



door catalogue



# **WORTH KNOWING**

#### TYPES OF VENEERS



FINISH FOILS - basic group of veneers.

**3D FOILS** - foils with increased durability and excellent aesthetic values, 3D wood structure effect. **DRE-CELL FOILS** - premium foils based on polypropylene, which are characterized by rich patterns and colors, while at the same time having high resistance to mechanical damage and guaranteeing high utility values.

**ACRYLIC LAMINATES** -top quality laminates with a thickness of 0.7 - 0.8 mm with a high degree of gloss or a deep super matt effect.

**CPL LAMINATES** - CPL laminates with a thickness of 0.15 to 0.7 mm, with the highest quality parameters and resistance to mechanical damage. We recommend for rooms with high traffic.

**SYNCHRONOUS LAMINATES** -laminated boards that perfectly reproduce the colors and structure of wood. They have excellent technical values and increased resistance to mechanical damage.

**VARNISHED DRE PRINT** - the digital print on door leaves and door frames is protected with a colourless varnish, thus ensuring the durability of the print against possible damage.

PAINTED - our doors are painted with acrylic varnishes using UV curing technology.

#### **PARAMETERS**



FIRE RESISTANCE - class El30 or El60



SMOKE PROOF



#### **ACOUSTIC INSULATION**

- Rw=37 dB parameter



MECHANICAL RESISTAN-CE CLASS



**ACOUSTIC INSULATION** - parameter Rw=42 dB



Anti-burglary - RC2 or RC3 class

#### SILENT PACKAGE 37dB

- the package includes a dropping seal and a special door leaf filling consisting of a package of acoustic panels. The Silent 37dB package is available in selected panel construction door collections.

#### **REBATED OR NON-REBATED?**



# NON-REBATED DOORS

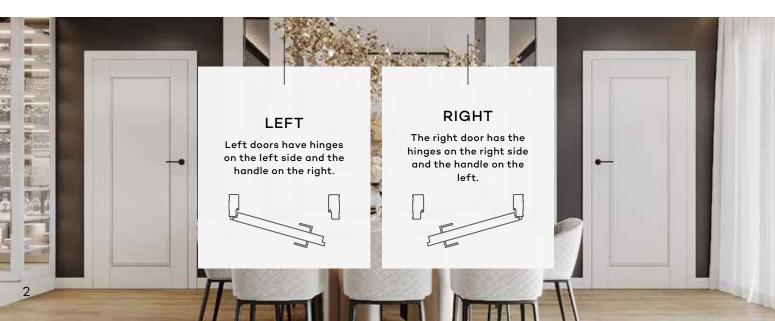
\_Non-rebated doors are flushed with the door frame architraves and create one surface with them. The side surface of the door leaf is free of cutouts on the opening side. Concealed hinges and a magnetic lock complete the minimalist effect.



#### REBATED DOORS

Rebated doors have a visible cutout in the side edge of the door leaf, where it meets the frame, when opened. In this solution, the hinges are visible on the side on which the door opens.

#### **LEFT OR RIGHT?**



N	WATERPROOF DOOR FRAME		
	DOORS IN ACRYLIC LAMINATES	S	
	> ILIS		
	> NELLA		
	> VETRO D2		
	> SILIA		
	FRAME CONSTRUCTION DOOR	S	
	> Vetro E-Synchro / DRE-Cell	16	
M	> Estra	18	0
	> Nestor	20	0
М			0
101	> Reva		0
			U
М			
	> Solte		
	> Fosca		
	> Elsa	32	
	> Premium	34	0
	> Piano	36	
	> Scala	38	
М			
101	> Vico		
	> Triesta		
	> Ena		
N	> Otto		
Ν	> Volta	50	
	> Vetro D1	52	
	FRAME CONSTRUCTION DOOR	S PAINTED	
	> Berge	54	
	> Even		
	> Nestor		0
			U
	> Vetro E		
	PANEL CONSTRUCTION DOORS		
	> Nova -Cell		0
	> Nova - Synchro	66	
	> Wood	68	
	> Grafi	70	
	> Lux	72	
	> Rivia	74	
	> Galeria Alu	76	
	> Finea and Finea B		
	> Deco		
	> Modern		
	> Plus		
М	•		
	> Fano		
	> Arte	90	
М	> Arte PANEL CONSTRUCTION DOORS	90	
		90 <b>PAINTED</b>	0
	PANEL CONSTRUCTION DOORS > UNI	90 <b>B PAINTED</b> 92	0
м	PANEL CONSTRUCTION DOORS  > UNI > Fargo		0 0 0
М	PANEL CONSTRUCTION DOORS  > UNI -> Fargo > BINITO	90 <b>S PAINTED</b> 92 94 94	0
М	PANEL CONSTRUCTION DOORS  > UNI -> Fargo > BINITO  PANEL CONSTRUCTION DOORS	90 6 PAINTED 92 94 96 6 CPL LAMINATE	0
M	PANEL CONSTRUCTION DOORS  > UNI -> Fargo > BINITO  PANEL CONSTRUCTION DOORS > Standard Invest	90  S PAINTED  92  94  96  S CPL LAMINATE  98	0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92  94  96  S CPL LAMINATE  98  100	0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92  94  96  S CPL LAMINATE  98  100  TH VARIABLE HEIGHTS	0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92  94  96  S CPL LAMINATE  98  100  TH VARIABLE HEIGHTS	0 0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92  94  96  S CPL LAMINATE  98  100  TH VARIABLE HEIGHTS  102	0 0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92  94  96  S CPL LAMINATE  98  100  TH VARIABLE HEIGHTS  102  82	0 0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92  94  96  S CPL LAMINATE  98  100  TH VARIABLE HEIGHTS  102  82  84	0 0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92  94  96  S CPL LAMINATE  98  100  TH VARIABLE HEIGHTS  102  82  84	0 0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 82 84  RAME 106	0 0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 102 82 84  RAME 106 108	0 0 0
M	PANEL CONSTRUCTION DOORS  > UNI	90 S PAINTED 92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 82 84 RAME 106 108	0000
M	PANEL CONSTRUCTION DOORS  > UNI	90 S PAINTED 92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 82 84 RAME 106 108	0 0 0
M M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 102 82 84 RAME 106 108 4S	0 0 0
M M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 82 84 RAME 106 108  45 112 113 9 system 114	000
M M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 82 84 RAME 106 108  45 112 113 9 system 114	0 0 0
M M	PANEL CONSTRUCTION DOORS  > UNI	90  S PAINTED  92 94 96 S CPL LAMINATE 98 100 TH VARIABLE HEIGHTS 82 84 RAME 106 108  45 112 113 3 system 114	0 0 0

	SIDE PANELS
	Panel construction side panels120
	> Frame construction side panels121
	TRANSOM LIGHTS AND SIDE LIGHTS
	> TRANSOM LIGHTS AND SIDE LIGHTS122
	INETRIOR ENTRANCE PANEL CONSTRUCTION
	DOOR LEAVES
	> Enter/Solid126
Ν	
	> SOLID RC2132
	TECHNICAL DOOR LEAVES
	Athos fire resistant doors El30134
	> FORCA anti-burglary doors RC3, fire resistant.136
	> Forca B RC3 anti-burglary doors137
	Fire resistant doors OLIMP EI30 EI 60138
	> Steel door frame, wooden, fire-resistant140
	> Enter Acoustic Rw=32dB141
	GLASS DOORS
	> Galla142
	FITTINGS FOR GLASS DOORS143
	DOOR FRAMES
	fixed rebated door frames144
М	rixed non-rebated door frames145
	Adjustable door frames146
	Adjustable non-rebated door frames148
	› Adjustable rebated door frames with variable he-
	ights150
	› Adjustable non-rebated door frames with variable
	heights151
	Adjustable door frames with inverted rebate152
	Adjustable tunnel153
	› Adjustable non-rebated door frames with angle
	panels154
	> Extension panels
	> Steel fixed door frame158
	> Steel adjustable door frame161
	> Steel adjustable non-rebated door frame163
	> Steel hybrid door frame164
	> Steel hybrid non-rebated door frame166
	> Small angular steel door frames167
	ACCESSORIES, ADDITIONAL INFORMATIONS
N	Door Harranco aria accessorino
	> Glass panes patterns
	> Decors176
	raphic patterns in GRAFI collection
	Architraves and skirting boards180
	> Ventilation accessories and other
	TECHNICAL INFORMATIONS 182-195

New product
 Product available from the stock
 Collection with inverted rebate option





Innovative, waterproof door frame manufactured in Poland





# Waterproofness confirmed by tests

DRE WaterProof door frame won't swell or deform, even after a month of complete immersion in water! This is thanks to innovative materials and a precise manufacturing process.



#### Proven design

DRE WaterProof door frame is visually identical to MDF models. It features the same decorative finishes. This allows you to match door frames with different properties and use them in the same space while maintaining a consistent aesthetic.



#### Polish production and full quality control

To ensure complete control over the production cycle, a dedicated plastics processing facility has been established. This allows for oversight of every stage of DRE WaterProof door frame production process. This ensures the highest standards of workmanship.



#### Ecological approach and second life of raw materials

Wood flour is used to produce the door frame. It's a waste product from plants that process MDF, chipboards, and solid wood. Its new use has led to the creation of a durable and aesthetically pleasing product in the spirit of sustainable development.





More on the website www.dre.pl/waterproof



### Proprietary technology

After four years of research and development, Polish experts created a unique formula. It combines wood flour with synthetic materials and strength-enhancing additives – all in a strictly controlled extrusion process.

# ILIS



ILIS 3 - bigio







ILIS 3 - cubanit





#### STANDARD OPTIONS

- edge whitout rebate
- door leaf covered with glossy laminate, standard matt
- · stiles and rails made of MDF
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or magnetic economy lock and hinges in black (for moro, moro matt decors), white (for bianco, bianco matt decors) and steel for other decors.
- glass pane MAT DRE 4 mm thick in ILIS 1-3
- core made of 20 mm MDF board in ILIS 4
- complex safe 8 mm glass pane MAT DRE in ILIS 5
- · sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)

#### **OPTION WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and 4 mm transparent glass in ILIS 1 - 3
- complex safe 8 mm glass pane transparent in ILIS 5
- holes for ventilation sleeves

# sliding door - 2043 mm height OPTIONS AVAILABLE WITH EXTRA CHARGE

- · door leaf "100"
- ventilation undercut
- recuperative shortcut -8 mm
- · cover-up strip for double leaf non-rebated door
- double leaf door door leaf price x2 NOTE: The third hinge Estetic 80 for non-rebated doors (extra

charge is added to the price of the door frame)

#### ILIS MODELS



Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

Gloss laminate. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

Matt Standard Laminate with the 0,7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

# NELLA



NELLA 1 -gabiano







NELLA 6 - bianco





#### STANDARD OPTIONS

- edge whitout rebate
- door leaf covered with glossy laminate, standard matt
- · stiles and rails made of MDF
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or magnetic economy lock and hinges in black (for moro, moro matt decors), white (for bianco, bianco matt decors) and steel for other decors.
- glass pane MAT DRE 4 mm thick
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)

#### **OPTION WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves
- sliding door 2043 mm height

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- · door leaf "100"
- · ventilation undercut
- recuperative shortcut -8 mm
- cover-up strip for double leaf non-rebated door

#### **NELLA MODELS**



Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

**Gloss laminate**. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

**Matt Standard Laminate** with the 0,7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

# VETRO D2



DECORS

STANDARD | bianco | magnolia | moro |

METALIC | GLOSS | cubanit | gabbiano | bigio |

VETRO D2 - cubanite





ventilation undercut

STANDARD MATT

bianco

cemento





#### STANDARD OPTIONS

- edge whitout rebate
- door leaf covered with glossy laminate, standard matt
- door leaf frame made of MDF, narrow element with constant width, wide element with variable width
- core made of perforated chipboard
- a magnetic lock for a simple key, a bathroom lock, a cylinder lock or a magnetic economy lock and hinges in black (for moro and moro matt decors), white (for bianco and bianco matt decors) and steel for other decors.
- complex safe MAT DRE 8 mm glass
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)

#### **OPTION WITHOUT EXTRA CHARGE**

- complex safe transparent 8 mm glass pane
- sliding door 2043 mm height
- 8 mm black laminated glass pane

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- door leaf "100"
- ventilation undercut
- · cover strip for double leaf door
- double leaf door

door leaf price x2

**NOTE**: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

 ${f NOTE}: {\sf VETRO}\ {f D2}$  sliding door leaves do not fit the sliding system with PA frame cassette.

NOTE: There is no possibility to shorten door leaf.

VETRO D2 – meets ventilation requirements for widths "80" - "100" with ventilation undercut

#### **VETRO D2 MODELS**



Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

**Gloss laminate**. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

Matt Standard Laminate with the 0,7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

# SILIA



SILIA steel BULAJ - bigio







SILIA 10 - cemento matt

### **DECORS**



Note: the option to choose a patterned edge applies only to doors in the bianco decor.

#### EDGE BANDING PATTERNS







theme 1

theme 2

theme 3



#### STANDARD OPTIONS

- edge whitout rebate
- · core made of perforated chipboard
- door leaf covered with glossy laminate, standard matt
- edge banding in door leaf colour
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or magnetic economy lock and hinges in black (for moro, moro matt decors), white (for bianco, bianco matt decors) and steel for other decors.
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)

#### **OPTION WITHOUT EXTRA CHARGE**

- holes for ventilation sleeves
- sliding door 2043 mm height

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- edge motif 1, 2 or 3 (only bianco color)
- · door leaf "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover-up strip for double leaf non-rebated door
- aluminum ventilation grille
- double leaf door door leaf price x2 NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### **SILIA MODELS**



SILIA 10



SILIA 10 magnolia



SILIA 10 gabbiano



STEEL

Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

**Gloss laminate**. 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

Matt Standard Laminate with the 0,7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.



Frame construction doors are characterized by a modern appearance and excellent durability
In addition, surface finishes with foils, laminates or acrylic varnishes
provide durability, ease of care and a wide range of adjustment aesthetic options for interiors



ORGANIC door handle - CASHMERE color ORGANIC door handle - SABIO color

# VETRO E



VETRO E - natural halifax oak







VETRO E - natural halifax oak





ventilation undercut



#### STANDARD OPTIONS

- door leaf surface covered with DRE-CELL foil or laminated, 3 mm synchronous board (EGGER laminate) or 4 mm thick (CLEAF laminate)
- reinforced MDF frame
- · core made of tubular chipboard
- DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

#### REBATED DOOR LEAF (1st, 2nd group)

- straight edge in black color
- for natural halifax oak decor, the edge in the color of the door leaf or black
- · 3 screw-in hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### **NON-REBATED DOOR LEAF**

#### (extra charge group 1, 2)

- black non-rebated edge for laminates from 1st and 2nd aroup
- edge without rebate in the same color as door leaf color in DRE-CELL foil
- for natural halifax oak decor, the edge in the color of the door leaf or black
- sockets for 2 Estetic 80 recessed hinges in steel, black or white color (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

#### **DOOR FRAMES**

- for door leaves from the Vetro E collection in synchronous laminates, we recommend door frames in black matt foil 2 and in CPL laminate natural halifax oak in a longitudinal arrangement, in the second CPL price group
- for door leaves from Vetro E collection in DRE-CELL foils, we recommend door frames in the color of the door leaf

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- ventilation undercut
- non-rebated door leaves 1st, 2nd group
- · black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf

#### SLIDING DOOR LEAF

- · edge whitout rebate
- socket for hook lock and/or for handles

**NOTE:** sliding VETRO E door leaves do not fit the sliding system with the PA door frame cassette.

#### NOTE: There is no possibility to shorten door leaf.

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

VETRO E – meets ventilation requirements for widths "80" - "100" with ventilation undercut

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

#### **VETRO E MODELS**



# Estra



**DECORS** 



ESTRA 10 mirror - cashmere matt

ESTRA 5 - light grey matt









#### STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- 16mm flat panels
- Estra 7-9 models have black glass pane frame and black muntin frame
- Estra 10 model with a mirror
- Estra 12-14 models have a glazing bar in the color of the door leaf

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### **REBATED DOOR LEAF**

- · straight edge
- 3 silver screw-in pivot hinges
- $\bullet$  single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (extra charge)

- · active single door leaf
- · straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaves "90" and "100" standard height 2043  $\,$
- door leaves "90" and "100" standard height 2110, 2240
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

**NOTE**: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

NOTE: It is required to use door frame equipped with 3 hinges

together with rebated door leaf ESTRA.

