels. It is used when using adjustable architraves, from previously ordered door frames or tunnels with a connection angle of 45°.

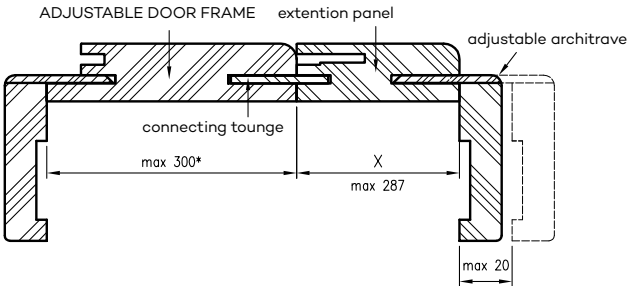
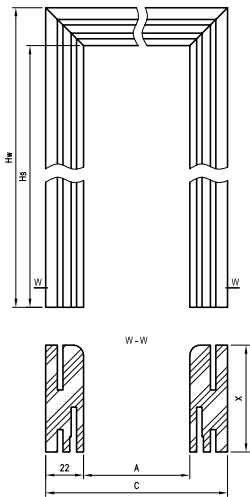
Connection angle of 90° in adjustable door frame (OR) panels comes in color white mattt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, vintage oak, sand oak, Polish oak 3D

Connection angle of 90° in adjustable non-rebated door frame (ORB) panels , comes in color white mattt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, sand oak, vintage oak, Polish oak 3D, acrylic laminates (standard gloss, metallic gloss, standard matt, xtreme matt)

Extension panels with variable heights are available in Cell and CPL veneer groups and laminates: metallic gloss, standard matt, standard gloss, xtreme matt.

SET CONTAINS

- two vertical beams
- horizontal beam
- three connecting tongues
- accessories used to connect main beams



* in ORS max 280
in adjustable inverted reate door frame (ORO) max 270
in a tunnel (TUN) max 287

options of the width of panels cross-section

| | | | | | | | | | | | | |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| X | 062 | 082 | 107 | 127 | 147 | 167 | 187 | 207 | 227 | 247 | 267 | 287 |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|

EXTENSION PANELS

Dimensions of extension panels OR - adjustable door frames for rebated doors

| | height options | | | | | for single-leaf doors | | | | | | for double-leaf doors | | | | | | | | | | |
|----|----------------|------|------|------|---|-----------------------|------|------|------|-------|-------|-----------------------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | PL | 198x | 211x | 224X | | "60" | "70" | "80" | "90" | "100" | "110" | „100d" | „110d" | „120" | „130" | „140" | „150" | „160" | „170" | „180" | „190" | „200" |
| HŚ | 2029 | 1969 | 2096 | 2226 | A | 602 | 702 | 802 | 902 | 1002 | 1102 | 1035 | 1135 | 1235 | 1335 | 1435 | 1535 | 1635 | 1735 | 1835 | 1935 | 2035 |
| hw | 2051 | 1991 | 2118 | 2248 | C | 646 | 746 | 846 | 946 | 1046 | 1146 | 1079 | 1179 | 1279 | 1379 | 1479 | 1579 | 1679 | 1779 | 1879 | 1979 | 2079 |

Dimensions of the ORB extension panels connected at 45 degree - non-rebated adjustable door frames for non-rebated doors connected at 45 degree

| | height options | | | | | for single-leaf doors | | | | | | | | | | for double-leaf doors | | | | | | | |
|----|----------------|------|------|------|---|-----------------------|-------|------|-------|------|-------|------|-------|-------|--------|-----------------------|-------|-------|-------|-------|-------|-------|--|
| | PL | 198x | 211x | 224X | | "60" | "60N" | "70" | "70N" | "80" | "80N" | "90" | "90N" | "100" | "100N" | „120" | „130" | „140" | „150" | „160" | „170" | „180" | |
| HŚ | 2042 | 1982 | 2109 | 2239 | A | 627 | 607 | 727 | 707 | 827 | 807 | 927 | 907 | 1027 | 1007 | 1274 | 1374 | 1474 | 1574 | 1674 | 1774 | 1874 | |
| hw | 2064 | 2004 | 2131 | 2261 | C | 671 | 651 | 771 | 751 | 871 | 851 | 971 | 951 | 1071 | 1051 | 1318 | 1418 | 1518 | 1618 | 1718 | 1818 | 1918 | |

Dimensions of TUN extension panels - adjustable tunnels

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

| | | for single-leaf doors | | | | | for double-leaf doors | | | | | | | | | |
|----|------|-----------------------|------|------|------|-------|-----------------------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| | PL | "60" | "70" | "80" | "90" | "100" | „120" | „130" | „140" | „150" | „160" | „170" | „180" | „190" | „200" | |
| HŚ | 2035 | A | 602 | 702 | 802 | 902 | 1002 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| hw | 2057 | C | 646 | 746 | 846 | 946 | 1046 | 1244 | 1344 | 1444 | 1544 | 1644 | 1744 | 1844 | 1944 | 2044 |

Dimensions of the ORC extension panels - adjustable door frames for glass doors

| | PL | "60" | "70" | "80" | "90" |
|----|------|------|------|------|------|
| HŚ | 2035 | 600 | 700 | 800 | 900 |
| hw | 2057 | 644 | 744 | 844 | 944 |

Dimensions of the ORS extension panels - adjustable door frames for folding doors

| | PL | "80" | "90" | "100" |
|----|------|------|------|-------|
| HŚ | 2029 | 806 | 906 | 1006 |
| hw | 2051 | 850 | 950 | 1050 |

Dimensions of ORO extension panels - adjustable door frames for door leaves with inverted rebate

| | PL | "60" | "70" | "80" | "90" | "100" |
|----|------|------|------|------|------|-------|
| HŚ | 2066 | 650 | 750 | 850 | 950 | 1050 |
| hw | 2088 | 694 | 794 | 894 | 994 | 1094 |

STEEL FIXED DOOR FRAMES

DOOR FRAME CONSTRUCTION

Steel door frames are made of 1.5 mm thick low-carbon steel sheet, protected with a varnished, organic protective coating. The door frame consists of two stands: a catch and a hinge (in the door frame for double-leaf doors, both hinge stands) and a lintel, permanently connected to each other by welding. The hinge stands are equipped with hinge sockets, while the catch stands have cutouts for the tongue and bolts of the lock dedicated to the door leaf (the set includes a closing gasket). The profile of the door frame, its dimensions, equipment and colors depend on the selected variant - the type of door for which the door frame is to be used.

APPLICATION / TYPES OF OSS DOOR FRAMES (FIXED STEEL DOOR FRAMES)

| | |
|----------------|--|
| OSS_STAND | OSS For rebated interior doors |
| OSSB_STAND | OSS for non-rebated interior doors |
| OSS_GLASS | OSS for interior glass doors |
| OSS_ENTER | OSS for the Enter door, Enter Akustik, Revos |
| OSS_SOLID | OSS for solid doors |
| OSS_SOLID_RC2 | OSS for Solid RC2 door leaf |
| OSS_ATHOS | OSS for Athos door leaf |
| OSS_FORCA | OSS (steel fixed door frame) for Forca or Forca B doors |
| OSS_OLIMP_EI30 | OSS for Olimp EI-30 door leaf |

All frames are designed to be mounted on the finished floor.



STANDARD OPTIONS IN OSS

- sockets for 2, 3, 4 or 6 hinges
- socket for latch plate of main lock

STANDARD OPTIONS IN OSSB

- sockets for 2, 4 or 6 hinges
- magnetic lock latch

STANDARD OPTIONS IN OSS GLASS

- sockets for 2 hinges
- socket for latch plate of main lock

STANDARD OPTIONS IN OSS ENTER

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSS SOLID

- sockets for 3 hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR SOLID RC2

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSS ATHOS, FORCA, FORCA B

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSS OLIMP EI30

- sockets for 3 three-part hinges
- socket for latch plate of main lock

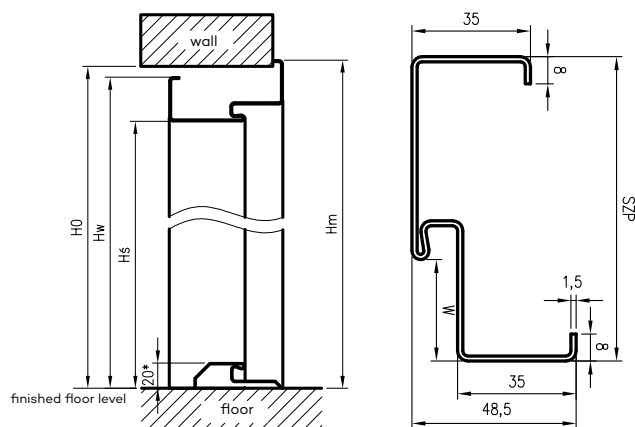
AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:

| | | | | | | | | |
|---|---|---|---|--|--|--|--|---|
|  white matt RAL 9003 |  light gray matt RAL 7047 |  dark gray matt RAL 7024 |  brown matt RAL 8017 |  white semigloss RAL 9003 |  light gray semi-gloss RAL 7047 |  DARK GRAY semi-gloss RAL 7024 |  semigloss brown RAL 8017 |  semi-gloss beige *** RAL 1001 |
|  black matt RAL 9005 |  Black semi-gloss RAL 9005 | | | | | | | |

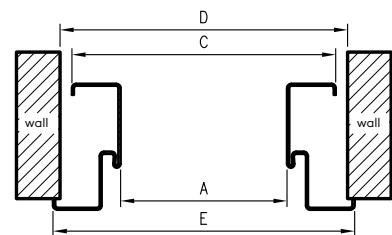
*** beige colour is available only in semi-gloss

STEEL FIXED DOOR FRAMES



| type of the door frame | H0 | Hs | hw | hm | W | SZP |
|--|------|---------|--------|------|----|-----|
| OSSB STAND | 2084 | 2040,5 | 2075,5 | 2089 | 48 | 106 |
| OSS STAND | 2071 | 2027,5* | 2062,5 | 2076 | 30 | 90 |
| steel fixed door frame for ENTER | | | | | | |
| OSS SOLID | | | | | | |
| OSS SOLID RC2 | | | | | | |
| STEEL FIXED DOOR FRAME FOR GLASS DOORS | 2077 | 2033,5 | 2068,5 | 2082 | 30 | 90 |
| OSS ATHOS | 2073 | 2029,5* | 2064,5 | 2078 | 38 | 117 |
| OSS FORCA | | | | | | |
| OSS OLIMP EI30 | 2070 | 2025,5 | 2060,5 | 2074 | | |

H0 - height of the wall opening
Hs - height of the door frame passage
* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor



D - width of the assembly hole

OSS OLIMP EI30
for single leaf door

| symbol width. | A | C | D | E |
|---------------|------|------|------|------|
| "80" | 802 | 872 | 889 | 899 |
| "90" | 902 | 972 | 989 | 999 |
| "90E" | 917 | 987 | 1004 | 1014 |
| "100" | 1002 | 1072 | 1089 | 1099 |
| "110" | 1102 | 1172 | 1189 | 1199 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

OSSB STAND
for single leaf door

| symbol width. | A | C | D | E |
|---------------|------|------|------|------|
| "60" | 624 | 694 | 711 | 721 |
| "60N" | 604 | 674 | 691 | 701 |
| "70" | 724 | 794 | 811 | 821 |
| "70N" | 704 | 774 | 791 | 801 |
| "80" | 824 | 894 | 911 | 921 |
| "80N" | 804 | 874 | 891 | 901 |
| "90" | 924 | 994 | 1011 | 1021 |
| "90N" | 904 | 974 | 991 | 1001 |
| "100" | 1024 | 1094 | 1111 | 1121 |
| "100N" | 1004 | 1074 | 1091 | 1101 |

OSS width dimensions

| symbol width. | A | C | D | E | OSS STAND | OSS glass doors | OSS ENTER | OSS SOLID | OSS SOLID RC2 | OSS ATHOS | OSS FORCA |
|---------------|------|------|------|------|-----------|-----------------|-----------|-----------|---------------|-----------|-----------|
| "60" | 600 | 670 | 687 | 697 | • | • | | | | | |
| "70" | 700 | 770 | 787 | 797 | • | • | • | | | | |
| "80" | 800 | 870 | 887 | 897 | • | • | • | • | • | • | • |
| "90" | 900 | 970 | 987 | 997 | • | • | • | • | • | • | • |
| "90E" | 904 | 974 | 991 | 1001 | • | | • | • | • | | |
| "90E" | 915 | 985 | 1002 | 1012 | | | | | | • | • |
| "100" | 1000 | 1070 | 1087 | 1097 | • | | • | • | • | • | • |
| "110" | 1100 | 1170 | 1187 | 1197 | • | | • | | | • | |

**** - investment dimension "90E" different for technical and other doors

OSS STAND dimensions
for double leaf doors

| symbol width. | A | C | D | E |
|---------------|------|------|------|------|
| "100d" | 1034 | 1104 | 1121 | 1131 |
| "110d" | 1134 | 1204 | 1221 | 1231 |
| "120" | 1234 | 1304 | 1321 | 1331 |
| "130" | 1334 | 1404 | 1421 | 1431 |
| "140" | 1434 | 1504 | 1521 | 1531 |
| "150" | 1534 | 1604 | 1621 | 1631 |
| "160" | 1634 | 1704 | 1721 | 1731 |
| "170" | 1734 | 1804 | 1821 | 1831 |
| "180" | 1834 | 1904 | 1921 | 1931 |
| "190" | 1934 | 2004 | 2021 | 2031 |
| "200" | 2034 | 2104 | 2121 | 2131 |

OSSB STAND
for double leaf doors

| symbol width. | A | C | D | E |
|---------------|------|------|------|------|
| "120" | 1271 | 1341 | 1358 | 1368 |
| "130" | 1371 | 1441 | 1458 | 1468 |
| "140" | 1471 | 1541 | 1558 | 1568 |
| "150" | 1571 | 1641 | 1658 | 1668 |
| "160" | 1671 | 1741 | 1758 | 1768 |
| "170" | 1771 | 1841 | 1858 | 1868 |
| "180" | 1871 | 1941 | 1958 | 1968 |

* - STAND steel fixed door frames for double leaf door "100d" - "200" width
** - OSS FORCA B - OSS FORCA option for Forca B doors (without fire resistance)
*** - OSSB STAND fixed steel non-rebated single-leaf door frames with 3 hinges, extra charge ,
for double-leaf with 6 hinges extra charge of

STEEL ADJUSTABLE DOOR FRAMES

The essence of the adjustable door frame is that its construction allows to instal door frame, without additional finishing work. Angular architrave allows for additional adjustment in the range + 30mm.