NOTE: Selected configurations of ESTRA 5 rebated model in

matt white are available fromstock.

**NOTE:** Details and technical drawings of ESTRA 10 model with mirror can be found in the catalogue on page 182.

#### **ESTRA MODELS**



# NESTOR



NESTOR 10 - warm grey matt







NESTOR 1 - black matt 2



#### STANDARD OPTIONS

- · stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

#### REBATED DOOR LEAF

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

#### SLIDING DOOR LEAF

- · edge whitout rebate
- socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- active single door leaf
- straight edge
- · sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic lock for a simple key, bathroom lock, cylinder lock or economy lock in steel, black, white, gold - to choose from NOTE: This option is available only for matt foil decors

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- · ventilation undercut
- recuperative shortcut -8mm
- · door leaf with inverted rebate
- · cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf

• double leaf door door leaf price x2 NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

NOTE: It is required to use door frame equipped with 3 hinges together with NESTOR rebated door leaf model.

#### **OPTIONS WITHOUT EXTRA CHARGE**

#### **NESTOR MODELS**















**NESTOR 1** 

**NESTOR 2** 

**NESTOR 3** 

**NESTOR 4** 

**NESTOR 5** 

**NESTOR 6** 

**NESTOR 7** 



**NESTOR 8** 



NESTOR 9



NESTOR 10



NESTOR 11



panel **NESTOR** 

# **AURI**



AURI 4 - dark olive matt









AURI 8 - natur oak premium





- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (AURI 6-8)

#### REBATED DOOR LEAF

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with simple key, bathroom lock, cylinder lock or economy lock

#### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (extra charge)

- · active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

**NOTE:** Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- · plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- · door leaf with inverted rebate
- black VSG 22.1 safety glass
- AURI 0
- auri 1
- AURI 2, 5
- AURI 3
- auri 4
- auri 6 • AURI 8
- black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door door leaf price x2 NOTE: The third hinge Estetic 80 for non-rebated doors (extra

charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra

charge is added to the price of the door frame)

NOTE: Selected configurations of AURI O rebated model in

the evoke oak colour are available from stock.

NOTE: There is possibility to make rebated "40" side panels.

It is required to use door frame equipped with 3 hinges together with AURI rebated door leaf model.

#### **AURI MODELS**









AURI 3



AURI 4



AURI 5



1 glass pane, 4 inserts in the color of the door leaf



AURI 7
inserts in the colour
of the door leaf



AURI 8
2 glass panes, 3 inserts
in the color of the door
leaf

# REVA



REVA 1 - natur premium oak

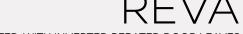






REVA 1 -vintage oak





REBATED, NON-REBATED, WITH INVERTED REBATED DOOR LEAVES

interior doors

#### STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (REVA 5-7)

#### REBATED DOOR LEAF

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (extra charge)

- · active single door leaf
- · straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

**NOTE:** Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- · cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- black VSG 22.1 safety glass
- RFVA 1
- REVA 2
- REVA 3.4
- REVA 5
- REVA 7
- black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE: There is possibility to make rebated "40" side panels.** NOTE: It is required to use door frame equipped with 3 hinges together with REVA rebated door leaf model.

#### **REVA MODELS**















REVA 6 inserts in the color of the door leaf



REVA 7 2 glass panes, 4 inserts in the color of the door leaf

# Verso



VERSO 3 - white matt







VERSO 0 - white pine

DRE CELL	White	white
	matt	pine



#### STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### REBATED DOOR LEAF

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra

charge is added to the price of the door frame)

NOTE: Selected configurations of VERSO 0 rebated model in white matt are available from stock.

#### **VERSO MODELS**



# SOLTE



SOLTE 1 - Siberian elm







SOLTE 1 - elm







#### STANDARD OPTIONS

- stiles made of wood-based panels
- glass pane MAT DRE 4 mm thick (SOLTE 2 3)
- flat panel insert (SOLTE 1 2)

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf

charge is added to the price of the door frame)

- · black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2 NOTE: The third hinge Estetic 80 for non-rebated doors (extra

#### NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use door frame equipped with 3 hinges together with SOLTE rebated door leaf model.

#### **SOLTE MODELS**







TE 1 SOLTE 2 SOLTE 3

# FOSCA



FOSCA 6 - grand oak







FOSCA 0 - grand oak







#### STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert coated with silver laminate (FOSCA 1-3) or in door leaf colour (FOSCA 4-6)

#### OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### **REBATED DOOR LEAF**

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

#### SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door
   door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### NOTE: There is possibility to make rebated "40" side panels.

NOTE: It is required to use door frame equipped with 3 hinges together with FOSCA rebated door leaf model.

#### **FOSCA MODELS**



FOSCA 0 5 pcs. of panes



FOSCA 1 3 pcs. of panes, 2 pcs. of HDF panels



FOSCA 2 1 pc. of glass, 4 pcs. of HDF panels



FOSCA 3 5 pcs. of HDF panels



FOSCA 4 3 pcs. of panes, 2 pcs. of HDF panels



FOSCA 5 1 pc. of glass, 4 pcs. of HDF panels



FOSCA 6 5 pcs. of HDF panels



FOSCA 1-3 (4mm HDF insert coated with silver laminate)



FOSCA 4-6 (4mm HDF insert coated in door leaf colour)

# ELSA



ELSA B - anthracite elm







ELSA A3 and ELSA 0 - sand oak

### **DECORS**



#### DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated door leaves from ELSA collection in DRE-Cell veneer and 3D foil. Handle model and finish color to choose from: WEGA, ATRIA, ARC-TUS, POLARIS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR handles and a backplate for a simple key or a cylinder insert or a bathroom lock. The promotion lasts while stocks last.





#### STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert (ELSA A), profiled 19 mm MDF panels (ELSA B)

#### OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### NOTE: Rebated "40" side panels available.

It is required to use door frame equipped with 3 hinges together with ELSA rebated door leaf model.

ELSA collection is divided into A and B:

- A flat panel insert in door leaf colour
- B 19 mm convex panel insert in door leaf colour



cross-section of ELSA A



cross-section of ELSA B

#### **ELSA MODELS**



ELSA A



ELSA A1



ELSA A2



ELSA A3



ELSA A4



ELSA B5



ELSA B6



ELSA B7



ELSA 0



ELSA B

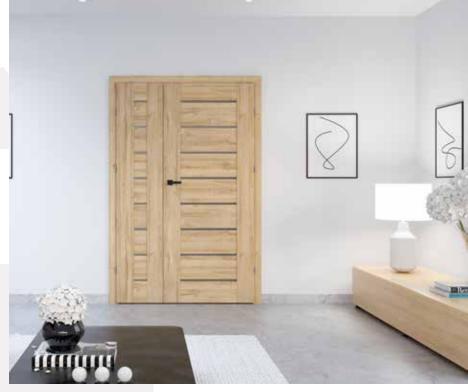
# PREMIUM



PREMIUM 0 - bleached oak textured







PREMIUM 0, side panel - vintage oak





REBATED, NON-REBATED, WITH INVERTED REBATED DOOR LEAVES

interior doors

#### STANDARD OPTIONS

- · stiles made of wood-based panels
- MAT DRE 4 mm glass pane

#### **OPTION WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### REBATED DOOR LEAF

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute
- a part of the door frame)
- magnetic/mechanical lock with simple key, bathroom lock, cylinder lock or economy lock

#### SLIDING SYSTEM DOOR LEAF

- · edge whitout rebate
- socket for hook lock and/or for handles

**NOTE: There is possibility to make rebated "40" side panels.** NOTE: It is required to use door frame equipped with 3 hinges together with PREMIUM rebated door leaf model.

#### DOOR LEAF WITH INVERTED REBATE (extra charge)

- · active single door leaf
- · straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

NOTE: Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- · black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

#### **PREMIUM MODELS**



PREMIUM 0 PREMIUM 4\* PREMIUM 8\*\*



PREMIUM 1 PREMIUM 5\* PREMIUM 9\*\*



PREMIUM 2 PREMIUM 6\* PREMIUM 10\*\*



PREMIUM 3 PREMIUM 7\* PREMIUM 11\*\*



PREMIUM 12 2 glass panes, 6 inserts in the colour of the door leaf



PREMIUM 13 2 glass panes, 6 inserts coated with a silver laminate

In PREMIUM 12 and 13 models, from the top edge there are used two glass panes.



PREMIUM 0-3 (4 mm glass pane)



\* PREMIUM 4-7, 12 (4 mm HDF inserts in door leaf colour)



\*\* PREMIUM 8-11, 13 (4mm HDF inserts , coated with a silver laminate)

# PIANO



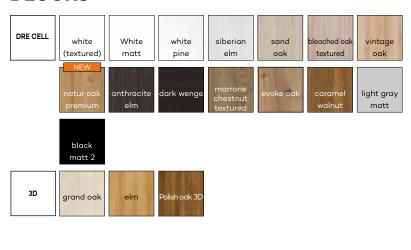
PIANO 9 - grand oak







PIANO 0 - Polish oak 3D





panel PIANO 9-12



# STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- filling with convex panel thickness 16 mm (PIANO 1-2, PIANO 5-6) or 19 mm convex panel (PIANO 9-12)

# **OPTION WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

### **REBATED DOOR LEAF**

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

# SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## NOTE: There is possibility to make rebated "40" side panels.

It is required to use door frame equipped with 3 hinges together with PIANO rebated door leaf model.

### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

# **PIANO MODELS**















PIANO 0

PIANO 1

PIANO 2

2 [

PIANO 3

PIANO 4

PIANO 5

PIANO 6











PIANO 9 PI

PIANO 10

PIANO 11

PIANO 12

# scala



SCALA 0 - sand oak







SCALA 0, SCALA B2 - white matt

# **DECORS**



# DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated door leaves from SCALA collection in DRE--Cell veneer and 3D foil. Handle model and finish color to choose from: WEGA, ATRIA, ARCTUS, POLARIS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR handles and a backplate for a simple key or cylinder insert or a bathroom lock. The promotion lasts while stocks last.



# STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert (SCALA A), 19 mm profiled MDF panels (SCALAB)

# **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

# **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- · single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

# SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

### NOTE: Rebated "40" side panels available.

It is required to use door frame equipped with 3 hinges together with SCALA rebated door leaf model.

### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- · adjustable hinge for rebated door leaf
- double leaf door door leaf price x2 NOTE: The third hinge Estetic 80 for non-rebated doors (extra

charge is added to the price of the door frame)





panel SCALA A, A1-A7

panel SCALA B, B1-B7

# **SCALA MODELS**

















SCALA A/B

SCALA A1/B1

SCALA A2/B2

SCALA A3/B3

SCALA A4/B4

SCALA A5/B5

SCALA A6/B6







SCALA 0

# LUMIO



LUMIO 1 - bleached craft oak







LUMIO 1 - alpine white

# **DECORS**

FINISH

white alpine bleached craft oak







# STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (LUMIO 7-9)

# OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- 4mm HDF flat panel gloss black lacquered in LUMIO 1, 7, 9 models instead of a glass pane

### **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- a deadbolt/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- black VSG 22.1 safety glass
- LUMIO 1
- LUMIO 2
- LUMIO 3, 6
- LUMIO 4
- LUMIO 5
- LUMIO 7
- LUMIO 9
- · black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

**NOTE:** 3 hinges door frames should be used with LUMIO rebated door leaves .

NOTE: Selected configurations of LUMIO 1 and LUMIO 9 models are available from stock in the colour alpine white.

# **LUMIO MODELS**



LUMIO 2





LUMIO 4







LUMIO 7 1 pc. of pane, 4pcs. of inserts in the colour of the door leaf



LUMIO 8 inserts in the door leaf color



LUMIO 9 2 pcs. of panes, 3 pcs. of inserts in the colour of the door leaf

# VICO



VICO 4 - riviera oak





VICO 1 - bleached craft oak

# **DECORS**

FINISH

alpine white bleached craft oak







# STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (VICO 5-7)

# OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- ullet 4mm HDF flat panel gloss black lacquered in VICO 1, 5, 7 models - instead of a glass pane

# REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- a deadbolt/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

# OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- black VSG 22.1 safety glass
- · VICO 1
- VICO 2
- VICO 3.4
- VICO 5
- VICO 7
- black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf
- · double leaf door

door leaf price x2

NOTE: 3 hinges door frames should be used with rebated door leaves VICO.

# VICO MODELS





VICO 2













VICO 7 2 pcs. of panes, 4 pcs. of inserts in the colour of the door leaf

# TRIESTA



TRIESTA 0 - evoke oak





TRIESTA 2 - Siberian elm

# **DECORS**





# STANDARD OPTIONS

- · stiles made of wood-based panels
- MAT DRE 4 mm glass pane

### **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

# SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

# **OPTION WITHOUT ADDITIONAL CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

# OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf

**NOTE:** For TRIESTA rebated door leaves, door frames with 3 hinges should be used.

# TRIESTA MODELS









TRIESTA 0 TRIESTA 1

TRIESTA 2

TRIESTA 3

# ENA



ENA 0 - vintage oak



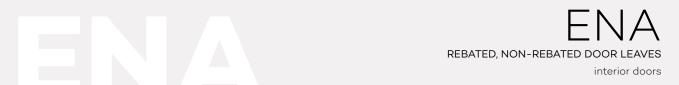




ENA 1, ENA 4 - sand oak

# **DECORS**





# STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

### REBATED DOOR LEAF

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

# SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

# OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: It is required to use door frames equipped with 3 hinges together with ENA rebated door leaf model

# **ENA MODELS**













E

ENA 5

# OTTO

# **NEW**



OTTO 4 - sage matt





OTTO 4 - warm grey

# **DECORS**







# STANDARD OPTIONS

- external frames made of MDF boards
- internal frame made of plywood and MDF boards with tubular chipboard filling
- glass pane MAT DRE 4 mm thick

# NON-REBATED OPENING DOOR LEAF

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

# SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

# OPTION WITHOUT ADDITIONAL CHARGE

- transparent glass
- · holes for ventilation sleeves

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- double leaf door

door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

# **OTTO MODELS**



# VOLTA

# NEW



VOLTA 2 - sage matt





VOLTA 3 - black matt 2

# **DECORS**







Magnet lock and Factor handrail



30mm muntin



# STANDARD OPTIONS

- MDF frame, 80 mm rail
- 6 mm thick laminated transparent or milky glass
- holes for mounting a handrail (you need to buy a handrail separately - choose Factor or Nomi)

# NON-REBATED OPENING DOOR LEAF

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnet lock
- no locking option for simple key, toilet and cylinder locks

# **EXTRA CHARGE OPTIONS**

- · door leaf "100"
- black Factor handrail
- black Nomi handrail

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: There is no possibility to shorten door leaf.



Factor handrail



Nomi handrail

# **VOLTA MODELS**





VOLTA 2







VOLTA 5

# VETRO D1



VETRO D1 - grand oak







VETRO D1 - natur premium oak

# **DECORS**



<sup>\*\*\*</sup> decor available only in horizontal wood grain

# ventilation undercut



# STANDARD OPTIONS

- reinforced MDF frame: narrow element with fixed width, wide element with variable width
- core made of tubular chipboard
- 8 mm tempered glass with fixed width, (regardless of the door leaf width)

# **OPTIONS WITHOUT EXTRA CHARGE**

• door leaf with revers positioning of glass pane

# OPTIONS AVAILABLE WITH EXTRA CHARGE

- · ventilation undercut
- black tempered laminated glass pane
- adjustable hinge for rebated door leaf

### REBATED DOOR LEAF

- R5 edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED OPENING DOOR LEAF (extra charge) ONLY White matt

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock
- · non-rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

NOTE: Door leaf VETRO D in sliding version is not complementary product to sliding system hidden in the wall PA.

# NOTE: There is no possibility to shorten door leaf.

VETRO D – meets ventilation requirements for widths "80" - "100" with ventilation undercut.

NOTE: It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model.

# **VETRO D1 MODELS**



VETRO D1 transparent glass



VETRO D1



VETRO D1



VETRO D1 decormat graphite

# Berge



BERGE 5 - ashen





BERGE 6 - white

# **DECORS**



white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

# STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- · stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

# **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

### **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

# SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- dajustable fillige for rebated doc
   double leaf door

door leaf price x2

NOTE: It is required to use door frame equipped with 3 hinges together with BERGE rebated door leaf model .

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

# **BERGE MODELS**















BERGE 6 BERGE 7



EVEN 2 - latte





EVEN 0 - white

# **DECORS**



white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



# STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

# OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

# **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

# SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

# OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door
   door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: It is required to use door frame equipped with 3 hinges together with rebated door leaf.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

# **EVEN MODELS**















EVEN 5
2 glass panes, 4
inserts in the color
of the door leaf

EVEN 6 inserts in the colour of the door leaf

# NESTOR



NESTOR 10 - cashmere





NESTOR 12 - white

# **DECORS**



white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

# STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

# **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- · holes for ventilation sleeves

#### **REBATED DOOR LEAF**

- straight edge
- 3 silver screw-in pivot hinges
- · single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

### SLIDING DOOR LEAF

- · edge whitout rebate
- · socket for hook lock and/or for handles

# DOOR LEAF WITH INVERTED REBATE

### (extra charge)

- · active single door leaf
- · straight edge
- · sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- · magnetic lock for a simple key, bathroom lock, cylinder lock or economy lock in steel, black, white, gold - to choose from

# OPTIONS AVAILABLE WITH EXTRA CHARGE

- · plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- · ventilation undercut
- recuperative shortcut -8mm
- · door leaf with inverted rebate
- · cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

NOTE: third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

NOTE: It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

# **NESTOR MODELS**







**NESTOR 3** 









**NESTOR 10** 







**NESTOR 12** 



**NESTOR** panel

# VETRO E



VETRO E - sabio, black laminated glass





VETRO E - latte

# **DECORS**



white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

# STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- reinforced MDF frame: narrow element with fixed width, wide element with variable width
- · core made of tubular chipboard
- DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

### REBATED DOOR LEAF

- · straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

# NON-REBATED DOOR LEAF (EXTRA CHARGE)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

### SLIDING DOOR LEAF

- edge whitout rebate
- · socket for hook lock and/or for handles

# **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- ventilation undercut
- · non-rebated door leaf
- black fittings for rebated door leaf
- · adjustable hinge for rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE**: sliding VETRO E door leaves do not fit the sliding system with the PA door frame cassette.

### NOTE: There is no possibility to shorten door leaf.

VETRO E – meets ventilation requirements for widths "80" - "100" with ventilation undercut

NOTE: It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

# **VETRO E MODELS**



VETRO E white (black glass)



VETRO E cashmere (black glass)



VETRO E sabio (black glass)



VETRO E latte (DECORMAT glass)



VETRO E ashen (DECORMAT glass)



Panel construction doors are covered with foils, laminates or acrylic lacquers. They combine aesthetics, durability and wide personalization possibilities, while being economical and functional solution.



RIVIA 10 - marrone chestnut/black ST

# NOVA





NOVA 80 - sage oak (structure), brushed gold inlay

# **DECORS**



NOVA 70 - warm grey matt







NOTE: the Silent package applies to rebated and non-rebated single leaf door.



# STANDARD OPTIONS

- · door leaf frame made of softwood
- core made of "honeycomb"
- glass pane MAT DRE 4 mm thick
- the edge in the color of the door leaf or black
- concrete oxide and antique copper decors available only with black edge

### **OPTIONS WITHOUT EXTRA CHARGE**

- ventilation sleeves
- three hinges applies to rebated door leaf
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

# REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- silver or black deadbolt lock with a simple key, bathroom lock, cylinder lock or economic lock

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

### DOOR LEAF WITH INVERTED REBATE (extra charge)

- · active single door leaf
- · straight edge

- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic lock for a simple key, bathroom lock, cylinder lock or economy lock in steel, black, white, gold - to choose from
- does not apply to door leaves with antique copper or oxide concrete decors

#### DOOR FRAMES

 for door leaves from NOVA collection it is recommended to use door frames in the same colour as door leaf or in black matt 2 decor

### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

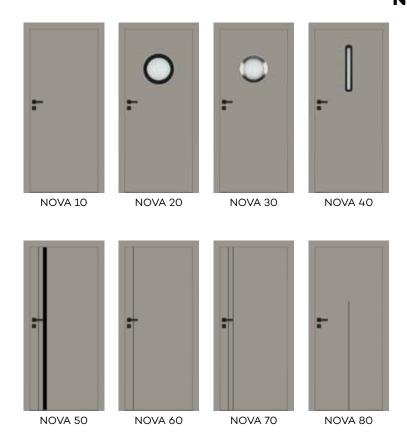
- Silent 37dB package (dropping seal + acoustic filling) -NOVA 10, 50 - 80
- · core made of tubular chipboard
- non-rebated door leaf
- door leaf "90", "100"
- · ventilation undercut
- recuperative shortcut -8mm
- · door leaf with inverted rebate
- plastic ventilation grille
- aluminum ventilation grille
- · black fittings for rebated door leaf
- It is possible to buy only the steel BULAJ in black or stainless steel at a price

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE**: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND NON-REBATED SINGLE LEAF DOOR.

# **NOVA MODELS**





# NOVA



NOVA 80 - natural halifax oak



NOVA 10 - natural halifax oak

# **DECORS**





The option of combining the door frame in the DRE-Cell black matt 2 foil and natural halifax oak laminate





NOTE: the Silent package applies to rebated and non-rebated single leaf door.

# STANDARD OPTIONS

- door leaf surface is coated with laminated, synchronous 3 mm or 4 mm thick board
- · door leaf frame made of softwood
- · core made of "honeycomb"
- glass pane MAT DRÉ 4 mm thick
- edgeband in black colour
- for natural halifax oak decor, the edge in the color of the door leaf or black
- NOVA 50 80 Vertical inlays made of laminate: brushed steel, brushed gold or moro matt

### **OPTIONS WITHOUT EXTRA CHARGE**

- ventilation sleeves
- three hinges applies to rebated door leaf
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

# REBATED DOOR LEAF

- · straight edge
- 2 silver screw-in pivot hinges
- silver or black deadbolt lock with a simple key, bathroom lock, cylinder lock or economic lock

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

# SLIDING DOOR LEAF

- edge whitout rebate
- · socket for hook lock and/or for handles

#### **DOOR FRAMES**

 for door leaves from NOVA collection we recommend door frames in DRE-CELL black matt 2 foil and in CPL laminate natural halifax oak for door leaves made in laminate natural halifax oak, in longitudinal arrangement in the second CPL price group

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling)NOVA 10,50-80 1st gr. of Egger laminates
- stabilising insert tubular chipboard
- non-rebated door leaf
- · door leaf "100"
- · ventilation undercut
- recuperative shortcut -8mm
- · plastic ventilation grille
- · aluminum ventilation grille
- · black fittings for rebated door leaf
- It is possible to buy only the steel BULAJ in black or stainless steel at a price

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND NON-REBATED SINGLE LEAF DOOR.

steel BULAJ NOVA 30 - in the steel or black colour. Available only MAT or transparent glass pane.

# **NOVA MODELS**







NOVA 20



NOVA 30



NOVA 40



NOVA 50



NOVA 60



NOVA 70



NOVA 80



# WOOD



WOOD M1 pattern W1 - dark oak





WOOD M1 design W2 - dark oak

# **DECORS**





# STANDARD OPTIONS

- · door leaf surface coated with the primer material, overprinted with the pattern and varnished
- matt lacquer
- · door leaf frame made of MDF
- stabilising insert honeycomb
- glass pane MAT DRE 4 mm thick

### NON-REBATED DOOR LEAF

- edge without rebate in the colour of the door leaf
- sockets for 2 recessed Estetic 80 hinges in steel, black or white color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

# DOOR FRAMES

• for the door leaves from the WOOD collection, we recommend to use lacquered frames made in the DRE-PRINT technology in the colour of door leaf unit

# **OPTION WITHOUT EXTRA CHARGE**

- · holes for ventilation sleeves
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

# OPTIONS AVAILABLE WITH EXTRA CHARGE

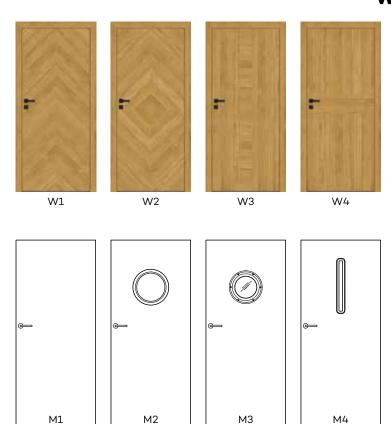
- · door leaf "100"
- · stabilising insert tubular chipboard
- · ventilation undercut
- aluminum ventilation grille

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

# MODEL OPTIONS WITH POSSIBILITY TO CHOOSE GRAPHIC PATTERNS W1-W4: • M1 - full door leaf, without glazing • M2 - MDF bulaj in black matt decor • M3 - steel BULAJ in steel or black colour (only MATT or

- transparent glass pane available)
   M4 MDF frame in black matt decor

# **WOOD MODELS**



# Grafi



GRAFI M1 - G17





GRAFI M4 - G2

# **DECORS**

25 graphic designs to choose from.

More on page 178 of the catalogue and on www.dre.pl. Top quality digital printing secured with matt or gloss varnish, which guarantees print and colour durability.

fig. 1



White edge, white lock



Black edge, black toilet door lock



# STANDARD HIGH GLOSS LACQUERED DOOR LEAF

- · door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- high gloss lacquer
- · door leaf frame made of MDF
- core made of tubular chipboard
- MAT DRE glass pane 4 mm thick (model M2, M4)

# STANDARD MATT LACQUERED DOOR LEAF

- · door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- matt lacquer
- door leaf frame made of MDF
- · core made of "honeycomb"
- MAT DRE glass pane 4 mm thick (model M2, M4)

# NON-REBATED DOOR LEAF

- edge without rebate in white or black colour fig.1
- · sockets for 2 recessed Estetic 80 hinges in white, steel or black color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

# **DOOR FRAMES**

• for GRAFI collection , we recommend to use white, black lacquered door frames made in DRE-PRINT technology, or door frames in black matt 2

### **OPTION WITHOUT EXTRA CHARGE**

- · holes for ventilation sleeves
- DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass (model M2, M4)

# OPTIONS AVAILABLE WITH EXTRA CHARGE

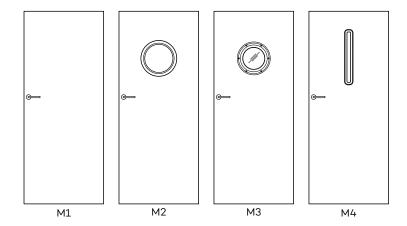
- · door leaf "100"
- ventilation undercut
- tubular chipboard filling in matt varnished doors
- aluminum ventilation grille

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

# MODEL OPTIONS TO BE CHOOSEN WITH THE POSSIBILITY OF USAGE OF GRAPHIC PATTERNS G1-G25:

- M1 full door leaf, without glazing
  M2 MDF bulaj in black matt decor
  M3 steel BULAJ in steel or black colour (only MATT or transparent glass pane available)
  • M4 - MDF frame in black matt decor

# **GRAFI MODELS**



Designs of 25 graphics available on page 178 of the catalogue and on the website www.dre.pl

# Lux



LUX 20 - viking oak





LUX 10 - birch

# **DECORS**





Black edge, black toilet door lock



#### STANDARD OPTIONS

- · door leaf surface is coated with primer material in the colour of decor and varnished
- · high gloss lacquer
- · door leaf frame made of MDF
- core made of perforated chipboard
- MAT DRE glass pane 4 mm thick (model LUX 20, LUX 40)

#### NON-REBATED DOOR LEAF

- edge without rebate in black colour fig.1
  sockets for 2 recessed Estetic 80 hinges in black, white or steel color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

#### DOOR FRAMES

• for door leaves from LUX collection we recommend to use door frames lacquered in the same colour as the door leaf unit or in black matt decor 2

#### **OPTION WITHOUT EXTRA CHARGE**

- holes for ventilation sleeves
- DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass (model LUX 20, LUX 40)

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf "100"
- ventilation undercut
- · aluminum ventilation grille

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

steel BULAJ LUX 30- in the steel or black colour. Available only MAT or transparent glass pane.

#### **LUX MODELS**









LUX 30

LUX 40

### RIVIA



RIVIA 70 - marrone chestnut /white matt







RIVIA 10 - marrone chestnut / black ST

#### **DECORS**



\*decor available while stocks last, \*\*\*decor only in horizontal grain



Rivia 20 white matt base Rivia 20 black ST base



interior doors

#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of tubular chipboard
- · glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · glass pane "chinchila" or "window blind"
- · ventilation sleeves
- · three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- · straight edge, uniform flat glazing frame
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, uniform flat glazing frame
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- · edge without rebate, uniform flat glazing frame
- socket for hook lock and/or for handles

\*\*\* In RIVIA 70 and 120 models, the insert in the selected color has vertical graining, except for the toffee oak color. In other models, inserts have horizontal graining.