APPLICATION / TYPES OF OSR DOOR FRAMES ((STEEL ADJUSTABLE DOOR FRAMES))

| | |
|---|---|
| OSR_STAND | OSR For rebated interior doors |
| OSRB_STAND | OSR for non-rebated interior doors |
| OSR_GLASS | OSR For interior glass doors |
| OSR_ENTER | OSR for the door leaf Enter, Enter Akustik, Revos |
| OSR_SOLID | OSS for solid doors |
| OSR_SOLID_RC2 | OSR for Solid RC2 |
| OSR_ATHOS | OSR for Athos door leaf |
| OSR_FORCA | OSR for Forca or Forca B door leaf |
| steel adjustable door frame OSR_OLIMP EI 30 | OSS for Olimp EI-30 door leaf |
| steel adjustable door frame OSR_OLIMP EI 60 | steel adjustable door frame OSR for Olimp EI 60 doors |

All frames are designed to be mounted on the finished floor.
The door frames are suitable for walls with a thickness of 95-305 mm, 103-313 mm in the case of adsutable steel door frame OSR FORCA, adsutable steel door frame OSR ATHOS and adsutable steel door frame OSR OLIMP EI30 or 113-323 mm in the case ofadsutable steel door frame OSR OLIMP EI 60. For a given wall thickness, select the appropriate door frame variant, the range of which Cmin - Cmax will contain the thickness of the finished wall

CONSTRUCTION

Steel door frames are made of 1.5 mm thick low-carbon steel sheet, powder coated. The door frame consists of two stands: a catch and a hinge (in the door frame for double-leaf doors, both hinge stands) and a lintel, permanently connected to each other by welding. The hinge stands are equipped with hinge sockets, while the catch stands have cutouts for the tongue and bolts of the lock dedicated to the door leaf (the set includes a closing gasket). The outer and inner side of the door frame is protected with a varnished, organic protective coating. The profile of the door frame, its dimensions and equipment depend on the selected variant - the type of door to which the door frame is to be applied

STANDARD OPTIONS IN OSR STAND

- sockets for 2, 3, 4 or 6 hinges
- socket for latch plate of main lock

STANDARD OPTIONS IN OSRB STAND

- sockets for 2, 4 or 6 hinges
- magnetic lock latch

STANDARD OPTIONS IN OSR GLASS DOORS

- sockets for 2 hinges
- socket for latch plate of main lock

STANDARD OPTIONS IN OSR ENTER

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSR SOLID

- sockets for 3 hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR SOLID RC2

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSR ATHOS, FORCA, FORCA B

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSR OLIMP EI30

- sockets for 3 threefold hinges
- socket for latch plate of main lock

AS STANDARD STEEL ADJUSTABLE DOOR FRAME OSR OLIMP EI 60

- sockets for 3 pcs. of three-part or object hinges
- socket for latch plate of main lock

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:

| | | | | | | | | |
|---|---|---|---|--|--|--|--|---|
|  white matt RAL 9003 |  light gray matt RAL 7047 |  dark gray matt RAL 7024 |  brown matt RAL 8017 |  white semigloss RAL 9003 |  light gray semi-gloss RAL 7047 |  DARK GRAY semi-gloss RAL 7024 |  semigloss brown RAL 8017 |  semi-gloss beige *** RAL 1001 |
|  black matt RAL 9005 |  Black semi-gloss RAL 9005 | | | | | | | |

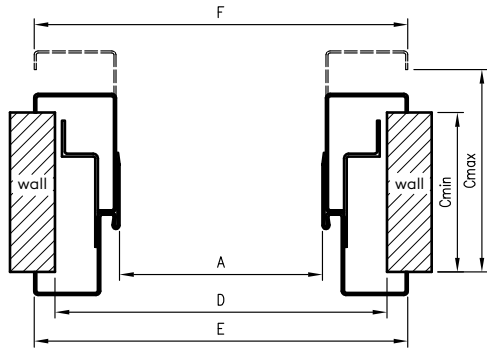
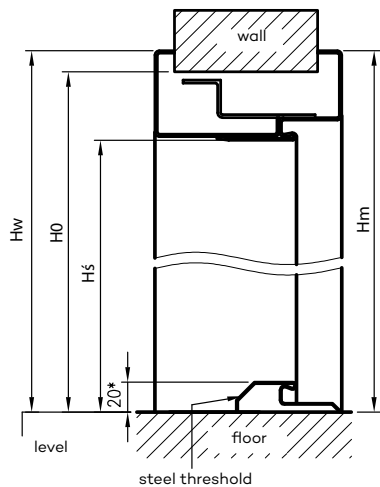
*** beige colour is available only in semi-gloss



STEEL ADJUSTABLE DOOR FRAMES

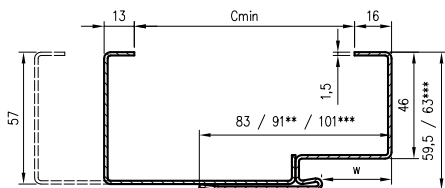
REBATED

STEEL ADJUSTABLE REBATED DOOR FRAMES - DIMENSIONS



* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor
D - width of the wall opening

OSR door frame profile with the T57 architrave



** 91 for steel adjustable door frame OSR ATHOS, OSR FORCA, OSR FORCA B and OSR OLIMP EI 30
*** applies to steel adjustable door frame OSR Olimp EI 60

OSR OLIMP EI30 for single leaf door

| symbol width. | A | D | E | F |
|---------------|------|------|------|------|
| "80" | 802 | 892 | 921 | 921 |
| "90" | 902 | 992 | 1021 | 1021 |
| "90E" | 917 | 1007 | 1036 | 1036 |
| "100" | 1002 | 1092 | 1121 | 1121 |
| "110" | 1102 | 1192 | 1221 | 1221 |

steel adjustable door frame OSR OLIMP EI60 for single leaf door

| symbol width. | A | D | E | F |
|---------------|------|------|------|------|
| "80" | 797 | 894 | 923 | 916 |
| "90" | 897 | 994 | 1023 | 1016 |
| "90E" | 926 | 1023 | 1052 | 1045 |
| "100" | 997 | 1094 | 1123 | 1116 |
| "110" | 1097 | 1194 | 1223 | 1216 |

OSR STAND dimensions for double leaf doors

| sym-bol width. | A | D | E | F |
|----------------|------|------|------|------|
| „100D" | 1034 | 1124 | 1153 | 1153 |
| „110D" | 1134 | 1224 | 1253 | 1253 |
| „120" | 1234 | 1324 | 1353 | 1353 |
| „130" | 1334 | 1424 | 1453 | 1453 |
| „140" | 1434 | 1524 | 1553 | 1553 |
| „150" | 1534 | 1624 | 1653 | 1653 |
| „160" | 1634 | 1724 | 1753 | 1753 |
| „170" | 1734 | 1824 | 1853 | 1853 |
| „180" | 1834 | 1924 | 1953 | 1953 |
| „190" | 1934 | 2024 | 2053 | 2053 |
| „200" | 2034 | 2124 | 2153 | 2153 |

| type of the door frame | H0 | Hs | hw | hm | W |
|------------------------|------|---------|--------|------|----|
| OSR_STAND | | | | | |
| OSR_ENTER | 2073 | 2027,5* | 2088 | 2087 | 30 |
| OSR_SOLID | | | | | |
| OSR_SOLID_RC2 | | | | | |
| OSR_GLASS DOORS | 2079 | 2033,5 | 2094 | 2093 | 30 |
| OSR_ATHOS | 2073 | 2027,5* | 2088 | 2087 | 38 |
| OSR_FORCA | | | | | |
| OSR OLIMP EI30 | 2073 | 2027,5 | 2088 | 2087 | |
| OSR OLIMP EI60 | 2072 | 2023 | 2083,5 | 2086 | 48 |

H0 - height of the wall opening
Hs - height of the door frame passage
* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

OSR width dimensions

| symbol width. | A | D | E | OSR_STAND | OSR_GLASS DOORS | OSR_ENTER | OSR_SOLID | OSR_SOLID_RC2 | OSR_ATHOS | OSR_FORCA |
|---------------|------|------|------|-----------|-----------------|-----------|-----------|---------------|-----------|-----------|
| "60" | 600 | 690 | 719 | • | • | | | | | |
| "70" | 700 | 790 | 819 | • | • | • | | | | |
| "80" | 800 | 890 | 919 | • | • | • | • | • | • | • |
| "90" | 900 | 990 | 1019 | • | • | • | • | • | • | • |
| "90E" | 904 | 994 | 1023 | • | | • | • | • | | |
| "90E" | 915 | 1005 | 1034 | | | | | | • | • |
| "100" | 1000 | 1090 | 1119 | • | | • | • | • | • | • |
| „110" | 1100 | 1190 | 1219 | • | | • | | | • | |

**** - investment dimension "90E" different for technical and other doors

STEEL ADJUSTABLE DOOR FRAMES

REBATED

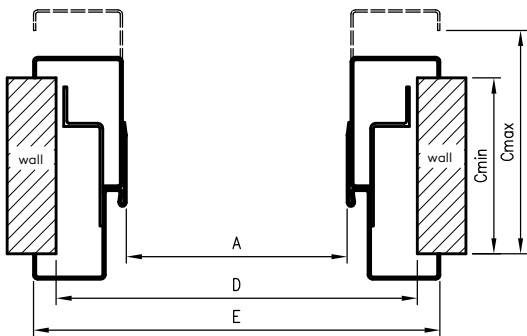


STEEL ADJUSTABLE DOOR FRAMES

NON-REBATED

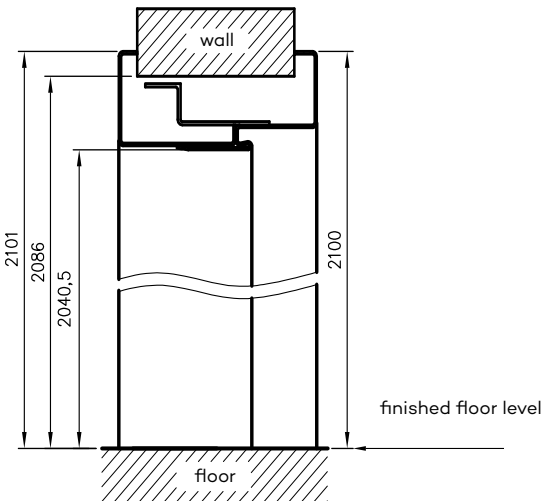
STEEL ADJUSTABLE NON-REBATED DOOR FRAMES - DIMENSIONS

OSRB horizontal cross-section

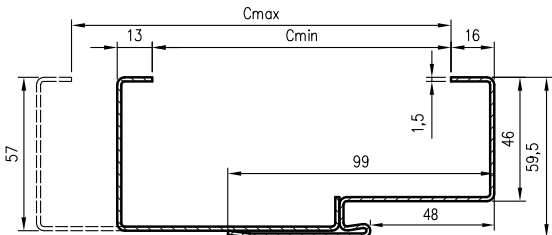


D - width of the assembly hole

Vertical section of the OSRB



OSRB door frame profile



Dimensions for double leaf doors

| symbol width. | A | D | E |
|---------------|------|------|------|
| „120“ | 1271 | 1361 | 1390 |
| „130“ | 1371 | 1461 | 1490 |
| „140“ | 1471 | 1561 | 1590 |
| „150“ | 1571 | 1661 | 1690 |
| „160“ | 1671 | 1761 | 1790 |
| „170“ | 1771 | 1861 | 1890 |
| „180“ | 1871 | 1961 | 1990 |

Dimensions for single leaf doors

| symbol width. | A | D | E |
|---------------|------|------|------|
| "60" | 624 | 714 | 743 |
| "60N" | 604 | 694 | 723 |
| "70" | 724 | 814 | 843 |
| "70N" | 704 | 794 | 823 |
| "80" | 824 | 914 | 943 |
| "80N" | 804 | 894 | 923 |
| "90" | 924 | 1014 | 1043 |
| "90N" | 904 | 994 | 1023 |
| "100" | 1024 | 1114 | 1143 |
| "100N" | 1004 | 1094 | 1123 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

Note: Extra charge for reinforcement for door closer ,

STEEL HYBRID DOOR FRAMES

CONSTRUCTION:

Steel hybrid door frames are a solution combining the solidity of a metal structure with additional functionality allowing for full construction of the door frame using wood-based door frame elements finished with CPL laminate. The hybrid door frame is a combination of a fixed-width steel door frame, a wood-based panel available in 11 width variants and a masking architrave. This solution allows for the installation of a door frame with a thickness of 137-337 mm (145-345 for technical doors and 155-355 for Olimp EI60 doors) and adjustment with an architrave up to 20 mm. Door frame profile dimensions and equipment depend on selected option - door leaf model.

APPLICATION / TYPES OF OSH DOOR FRAMES (STEEL HYBRID DOOR FRAMES)

| | |
|---|--|
| OSH_STAND | OSH for rebated interior door leaf |
| OSHB_STAND | OSH for non-rebated interior doors |
| OSH_GLASS | OSH For interior glass doors |
| OSH_ENTER | OSH for the door Enter, Enter Akustik, Revos |
| OSH_SOLID | OSH for Solid doors |
| OSH_SOLID_RC2 | OSH for Solid RC2 |
| OSH_ATHOS | OSH for the Athos door leaf |
| OSH_FORCA | OSH for Forca or Forca B door leaf |
| steel hybrid door frame OSH_OLIMP EI 30 | OSH for Olimp EI-30 door leaf |
| steel hybrid door frame OSH_OLIMP EI 60 | steel hybrid door frame OSH for |
| Olimp EI 60 doors | |



All frames are designed to be mounted on the finished floor.

STANDARD OPTIONS IN OSH STAND

- sockets for 2 or 3 hinges
- socket for latch plate of main lock
- In the door frame for double-leaf doors - sockets for 4 or 6 hinges

STANDARD OPTIONS IN OSHB STAND

- sockets for 2 or 4 hinges
- magnetic lock latch

STANDARD OPTIONS IN OSH GLASS

- sockets for 2 hinges
- socket for latch plate of main lock

STANDARD OPTIONS IN OSH ENTER

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

STANDARD OPTIONS IN OSH SOLID

- sockets for 3 hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSH SOLID RC2

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

STANDARD OPTIONS IN OSH ATHOS, FORCA

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

STANDARD OPTIONS FOR OSH OLIMP EI30




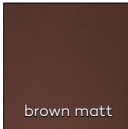
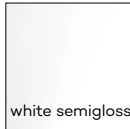

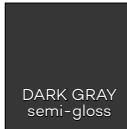
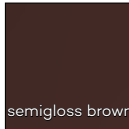









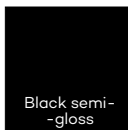
- socket for latch plate of main lock
- sockets for 3 triple hinges

AS A STANDARD STEEL HYBRID DOOR FRAME OSH OLIMP EI60

- socket for latch plate of main lock
- sockets for 3 pcs. of three-part or object hinges

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:

| | | | | | | | | | | |
|---|--|---|---|--|--|--|--|---|---|---|
|  white matt RAL 9003 |  light gray matt RAL 7047 |  dark gray matt RAL 7024 |  brown matt RAL 8017 |  white semigloss RAL 9003 |  light gray semi-gloss RAL 7047 |  DARK GRAY semi-gloss RAL 7024 |  semigloss brown RAL 8017 |  semi-gloss beige *** RAL 1001 | | |
| <h2>CPL LAMINATES</h2> <div></div> | | | | | | | | |  black matt RAL 9005 |  Black semi-gloss RAL 9005 |

*** beige colour is available only in semi-gloss

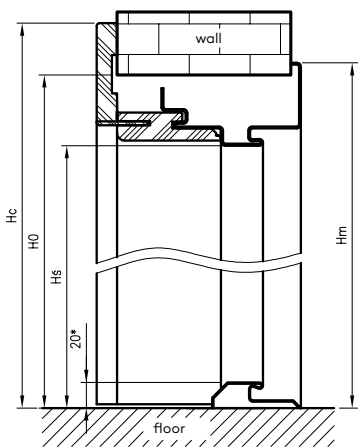
CPL LAMINATES

| | | | | | | |
|---|--|---|--|--|---|--|
|  white |  milky white |  ashen |  gray dark |  concrete 2 |  gray oak |  welsh oak |
|  acacia |  celini walnut |  walnut |  honey oak |  natural hickory |  roasted walnut |  black ST |

STEEL HYBRID DOOR FRAMES

REBATED

STEEL HYBRID REBATED DOOR FRAMES - DIMENSIONS



OSH STAND dimensions
for double leaf doors

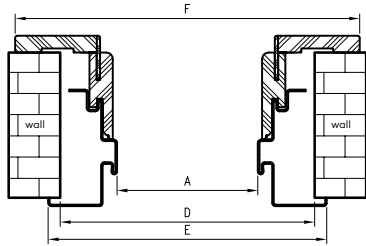
| symbol width. | A | D | E | F |
|------------------|------|------|------|------|
| „100D“ | 1034 | 1144 | 1164 | 1226 |
| „110D“ | 1134 | 1244 | 1264 | 1326 |
| „120“ | 1234 | 1344 | 1364 | 1426 |
| „130“ | 1334 | 1444 | 1464 | 1526 |
| „140“ | 1434 | 1544 | 1564 | 1626 |
| „150“ | 1534 | 1644 | 1664 | 1726 |
| „160“ | 1634 | 1744 | 1764 | 1826 |
| „170“ | 1734 | 1844 | 1864 | 1926 |
| „180“ | 1834 | 1944 | 1964 | 2026 |
| „190“ | 1934 | 2044 | 2064 | 2126 |
| „200“ | 2034 | 2144 | 2164 | 2226 |

OSH (Steel Hybrid door frames)
width dimensions

| symbol width. | A | D | E | F | OSH_STAND | OSH glass doors | OSH ENTER | OSH SOLID | OSH SOLID RC2 | OSH_ATHOS | OSH FORCA |
|------------------|------|------|------|------|-----------|-----------------|-----------|-----------|---------------|-----------|-----------|
| „60“ | 600 | 710 | 730 | 792 | • | • | | | | | |
| „70“ | 700 | 810 | 830 | 892 | • | • | • | | | | |
| „80“ | 800 | 910 | 930 | 992 | • | • | • | • | • | • | • |
| „90“ | 900 | 1010 | 1030 | 1092 | • | • | • | • | • | • | • |
| „90E“ | 904 | 1014 | 1034 | 1096 | | | • | • | • | | |
| „90E“ | 915 | 1025 | 1045 | 1107 | | | | | | • | • |
| „100“ | 1000 | 1110 | 1130 | 1192 | • | | • | • | • | • | • |
| „110“ | 1100 | 1210 | 1230 | 1292 | • | | • | | | • | |

**** - investment dimension "90E" different for technical and other doors

D - width of the assembly hole
Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness



OSH OLIMP EI30 dimensions
for single leaf door

| symbol width. | A | D | E | F |
|------------------|------|------|------|------|
| „80“ | 802 | 912 | 932 | 994 |
| „90“ | 902 | 1012 | 1032 | 1094 |
| „90E“ | 917 | 1027 | 1047 | 1109 |
| „100“ | 1002 | 1112 | 1132 | 1194 |
| „110“ | 1102 | 1212 | 1232 | 1294 |

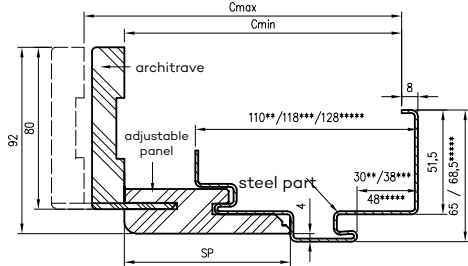
| type of the door frame. | H0 | Hs | hm | HC |
|----------------------------|------|---------|--------|------|
| OSH_STAND | | | | |
| OSH ENTER | 2083 | 2027,5* | 2092,5 | 2124 |
| OSH SOLID | | | | |
| OSH SOLID RC2 | | | | |
| OSH for glass doors | 2089 | 2033,5 | 2098,5 | 2130 |
| OSH_ATHOS | 2085 | 2029,5* | 2094,5 | 2126 |
| OSH FORCA | | | | |
| OSH OLIMP EI30 | 2081 | 2025,5 | 2090 | 2122 |
| OSH OLIMP EI60 | 2082 | 2023 | 2091,5 | 2119 |

H0 - height of the wall opening
Hs - height of the door frame passage
* - when using a steel threshold - actual the height of the clear passage will decrease by 20mm from the given one

Dimensions steel hybrid door frame
OSH OLIMP EI60
for single leaf door

| symbol width. | A | D | E | F |
|------------------|------|------|------|------|
| „80“ | 797 | 907 | 934 | 989 |
| „90“ | 897 | 1007 | 1034 | 1089 |
| „90E“ | 926 | 1036 | 1063 | 1118 |
| „100“ | 997 | 1107 | 1134 | 1189 |
| „110“ | 1097 | 1207 | 1234 | 1289 |

door frame profile



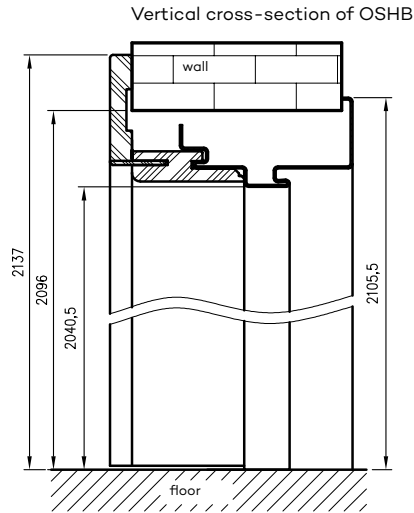
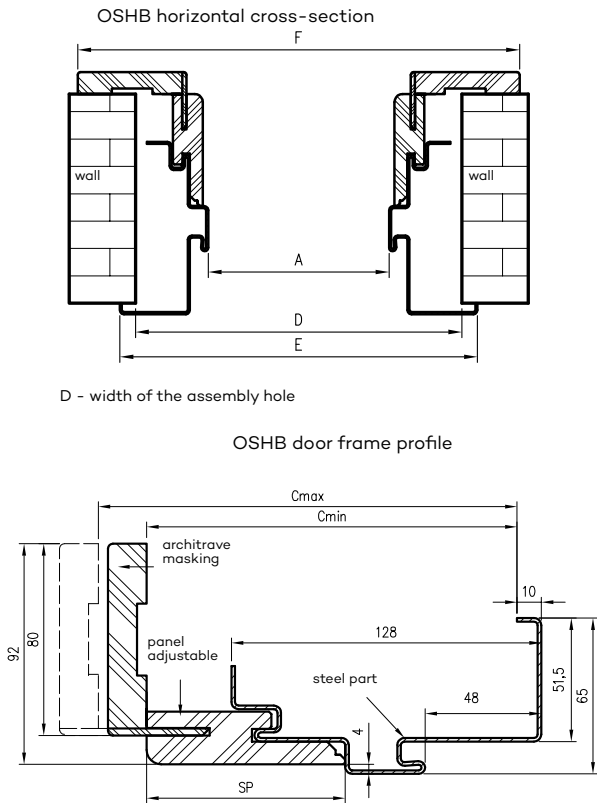
** - dimensions for remaining OSH frames
*** - dimensions for OSH ATHOS, OSH FORCA and OSH OLIMP EI30
***** - dimensions for steel hybrid door frame OSH OLIMP EI 60

Door Frame price = price of the metal part + price of an adjustable panel with a masking architrave
Prices for the adjustable panel with masking architrave

STEEL HYBRID DOOR FRAMES

NON-REBATED

STEEL HYBRID NON-REBATED DOOR FRAMES - DIMENSIONS



Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness

Dimensions for single leaf doors

| symbol width. | A | D | E | F |
|---------------|------|------|------|------|
| "60" | 624 | 734 | 754 | 816 |
| "60N" | 604 | 714 | 734 | 796 |
| "70" | 724 | 834 | 854 | 916 |
| "70N" | 704 | 814 | 834 | 896 |
| "80" | 824 | 934 | 954 | 1016 |
| "80N" | 804 | 914 | 934 | 996 |
| "90" | 924 | 1034 | 1054 | 1116 |
| "90N" | 904 | 1014 | 1034 | 1096 |
| "100" | 1024 | 1134 | 1154 | 1216 |
| "100N" | 1004 | 1114 | 1134 | 1196 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

Dimensions for double leaf doors

| symbol width. | A | D | E | F |
|---------------|------|------|------|------|
| "120" | 1271 | 1381 | 1401 | 1463 |
| "130" | 1371 | 1481 | 1501 | 1563 |
| "140" | 1471 | 1581 | 1601 | 1663 |
| "150" | 1571 | 1681 | 1701 | 1763 |
| "160" | 1671 | 1781 | 1801 | 1863 |
| "170" | 1771 | 1881 | 1901 | 1963 |
| "180" | 1871 | 1981 | 2001 | 2063 |

SMALL ANGULAR DOOR FRAMES

REBATED

CONSTRUCTION:

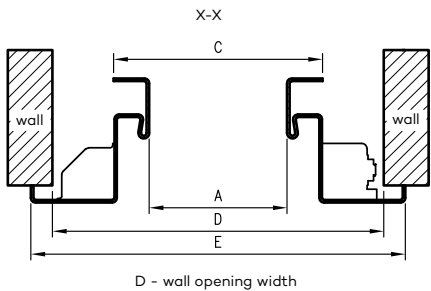
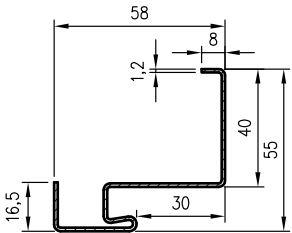
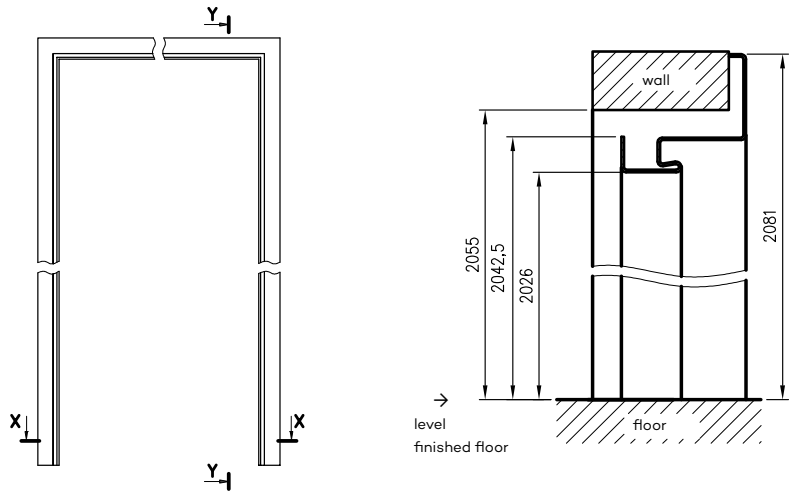
The steel door frames are made of 1.2 mm thick low-carbon steel sheet, protected with a varnish, organic protective coating. The door frame consists of two stands: latch strike plate and hinge, and a lintel, permanently connected by welding. Hinged racks are equipped with hinge sockets (2-3 pcs.), while hook racks have cutouts for the tongue and latches of the dedicated door leaf lock (the set includes a covering gasket).

APPLICATION

Small Angular Steel Door Frame - door frame designed for rebated interior doors



small angular steel door frame profile

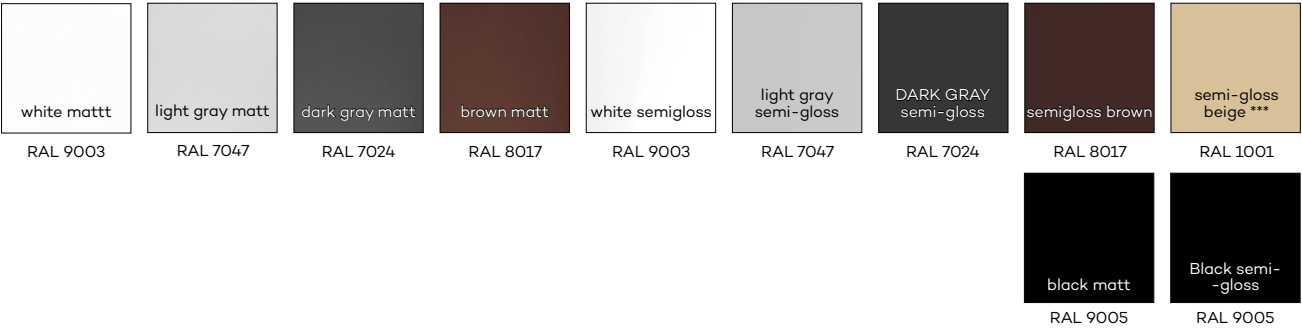


Dimensions for single leaf doors

| symbol width. | A | C | D | E |
|---------------|------|------|------|------|
| "60" | 600 | 633 | 690 | 710 |
| "70" | 700 | 733 | 790 | 810 |
| "80" | 800 | 833 | 890 | 910 |
| "90" | 900 | 933 | 990 | 1010 |
| "90E" | 904 | 937 | 994 | 1014 |
| "100" | 1000 | 1033 | 1090 | 1110 |

AVAILABLE COLOURS

Door frame is powder coated in two gloss scale (matt / low structure or semi-gloss / plain). There are available colours:



*** beige colour is available only in semi-gloss

Door handles



POLARIS door handle - chrome
DRE-Cell, 3D and CPL colour inserts
inserts in acrylic laminates



POLARIS door handle - black matt
DRE-Cell, 3D and CPL colour inserts
inserts in acrylic laminates



WEGA door handle - satin nickel



WEGA door handle - black matt



ATRIA door handle - satin nickel



ATRIA door handle - black matt



ORION door handle - satin nickel



ORION door handle - black matt



ARCTUS door handle - satin nickel



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



bathroom lock
backplate



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock

Door handles



ALTAIR door handle - graphite



AVIOR door handle - glossy chrome



MIMOSA door handle - black matt



ZETA door handle - satin nickel

NEW



CORSA door handle - black matt

NEW



RUMBA handle - black

NEW



RUMBA door handle - brass matt

NEW



SCALA handle - black

NEW



SCALA handle - brass



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



cylinder lock backplate



bathroom lock backplate



backplate for simple key



cylinder lock backplate



backplate for toilet lock



simple key backplate



cylinder lock backplate



backplate for toilet lock



simple key backplate



backplate for cylinder lock



backplate for toilet lock

* - the handle and the toilet knobs are covered with an antibacterial coating

Door handles

NEW



DIVA door handle - brass



IBIZA door handle - black matt



CUBE door handle - glossy chrome



CUBE door handle - brushed nickel



CUBE door handle - black matt



ZOJA door handle - brushed brass



door handle ZORBA - shiny chrome/satin



QUIK Fit door handle - black



DIVA door handle - black matt



simple key
backplate



cylinder lock
backplate



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



bathroom lock
backplate



backplate for
simple key



cylinder lock
backplate



backplate for
toilet lock



backplate for
simple key



cylinder lock
backplate



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



cylinder lock
backplate



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock

Door handles



CUBE SLIM door handle - shiny brass



TOPAZ door handle - stainless steel



TOPAZ door handle - stainless steel, black matt



handle JOWISZ - stainless steel



LUNA SLIM door handle - brushed chrome



LUNA SLIM handle - shiny brass



IBIZA door handle - nickel satin



door handle MEDA - shiny chrome
DRE-Cell, 3D and CPL colour inserts
inserts in acrylic laminates



CUBE SLIM handle - brushed chrome



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



simple key
backplate



cylinder lock
backplate



backplate for
toilet lock



backplate for
simple key



backplate for
cylinder lock



backplate for
toilet lock



simple key
backplate



cylinder lock
backplate



backplate for
toilet lock

Door handles



TOMA door handle - black



STARK Fit handle - black



WARNA handle - satin nickel



NOX slim door handle - black matt, round backplate



NOX slim door handle - black matt, square backplate



EDER door handle - black matt



ALAMBRE door handle - glossy chrome



FOKUS door handle - satin nickel velvet



UNO door handle - stainless steel



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



cylinder lock backplate



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



cylinder lock backplate



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock

Door handles



ROMANA door handle - chrome/lacquered nickel



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



TIK-QR handle - anthracite



simple key backplate



cylinder lock backplate



backplate for toilet lock



QUBIK door handle - varnished nickel



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



LIBRA door handle - satin nickel



backplate for simple key



cylinder lock backplate



backplate for toilet lock



ORGANIC handle - grey-brown



simple key backplate



cylinder lock backplate



backplate for toilet lock



UNICO door handle - pink gold satin



simple key backplate



cylinder lock backplate



backplate for toilet lock



technical handle STAR TEC - class IV - stainless steel matt price for a set (door handle + cylinder backplate), door leaves thickness up to 55 mm



cylinder lock backplate



door handle DIVA and backplate for door leaves FORCA 10 and FORCA B 10 silver F1 door handle rosette



ONTARIO door handle and backplate for SOLID RC2 model silver colour F1 door handle rosette



Metalbud ATLAS RCO handle and rosette to Enter / Solid door leaf black matt or stainless steel door handle rosette



Metalbud ATLAS RC2 handle and rosette for SOLID RC2 model black matt or stainless steel door handle rosette



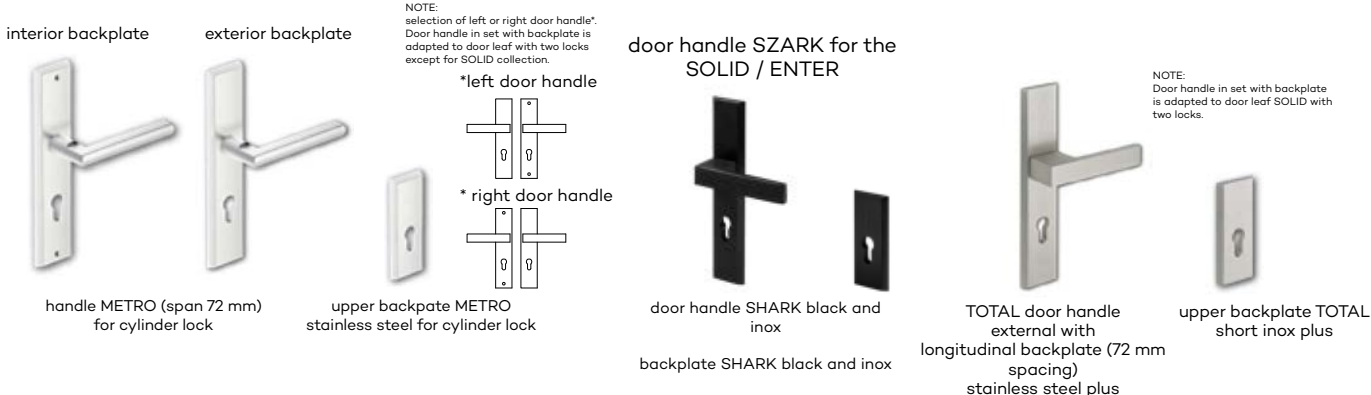
Metalbud ATLAS RC3 handle and rosette to Forca B model black matt or stainless steel door handle rosette

NEW

Door handles

Note: long plates do not fit doors with magnetic locks.