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

• glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

RIVIA 20, 30

**RIVIA 40, 50** 

· white frost VSG 22.1 safe, complex glass pane **RIVIA 20, 30** 

**RIVIA 40, 50** 

- non-rebated door leaf
- door leaf width "90" and "100"
- · ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- · black fittings for rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: The door leaf is made in white matt or black ST with a choice of center stripe decor. The edge of the door leaf is in the color of the central stripe. RIVIA 40 - BULAJ is covered with white or black PVC foil, RIVIA 50 - BULAJ is covered with silver foil.

By default, the configurator selects the colour of the door frame in the same colour as the middle strip of the door leaf

#### **RIVIA MODELS**















RIVIA 50

RIVIA 60 RIVIA 70\*\*\*



**RIVIA 80** 











RIVIA 130

RIVIA 90

RIVIA 100

RIVIA 110

### Galeria Alu



GALERIA ALU 50 - acacia











GALERIA ALU 20 - anthracite elm





8mm inserts located in one plane with the door leaf surface on both sides



#### STANDARD OPTIONS

- door leaf frame made of softwood
- core made of tubular chipboard
- edge with a radius R 2.5 mm for 0.15-0.2 mm CPL laminates, except for white, milky white, ash, cashmere.
- decorative inserts 8 mm
- glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · glass pane "chinchila" or "window blind"
- · ventilation sleeves
- three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- a deadbolt lock with a simple key, a bathroom lock, a cylinder insert or an economic lock
- straight edge or edge with a radius R 2.5 mm made by direct-forming (in CPL laminate)

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

NOTE: passive door leaf GALERIA ALU 20, 21, 22, 23, 24, 25, 60 without horizontal inserts in a uniform grain.

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) -GALERIA ALU 10 - 60
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

GALERIA ALU 11, 13, 23

GALERIA ALU 21

GALERIA ALU 24, 25

GALERIA ALU 12, 22

• white frost VSG 22.1 safe, complex glass pane

GALERIA ALU 11

GALERIA ALU 13, 23

GALERIA ALU 21

**GALERIA ALU 24** 

GALERIA ALU 25

**GALERIA ALU 12** 

GALERIA ALU 22

- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND

NON-REBATED SINGLE LEAF DOOR.

#### **GALERIA ALU MODELS**



GALERIA ALU 10



GALERIA ALU 20



GALERIA ALU 30



GALERIA ALU 50



GALERIA ALU 60



GALERIA ALU 11



GALERIA ALU



GALERIA ALU 13



GALERIA ALU 21



GALERIA ALU 22



GALERIA ALU 23



GALERIA ALU 24



GALERIA ALU 25



# FINEA B



FINEA 60 - sand oak







FINEA 40 - vintage oak

#### **DECORS**



\*decor available while stocks last, \*\*\*decor only in horizontal grain

### FINEA and FINEA B

REBATED, NON-REBATED DOOR LEAVES

interior doors

#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of tubular chipboard
- · glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane "chinchila" or "window blind"
- ventilation sleeves
- three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- · straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

 glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

FINEA 20, FINEA B 20

FINEA 30, 50, 60, FINEA B 30, 50, 60

• white frost VSG 22.1 safe, complex glass pane

FINEA 20, FINEA B 20

FINEA 30, FINEA B 30

FINEA 50, 60, FINEA B 50, 60

- non-rebated door leaf
- door leaf width "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### FINEA and FINEA B MODELS



FINEA 10 FINEA B 10\*



FINEA 20 FINEA B 20\*



FINEA 30 FINEA B 30\*



FINEA 40 FINEA B 40\*



FINEA 50 FINEA B 50\*



FINEA 60 FINEA B 60\*



panels wood grain in FINEA



\*horizontal graining of FINEA B panels

### DECO



DECO 30 - elm









DECO 20 - concrete 2, black SLIM frame







interior doors

#### STANDARD OPTIONS

- door leaf frame made of softwood
- edge with a radius R 2.5 mm for CPL laminates with a thickness of 0.15-0.2 mm, except for white, milky white, ash grey, cashmere
- core made of "honeycomb"
- glass pane white bark 4 mm thick
- flat 4mm HDF panel in DECO 40

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · glass pane "chinchila" or "window blind"
- ventilation sleeves
- · three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- · straight edge, flat glazing frame in the door leaf decor or black Slim
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- rounded frame, straight edge or edge with a radius R 2.5 mm made using the directforming method (in CPL laminate)

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- · edge without rebate, flat glazing frame in the door leaf decor or black Slim
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- · magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock
- edge without rebate, rounded glazing frame (in CPL laminate)

#### SLIDING SYSTEM DOOR LEAF

- edge without rebate and optionally: flat glazing frame in the door leaf decor or black Slim or rounded glazing frame
- · socket for hook lock and/or for handles
- · edge without rebate, rounded glazing frame (in CPL laminate)

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- decorative glass MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (for door leaf) DECO 10, 20, 30
- white frost VSG 22.1 safe, complex glass pane DECO 10, 20, 30
- stabilising insert tubular chipboard
- non-rebated door leafdoor leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- · aluminum ventilation grille
- · cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### **DECO MODELS**



DECO<sub>10</sub>



DECO<sub>20</sub>



DECO 30



DECO 40



DECO<sub>10</sub> with SLIM black glass pane frame



DECO<sub>20</sub> with SLIM black glass pane frame



DECO<sub>30</sub> with SLIM black glass pane frame



DECO 40 with SLIM black glass pane frame

### Modern



MODERN 30 - marrone chestnut textured

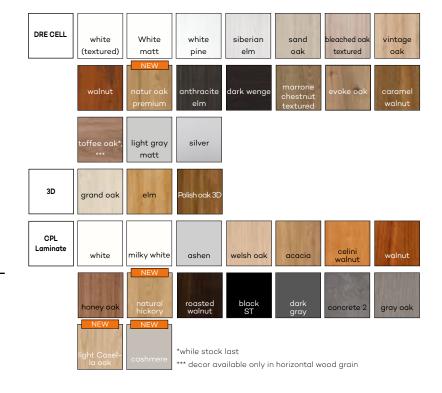








MODERN 20 - white matt



#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of "honeycomb"
- · glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · glass pane "chinchila" or "window blind"
- · ventilation sleeves
- · three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- straight edge, flat glass pane frame (in CPL laminate rounded) in door leaf decor or black Slim, 4 mm flat HDF panels
- 2 pcs. of silver screw-in hinges, 3 pcs. with variable heights
- single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glass pane frame (in CPL laminate - rounded), in door leaf decor or black Slim, 4 mm flat HDF panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- · magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF ( (does not apply to height 1983)

- · edge without rebate and optionally: flat glazing frame in the door leaf decor or black Slim, flat HDF panels 4 mm thick or rounded glazing frame, profiled MDF panels 19 mm thick
- socket for hook lock and/or for handles
- in CPL laminate, edge without rebate and optionally: rounded glass pane frame in the colour of the door leaf or black Slim 4 mm flat HDF panels

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
- MODERN 20
- MODERN 30
- MODERN 40
- MODERN 50
- · white frost VSG 22.1 safe, complex glass pane
- MODERN 20
- MODERN 30
- MODERN 40
- MODERN 50
- · stabilising insert:
- · core made of: tubular chipboard (1983 and 2043)
- tubular chipboard (2110 and 2240)
- door leaf "90" and "100" (1983 and 2043)
  door leaf "90" and "100"(2110 i 2240)
- non-rebated door leaf
- ventilation undercut
- recuperative shortcut -8mm
- · plastic ventilation grille
- aluminum ventilation grille
- · cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door leaf price x2 NOTE: The third hinge Estetic 80 for non-rebated doors (extra

charge is added to the price of the door frame)

NOTE: In rebated door leaves covered with laminates from the CPL group, it is possible to choose a door leaf with an edge radius of R=2.5 mm, except for white, milky white, ash, cashmere.

#### MODERN MODELS







MODERN 20



MODERN 30



MODERN 40



MODERN 50



MODERN 10 with SLIM black



MODERN 20 with SLIM black



MODERN 30 with SLIM black



MODERN 40 with SLIM black



MODERN 50 with SLIM black glass pane frame

# Plus



PLUS 30 - grey oak









PLUS 30 height 2240 - white matt





#### STANDARD OPTIONS

- · door leaf frame made of softwood
- core made of "honeycomb"
- · glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · glass pane "chinchila" or "window blind"
- ventilation sleeves
- · three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- straight edge, flat glass pane (in CPL laminate rounded), 4 mm thick HDF flat panels
- 2 pcs. of silver screw-in hinges, 3 pcs. with variable heights
- single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glass pane frame (in CPL laminate
- rounded), 4 mm flat HDF panels
- · sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF ( (does not apply to height 1983)

- edge without rebate, 4 mm flat HDF panels tand optionally: flat glass pane frame or rounded glass pane frame (only rounded in CPL laminate)
- · socket for hook lock and/or for handles

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

• glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) PLUS 20

PLUS 40, 50, 60, 70, 80

PLUS 30

• opal glass VSG 22.1, safety composite

PLUS 20, 50, 60

PLUS 30

PLUS 40 PLUS 70, 80

- filling: tubular chipboard (1983 and 2043) tubular chipboard (2110 and 2240)
- door leaf "90" and "100" (1983 and 2043)
- door leaf "90" and "100"(2110 i 2240)
- non-rebated door leaf
- · ventilation undercut
- recuperative shortcut -8mm
- · plastic ventilation grille
- aluminum ventilation grille
- · cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- double leaf door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: colours equivalent: W0118 - WHITE

NOTE: In rebated door leaves covered with laminates from the CPL group, it is possible to choose a door leaf with an edge radius of R=2.5 mm, except for white, milky white, ash, cashmere.

NOTE: Different heights are available in all models of PLUS collec-

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

#### **PLUS MODELS**



PLUS 10



PLUS 20



PLUS 30



PLUS 40



PLUS 50



PLUS 60



PLUS 70



PLUS 80

### STANDARD



STANDARD 40S - chestnut marrone structure



STANDARD 10 - evoke oak door frame black matt 2  $\,$ 

#### **DECORS**



\*decor available while stocks last, \*\*\*decor only in horizontal grain











interior doors

#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of "honeycomb"
- · glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · glass pane "chinchila" or "window blind"
- · ventilation sleeves
- · three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- · straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- · All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge without rebate and optional: flat or rounded glazing frame
- socket for hook lock and/or for handles

NOTE: the Silent package applies to rebated and non-rebated sinale leaf door.

NOTE: Selected configurations of STANDARD 10 rebated model in the evoke oak color are available from stock.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- 37dB silent package (dropping seal + acoustic insert) -STANDARD 10
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT

GRAPHITE (applies to door leaf)

STANDARD 20, 20s, 40, 40s, BULAJ MDF

STANDARD 50, 50s

STANDARD 30, 30s

STANDARD 60

· white frost VSG 22.1 safe, complex glass pane

STANDARD 20, 20s, 40, 40s

STANDARD 50, 50s, MDF BULAJ

STANDARD 30, 30s

STANDARD 60

- stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf "90" and "100"
- rebated door leaf "110" (only STANDARD 10)
- upper single point mortise lock (only STANDARD 10 with tubular chipboard and fixed door frame)
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- · non-rebated double door closing strip non-rebated
- · black fittings for rebated door leaf
- double leaf door

door leaf price x 2

• it is possible to buy only steel BULAJ in black or steel color included in the price

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### STANDARD MODELS



STANDARD 10



STANDARD 20



STANDARD 20s



STANDARD 30



**STANDARD** 30s



STANDARD 40



**STANDARD** 40s



STANDARD 50



STANDARD 50s



STANDARD 60



**BULAJ MDF** 



BULAJ steel



uppe





Steel black BULAJ \*\*



Steel BULAJ\*\* \*\* only matt or transparent glass available,

## FANO



FANO 30S - grand oak







FANO 30s - white matte

#### **DECORS**



\*decor available while stocks last, \*\*\*decor only in horizontal grain



interior doors

#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of "honeycomb"
- · glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane "chinchila" or "window blind"
- ventilation sleeves
- three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- · straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing frame, 19 mm thick MDF profiled panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge without rebate, rounded or flat glazing frame, 19 mm thick profiled MDF panel
- socket for hook lock and/or for handles

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

 glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

FANO 20, 20s

FANO 30, 30s

 white frost VSG 22.1 safe, complex glass pane FANO 20, 20s

FANO 30, 30s

- · stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door
   leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### **FANO MODELS**











FANO 10 FANO 20

FANO 20s

FANO 30

FANO 30s

### Arte



ARTE 20 - anthracite elm







ARTE 40 - sand oak

#### **DECORS**



\*decor available while stocks last, \*\*\*decor only in horizontal grain





#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of "honeycomb"
- glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · glass pane "chinchila" or "window blind"
- ventilation sleeves
- three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- · single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- · edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- · edge without rebate, rounded glazing frame or flat glazing frame
- · socket for hook lock and/or for handles

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

• glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

ARTE 10-30, 90

ARTE 40, 50

ARTE 80

· white frost VSG 22.1 safe, complex glass pane

ARTE 10, 20, 30 ARTE 40, 50

ARTE 80

ARTE 90

- stabilising insert tubular chipboard
- non-rebated door leafdoor leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- · cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

#### ARTE MODELS















ARTE 10

ARTE 20

ARTE 30

ARTE 40

ARTE 50

ARTE 80

ARTE 90



UNI 10 - cashmere









UNI 10 - cashmere

#### **DECORS**



white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



- · door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- · core made of "honeycomb"
- · glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane "chinchila" or "window blind"
- · ventilation sleeves
- third hinge to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

#### REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

#### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

**NOTE**: Selected configurations of UNI 10 rebated model in white are available from stock.

NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND NON-REBATED SINGLE LEAF DOOR.

#### DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- · active single door leaf
- · straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic insert) UNI 10
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf BULAJ MDF)
- white frost VSG 22.1 safe, complex glass pane BULAJ MDF
- stabilising insert tubular chipboard
- · core made of chipboard
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- · non-rebated door leaf
- · door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- · aluminum ventilation grille
- · black fittings for rebated door leaf
- double leaf door
- $\bullet\,$  it is possible to buy only steel BULAJ in black or steel color -

included in the price NOTE: The third hinge Estetic 80 for non-rebated doors (extra

charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

#### **UNI MODELS**

leaf price x2







BULAJ





### FARGO



FARGO 10 - ashen







FARGO 30 - ashen

#### **DECORS**



white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035



type of milling in FARGO collection



interior doors

#### STANDARD OPTIONS

- · door leaf painted with acrylic UV varnish
- · door leaf frame made of MDF
- · core made of "honeycomb"

#### **OPTIONS WITHOUT EXTRA CHARGE**

- · ventilation sleeves
- three hinges applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitues solid base.

#### REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

#### SLIDING DOOR LEAF

- edge whitout rebate
- · socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single door leaf
- · straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) -FARGO 10 - 60
- door leaf "90" and "100"
- · tubular chipboard
- · core made of chipboard
- ventilation undercut
- recuperative shortcut -8mm
- non-rebated door leaf
- · door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- · aluminum ventilation grille
- · black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE:** the Silent package applies to rebated and non-rebated single leaf door.

#### **FARGO MODELS**











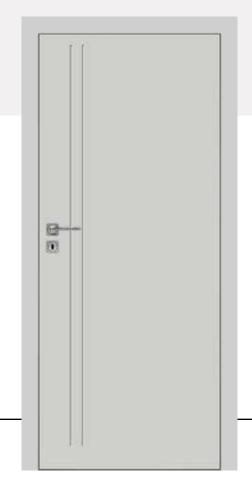


GO 50 FARGO 60





# BINITO



BINITO 50 - ashen









BINITO 50 - cashmere

#### **DECORS**



white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

#### DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated BINITO collections doors. Door handle model and finish color to choose from: WEGA, ATRIA, ARCTUS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR door handles and a backplate for a simple key or a cylinder insert or a bathroom lock.

The promotion lasts while stocks last.

REBATED, NON-REBATED, WITH INVERTED REBATED DOOR LEAVES

interior doors

#### STANDARD OPTIONS

- · door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- · core made of "honeycomb"
- glass pane white bark 4 mm thick

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane "chinchila" or "window blind"
- ventilation sleeves
- three hinges applies to rebated door leaf

NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with pecial material which constitues solid base.

#### **REBATED DOOR LEAF**

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- · single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- · edge without rebate, flat glazing bar
- · sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

#### SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

#### DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- active single door leaf
- · straight edge
- · sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or

#### economic lock

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- Silent 37dB package (dropping seal + acoustic filling) -BINITO 10 - 90
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE

**BINITO 11, 23** 

BINITO 21, 100

BINITO 24, 110

• white frost VSG 22.1 safe, complex glass pane

**BINITO 11** 

**BINITO 23** 

BINITO 21, 100

**BINITO 24** 

**BINITO 110** 

- door leaf "90" and "100"
- · tubular chipboard
- · core made of chipboard
- non-rebated door leaf
- ventilation undercut
- recuperative shortcut -8mm
- · door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- aluminum ventilation grille
- · black fittings for rebated door leaf
- double leaf door leaf price x2 NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

NOTE: Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

#### **BINITO MODELS**



### STANDARD INVEST



STANDARD INVEST 70 - honey oak



steel BULAJ INVEST - honey oak











### STANDARD INVEST

REBATED DOOR LEAVES

interior doors

#### STANDARD OPTIONS

- · door leaf frame made of MDF
- · core made of "honeycomb"
- transparent glass, thickness 4 mm

#### **OPTIONS WITHOUT EXTRA CHARGE**

- ventilation sleeves
- three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- · straight edge
- edge with a radius of R = 2.5 mm made by the directforming method available in 2nd CPL group except for cashmere laminate (rounded glazing frame in CPL laminates)
- straight edge (Slim frame in Finish foils)
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- 37dB silent package (dropping seal + acoustic insert) -STANDARD INVEST 10
- glass pane MAT DRE (applies to door leaf) STANDARD INVEST 20, 70, 80, BULAJ MDF STANDARD INVEST 60
- · stabilising insert tubular chipboard
- · door leaf "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- · black fittings for rebated door leaf
- it is possible to buy only steel BULAJ in black or steel color included in the price

NOTE! Selected configurations of STANDARD INVEST 10 rebated model in alpine white are available from stock.

#### STANDARD INVEST MODELS



STANDARD INVEST 10



STANDARD INVEST 20



STANDARD INVEST 60



STANDARD INVEST 70



STANDARD INVEST 80



BULAJ INVEST MDF



steel BULAJ INVEST



Steel black BULAJ \*\*



Steel BULAJ\*\*

\*\* only matt or transparent glass available,



### STANDARD CPL



STANDARD CPL 20 - concrete 2



STANDARD 10 - acacia





### STANDA

REBATED, NON-REBATED DOOR LEAVES

interior doors

leaf price x2

#### STANDARD OPTIONS

- edge with a radius R 2.5 mm only for 2nd group CPL laminates 0.15-0.20 mm thickness (except for cashmere color)
- straight edge for laminates 0.15-0.20 mm and 0.7 mm
- · door leaf frame made of softwood
- core made of "honeycomb"
- glass pane white bark 4 mm thick
- CPL laminate 0.15 0.2mm or 0.7mm

#### **OPTIONS WITHOUT EXTRA CHARGE**

- glass pane "chinchila" or "window blind"
- · ventilation sleeves
- · three hinges applies to rebated door leaf

#### REBATED DOOR LEAF

- straight edge
- edge with a radius R 2.5 mm made by directforming method, available in the 2nd group of CPL laminates 0.15-0.20 mm
- · straight edge for laminates 0.7 mm
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- · edge without rebate, rounded glazing frame
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### SLIDING DOOR LEAF

- edge without rebate, rounded glazing frame
- socket for hook lock and/or for handles

NOTE: colours equivalent: W0118 - WHITE

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) -STANDARD 10 CPL
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf) STANDARD 20, BULAJ MDF

STANDARD 60

 white frost VSG 22.1 safe, complex glass pane STANDARD 20 STANDARD 60

#### MDF BULAJ

- · stabilising insert tubular chipboard
- door leaf "100"
- door leaf "110" (only STANDARD 10) laminates 0.15 0.20 mm

- non-rebated door leaf
- · upper single point mortise lock (available only in STAN-DARD 10 door leaf model with tubular chipboard and fixed door frame)
- plastic ventilation grille
- aluminum ventilation grille
- · cover strip for double non-rebated door leaf
- ventilation undercut
- recuperative shortcut -8mm
- black fittings for rebated door leaf
- double leaf door
- · there is possibility to purchase steel BULAJ separately in black or steel color included in the price

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

0.7 mm CPL laminate is also available in the "110" door leaf width and in Standard CPL 20, 60 models, MDF BULAJ, steel BULAJ - to place an order, please contact the Customer Service Department.

#### STANDARD CPL MODELS











STANDARD 10

STANDARD 20

STANDARD 60

**BULAJ MDF** 

BULAJ steel





Steel black BULAJ \*\* \*\* only matt or transparent glass available,

Steel BULAJ\*

NOTE: the Silent package applies to rebated and non-rebated single leaf door.

# STANDARD variable heights



STANDARD 10 - vintage oak









STANDARD 10 - evoke oak



<sup>\*</sup>decor available while stocks last, \*\*\*decor only in horizontal grain

REBATED, NON-REBATED DOOR LEAVES WITH VARIABLE HEIGHTS

interior doors

#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of "honeycomb"

#### **OPTIONS WITHOUT EXTRA CHARGE**

ventilation sleeves

#### **REBATED DOOR LEAF**

- · straight edge with the edging band
- edge with a radius R 2.5 mm made using the direcforming method

Directforming available in 2nd CPL group except for cashmere laminate

- 3 silver screw-in pivot hinges
- · single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

#### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (1983) (dropping seal + acoustic filling)
- STANDARD 10
- Silent 37dB package (2110 and 2240) (dropping seal + acoustic filling) - STANDARD 10
- · filling: tubular chipboard (1983)
- tubular chipboard (2110 and 2240)
- door leaf "90" "100" (1983) DRE CELL
  door leaves "90"-"100" (2110 and 2240) DRE-Cell
  door leaf "90" "100" (1983) DRE CELL
- door leaf "100" (2110 and 2240) DRE CPL
- · non-rebated door leaf
- · ventilation undercut
- · plastic ventilation grille
- aluminum ventilation grille
- · cover strip for double non-rebated door leaf
- · black fittings for rebated door leaf
- double leaf door

leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

CPL 0.7 mm laminate also available - to place an order, please contact the Customer Service Department. Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

NOTE: colours equivalent: W0118 - WHITE

#### **STANDARD 10 MODELS**



STANDARD 10 height 1983



STANDARD 10 standard height



STANDARD 10 height 2110



STANDARD 10 height 2240



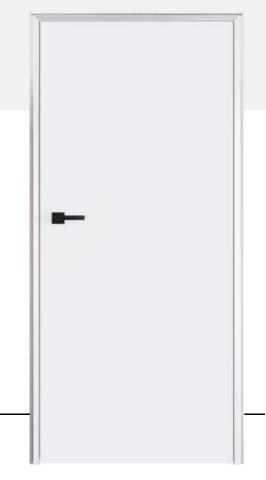


Hidden doors mounted on an aluminum frame offer a minimalist design that blends perfectly into the wall, giving the impression of a coherent space. The option of finishing with paint or wallpaper allows for full personalization, while ready-made color variants or veneers offered by DRE ensure easy and quick adjustment to various interior styles.



SARA ECO 2 - primer, wall and door leaf painted with blackboard paint.

### PROFI





#### **DOOR LEAF DECORS**



PROFI - white door leaf with aluminum frame





interior doors

#### NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

PROFI door with an aluminum door frame and a 50 mm thick door leaf is an innovative solution that allows for creative interior design with the usage of invisible doors, with the option of finishing the door leaf surface in the same colors as the walls.

#### PROFI DOOR STRUCTURE INCLUDES:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.q. in the colors of the walls. Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- Wide surfaces of the door leaf primed and ready for painting or wallpapering (e.g. in the color of the walls). The edges of the leaf are covered with the edge band that can be also painted. Painting should be done on your own or you shall choose a painted decor.
- Wide surfaces of the door leaf and edges painted with white acrylic UV varnish.

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- ventilation undercut
- dropping seal
- Silent 37dB package (dropping seal + acoustic filling) Standard 2043
- Silent 37dB package (package (dropping seal + acoustic filling) Standard 2240
- extra charge for the third hinge Estetic 80





Non-rebated door frame profile





## SARA ECO 2



SARA ECO 2 - sand oak door leaf with aluminum frame







SARA ECO 2 - standard 240 painted in the color of the wall

#### **DOOR LEAF DECORS**



\*while stock last

\*\*decor with black edge of the door leaf
\*\*\*\* decor available only in horizontal wood grain

DECOR

primed

NON-REBATED DOOR LEAVES WITH INVERTED REBATE

interior doors

#### NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

Sara Eco 2 door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colors of the walls.

#### CONSTRUCTION OF SARA ECO 2 DOOR LEAF COMPRISES OF:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.q. in the colors of the walls. Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one-s discretion or optional choose painted decor.
- Wide door leaf surfaces covered with foils from DRE-Cell, 3D, CP black ST groups or with painting foil in the group of painted decors, the edges of the door leaf covered with the edging in the color of the foil (except for antique copper and concrete oxide colors).

#### OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER

- ventilation undercut
- recuperative shortcut -8mm
- tubular chipboard in 202 standard
- tubular chipboard in 220 standard
- tubular chipboard in 240 standard
- solid chipboard in standard 202
  solid chipboard in standard 220
- solid chipboard, standard 240

#### STANDARD OPTION

- softwood or MDF frame (primed and painted)
- sockets for 2 or 3 recessed hinges, new hinges with increased load capacity up to 60 kg are used in white and black door frame colors
- · core made of "honeycomb"
- white or silver simple key magnetic lock, toilet lock, cylinder lock or economic lock

#### OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- dropping seal
- tubular chipboard in 202 standard
- tubular chipboard in 220 standard
- tubular chipboard in 240 standard
- solid chipboard in standard 202
- solid chipboard in standard 220
  solid chipboard, standard 240

Price of the door frame includes 2 or 3 hidden concealed hinges.

Note: in the option with a tubular chipboard or solid chipboard in standard 202, there are required 3 hinges.

**NOTE**: Sara ECO 2 door leaves in primer with DRE aluminum frames in aluminum and white are available from stock in selected configurations.

#### AVAILABLE COLOURS OF ALUMINUM DOOR FRAMES



aluminum



White RAL 9003



black

# SLIDING SYSTEMS, FOLDING



Sliding door systems save space, making them ideal for smaller rooms, and provide a modern and elegant look. Folding doors, on the other hand, allow for easy opening even in narrow spaces and at the same time offer more flexible room divisions, which increases the functionality of the interior.



ESTRA 5 - white matt, NT (on a tunnel) sliding system

## SLIDING SYSTEM

NS (on a wall), NT (on a tunnel) interior doors

#### DRE WALL-MOUNTED SLIDING SYSTEM

It is designed for single or double leaf interior doors in a sliding version. It can be used for doors in our offer, in the following finishes: DRE-Cell, 3D foil, CPL laminates, as well as painted doors, except for the following collections: Enter, Enter Akustik, Solid, Solid RC2, Forca B, fire resistant doors, glass doors and doors with variable heights.

In our sale offer there are available two different types of sliding system:

NS - system mounted directly on the wall

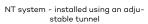
NT - sliding system mounted together with adjustable tunnel

There are two options of NT sliding system:

- mounted together with adjustable tunnel with 63 mm architrave
- mounted together with adjustable tunnel with 80 mm architrave

The NS sliding system includes: a guide (SN 150, 180, 200) with fittings, a spacer strip, a cover and a fender beam (the beam is only for single-leaf doors, for doors with a lock there

NS system - mounted directly on the wall







is a milling for a catch in the beam).

In the system mounted with adjustable tunnel, NT, set contains 2 additional 16 mm spacing boards with cross-sections adapted to the width of architraves (63 mm or 80 mm). There are differences in cross-sections of NS and NT masking element.

To complete entire set of sliding doors it is necessary to purchase sliding leaf unit in following dimensions:
Single leaf door: "60", "70", "80", "90", "100"
Double leaf door: "2x60", "2x70", "2x80", "2x90", "2x100"
Door leaf might be equipped with sockets for lock and/or handle - those accessories must be purchased separately.
In the system mounted with adjustable tunnel NT, it is necessary to purchase adjustable tunnel separately.
CPL 2nd group laminate applies to the natural halifax oak laminate with horizontal graining.

#### **ACCESSORIES**

- Square handle 1 pc.
- Rectangular handle 1 pc.
- Hook lock with key, WC,
- with two square handles
- hook lock with key, WC, for cylinder lock,
   with two roots and lock
- with two rectangular handles
- One set of door handle for single leaf door consist of 2 pcs.
- Cylinder insert 20/20

**NOTE:** The masking strip and guide for double systems are obtained by connecting two elements from a single system.



# SLIDING SYSTEM

of GLASS DOORS TP, TO

interior doors

#### SPAZIO SLIDING SYSTEM FOR GLASS DOORS.

Made of anodized aluminum, it is a complete solution designed for a finished jamb. The set includes a running rail with a straight or oval blend and elements designed for hanging a sliding glass panel and a bottom limiter.

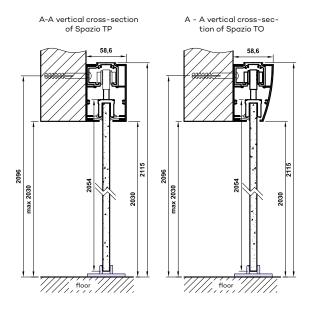
There are two options of Spazio System (only difference is in the shape of external blende):

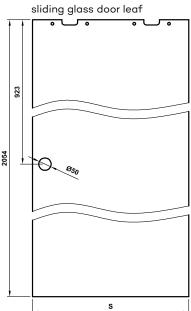
- Spazio TP with straight blende
  Spazio TO with oval blende

#### PRICE

- Price of the sliding system in aluminum color for glass doors
- Price of the sliding system, color black anode for glass doors

To complete the whole system it is reccomended to buy glass door leaf in sliding version from Galla collection. There is designed for this solution round handle.