ZORBA door handle with long plate - glossy chrome, spacing 72mm



Note: long backplates do not fit doors with magnetic lock

CYLINDER LOCK INSERTS



SELF CLOSER

DORMA TS-90 impuls self closer
Price.....



DORMA TS-71 selfcloser
Price.....



GEZE TS 2000 selfcloser
Price.....



GLASS



mat dre



decormat graphite



milky laminated VSG 2.2.1, smooth on both sides



decormat brown



window blind



chinchila



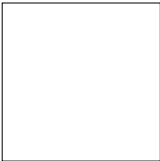
white bark



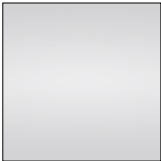
VSG black



textured



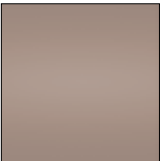
pattern 1 VETRO transparent



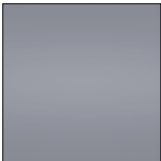
pattern 1 VETRO decormat



pattern 5 VETRO



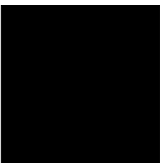
pattern 1 VETRO decormat brown



pattern 1 VETRO decormat graphite



VETRO pattern E laminated glass decormat



pattern VETRO E, VETRO D1 black opaque laminated glass



pattern 3 VETRO



pattern 4 VETRO

PRICES

Prices and availability of glass panes are given on the page next to the door leaf. Glass pane in the doors of our collections has an obverse and reverse side (except VSG 2.2.1 and VETRO E, VETRO D1).

DECORS

| | | | | | | |
|---|---------------------------------|--------------------------|-------------------|---------------------------|-------------------|------------------|
| <div>P CELL</div> <div>R CELL</div> <div>W CELL</div> | white (wood grain structure) | white matt | white pine | siberian elm | silver | sand oak |
| | bleached oak textured | vintage oak | light gray mat | marrone chestnut textured | evoke oak | toffee oak *, ** |
| | anthracite elm | NEW natur oak premium | walnut | caramel walnut | dark wenge | oxide concrete |
| | antique copper | black matt 2 | dark olive matt | dark blue matt | cashmere matt | warm gray matt |
| | sage oak (textured) | NEW sage matt | | | | |
| <div>P POLYSKOWIE</div> <div>R POLYSKOWIE</div> <div>P STANDARD MATT</div> <div>R STANDARD MATT</div> <div>P XTREME MATT</div> <div>R XTREME MATT</div> | bianco | magnolia | moro | vino * | cubanit | gabbiano |
| | bigio | bianco matt | cemento matt | moro matt | anthracite* U1290 | |
| | | | | | | |
| <div>P 3D</div> <div>R 3D</div> <div>W 3D</div> | walnut american | ebony* | elm | Polish oak 3D | grand oak | |
| | | | | | | |
| | | | | | | |
| <div>P SYNCHRO</div> <div>R SYNCHRO</div> | gray halifax oak | natural oak halifax | Halifax Tabac Oak | white elm | natural elm | dark elm |
| | | | | | | |

* decor available while stocks last,
**decor available only in horizontal wood grain

milky white

CPL 0,2 mm thick

CPL 0,7 mm thick

gray oak

CPL 0,2 mm thick

CPL 0,7 mm thick

welsh oak

CPL 0,2 mm thick

CPL 0,7 mm thick

walnut

CPL 0,2 mm thick

CPL 0,7 mm thick

celini walnut

CPL 0,2 mm thick

CPL 0,7 mm thick

concrete 2

CPL 0,2 mm thick

CPL 0,7 mm thick

P

CPL

W

CPL

TECH

CPL

acacia

CPL 0,2 mm thick

CPL 0,7 mm thick

honey oak

CPL 0,2 mm thick

CPL 0,7 mm thick

roasted walnut

CPL 0,2 mm thick

CPL 0,7 mm thick

white

W0118

CPL 0,2 mm thick

CPL 0,7 mm thick

ashen

CPL 0,2 mm thick

CPL 0,7 mm thick

DARK GRAY

CPL 0,2 mm thick

CPL 0,7 mm thick

* Black ST decor - Tecofol protected twice with pigmented, matt varnish. Decor assigned to the CPL price group, however, it is not a CPL laminate.

NEW

natural hickory

CPL 0,15 mm thick

black ST*

natural halifax oak

CPL 0,15 mm thick

Door frames only

** RAL, NCS, FLUGGER values are approximate values and closest to the color of the door leaf

white

UV acrylic lacquer

RAL=9003**

NEW

cashmere

UV acrylic lacquer

NCS = S2002-Y50R**

NEW

sabio

UV acrylic lacquer

NCS = S3005-G80Y**

latte

UV acrylic lacquer

Flugger = 4362

NCS = S1505-Y50R**

ashen

UV acrylic varnish

RAL=7035**

P

MALOWANE

R

MALOWANE

Decors from LUX collection

pavio oak

viking oak

country oak

cannero walnut

birch

wenge

P

LABIEROWANE

uranus

black varnished

white varnished

light oak

classic oak

dark oak

Decors from GRAFI collection

Decors from WOOD collection

alpine white

bleached craft oak

riviera oak

rustic oak

P

FINISH

R

FINISH

Grafi

GRAPHIC PATTERNS



GRAFI M1 G16

* pattern versions available for the right and left door leaf



G1



G2



G3



G4



G5



G6



G7



G8



G9



G10



G11



G12



G13



G14



G15



G16



G17 *



G18 *



G19



G20 *



G21



G22



G23



G24 *

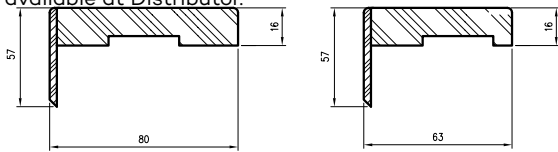


G25

DOOR FRAMES MASKING ELEMENTS

KT2 ARCHITRAVE

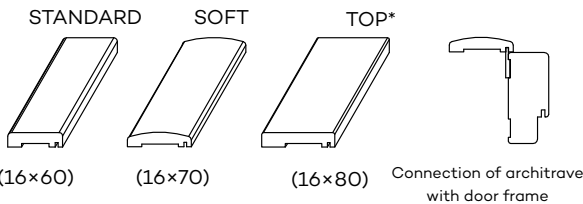
KT2 architrave 80 mm and 63 mm increases the adjustment range of the standard adjustable door frame by additional 15 mm. It must be ordered additionally as a separate accessory. The price of this architrave is available at Distributor.



ARCHITRAVES

Application: fixed door frame, fixed door frame **SOFT**

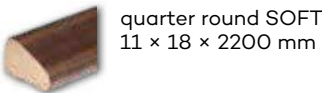
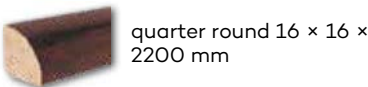
Contents of the set (for one side of the door): horizontal and two vertical strips, plastic hooks, pins and clamps. The masking architraves are packed in a cardboard box.



QUARTER ROUNDS

Quarter round is used to cover the angular connection between the wall and the door frame. A single item constitutes a trade unit. prices of quarter rounds

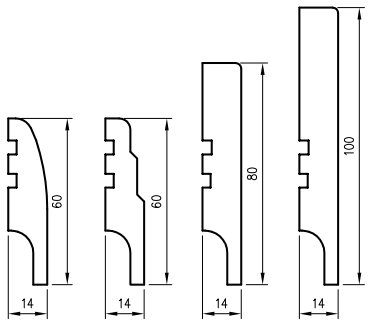
Quarter rounds require cutting before the assembly.



SKIRTING BOARDS



LPP 2W LPP 3W LPP 1W LPP 4W



The length of the skirting boards is 2.62 m (except LPP4W). Skirting boards need to be trimmed prior to installation.

Lenght of LPP4W is 2,40 mb
It is made of moisture resistant board.

VENTILATION GRILLE

There is possibility to instal bathroom plastic ventilation grille, which is available in the following colours: white, beige, calvados, brown, silver, creamy, gray, black and ashen (except for frame construction doors, sliding doors, fire resistant doors and SOLID, ENTER) or aluminum ventilation grille

- plastic ventilation grille
- aluminum ventilation grille



plastic ventilation grille



aluminum ventilation grille

VENTILATION ACCESSORIES AND OTHERS

VENTILATION SLEEVES FOR PANEL DOORS

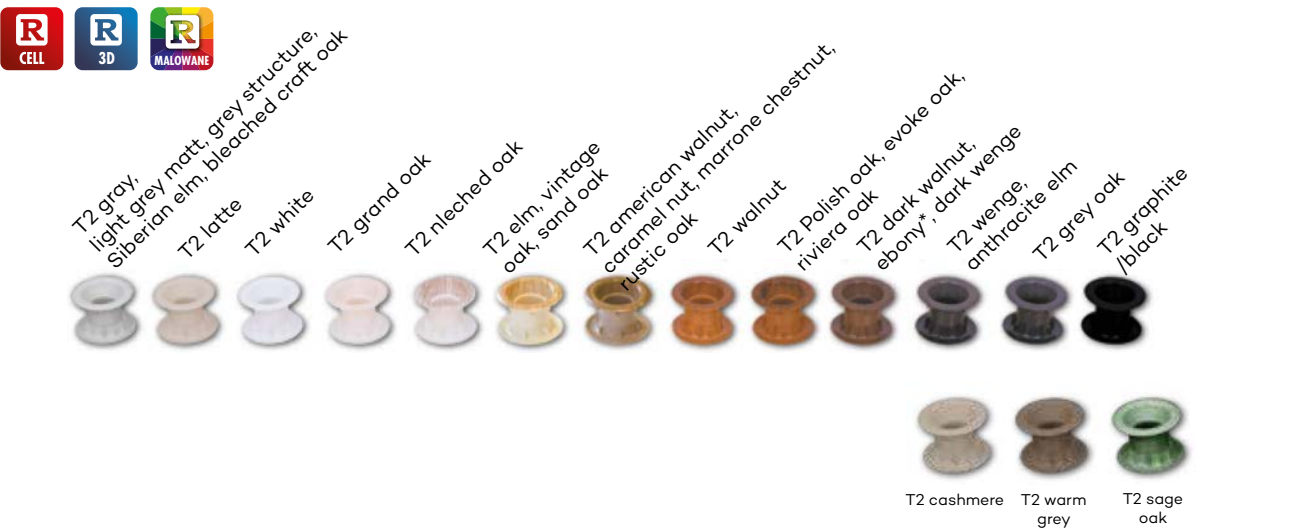
There is possibility to purchase a set (5 pcs) of ventilation sleeves.
DRE-Cell Decor, 3D foil, CPL laminate.



VENTILATION SLEEVES FOR FRAME CONSTRUCTION DOOR LEAF

For frame construction doors, except for VETRO with plastic sleeves (3 sleeves for doors "60", 4 sleeves for doors "70", 5 sleeves for doors "80"- "100")

PLASTIC VENTILATION SLEEVES



VENTILATION UNDERCUT

In all collections (except SOLID, SOLID RC2, ENTER, FIRE resistant door leaves, sliding doors, folding), ventilation undercut can be made upon request.



13.5 MM HINGE FOR REBATED DOORS

- (set of lower and upper part)
- 13.5 mm diameter hinge in black.



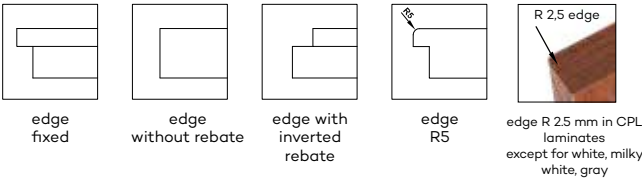
HINGE COVERS

- (set consist of 2 pcs. for 1 hinge)
- Plastic hinge covers are adjusted to hinges with diameter of 13.5 mm.
- **thimble (price for 1 pcs.)**

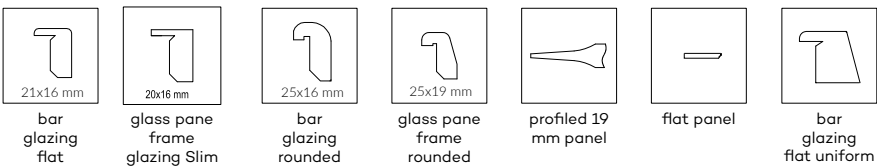


TECHNICAL INFORMATION

TYPES OF DOOR LEAF EDGES

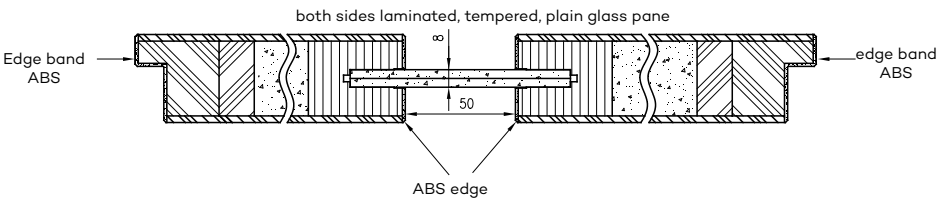


TYPES OF GLAZING FRAMES AND PANELS

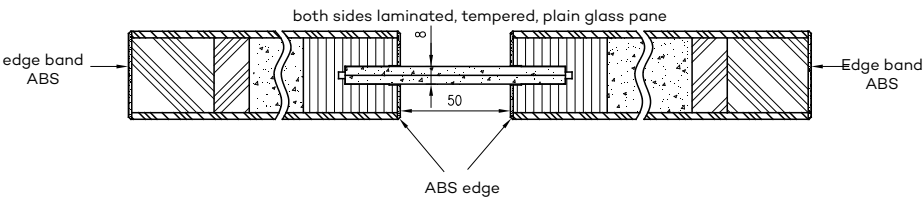


TECHNICAL INFORMATION - VETRO E SYNCHRONOUS LAMINATES, PAINTED

Horizontal cross-section of rebated VETRO E doors

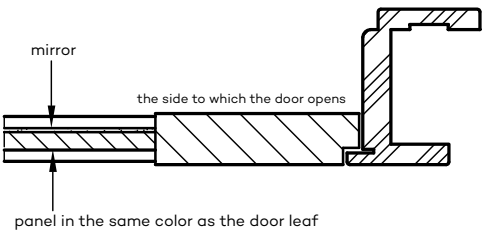


Horizontal cross-section of non-rebated VETRO E doors

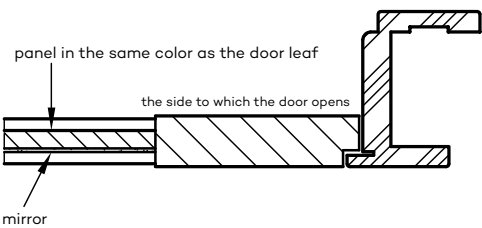


TECHNICAL INFORMATION - ESTRA

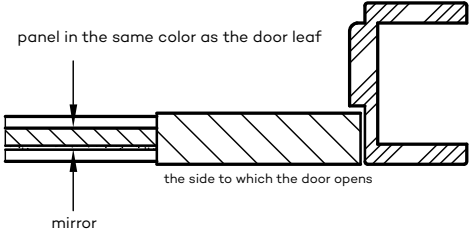
ESTRA 10 doors with inverted rebate in the "Obverse" variant



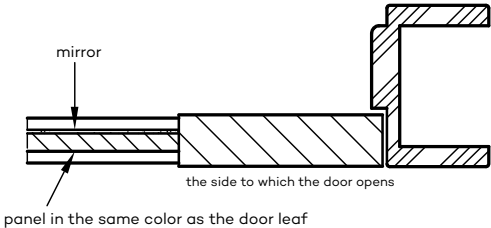
ESTRA 10 door with inverted rebate in the "Reverse" variant



ESTRA 10 doors, non-rebated or rebated, in the "Obverse" variant



ESTRA 10 doors, non-rebated or rebated, in the "Reverse" variant

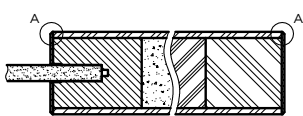


TECHNICAL INFORMATION

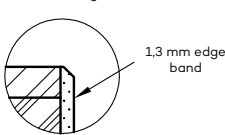
TECHNICAL INFORMATION - VETRO A, B, D1

NOTE: In white matt color the door leaves are also available in non-rebated door leaf.

cross-section of stile in non-rebated door leaf

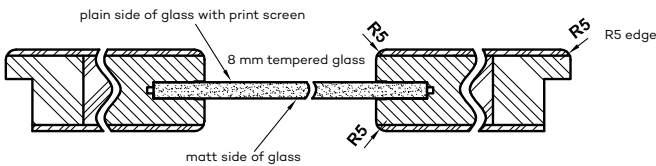


A - milled edges

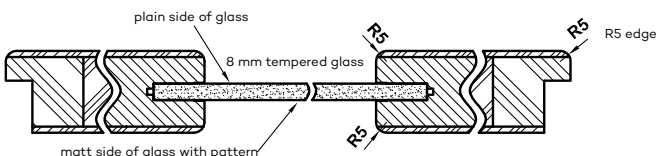


VETRO collection glass panes have obverse and reverse sides (important in two door leaves opening inversely). Presented horizontal cross-sections show the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

Horizontal cross - section of doors A1-A4, B1-B4, D1

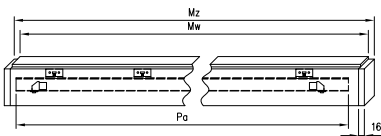


Horizontal cross - section of VETRO A5, B5, D1 door



WALL-MOUNTED SLIDING SYSTEM

masking strip with guide bar



Single sliding system

| Dimension | Masking strip | | Guide bar |
|-----------|---------------|------|-----------|
| door [mm] | Mz | Mw | Pa |
| 644, 744 | 1620 | 1588 | 1500 |
| 844 | 1920 | 1888 | 1800 |
| 944 | 2120 | 2088 | 2000 |
| 1044 | 2160 | 2128 | 2000 |

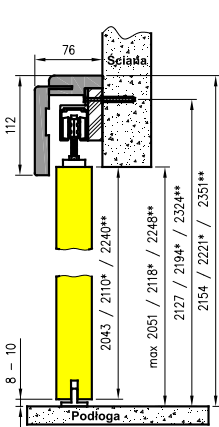
double leaf door sliding system

| Dimension | Masking strip | | Guide bar |
|-----------|---------------|----------|-----------|
| door [mm] | Mz | Mw | Pa |
| 2 x 644 | 2 x 1519 | 2 x 1503 | 2 x 1500 |
| 2 x 744 | 2 x 1519 | 2 x 1503 | 2 x 1500 |
| 2 x 844 | 2 x 1819 | 2 x 1803 | 2 x 1800 |
| 2 x 944 | 2 x 2019 | 2 x 2003 | 2 x 2000 |
| 2 x 1044 | 2 x 2063 | 2 x 2047 | 2 x 2000 |

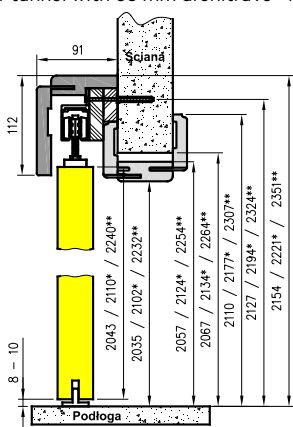
Single sliding system

| symbol | "60" | "70" | "80" | "90" | "100" |
|--------|------|------|------|------|-------|
| A | 602 | 702 | 802 | 902 | 1002 |
| C | 646 | 746 | 846 | 946 | 1046 |
| D | 664 | 764 | 864 | 964 | 1064 |
| E | 752 | 852 | 952 | 1052 | 1152 |
| E* | 786 | 886 | 986 | 1086 | 1186 |
| S | 644 | 744 | 844 | 944 | 1044 |

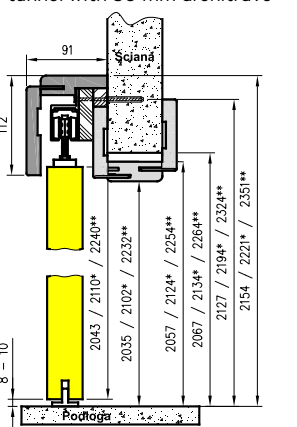
NS - vertical cross-section



NT - vertical cross-section for tunnel with 63 mm architrave

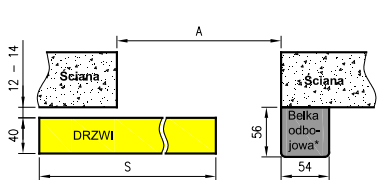


NT - vertical cross-section for tunnel with 80 mm architrave

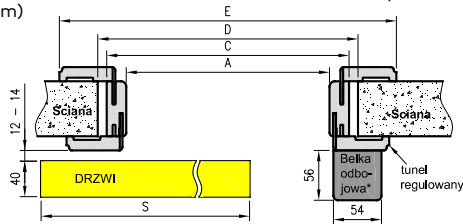


Standard dimensions height 2043,
* for the standard height 211X,
** for the standard height 224X

NS - horizontal cross-section (left system)



NT - horizontal cross-section (left system)



* is not available in double leaf system

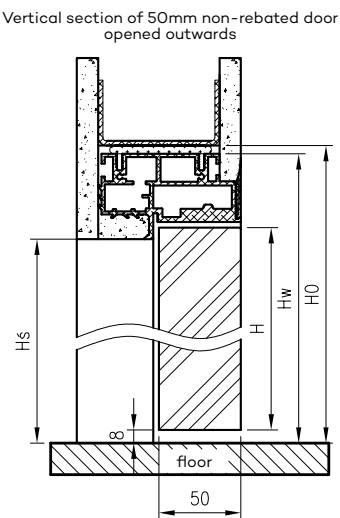
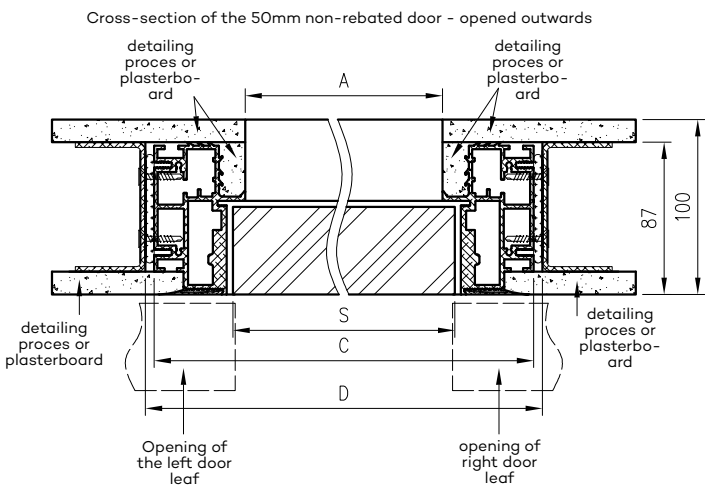
double leaf sliding system

| symbol | "120" | "140" | "160" | "180" | "200" |
|--------|-------|-------|-------|-------|-------|
| A | 1200 | 1400 | 1600 | 1800 | 2000 |
| C | 1244 | 1444 | 1644 | 1844 | 2044 |
| D | 1264 | 1464 | 1664 | 1864 | 2064 |
| E | 1350 | 1550 | 1750 | 1950 | 2150 |
| E* | 1384 | 1584 | 1784 | 1984 | 2184 |
| S** | 644 | 744 | 844 | 944 | 1044 |

E* applies to tunnel with T80 architrave
S** width of single leaf door

TECHNICAL INFORMATIONS

PROFI - NON-REBATED - OPENING OUTWARDS IN ACCORDANCE WITH THE 2043, 2240 STANDARD



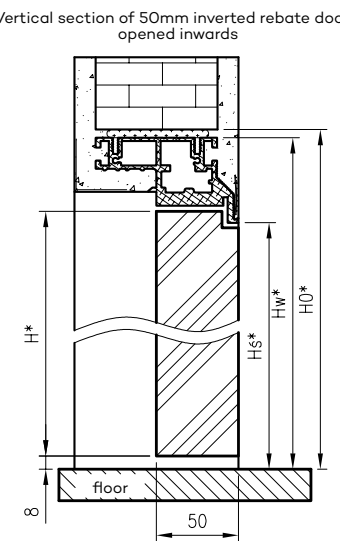
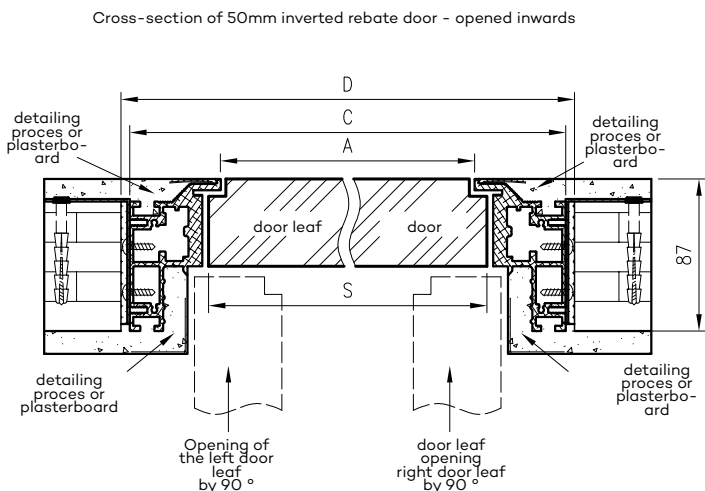
Profi door width dimensions

| | S | A | C | D |
|-------|------|-----|------|------|
| "60" | 600 | 586 | 690 | 700 |
| "70" | 700 | 686 | 790 | 800 |
| "80" | 800 | 786 | 890 | 900 |
| "90" | 900 | 886 | 990 | 1000 |
| "100" | 1000 | 986 | 1090 | 1100 |

Dimensions of non-rebated door leaves

| stan- | H | Hs | hw | H0 |
|-------|------|------|------|------|
| dard | | | | |
| 2043 | 2043 | 2044 | 2096 | 2101 |
| 2240 | 2240 | 2241 | 2293 | 2298 |

PROFI - INVERTED REBATE - OPENING INWARDS IN ACCORDANCE WITH THE 2043, 2240 STANDARD



Profi door width dimensions

| | S | A | C | D |
|-------|------|-----|------|------|
| "60" | 600 | 586 | 690 | 700 |
| "70" | 700 | 686 | 790 | 800 |
| "80" | 800 | 786 | 890 | 900 |
| "90" | 900 | 886 | 990 | 1000 |
| "100" | 1000 | 986 | 1090 | 1100 |

height dimensions of rebated doors

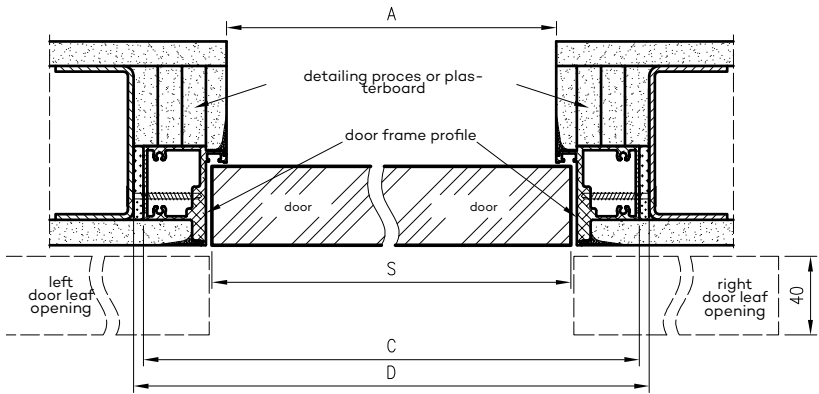
| stan- | H | Hs | hw | H0 |
|-------|------|------|------|------|
| dard | | | | |
| 2043 | 2053 | 2054 | 2106 | 2111 |
| 2240 | 2250 | 2251 | 2303 | 2308 |

S - door leaf width
A - width of passage in door frame unit
C - external width of door frame
D - required width of wall opening
H0 - height of the wall opening

TECHNICAL INFORMATION

SARA ECO 2 - NON-REBATED - OUTWARD OPENING DRE DOOR FRAME

Cross- section for Sara Eco2 non-rebated doors
opened outwards



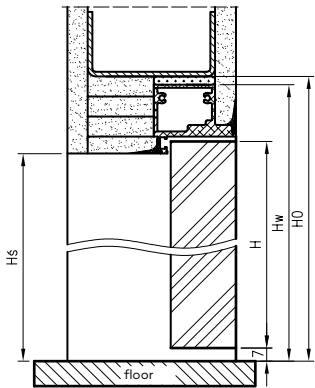
Dimensions of the door leaf width Sara Eco 2

| | S | A | C | D |
|-------|------|------|------|------|
| "60" | 620 | 605 | 690 | 700 |
| "70" | 720 | 705 | 790 | 800 |
| "80" | 820 | 805 | 890 | 900 |
| "90" | 920 | 905 | 990 | 1000 |
| "100" | 1020 | 1005 | 1090 | 1100 |

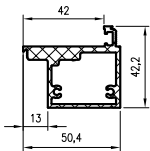
height dimensions of rebated doors

| stan- dard | H | Hs | hw | HO |
|---------------|------|------|------|------|
| 202x | 2020 | 2020 | 2062 | 2070 |
| 220X | 2200 | 2200 | 2242 | 2250 |
| 240X | 2400 | 2400 | 2442 | 2450 |