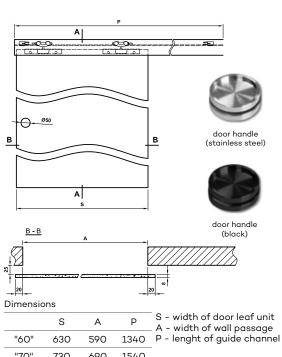




#### OPTIONS AVAILABLE WITH EXTRA CHARGE

door handle (two-sided)

Note: There is no possibility to make ventilation option.



"70" 730 690 1540 "80" 830 790 1740 "90" 930 890 1940



Spazio TO black anode







Spazio TP

Spazio TP black anode

NEW



# SPAZIO CD WALL MOUNTED

SLIDING SYSTEM

interior doors

#### SPAZIO CD

On-wall mounted sliding system with anodized guide channel and rectangular blende. Is designated for panel doors and frame construction doors.

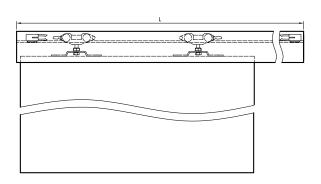
#### WHOLE SET COMPRISES OF:

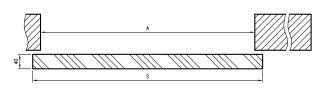
- guide channel with side caps
- system sliding trolleys
- door leaf hangers
- bottom stopper
- assembly kit (screws and bolts)

To complete the system, you need to buy a sliding door leaf from our wide range in a version with a handle. The handle must be purchased separately.

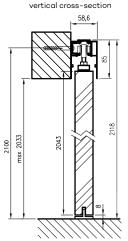


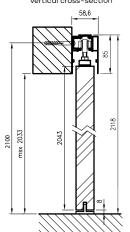
Spazio CD - aluminum





- A width of wall passage
- S width of door leaf unit
- L lenght of guide channel







Spazio CD - black anode

	Α	S	L
"60"	600	644	1370
"70"	700	744	1570
"80"	800	844	1770
"90"	900	944	1970
"100"	1000	1044	2170

## 01 FRAMELESS CASSET

SLIDING DOOR LEAF

interior doors

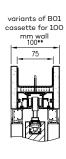
#### **DOOR FRAMELESS CASSETTE B01**

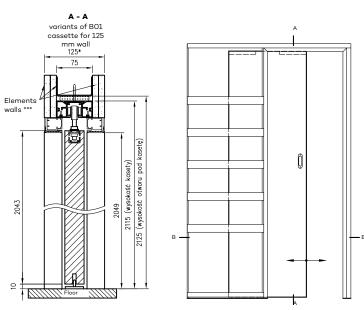
Door frameless cassette with the possibility of assembly and disassembly of the door leaf after assembly and processing of the cassette. The assembly of the system involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other structure) with a thickness of:

- 100 mm for the B01 100 mm door frameless cassette
- 125 mm for the B01 125 mm door frameless cassette Then covering wide surfaces with 12.5 mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces.

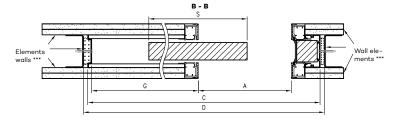
#### LIST OF DOOR COLLECTIONS AND MODELS AVAILABLE IN THE DOOR FRAMELESS CASSETTE SYSTEM BO1:

ESTRA; ENA; TRIESTA; SOLTE; REVA; FOSCA; NESTOR; AURI; ELSA; PREMIUM; PIANO; SCALA; VERSO; BERGE; EVEN; NOVA 10; RIVIA 10, RIVIA 60-130; GALERIA ALU 10, 20, 30, 50, 60; FINEA 10, 40; STANDARD 10, UNI 10; FARGO 10-60; BINITO 10-90. The leaves have additional milling on the upper edge. Door leaves with locks and panel construction door leaves with glazing and panels cannot be used for BO1 frameless cassettes.





Width	S	А	С	D	G
60	644	626	1360	1380	659
70	744	726	1560	1580	759
80	844	826	1760	1780	859
90	944	926	1960	1980	959
100	1044	1026	2160	2180	1059



- S door leaf width
- A width of the door frame passage
- C total width of cassette
- D width of walls passage prepared for cassette
- G depth of ready cassette

- variant of BO1 cassette for 125 mm wall
- \*\* variant of B01 cassette for 100 mm wall
  \*\*\* wall elements are not compared.
- wall elements are not components of the product

# PA CASSETTE



STANDARD 10 - PA cassette sand oak



PA sliding system doors hidden in the wall (pocket system) - STANDARD 10 vintage oak

#### **DECORS**

PAINTED	white	cashmere	sabio	latte	ashen		
3D	grand oak	elm	Polish oak 3D				
DRE CELL	white (textured)	White matt	white pine	siberian elm	sand oak	bleached oak textured	vintage oak
walnut	natur oak premium	anthracite elm	dark wenge	marrone chestnut textured	evoke oak	caramel walnut	toffee oak*, ***
silver	light gray matt	warm gray matt	cashmere matt	sage oak (textured)	sage matt	dark olive matt	dark blue matt
concrete oxide*	antique copper*	black matt 2					

\*decor available while stocks last, \*\*\*decor only in horizontal grain

white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

# PA DOOR FRAME CASSETTE

SLIDING DOOR LEAVES

interior doors

#### PA DOOR FRAME CASSETTE

System assembly involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other construction) with a thickness of:

- 100 mm for the PA 100 mm door frame cassette
- 125 mm for the PA 125 mm door frame cassette

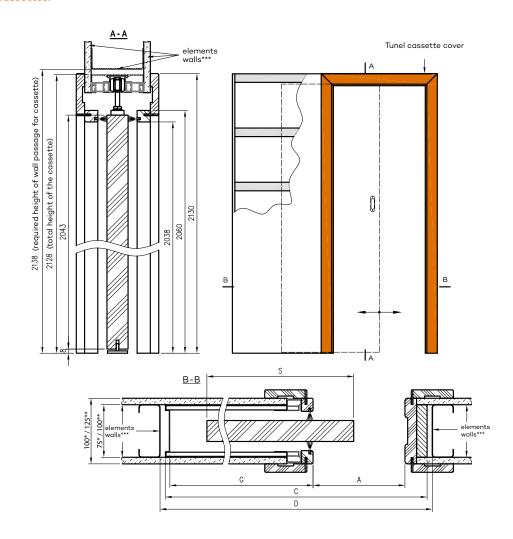
Next, wide surfaces construction with the usage of 12.5mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces and assembly of Tunnel Cassette Cover.

NOTE: VETRO A, VETRO D, VETRO D2, VETRO E and VETRO B door leaves with a width of "70" do not fit the 100 mm and 125 mm PA cassettes.

In addition, the 100 mm PA cassettes cannot be used with door leaves with locks and panel construction doors with glazing or panels

#### THE SET INCLUDES:

- cassette elements made of aluminum elements and additionall assembly accessories
- elements which allows to decorate build in sliding system so called tunnel cassette cover with architraves 80 mm wide



Width	A	S	С	D	G
60	600	644	1310	1330	656
70	700	744	1510	1530	756
80	800	844	1710	1730	856
90	900	944	1910	1930	956
100	1000	1044	2110	2130	1056

- \* dimensions refer to the 100mm PA cassette
- \*\* dimensions refer to 125mm PA cassette
- \*\*\* wall elements are not components of the product
- C total width of cassette
- D width of walls passage prepared for cassette
- G depth of ready cassette

# FOLDE



FOLDE - light grey matt







folding doors FOLDE 10 - white matt

#### **DECORS**



\*decor available while stocks last, \*\*\*decor only in horizontal grain

# FOLDING DOORS FOLDE

interior doors

In folding doors during opening process of door leaf unit, doors fold into position parallel to each other. The complete set of folding doors comprises of:

- two-elements door leaf connected by 3 hidden recessed hinges
- adjustable door frame for folding doors

#### STANDARD OPTIONS

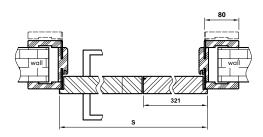
- · door leaf frame made of softwood
- core made of "honeycomb"
- straight edge
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- 3 hidden recessed ISTAR hinges installed between two-elements of door leaf unit

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

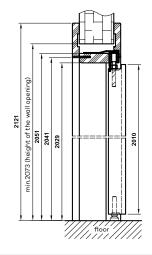
- · core made of tubular chipboard
- door leaf "90" and "100"

NOTE: There is no possibility to shorten door leaf.

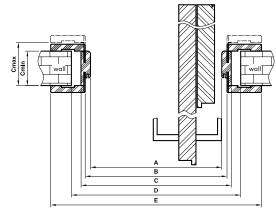
Cross-section of folding doors in closed position\* (right doors, left doors are mirror reflection)



vertical cross-section



Cross section of folding door in open position\*



\*NOTE: When doors are fully opened, the door fittings slightly reduce the clear opening by approx. 10 cm. (this value doesnt take into account door handle)

#### Dimensions

	S	Α	В	С	D	Е
"80"	844	806	830	850	880	990
"90"	944	906	930	950	980	1090
"100"	1044	1006	1030	1050	1080	1190

D - required width of wall opening

#### ADJUSTMENT RANGE

95-120	
100-125****	
120-145	
140-165	
160-185	
180-205	
200-225	
220-245	
240-265	
260-285	
280-305	

<sup>\*\*\*\*</sup> range while stocks last

# Rebated panel construction side panels

interior doors

# Side panel Side panel Side panel 10 30 40 41

#### STANDARD OPTIONS

- · door leaf frame made of softwood
- · core made of "honeycomb'
- glass pane 4 mm thick: white bark, "window blind", CHINCHI-LA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
- 2 silver screw-in pivot hinges
- latch strike plate and two flush bolts
- to choose from: straight edge\*, flat glazing frame or black Slim glazing frame

#### **OPTION WITHOUT EXTRA CHARGE**

- · third hinge
- · black glass pane frame Slim

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- white frost VSG 22.1 safe, complex glass pane SIDE PANEL 30
- SIDE PANEL 40 SIDE PANEL 41
- · core made of perforated chipboard
- · black fittings for rebated door leaf
- door frame for door leaf with side panel +30% Side panel it is passive rebated door leaf with "40" width and 40 mm thickness, with glazing or without glazing option, in uniform wood grain. Side panels can be paired with interior rebated door leaf in the following combination: "60+40"; "70+40"; "80+40"; "90+40"; "100+40".

SIDE PANEL 10 can be used for rebated interior doors. SIDE PANEL 30 is adapted to the ARTE 10-30 and STANDARD 30 models. SIDE PANEL 40 is adapted to the ARTE 40, 50, 90 models; STANDARD 40, DECO collection. SIDE PANEL 41 is adapted to the MODERN 30, PLUS 30 models.

To make the best possible match of side panel to door leaf unit, besides selection of model, it is necessary to choose wright colour, type of the edge and number of hinges.

NOTE: There is no possibility to shorten side panels.



# Rebated frame construction side panels

interior doors

#### STANDARD OPTIONS

- stiles made of wood-based panels
- glass pane 4 mm: MAT DRE, decormat brown, decormat graphite or transparent glass
- 3 silver screw-in pivot hinges
- · latch strike plate and two flush bolts
- straight edge

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

· door frame for door leaf with side panel

+30%

NOTE: Price of side panel is equal to the price of corresponding door leaf model.

Possibility of making side panels "40" for all models of frame doors included in the presented collections in the combinations "60+40"; "70+40"; "80+40"; "90+40"; "100+40"

#### NOTE: There is no possibility to shorten side panels.



PREMIUM (edge straight) DRE-Cell 3D foil



side panel PIANO (edge straight) DRE-Cell 3D foil



side panel FOSCA (edge straight) DRE-Cell 3D foil



SCALA A (edge straight) DRE-Cell 3D foil



side panel SCALA B (edge straight) DRE-Cell 3D foil



side panel AURI (edge straight) DRE-Cell 3D foil straight) DRE-Cell 3D foil



(edge straight) DRE-Cell 3D foil



side panel SOLTE (edge straight) DRE-Cell 3D foil

white (textured)

White matt

white pine

siberian elm

light gray matt

sand oak

bleached oak textured

vintage

(edge





















# TRANSOM LIGHTS



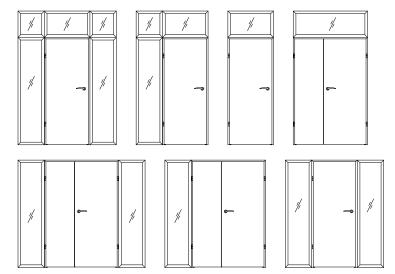
STANDARD 10 and side lights - vintage oak





ESTRA 6- sidelight - black matt2

#### **POSSIBLE CONFIGURATIONS**



The price of the transom lights/side lights applies to one running meter of the circumference measured on the outside of the transom lights/sidelight, and is an approximate price. In order to calculate the exact price of the finished product, please contact the Investment Department.

The price of 1 running meter of the perimeter of the transom /side light is in Cell, 3D, CPL decors and painted. When placing an order, please specify the dimensions in mm.

To place an order please contact the Investment Department - phn. 55 236 42 59.

NOTE: height of the sidelight is adapted to the standard height of the fixed door frame. Therefore, we do not reccomend shortening door frames in configuration with the sidelight.

# TRANSOM LIGHTS / SIDE LIGHTS

Transom lights/ side lights are fixed, unpenable, glazed partition between rooms or spaces that may constitute an independent structure or a supplement for interior doors (except for glass doors) with a fixed door frames. Transom lights/side lights are manufactured and delivered as a set of components ready for assembly. Set contains the following:

- two horizontal and two vertical main beams
- · set of cover and instalation strips
- · set of gaskets
- · main beam couplers

Transom lights/side lights are used in interior doors with a fixed door frames and they come in the following decors DRE-Cell, 3D, CPL laminate 0,15-0,20 mm and painted.

**NOTE:** Our product doesn't come with the glass pane, which should be purchased separately. We recomend to use tempered glass pane with a thickness of 4 mm. Assembly of transom lights/side lights should be performed once the "wet" construction are completed.

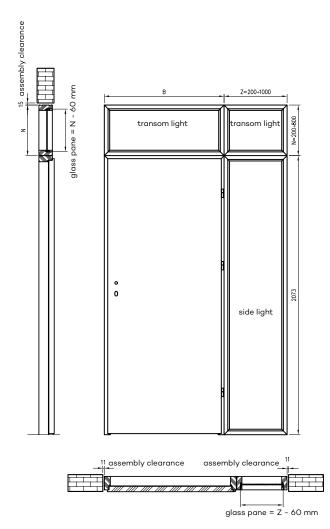
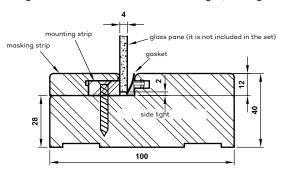


Fig. A cross-section of the transom light/side lights



#### Dimensions of transom lights/side lights

range of products	height total	width total	lenght of the perimeter
side light	2073 mm	Z	2*2073+2*Z
side light	N	Z	2*N+2*Z
transom light	N	В	2*N+2*B

available options of transom lights heights "N" = 200-800 mm.

available options of the width of transom and side lights "Z" = 200-1000 mm.

Width of the upper "B" transom lights is adjusted to the width of the fixed door frames; the available options of the width of fixed door frames; available options of the widths can be found in the following tables:

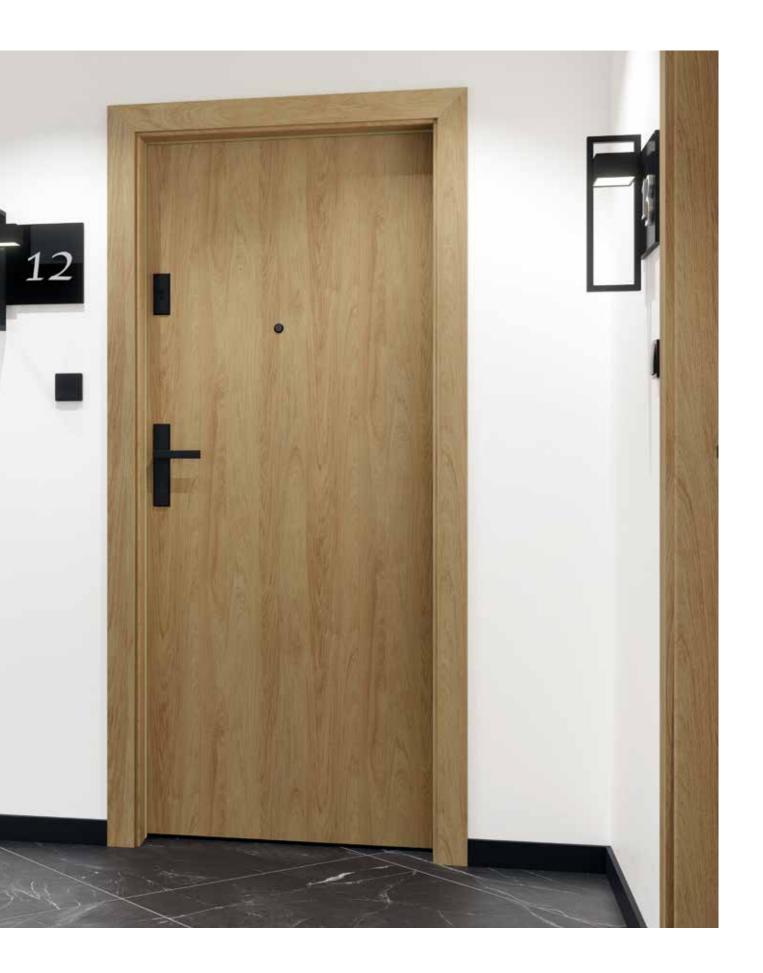
The transom lights are mounted on the single-leaf door frame

	"60"	"70"	"80"	"90"	"100"	"110"
В	688	788	888	988	1088	1188

TRANSOMS	TRANSOMS MOUNTED WITH THE DOOR FRAME IN DOUBLE-LEAF DOORS										
	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
В	1123	1223	1323	1423	1523	1623	1723	1823	1923	2023	2123



We present interior entrance and technical doors, ideally suited to apartments, offices and specialist rooms. We offer products that meet the highest standards of quality, functionality and safety.



# ENTER / SOLID



ENTER O - acacia





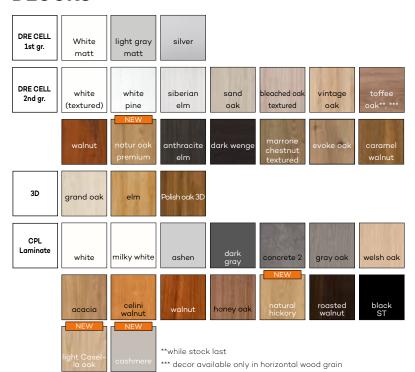








ENTER 0 - elm



# ENTER / SO interior entrance

#### STANDARD OPTIONS

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- · core made of tubular chipboard
- external HDF board flat or with decorative milling.
- 3 silver screw-in pivot hinges
- straight edge or edge R 2.5 mm (in CPL laminates except for white, milky white, ash grey, cashmere)

#### REBATED DOOR LEAF MODEL ENTER:

- · bottom deadbolt lock adapted for door lock cylinder
- upper deadbolt lock adapted for door lock cylinder
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

#### REBATED DOOR LEAF SOLID

- · multipoint mortise lock
- hinges reinforced with anti-thrust bolts
- Door leaves are available in the investment dimension "90E" (door frame passage with opened door leaf at 90 degree = 900mm)

#### **APPLICATION**

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

#### CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

For Enter/Solid O models, 0.7 mm CPL laminate is also available - to place an order, please contact the Investment Department.

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- · viewfinder included separately
- digital viewfinder DDS1 separately
  digital viewfinder DDS2 separately
- stainless steel threshold 70 mm wide
- cancellation of second lock (ENTER)
- dropping seal
- · black hinges for

ENTER rebated door leaf

NOTE: ENTER 0 and SOLID 0 models - doors in CPL laminates as standard with an edge with a radius of R=2.5 mm except for white, milky white, ash, cashmere.

For ENTER/SOLID collection door leaves we recommend fixed door frame ENTER/SOLID or steel door frames.

#### **ENTER/SOLID MODELS**



# ENTER / SOLID



ENTER 0 - concrete 2













SOLID 23 - acacia



# ENTER / SOLID REBATED DOOR LEAVES, interior entrance

#### STANDARD OPTIONS

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- external HDF board flat or with decorative milling .
- 3 silver screw-in pivot hinges
- straight edge or edge R 2.5 mm (in CPL laminates except for white, milky white, ash grey, cashmere)

#### REBATED DOOR LEAF MODEL ENTER:

- bottom deadbolt lock adapted for door lock cylinder
- upper deadbolt lock adapted for door lock cylinder
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

#### REBATED DOOR LEAF SOLID

- · multipoint mortise lock
- hinges reinforced with anti-thrust bolts
- Door leaves are available in the investment dimension "90E"
- (door frame passage with the door leaf open at an angle of  $90^{\circ}$  = 900 mm)

#### APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

For ENTER/SOLID collection door leaves we recommend fixed door frame ENTER/SOLID or steel door frames.

#### DOOR FRAME CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

**NOTE:** In models 19 and 20, the cladding is glued into strips with variable grain.

NOTE: In models 21-23, 8 mm wide inserts are made, placed flush with the door surface on both sides

NOTE: ENTER 21-23 and SOLID 21-23 models - door leaves in CPL laminates and edge with R 2,5 mm radius as a standard.

#### **ENTER/SOLID MODELS**



# Nefryt RC3 / RC3 El30

ANTI BURGLARY, REBATED DOORS

interior entrance



## NEW



NEFRYT RC3 - honey oak









42 dB ⊄()

### NEFRYT RC3 INTERNAL ENTRANCE DOOR IN EI30 VERSION MEETS THE FOLLOWING REQUIREMENTS:

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- fire resistance class: El30
- $\bullet$  smoke resistance class:  $Sa_4$ ,  $S_{200}$
- mechanical resistance class: 4
- acoustic insulation class: Rw=42 dB with a hybrid steel frame and a metal threshold

#### APPLICATION

Anti-burglary internal entrance doors, used in residential buildings, public buildings and collective housing buildings, as well as utility and technical rooms.

#### STANDARD OPTION

- · door leaf frame made of soft wood
- special multi-layer filling
- · straight edge
- 3-point hook-type strip lock
- 3 triple hinges
- · anti-theft pins
- expanding seals in El 30 version

#### **DOOR FRAMES**

• steel hybrid door frame p. 131

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- steel threshold
- door leaf "100"
- · door leaf with additional lock
- viewfinder
- fire resistand viewfinder.
- DIVA F6 INOX (stainless steel) door handle
- F6 INOX (stainless steel) rosette
- · satin cylinder insert
- satin insert sets
- DIVA F8 BLACK door handle
- F8 BLACK rosette
- black cylinder insert
- set of black inserts
- black hinges
- DORMA TS-71 self closer
- DORMA TS-90 self closer

In accordance with the technical conditions that buildings and their location should meet, NEFRYT RC3 doors in El 30 version should be equipped with a self closer.



interior entrance

#### CONSTRUCTION

Steel Hybrid door frames combine the robustness of a metal structure with the added functionality of fully enclosing the door frame using wood-based door frame elements finished with CPL laminate. The hybrid door frame combines a fixed metal door frame, a wood-based panel available in nine widths, and a masking architrave. This solution is dedicated for the wall thickness of 180-365 mm with the masking architrave adjustment up to 25 mm.

Door frame profile dimensions and equipment depend on selected option - door leaf model.

#### APPLICATION / TYPES OF OSH2 DOOR FRAMES (STEEL HYBRID DOOR FRAMES)

OSH2 (steel hybrid door frames) for NEFRYT RC3 doors OSH2 (steel hybrid door frames) for NEFRYT RC3 EI 30 doors

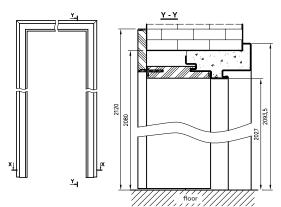
OSH2 (STEEL HYBRID DOOR FRAMES) NEFRYT RC3 AS A STANDARD

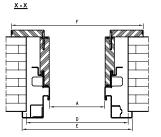
- · main lock striker sockets
- sockets for 3 triple hinges
- · sockets for mounting dowels
- sockets for anti-theft pins
- reinforcement for door closer
- self-extinguishing TPE gasket

#### OSH2 (STEEL HYBRID DOOR FRAMES) NEFRYT RC3 EI30 AS A STANDARD

- · main lock striker sockets
- sockets for 3 triple hinges
- · sockets for mounting dowels
- sockets for anti-theft pins
- · reinforcement for door closer • self-extinguishing TPE gasket

· swelling seal in the lintel



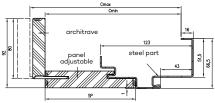


D - width of the assembly hole

wall thi rar	0.5	
option Cmin	Cmax	SP
180	205	120
200	225	140
220	245	160
240	265	180
260	285	200
280	305	220
300	325	240
320	345	260
340	365	280



All frames are designed to be mounted on the finished floor.



symbol width.	А	D	E	F
"80E"	817	930	950	1003
"90E"	917	1030	1050	1103
"100E"	1017	1130	1150	1203

Price of the door frame = price of the metal part + price of the extension panel with a masking architrave

#### **AVAILABLE COLOURS**

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.



<sup>\*\*\*</sup> beige colour is available only in semi-gloss

# SOLID RC2



SOLID RC2 - acacia









SOLID RC2 - gray oak

#### **DECORS**



The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.

#### STANDARD OPTION:

- · door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- · multipoint mortise lock
- anti-thrust bolts
- 3 triple hinges
- HDF external board with aluminum sheet

SOLID RC2 doors have an acoustic insulation class of Rw=32dB and burglary resistance of class RC2 according to PN-EN 1627:2012, provided that the door leaf is completed with a steel door frame, a steel threshold and a separately purchased, dedicated set of fittings: door handle, long backplate and cylinder inserts.

#### APPLICATION

Door leaf SOLID RC2 can be used as internal entrance door in multifamily buildings and in public utylity buildings. It can be used together with door frames:

- OSS (steel fixed door frame) information and prices page 158
- OSR (steel adjustable door frame) information and prices page 161
- OSH (steel hybrid door frame) information and prices page 164

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- viewfinder separately
- "100" door leaves
- steel threshold
- ONTARIO door handle
- ONTARIO backplate
- patent insert (price for 2 pc)

#### OPTIONS WITHOUT ADDITIONAL CHARGE

Doors available in the investment dimension "90E" (passageway in the door frame with the door leaf open at an angle of  $90^{\circ}$  = 900 mm)

#### **SOLID RC2 MODELS**



threefold hinge E878



SOLID RC2

# ATHOS



ATHOS 10 - white



ATHOS 10 - walnut











# THOS FIRE RESISTANT DOC

TECHNICAL REBATED DOORS,

interior entrance

#### ATHOS TECHNICAL DOORS MEET THE FOLLOWING **REQUIREMENTS:**

- fire resistance class: El30 with a steel door frame
- fire resistance class: EI30 with a wooden door frame
- smoke proof class: Sa, S<sub>200</sub>
  mechanical resistance class: 3
- sound insulation class: RW=32 dB
- acoustic insulation class: Rw = 37 dB with a wooden door frame and wooden threshold

#### APPLICATION

Interior entrance fire resistant doors, are used in residential housing, public utility buildings and collective residential buildings, as well as commercial and technical premises.

#### STANDARD OPTION

- · door leaf frame made of soft wood
- · core made of full chipboard
- · straight edge
- single-point mortise lock adapted for cylinder lock
- 3 triple hinges
- anti-theft pins

#### **DOOR FRAMES**

- steel fixed door frame p. 158
- steel adjustable door frame p. 161
- steel hybrid door frame p. 164
- wooden door frame p. 133, technical drawings p. 186

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- DORMA TS-71 self closer
- DORMA TS-90 self closer
- GEZE TS 2000 self closer
- door leaf "100" (for 0.7 mm laminate)
- door leaves "100" "110" (for 0.15-0.2 mm laminates)
- viewfinder
- · wooden threshold

In order to comply with the conditions of the National Technical Assessment, doors with fire resistance El 30 should be equipped with a self closer.

ATTENTION: The price of the leaf does not include the price of a steel frame or a wooden frame.

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.

#### WOODEN DOOR FRAME for ATHOS

#### CONSTRUCTION

OD ATHOS wooden door frame is made of glued pine wood, covered with CPL O, 15-0.2 mm laminate on the exposition side. Frame beams, with a fixed width of 100mm, are cut at an angle of 90 °. An intumescent gasket with fire-resistant properties is glued in the channel, milled in the notch of the beams.

#### **APPLICATION**

OD ATHOS wooden door frames are dedicated to Athos door leaves, which as a set, installed in accordance with the National Technical Assessment No. 2018/0633, they constitute a partition with fire resistance El 30. Moreover, equipped with a fixed threshold, they meet the acoustic insulation criteria in accordance with the class Rw = 37 dB, and in the configuration with a droping seal, without a fixed threshold, Rw = 32 dB

Technical information, drawings, dimension tables p. 186

#### SET CONTAINS

- · Main beams (lintel, latch plate beam with the main lock catch and main beam with the hinges with milled holes for the yokes and three-part hinges and mounted anti-theft bolt sockets), rebate gasket, three hinges (middle part of the three-part hinge) + 3 hinge yokes, a set of elements to be assembled door frame according to the attached instructions. The door frames are packed in cardboard boxes. Assortment of wooden frames:
- OD ATHOS for Athos door with a fixed threshold
- OD ATHOS UO for Athos doors with a dropping seal



#### FORCA TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- fire resistance class: El<sub>2</sub>30
- smoke proof class: Sa, \$\hat{S}\_{200}\$
  mechanical resistance class: 3
- acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

#### APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

#### STANDARD OPTION

- · door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- steel strings
- 5-point mortise lock
- 3 triple hinges
- anti-theft pins

#### DOOR FRAMES

- steel fixed door frame p. 158
- steel adjustable door frame p. 160
- steel hybrid door frame p. 164

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- · steel threshold
- handle-handle F1 color\*
- long backplate F1 color\*
- cylinder lock insert x 2 pcs.
- DORMA TS-71 self closer
- DORMA TS-90 self closer • GEZE TS 2000 self closer
- door leaf "100"
- viewfinder

In order to meet the requirements of the National Technical Assessment for doors with fire resistance EI 30 and burglary resistance - a door closer and DIVA handle with a rosette should be used. Photo of the handle and rosette - p. 173. NOTE: To the price of door leaf unit it should be added price of steel door frame, steel threshold, handle, backplate and price of two patent cylinders

\* - F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.