Vertical cross - section for Sara Eco 2 door
non-rebated - opening outwards

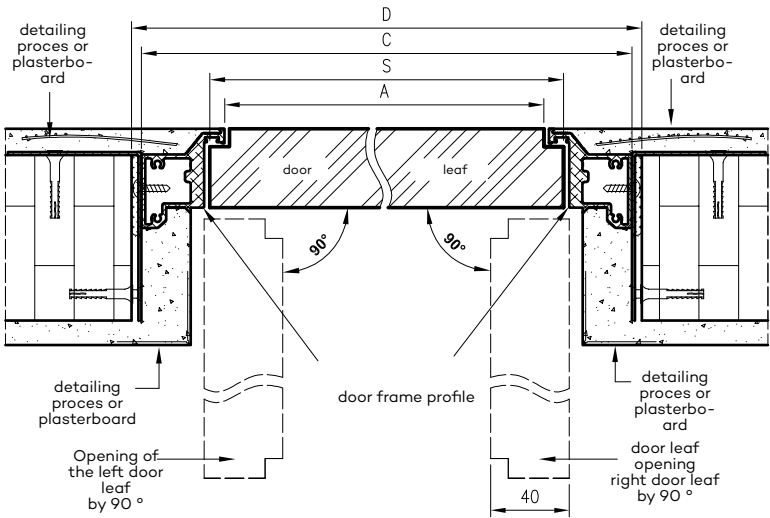


DRE profile for non-rebated outward opening
doors



SARA ECO 2 - INVERTED REBATE - INWARD OPENING DRE DOOR FRAME

Cross-section of Sara Eco 2 with inverted rebate - opened inwards



Dimensions of the door leaf width
Sara Eco 2

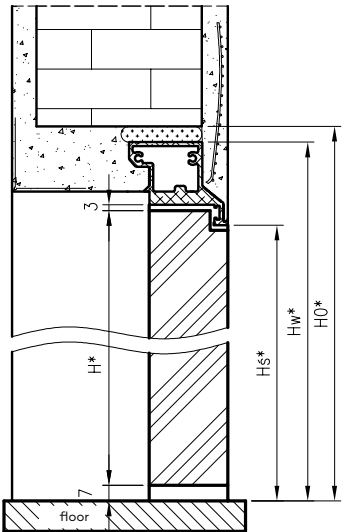
| | S | A | C | D |
|-------|------|------|------|------|
| "60" | 620 | 605 | 690 | 700 |
| "70" | 720 | 705 | 790 | 800 |
| "80" | 820 | 805 | 890 | 900 |
| "90" | 920 | 905 | 990 | 1000 |
| "100" | 1020 | 1005 | 1090 | 1100 |

S - door leaf width
A - width of passage in door frame unit
C - external width of door frame
D - required width of wall opening

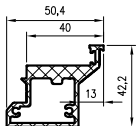
height dimensions of rebated doors

| stan- dard | H* | Hs* | Hw* | HO* |
|---------------|------|------|------|------|
| 202x | 2030 | 2030 | 2072 | 2080 |
| 220X | 2210 | 2210 | 2252 | 2260 |
| 240X | 2410 | 2410 | 2452 | 2460 |

Vertical section of Sara Eco 2 with inverted
rebate - opened inwards

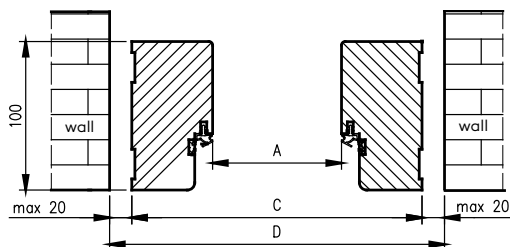


DRE profile for doors with inver-
ted rebate opened inwards



TECHNICAL INFORMATION

WOODEN DOOR FRAME FOR ATHOS EI 30

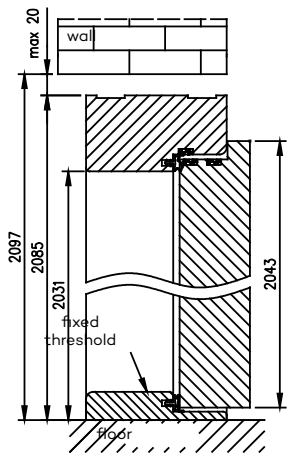


OD (wooden door frame) dimensions for Athos doors

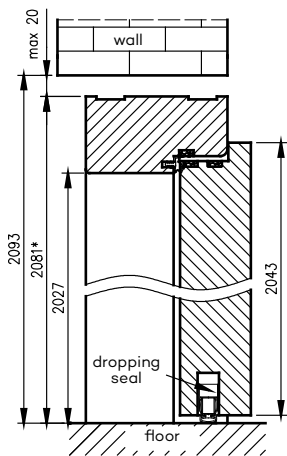
| width. | A | C | D |
|--------|------|------|------|
| "80" | 802 | 910 | 934 |
| "90" | 902 | 1010 | 1034 |
| "90E" | 917 | 1025 | 1049 |
| "100" | 1002 | 1110 | 1134 |
| "110" | 1102 | 1210 | 1234 |

D - width of the assembly hole

Wooden door frame for Athos door with a fixed threshold

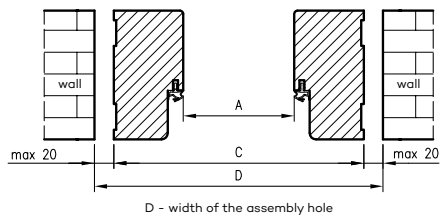


Wooden door frame for Athos door with dropping seal *



FIRE-RESISTANT WOODEN DOOR FRAME FOR OLIMP EI 30, EI 60

horizontal cross-section of door frame in the wall



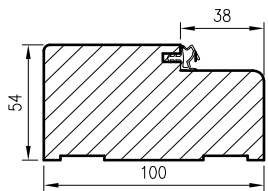
OD OLIMP EI30 wooden door frame for single-leaf doors

| | A | C | D |
|-----|------|------|------|
| 80 | 802 | 910 | 934 |
| 90 | 902 | 1010 | 1034 |
| 90E | 917 | 1025 | 1049 |
| 100 | 1002 | 1110 | 1134 |
| 110 | 1102 | 1210 | 1234 |

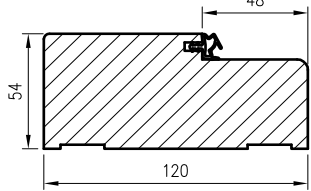
OD OLIMP EI60 wooden door frame for single-leaf doors

| | A | C | D |
|-----|------|------|------|
| 80 | 804 | 912 | 936 |
| 90 | 904 | 1012 | 1036 |
| 90E | 933 | 1041 | 1065 |
| 100 | 1004 | 1112 | 1136 |
| 110 | 1104 | 1212 | 1236 |

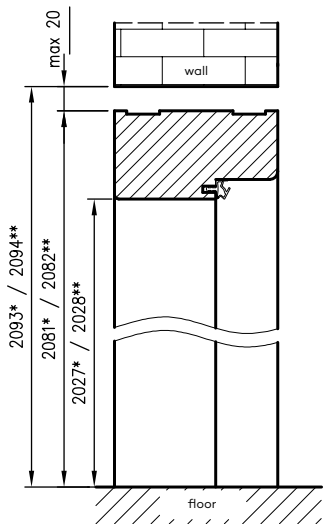
Cross-section of the wooden door frame for OLIMP EI30 doors



Cross-section of the wooden door frame for OLIMP EI60 doors



vertical cross-section of fire-resistance door leaf.

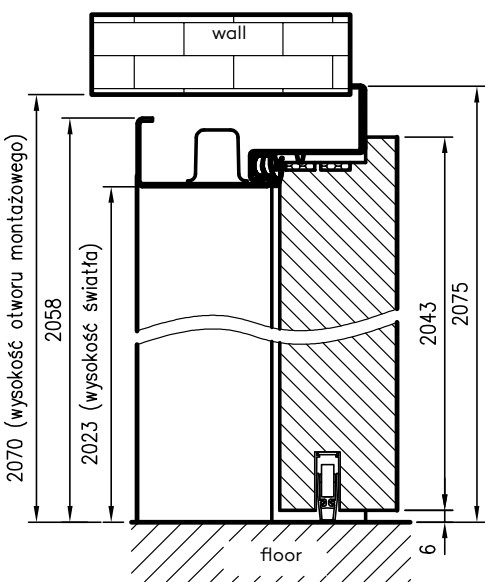


* dimensions of OD OLIMP EI 30 wooden door frame
** dimensions of OD OLIMP EI 60 wooden door frame

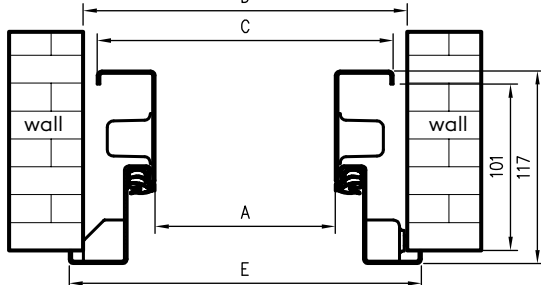
TECHNICAL INFORMATION

STEEL FIXED DOOR FRAME FOR OLIMP EI 60

OLIMP EI-60 door leaf vertical cross-section

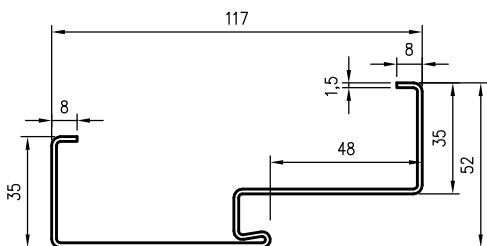


horizontal cross-section of door frame mounted in the wall



D - width of the assembly hole

door frame profile



Olimp EI60 dimensions for single leaf doors

| | A | C | D | E |
|-------|------|------|------|------|
| "80" | 797 | 867 | 884 | 901 |
| "90" | 897 | 967 | 984 | 1001 |
| "90E" | 926 | 996 | 1013 | 1030 |
| "100" | 997 | 1067 | 1084 | 1101 |
| "110" | 1097 | 1167 | 1184 | 1201 |



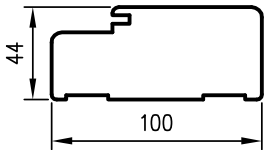
threefold hinge



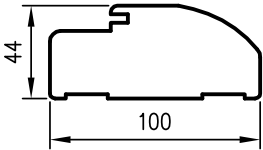
Hinge SIMONSWERK VX 7939/160 (for door widths "100" and "110")

FIXED DOOR FRAME PROFILES OP, OP SOFT, OPB

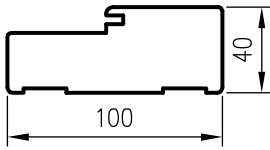
OP (fixed door frame) profile



OP SOFT (fixed door frame SOFT) profile

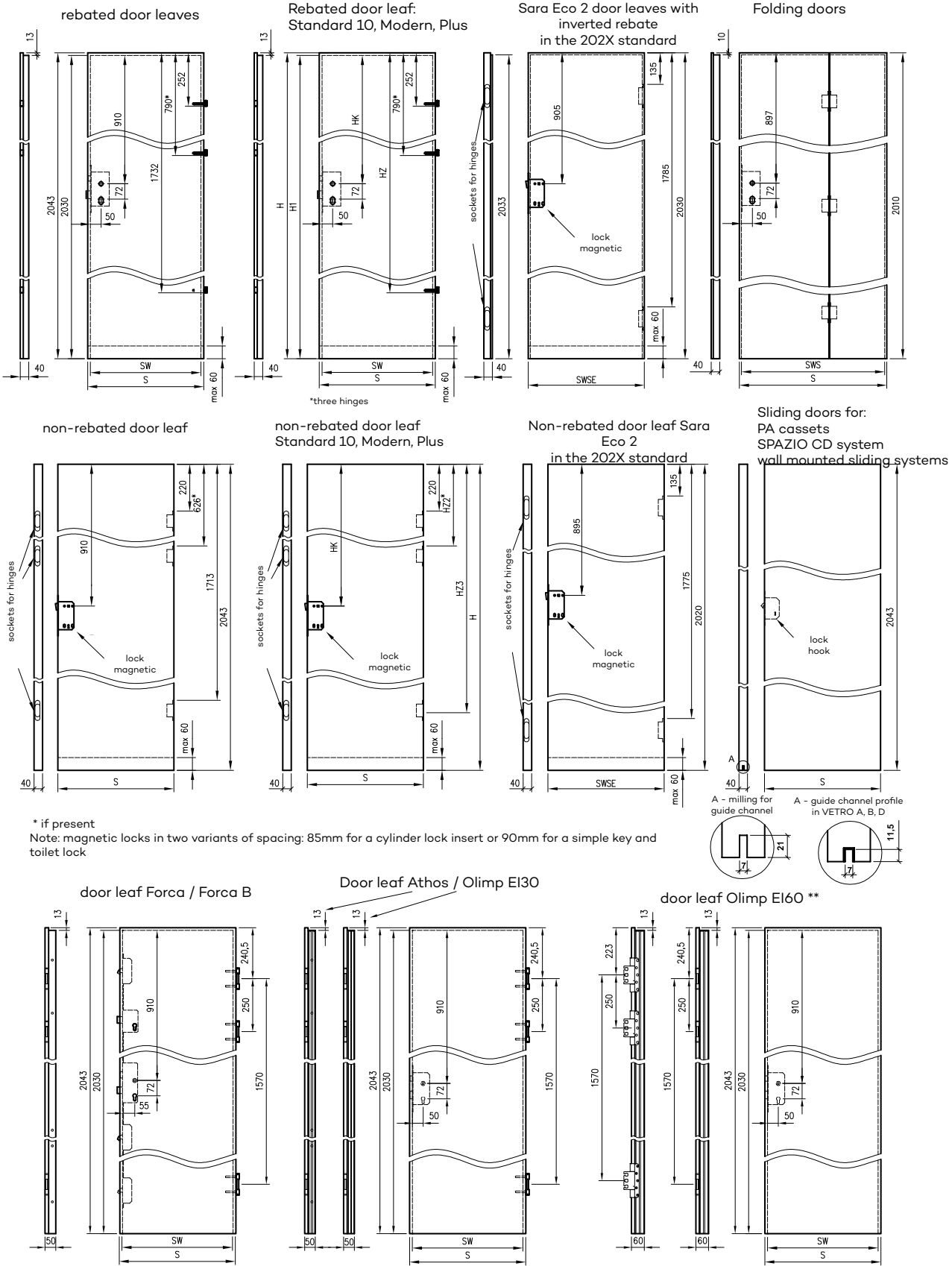


OPB profile



TECHNICAL INFORMATION

DOOR LEAF DIMENSION AND PLACEMENT OF HINGES



** Olimp EI60 two options of hinges (depending on the width of the door)

TECHNICAL INFORMATION

DOOR LEAF WIDTH

| Symbol of the door dimension | S | SW | SWSE | SWS |
|------------------------------|------|------|------|------|
| "60" | 644 | 618 | 620 | - |
| "60N" | 624 | - | - | - |
| "70" | 744 | 718 | 720 | - |
| "70N" | 724 | - | - | - |
| "80" | 844 | 818 | 820 | 824 |
| "80N" | 824 | - | - | - |
| "90" | 944 | 918 | 920 | 924 |
| "90N" | 924 | - | - | - |
| "100" | 1044 | 1018 | 1020 | 1024 |
| "100N" | 1024 | - | - | - |
| "110" | 1144 | 1118 | - | - |

"xN" - width standard for selected non-rebated panel and frame construction doors - single-leaf in 2043 standard

S - total door leaf width
SW - width in the rebate (refers to rebated door leaf)
SWSE - Sara Eco 2 leaf width
SWS - width in the rebate of folding door leaf
* - width "110" is only available in door leaves Standard 10, Athos, Enter Acoustic and Olimp

NOTE: Total width of "40" side panels is 444 mm.

ADDITIONAL LEAF WIDTHS

| Symbol of the door dimension | S | SW |
|--|-----|-----|
| "90E" for OLIMP EI30, ATHOS, FORCA, FORCA B. | 959 | 933 |
| "90E" for OLIMP EI60 | 973 | 947 |
| "90E" for STANDARD, ENTER, ENTER AKUSTIK, SOLID, SOLID RC2 | 948 | 922 |

The investment standard "90E" provides 900mm passage in the door frame with the door leaf opened at an angle of 90 degrees

DIMENSIONS OF THE DOOR LEAF WITH 4 VARIABLE HEIGHTS

(refers to door leaf STANDARD 10 and collections MODERN and PLUS)

| H | H1 | HK | HZ | HZ2 | HZ3 |
|------|------|------|------|-----|------|
| 1983 | 1970 | 850 | 1672 | 606 | 1653 |
| 2043 | 2030 | 910 | 1732 | 626 | 1713 |
| 2110 | 2097 | 977 | 1799 | 647 | 1780 |
| 2240 | 2227 | 1107 | 1929 | 691 | 1910 |

H - total height of the door leaf
H1 - door leaf height in the rebate
HK - distance from the top rebate of door leaf to the axis of the handle
HZ - distance from the upper edge of the door leaf to the mounting point of the third hinge

DOOR LEAF HEIGHT

2043 mm - total height of rebated and non-rebated door leaf (2010 for folding doors)
2030 mm - height of the rebated door leaves in the rebate (2020 for Sara Eco 2 door leaves with the inverted rebate, 2000 for folded doors)
2055 mm - total height of the door leaves with inverted rebate
1983, 2043, 2110, 2240 mm - total possible height of STANDARD 10 door leaf and MODERN and PLUS collection (1970, 2030, 2097, 2227 mm - measured in the door leaf rebate)

SHORTENING OF DOOR LEAF

There is possibility to shorten door leaf by your own, up to 60 mm (there is no possibility to shorten following door leaf: VETRO, FIRE RESISTANT DOORS, FORCA B, door leaf of all collections in the sliding version, passive doors, glass doors, folding doors and door leaves with dropping seal).

NOTE: The door leaf after recuperative undercut - 8 mm, is adapted to be shortened by oneself, by a maximum of 52 mm.

CLEARANCE BETWEEN DOOR LEAF AND FLOOR

standard clearance between door leaf and finished floor is 8 mm high (15 mm in FOLDE door leaf, 5-6 mm in OLIMP door leaf).

NOTES REFERED TO HINGE

In rebated door leaf: frame construction doors, entrance (Enter, Enter Acoustic, Solid) and in the other collections with size wider than "90", 3 screw-in pivot hinges of \varnothing 13,5 mm are mounted. For other interior rebated leaves, there is possibility to choose 2 or 3 hinges.
In SOLID RC2, FORCA, FORCA B, ATHOS and OLIMP EI30 door leaf there are mounted 3 threefold hinges.
The OLIMP EI60 leaves, depending on the width, are equipped with 3 three-part hinges or 3 SIMONSWERK hinges VX 7939/160.
Non-rebated door leaf come with pre-milled sockets for two or three hidden concealed hinges which are attached together with non-rebated door frame.
Sara Eco 2 door leaves with inverted rebate and non-rebated doors have milled sockets for recessed hinges, which are packed together with the door frame.
Folding doors come with 3 hidden recessed hinges which join two parts of door leaf.
Door leaves with inverted rebate have sockets for two concealed hinges, which are packed together with door frame.

Non-rebated door leaf



edge without rebate



magnetic lock

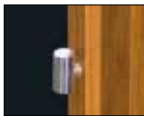


recessed hinge

REBATED DOOR LEAF



fixed edge



screw-in hinge



threefold hinge



deadbolt lock upper

TECHNICAL INFORMATION

DOOR LEAF THICKNESS AND SELECTION OF CYLINDER INSERT

| Door leaf type | Door leaf thickness | proportion in the door leaf (W0/Z0) | reccommended** dimension of the cylinder insert (W/Z) | Refers to cylinder insert with door knob | |
|--|---------------------|-------------------------------------|---|---|--|
| | | | | Cylinder insert with a knob on the inside (W/Z) | Cylinder Insert with a door knob outside (W/Z) |
| rebated door leaf | 40 | 14 / 26 | 25 / 40 ; 26 / 36 26 / 41 ; 30 / 40 | 25G/40; 26G/36 26G/41; 30G/40 27G/40 | 25/40G; 26/36G 26/41G; 30/40G 27/40G |
| Sara Eco 2 inverted rebate door leaves | 40 | 24 / 16 | 35 / 30 ; 36 / 26 36 / 31 ; 40 / 30 | 35G/30; 36G/26 36G/31; 40G/30 | 35/30G; 36/26G 36/31G; 40/30G |
| Non-rebated door leaf | 40 | 20 / 20 | 31 / 31 ; 30 / 30 35 / 35 | 31G/31; 30G/30 35G / 35 | |
| Profi non-rebated door leaves | 50 | 25/25 | 35/35; 36/36 40/40; 41/41 | 35G/35 ; 36G/36 41G/41 ; 40G/40 | |
| Non-rebated door leaf Sara Eco 2 | 40 | 16 / 24 | 30 / 35 ; 26 / 36 31 / 36 ; 30 / 40 | 30G/35; 26G/36 31G/36; 30G/40 | 30/35G; 26/36G 31/36G; 30/40G |
| Door leaf with inverted rebate | 40 | 27 / 13 | 40 / 25 ; 41 / 26 | 40G/25; 41G/26 | 40/25G; 41/26G |
| Profi Door leaf with inverted rebate | 50 | 30/20 | 40/30; 41/31 45/35 | 40G/30 ; 41G/31 45G/35 | 40/30G ; 41/31G 45/35G |
| Folding doors | 40 | 17/23 | 30/35; 31/36 30/40 | 30G/35; 31G/36 30G / 40 | 30/35G; 31/36G 30 / 40G |
| fire resistance Athos | 50 | 21 / 29 | 31 / 41 ; 35 / 40 | 31G/41; 35G/40 | 31/41G; 35/40G |
| Olimp EI30 | 50 | 18 / 32 | 30 / 45 ; 31 / 46 | 30G/45; 31G/46 | 30/45G; 31/46G |
| Olimp EI60 | 60 | 28 / 32 | 40 / 45 ; 41 / 46 | 40G/45; 41G/46 | 40/45G; 41 / 46G |
| fire resistance FORCA | 50 | 22 / 28 | 35 / 40 | | |
| SOLID RC2 | 40,6 | 14 / 26,6 | 26 / 40 ; 26 / 41 30 / 40 | | |

* The inserts are reversible - i.e. 25/40 = 40/25, 26G/36 = 36/26G
**reccommended dimensions (assuming that backplate is 10 mm thick, and patented cylinder doesnt exceed 5 mm above backplate).

Fig. Selection of the cylinder insert dimensions

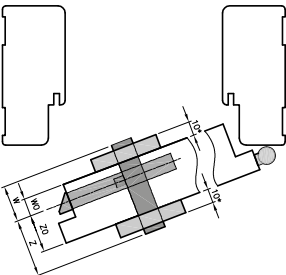
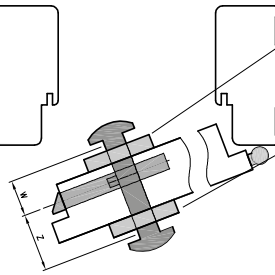


fig. selection of cylinder insert dimension with door knob



inner side of door leaf
(from the side, on which
door leaf closes)

external side of the leaf
(from the side, on which
the leaf opens)

Dimension of cylinder insert is calculated using the following formula:

$$W0 + \text{backplate thickness} + 2 \div 3 \text{ mm} / Z0 + \text{backplate thickness} + 2 \div 3 \text{ mm}$$

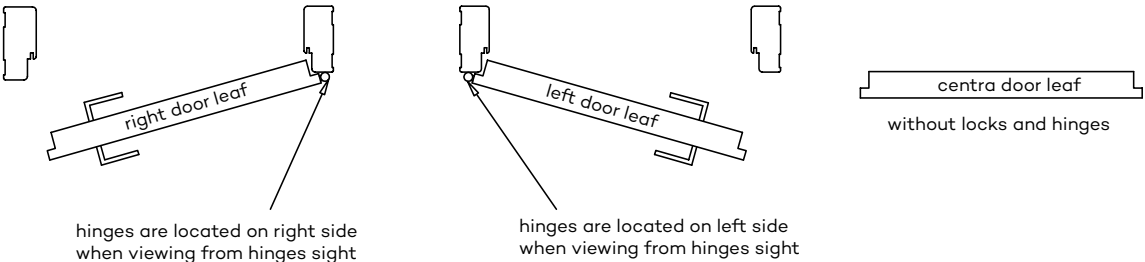
where:
W0 and Z0 - values have been presented in the table above
thickness of the backplate - measured (presented values in above
table assume that backplate is 10mm thick)

Selection of backplate with door knob - if we want to mount a knob on:

- the inner side of door leaf - symbol of the door knob must be next to "W" dimension (see column 5 in the table)
- the external side of the leaf - symbol of the door knob must be next to "Z" dimension (see column 6 in the table)

SINGLE LEAF REBATED DOOR

We offer left, right and central door leaf



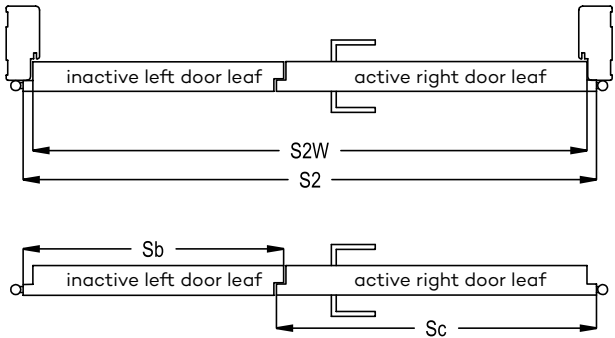
TECHNICAL INFORMATION

DOUBLE LEAF REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes passive, and double left leaf - left leaf is an active one and the right one is passive.

An active door leaf has a rebate and a lock as a standard option. In double leaf door there is available only straight edge.

Inactive door leaf comes with a "counter rebate" and additionally is equipped with a latch strike plate and a flush bolt as a standard fitting (A)



flush bolt (A)

Only door frames produced by DRE fit double-leaf doors, that is the reason that we recommend to our customers to buy doors as a complementary sets.

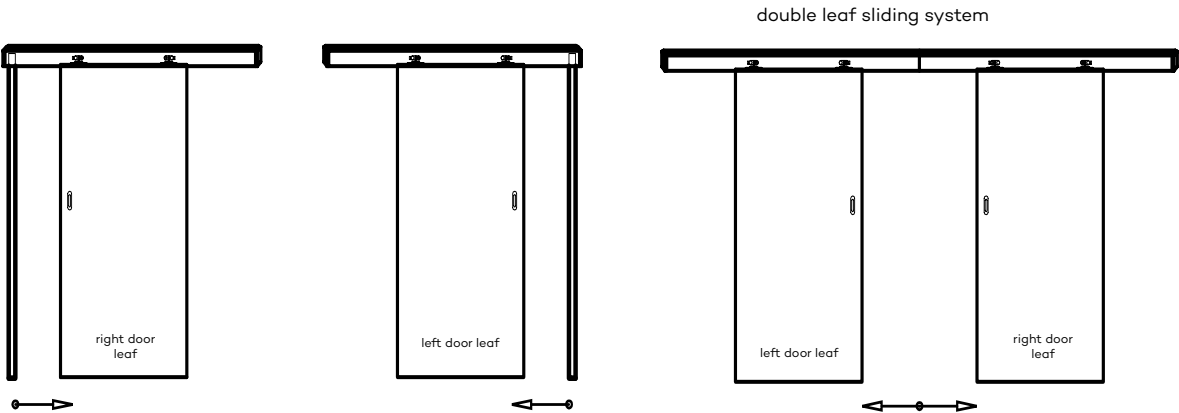
Whole DRE set comprises of 2 door leaf and door frame.

price of double leaf door = **leaf price x2** + **price of the fire resistance**

| Symbol of door dimension | dimension in [mm] | | |
|---|-------------------|------|---|
| | S2 | S2W | combination* Sc+Sb |
| "100d" | 1078 | 1052 | 644+444 |
| "110d" | 1178 | 1152 | 744+444 |
| "120" | 1278 | 1252 | 844+444; 644+644 |
| "130" | 1378 | 1352 | 944+444; 744+644; 644+744 |
| "140" | 1478 | 1452 | 1044+444; 844+644; 744+744; 644+844 |
| "150" | 1578 | 1552 | 944+644; 844+744; 744+844; 644+944 |
| "160" | 1678 | 1652 | 1044+644; 944+744; 844+844; 744+944; 644+1044 |
| "170" | 1778 | 1752 | 1044+744; 944+844; 844+944; 744+1044 |
| "180" | 1878 | 1852 | 1044+844; 944+944; 844+1044 |
| "190" | 1978 | 1952 | 1044+944; 944+1044 |
| "200" | 2078 | 2052 | 1044+1044 |
| combination* possible combination of active (Sc) and inactive (Sb) leaf width | | | |

NON-REBATED DOOR LEAF - SLIDING VERSION

We offer left, right and central door leaf (door leaf without a lock and handle)

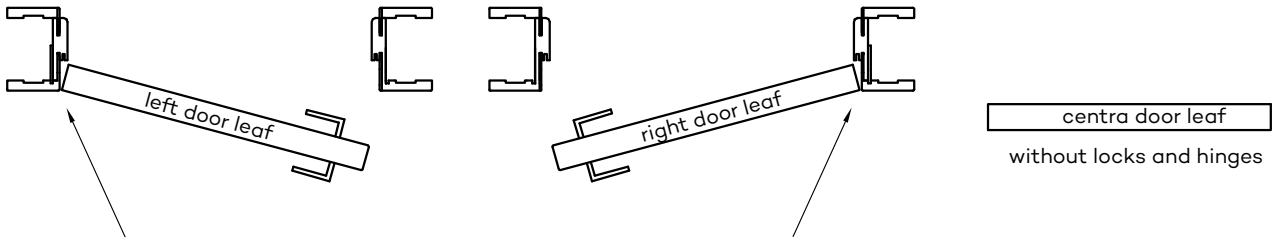


when active leaf is equipped with lock non-active leaf is equipped with latch strike plate

TECHNICAL INFORMATION

SINGLE LEAF DOOR NON-REBATED

We offer left, right and central door leaf



hinges are located on the left side

side

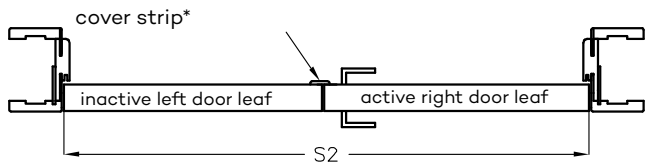
when viewing from the side of the room (door leaf unit is opened towards opening direction)

NOTE: the mechanical lock option for non-rebated doors is only available for single-leaf doors

DOUBLE LEAF NON-REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes passive, and double left leaf - left leaf is an active one and the right one is passive.

An active door leaf has lock as a standard option. Inactive door leaf is equipped with a latch strike plate and a flush bolt as a standard fitting.



* for double leaf non-rebated doors there is possibility to purchase cover stripe width of cover stripe 30 mm

price of double leaf door

=

leaf price x2

+

price of the fire resistance

| Symbol of door dimension | dimension in [mm] | |
|--------------------------|-------------------|--------------------------------------|
| | S2 | combination* Sc+Sb |
| "120" | 1291 | 644+644 |
| "130" | 1391 | 744+644; 644+744 |
| "140" | 1491 | 844+644; 744+744; 644+844 |
| "150" | 1591 | 944+644; 844+744; 744+844; 644+944 |
| "160" | 1691 | 1044+644; 944+744; 844+844; |
| | | 744+944; 644+1044 |
| "170" | 1791 | 1044+744; 944+844; 844+944; 744+1044 |
| "180" | 1891 | 1044+844; 944+944; 844+1044 |

combination* - possible combination of active (Sc) and inactive (Sb) leaf width

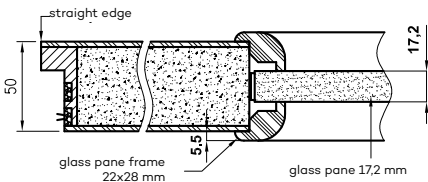
CONSTRUCTION OF PANEL DOORS

- door leaf frame made of coniferous wood or MDF
- Core: stabilizing insert "honeycomb" (A), perforated chipboard (B) and in fire proof doors: chipboard
- 3 mm HDF external board or 4 mm HDF external board (Finea, Finea B, Enter, Enter Akustik, Solid)
- type of edge straight or without rebate

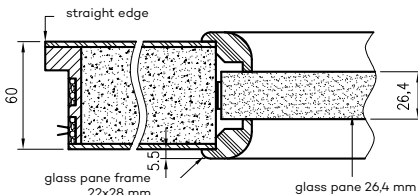
External boards of door leaf is finished with:

- in DRE-Cell decor collection - decorative foil based on the polypropylene
- in 3D foil - 3D foil based on decorative paper
- in CPL laminate - CPL laminate th. 0.15-0.2mm or 0.7 mm

Fire resistant door leaf Olimp EI30



Fire resistant door leaf Olimp EI60

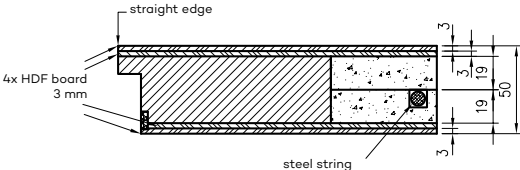


A. Stabilizing insert "honeycomb"

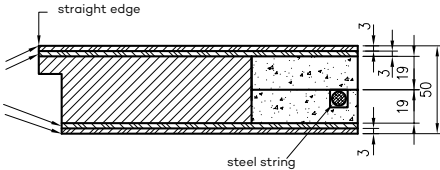


B. Tubular chipboard

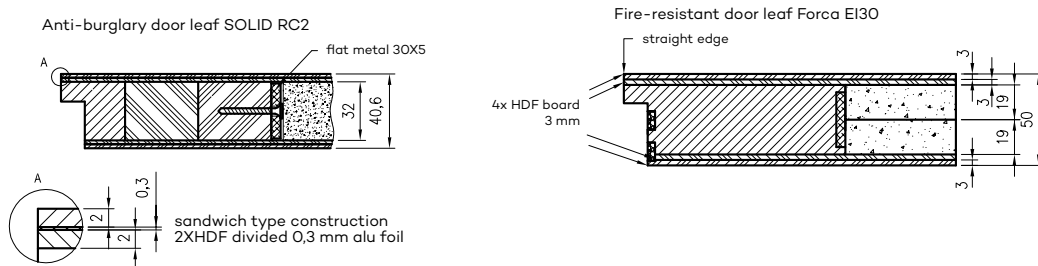
Anti-burglary door and fire-resistant door leaf Forca EI30



Anti-burglary door leaf Forca B



TECHNICAL INFORMATION



THE CONSTRUCTION OF FRAME DOOR LEAVES (DOES NOT APPLY TO VETRO A, B, D COLLECTIONS)

Frame construction door leaf is entirely made of wood-based panels:

vertical stiles made of wood-based panels - 40 mm

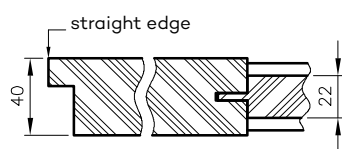
external horizontal stiles made of wood-based panels - 35 mm

horizontal rails (interior):

- wood-based boards - 22 mm in Lumio, Vico, Auri, Piano, Even, Premium, Fosca, Verso, Reva, Solte, Triesta*, Ena* door leaves (* In Ena 1-2, Triesta 1-2, 1-2 collection, the frame by the large glass pane is made of wood-based boards - 35 mm. In Ena 3-5 and Triesta 3 models, two frames by the large glass panes are made of wood-based boards - 35 mm.)

- wood-based panels - 35 mm in Nestor, Elsa, Scala, Berge, Estrada door leaves.

Horizontal cross-section of door leaf Lumio, Vico, Auri, Piano, Premium, Fosca, Verso, Ena, Even, Triesta, Reva, Solte



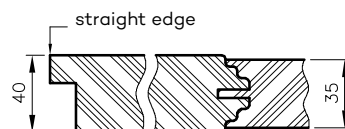
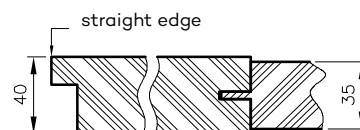
Horizontal cross-section of ELISA

Horizontal cross-section of Ena and Triesta doors (cross-section at the height of the frame next to the large glass)

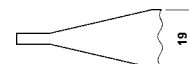


Horizontal cross-section of Nestor

Horizontal cross section of the door leaf Scala, Berge



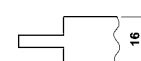
profil pływający MDF 19 mm
(Scala B, Piano 9-12, Elsa B,
Nestor, Berge)



profil pływający MDF 16 mm
(Piano 1,2,5,6)



profil pływający MDF 16 mm
(Estrada 1-3,5,11)



FILLINGS OF FRAME CONSTRUCTION DOOR LEAF:

Scala A; - 4 mm glass pane, flat 4 mm HDF board

Scala B - 4 mm glass pane, 19 mm MDF profiled board

Elsa A - 4 mm glass pane, flat 4 mm HDF board

Elsa B - 4 mm glass pane, 19 mm MDF profiled board

Premium 1-3 - 4 mm glass pane

Premium 4-7, 12 - 4 mm glass pane, 4 mm HDF marquetry made in door leaf colour

Premium 8-11, 13 - 4 mm glass pane, 4 mm HDF marquetry coated with silver laminate

Piano 1-6 - 4 mm glass pane, 16 mm MDF profiled board

Piano 9-12 - 4 mm glass pane, 19 mm MDF profiled board

Fosca 1-3 - 4 mm glass pane, 4 mm HDF board coated with silver laminate

Fosca 4-6 - 4 mm HDF board coated with veneer in door leaf colour

Nestor, Berge - 4 mm glass, 19 mm profiled MDF panel

Ena, Triesta, Auri, Even, Reva, Solte, Verso - 4 mm glass

Estrada - 4 mm glass, 16 mm flat MDF panel, undercut

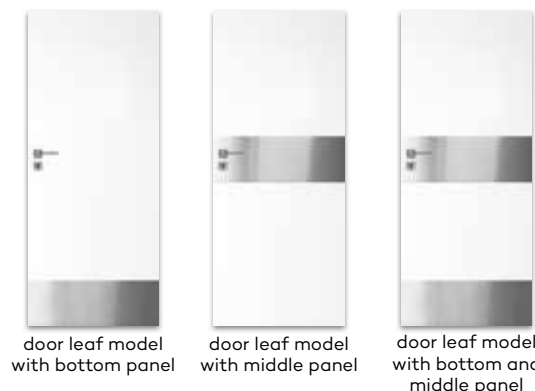
KICK PLATES

Kick plates so called „OKOPNIKI” it is finishing solution for selected panel door models with straight edge.

We offer door leaf covered with thin 0.6 mm metal sheets made of stainless steel optional bottom and middle panels. It is also possible that both of panels are installed at the same time on the selected door leaf. Height of the panel is 300 mm. Door leaf with kick plates must be filled with perforated chipboard.

There is possibility to order door leaf with bottom panel and ventilation undercut.

NOTE: If you wish to place an order, please contact the Customer Service Department.



door leaf model
with bottom panel

door leaf model
with middle panel

door leaf model
with bottom and
middle panel

TECHNICAL INFORMATION

REMAINING TECHNICAL INFORMATION:

1. While maintaining the standard dimensions of door leaves and door frames, the gap between the "ready" floor and the lower edge of the door leaf is 8 mm. In order to reduce the above gap, the door frame should be shortened appropriately from the bottom (does not apply to FOLDE and OLIMP).
2. Note! Prior to the purchase and assembly of construction woodwork, check whether the selected type of joinery meet technical requirements of the project and technical drawings, it is particularly necessary to make sure that the construction of walls and ceilings allows for the mounting of construction woodwork of weight specified in the table below:

| | door leaf | | | Door frames | | other products | |
|------------|-----------|----------|-----------------|-------------|-------|-------------------|----------------|
| | interior | entrance | fire-resistance | adjustable | fixed | Adjustable tunnel | Sliding system |
| Max weight | 50 kg* | 50 kg* | 105 kg* | 40 kg | 20 kg | 40 kg | 20 kg |

* max weight of single leaf door

3. Door leaf is wrapped in shrink film and the edges are additionally protected with Styrofoam or cardboard inserts.
4. The price of the door leaves does not include the handle, backplates and cylinder insert (except for SCALA A and B collections in rebated and non-rebated option in DRE-Cell veneer and 3D foil, ELSA collection in rebated and non-rebated option in DRE-Cell veneer and 3D foil, and BINI-TO collection in rebated and non-rebated option painted with acrylic varnish, in which the handle and the backplate).
5. It is possible to purchase doors and door frames CENTRA (in this option there is no sockets for the lock and hinges - option is not available for fire doors, ENTER/SOLID, ENTER ACOUSTIC, SOLID RC2, FORCA B, Sara Eco 2, FOLDE) at a price of a similar product equipped with hardware and pre-milled sockets. CENTRA door frames come with door seal. Set does not include hardware.
6. Under the current regulations, doors to the bathroom, wash room and a separate toilets must be opened to the outwards have width of at least 0,8 meter and height of 2 meter and also have on the bottom part openings with their total surface not smaller than 0,022 m2, in order to fulfill correct air circulation. Door ventilation surface is the sum of the available ventilation components: ventilation grille (ensures the ventilation surface of 0.022 m2 in all widths of doors) or ventilation undercut or ventilation sleeves, and the surface of the ground clearance between door leaf and the floor.

Ensuring ventilation surface for rebated doors**

| Symbol of door leaf dimension | doors with ventilation sleeves | | doors with ventilation undercut | |
|-------------------------------|--|---|---|---|
| | ventilation surface of sleeves and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] | ventilation surface of the undercut and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] |
| "100" | 0,011 | 19* | 0,033 | 0 |
| "90" | 0,010 | 21* | 0,029 | 1 |
| "80" | 0,009 | 24* | 0,025 | 4 |
| "70" | 0,008 | 28* | 0,021 | 14* |
| "60" | 0,007 | 33* | 0,018 | 35* |

Ensuring ventilation surface for Sara Eco 2 doors and all non-rebated doors

| Symbol of door leaf dimension | doors with ventilation sleeves | | doors with ventilation undercut | |
|-------------------------------|--|---|---|---|
| | ventilation surface of sleeves and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] | ventilation surface of the undercut and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] |
| "100" | 0,0112 | 19* | 0,033 | 0 |
| "90" | 0,0104 | 21* | 0,029 | 1 |
| "80" | 0,0096 | 23* | 0,025 | 4 |
| "70" | 0,0082 | 27* | 0,021 | 12* |
| "60" | 0,0074 | 32* | 0,018 | 31* |

The above - stated required clearance height of the space under the door assures total ventilation surface of 0.022 m2. The standard clearance for door leaf is 8mm high.

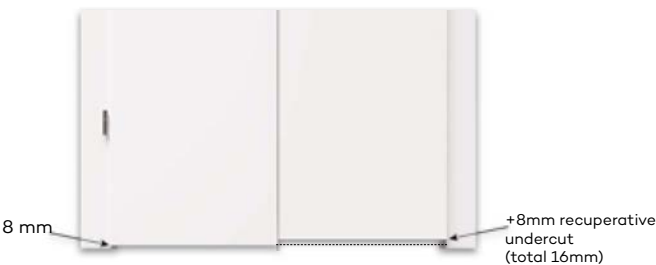
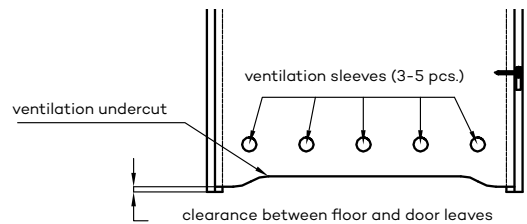
* it is necessary to increase the clearance to the specified height by shortening door leaf at the bottom (when such a shortening is possible - see**)

** Exceptions that are not included in the table (door leaf that can not be shortened):

- collection Vetro A , D and E - the use of ventilation undercut in the door with a width of "80" - "100" and a standard ground clearance of the door (8 mm) will fulfill ventilation requirements.
- Vetro B collection - does not meet the ventilation requirements.
- Sliding doors - due to the design of the sliding system (distance from the wall/tunnel by 12-14 mm), they meet the ventilation requirement without the need to use additional options.

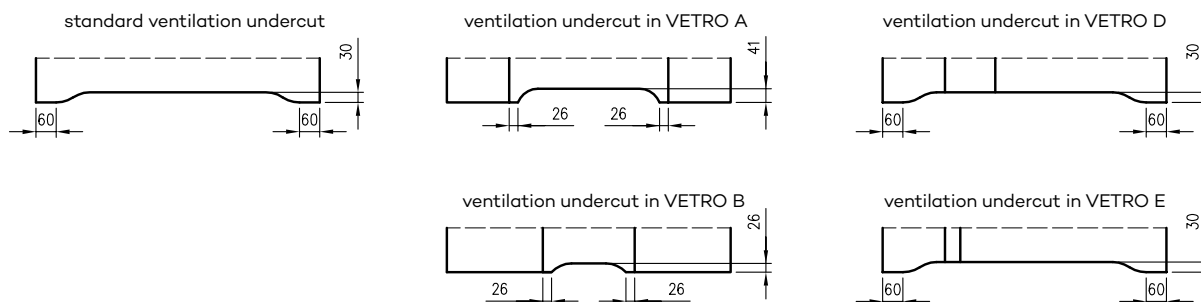
there is no possibility to shorten double leaf doors and folding doors FOLDE.

simultaneously there can be used only one ventilation solution
ventilation sleeves or ventilation undercut or ventilation grille































TECHNICAL INFORMATION

VENTILATION UNDERCUT



EXPLANATIONS:

| | |
|---|--|
|  panel doors , DRE - Cell veneer |  PROFI panel construction doors |
|  frame construction doors, DRE - Cell veneer |  panel doors Sara Eco 2 |
|  entrance doors, DRE - Cell veneer |  smoke-proof technical doors |
|  panel doors, 3D veneer |  fire resistant technical doors |
|  frame construction doors , 3D veneer |  anti-burglary doors |
|  entrance doors, 3D veneer |  panel construction doors, lacquered |
|  panel doors, Finish foil |  panel construction doors, synchronous laminate |
|  frame construction doors, Finish veneer |  frame construction doors, synchronous laminate |
|  panel doors, painted |  frame construction doors, glossy |
|  frame construction doors, painted |  panel construction doors, glossy |
|  panel doors, laminate CPL |  frame construction doors, standard matt |
|  entrance doors, laminate CPL |  panel construction doors, standard matt |
|  technical doors, laminate CPL |  frame construction doors, xtreme matt |
|  glass doors |  panel construction doors, xtreme matt |

Presented prices of the door leaves doesn't include prices of the door frames and door handles.

The price list is valid from **5th May, 2025**.

Producer provides 24 months of warranty for door leaf and door frames.

The photos and visualizations used in the catalog show door leaves in the width of 80 cm (does not apply to side panels). In the case of other door widths, the proportions of the collection pattern layout, glazing, frames, millings, graphics will change. More technical informations and informations referred to assembly process are available in product guarantee card.

This product catalogue shall not constitute an offer under the regulations of the Civil Code and is published only for information purposes. Information provided in this catalogue was up-to-date on the day the catalogue was published. Due to the company policy of constant development DRE reserves the right to introduce (without prior notice) of changes to technical parameters, equipment, extended warranty conditions and product specification. The actual colours may vary from the colours printed in this catalogue. We reserve the right to errors in print.

Technical approvals:

National Technical Assessment ITB-KOT-2019/0860 edition 2 (sliding system)

National Technical Assessment ITB-KOT-2018/0633 release 2 (FORCA, ATHOS fire doors)

National Technical Assessment ITB-KOT-2022/2051, edition 1 (glass door)

National Technical Assessment ITB-KOT-2021/1945 edition 1 (folding and sliding glass doors)

National Technical Assessment ITB-KOT-2017/0011 3rd edition (ENTER/SOLID/SOLID RC2)

National Technical Assessment ITB-KOT-2018/0407 edition 2 (OLIMP)

PN-EN 14351-2: 2018-E12 (interior doors)

National Technical Assessment ITB-KOT-2019/0805 edition 2 (steel door frames)

DRE TWOJE DRZWI *Twój dom*



Zobacz
NASZ
SPOT

82-300 Elbląg - Gronowo Górne, ul. Nefrytowa 4
Headquarters: phone 55 236 42 58
Customer service department: phone 55 236 42 43 to 48
Marketing department: phone 55 236 42 40
working hours: 8:00 - 16:00
e-mail: dre@dre.pl

DRE

www.dre.pl