FORCA 10 - gray oak















#### FORCA B TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- mechanical resistance class: 3
- acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

#### APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential bildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

#### STANDARD OPTION

- · door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- steel strings
- 5-point mortise lock
- 3 triple hinges
- anti-theft pins

#### **DOOR FRAMES**

- steel fixed door frame p. 158
- steel adjustable door frame p. 160
- steel hybrid door frame p. 164

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- · steel threshold
- handle-handle F1 color\*
- long backplate F1 color\*
- cylinder lock insert x 2 pcs.
- door leaf "100"
- viewfinder

NOTE: The price of the door leaf should be increased by the price of steel door frame, steel threshold, door handle, backplate and two pcs. of cylinder lock inserts.

\* - F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.





FORCA B - Welsh oak







# OLIMP



OLIMP 10 - gray oak









OLIMP 10 - white

#### **DECORS**



#### **OLIMP MODELS**







OLIMP 30



OLIMP 40

NOTE: In door leaf with fire-resistance El30 there are used three triple hinges, while in door leaf with fire resistance El60 there are used VX7939 hinges.



Acoustic sound insulation class for single leaf door Rw=32 dB

# FIRE RESISTANT OLIMP DOORS

TECHNICAL REBATED DOORS,

internal entrance of HALSPAN system

#### STANDARD OPTIONS

- core made of Halspan chipboard 44 mm in El30 or 54 mm in El 60 with additional pine wood strips attached circumferentially
- straight edge, rounded glazing frame, transparent fire-resistant glass (variable width depending on the size of the door leaf)
- intumescent smoke-proof gasket
- 3 hingescylinder lock
- · dropping seal

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- viewfinder
- DORMA TS-71 self closer
- DORMA TS-90 self closer
- GEZE TS 2000 self closer
- fire-resistant ventilation grille.

#### APPLICATION

Fire-resistance doors are used as interior entrance doors in residential housing, public utylity buildings and colective residential buildings.

In order to comply with the conditions of the National Technical Assessment self closer should be applied in doors with fire-resistance El3O and El6O.



self closer GEZE TS2000



self closer DORMA TS-71



self closer DORMA TS-90 impuls



fire-resistant ventilation grille.

# DOOR FRAMES

ANTI BURGLARY, REBATED, FIRE-RESISTANT DOORS

interior entrance

#### FIXED STEEL DOOR FRAME OLIMP EI 30, EI 60

#### DOOR FRAME CONSTRUCTION

Steel door frame made of 1.5 mm thick structural carbon steel sheet, welded construction, powder coated.

#### APPLICATION

Door frame is applied to the interior entrance fire-resistance doors OLIMP EI30 and EI60.

#### STANDARD OPTIONS

- 3 hinges
- gasket with enhanced flame-resistance properties

#### **AVAILABLE COLOURS**

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/ smooth. The cashmere color is only available in a deep matt finish.



\*\*\* beige color available only in semi-gloss





















RAL 9005

Technical information, drawings, dimension tables p.187

#### FIRE-RESISTANT WOODEN DOOR FRAME for OLIMP EI 30, EI 60

#### CONSTRUCTION

Fixed wooden door frame with a cross-section of 54x100 mm (54x120mm for Olimp EI 60 doors) made of coniferous plywood laminated with a 0.2mm CPL laminate in the color of the door leaf.

#### **APPLICATION**

The door frame is used for interior fire-resistant entrance doors:

OD OLIMP EI30 wooden door frame - for Olimp EI 30 doors

OD OLIMP El60 wooden door frame - for Olimp El 60 doors

#### STANDARD OPTIONS

- 3 hinges
- gasket with enhanced flame-resistance properties
- latch strike plate
- mounting kit

#### **AVAILABLE COLOURS**





Technical information, drawings, dimension tables p.186

# ENTER ACOUSTIC Rw 32 dB

interior entrance

#### ENTER ACOUSTIC TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- mechanical resistance class: 3
- sound insulation class Rw = 32dB

#### **APPLICATION**

Door leaf ENTER ACOUSTIC are designed to be used as interior entrance door in multifamily buildings and in public utylity buildings

#### STANDARD OPTION:

- · door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- flat external HDF board
- dropping seal
- 3 silver screw-in pivot hinges
- R2.5mm edge (available only in CPL laminates except for white, milky white, ash grey, cashmere) or straight edge
- bottom deadbolt lock adapted for door lock cylinder
- Doors available in the investment dimension "90E" (passageway in the frame with the door leaf open at an angle of  $90^\circ$  = 900 mm)

#### DOOR FRAMES:

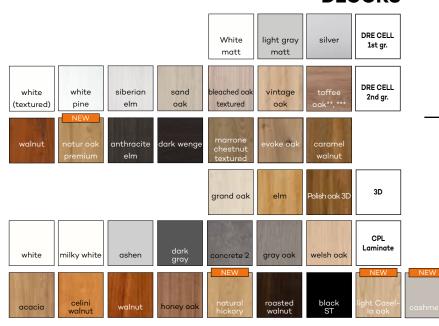
- steel hybrid door frame p. 164
- steel adjustable door frame p. 161
- steel fixed door frame p. 158
- fixed rebated door frame page 144
- adjustable door frame with architrave T80, T63 page 146

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE:**

- Viewfinder supplied separately
- door leaves "110" except for 0.7 mm laminates
- · black fittings for rebated door leaf

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.

#### **DECORS**





ENTER 0 AKUSTIK - natural hickory











Door leaf price (includes the option with dropping seal and single lock)

# Galla



GALLA 15 - grooved glass





GALLA 1 grooved transparent



GALLA 1 transparent



GALLA 1 decormat



GALLA 1 decormat brown



GALLA 1 decormat graphite



GALLA 14 transparent



GALLA 15 transparent



GALLA 14 grooved glass





interior doors

#### APPLICATION

Glass door leaf are used as interior doors in residential housing, public utility buildings and collective residential buildings.

The leaf is a glass pane, made of safe, uniform tempered glass, 8 mm thickness, with holes for mounting:

- hinges and lock in the opening doors
- round door handle and hardware adapted for sliding system door leaf
- GALLA 14, 15 pattern is painted using the screen printing technique

#### SELECTION OF LOCKS FOR GLASS DOORS

Glass door locks are universal, they can be configured for left or right doors. In the case of locks in the "WC" version (with a bathroom knob) - the term "left" or "right" refers to the direction of door opening.

Fig. 1-2 Bathroom door opening, select left lock

fig. 1 right door leaf /outside lock

Fig. 2 left door leaf /outside lock

corridor

corridor

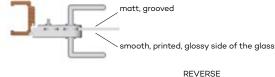
bathroom

bathroom

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

 ventilation undercut in the opening doors (in "80" and "90" meet ventilation requirements)

Galla doors have different glass sides (does OBVERSE not apply to Galla 1 transparent)



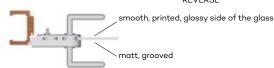


Fig. 3-4 Door opening to the corridor, select the right lock

fig. 3 right door leaf/blockade inside fig. 4 left door leaf/blockade inside



#### HARDWARE



 $<sup>^{**}</sup>$  It is necessary to purchase cylinder insert 21/26 separately (see details in the above table)

<sup>\*\*</sup> Toilet lock - selection of toilet lock see details above

# FIXED REBATED

#### CONSTRUCTION

Fixed door frame is made of high-quality wood-based panels and is covered with ecological, wood-like decorative DRE-Cell foil, 3D foil, CPL laminate 0.15 - 0.2 mm, Finish foil or painted. The door frame has a fixed width of 100 mm.

- Fixed door frame can be used in the following types of doors:
- ENTER entrance doors (equipped with 3 ø 13,5 mm hinges and additional upper latch
- SOLID entrance doors (equipped with 3 ø 13,5 mm hinges and 4 hooks for the latch and latches of the flat multi-point lock)
- glass doors ( "OPC" they are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip)
- other rebated doors (using 2 or 3 hinges ø 13.5 mm, 3 hinges for frame construction and panel construction doors with a width of "90" and wider)

For the fixed and fixed SOFT door frames we use masking architraves.

#### THE SET CONTAINS

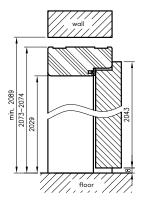
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



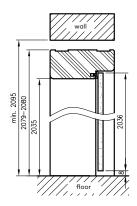
Fixed door frame



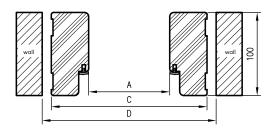
OP vertical cross-section for rebated door leaf



OP vertical cross-section for glass doors



OP Horizontal cross section



required height of wall passage 2089 mm (2095 mm for glass doors)

#### **OPTIONS AVAILABLE WITH EXTRA CHARGE**

- ENTER door frame (with deadbolt catch)
- · SOLID door frame
- door frame for double leaf doors: +30%

for single-leaf doors

	Α	С	D
"60"	600	688	712
"70"	700	788	812
"80"	800	888	912
"90"	900	988	1012
"90E"	904	992	1016
"100"	1000	1088	1112
"110"	1100	1188	1212

\* door frames for glass doors with width "60"-"90" D - required width of wall passage

for rebated door leaf double-leaf doors

	Α	С	D
"100d"	1035	1123	1147
"110d"	1135	1223	1247
"120"	1235	1323	1347
"130"	1335	1423	1447
"140"	1435	1523	1547
"150"	1535	1623	1647
"160"	1635	1723	1747
"170"	1735	1823	1847
"180"	1835	1923	1947
"190"	1935	2023	2047
"200"	2035	2123	2147

## FIXED DOOR FRAMES

NON-REBATED



#### CONSTRUCTION

Fixed non-rebated door frame is made of high-quality wood-based board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL or painted.

Door frames has fixed width of 100 mm.

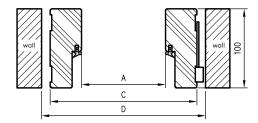
#### APPLICATION

Fixed non-rebated door frame can be applied to all DRE collections which are available in non-rebated option.

#### **SET CONTAINS**

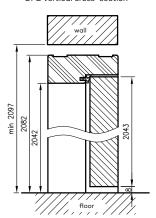
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

OPB Horizontal cross section



D - required wall opening 2097 mm

#### OPB vertical cross-section



#### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Price of the double-leaf door frame: + 50% (if 3 hinges are used, there is extra charge
- Extra charge for the third Estetic 80 hinge

for double-leaf doors

	Α	С	D
"120"	1274	1354	1380
"130"	1374	1454	1480
"140"	1474	1554	1580
"150"	1574	1654	1680
"160"	1674	1754	1780
"170"	1774	1854	1880
"180"	1874	1954	1980

for single-leaf doors

	Α	С	D
"60"	627	707	730
"60N"	607	687	710
"70"	727	807	830
"70N"	707	787	810
"80"	827	907	930
"80N"	807	887	910
"90"	927	1007	1030
"90N"	907	987	1010
"100"	1027	1107	1130
"100N"	1007	1087	1110

"xN" – width standard for selected non-rebated panel and frame construction door leaves – single-leaf

## ADJUSTABLE DOOR FRAMES

REBATED WITH ARCHITRAVE T80 OR T63

#### CONSTRUCTION

The adjustable door frame with T80 or T63 architrave is equipped with architraves with small rounding radii of the cross profile. It is made of high-quality wood-based board. On the exposure side it is completely covered with a wood-like DRE-Cell Decor decorative foil, 3D foil, CPL laminate 0.15 - 0.2 mm thick or painted\*\*. Its design allows for use on walls with a thickness of 60 - 325 mm. Connection at an angle of 90° is available with a T80 architrave in the following colors: white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic painted UV, white pine, sand oak, vintage oak, Polish oak 3D.

\*\*NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitues solid base.

#### **APPLICATION**

Adjustable door frame can be applied for:

- interior door leaves rebated and for glass door leaves (ORC)
- ENTER entrance door (includes 3 hinges ø 13.5 mm, additional catcher extra charge)

#### SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames used as a set with frame construction doors and door frames with size "90" and wider, should be equipped with three hinges. Door frames for glass door "ORC" are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip.

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

Price of adjustable door frame for double leaf door: +30%

The door frame for wall thickness 060-085 has got a shallower milling on the movable architrave side

during assembly it is necessary to shorten the tongue of the architrave.

- Extra charge for a  $90^{\circ}$  connection angle in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, sand oak, vintage oak, Polish oak 3D -
- $\bullet$  Extra charge for reinforcement for door closer applies to door frames with a connection angle of  $45^{\circ}$  -



Selected configurations of adjustable rebated door frames are available from stock in the following colours: evoke oak, white matt, alpine white, white acrylic UV varnish.



OR (adjustable rebated door frame) with T63



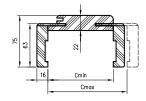
OR (adjustable rebated door frame) with T80

wall thickness				
Cmin	Cmax			
60***	85			
75****	95			
80	105			
95****	120			
100	125			
120	145			
140	165			
160	185			
180	205			
200	225			
220	245			
240	265			
260	285			
280	305			
300	325			

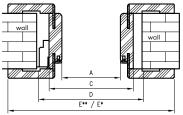
<sup>\*\*\*\*</sup> range while stocks last

## ADJUSTABLE DOOR FRAN

#### OR/ORC cross-section with T63 architrave



#### OR/ORC horizontal cross-section



D - required width of wall passage

С

E\*\*

E\*

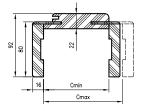
D

for double-leaf doors

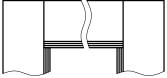
100d

110d

#### OR/ORC cross-section with T80 architrave



#### Adjustable door frame connection at an angle of 90°T80 architrave

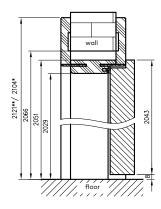


90° angle connection available in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), matt black 2, acrylic UV painted white, white pine, sand oak, Polish oak 3D, vintage oak.

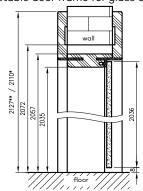
#### for single-leaf doors

	Α	С	D	E**	E*
60	602	646	680	786	752
70	702	746	780	886	852
80	802	846	880	986	952
90	902	946	980	1086	1052
90E	906	950	984	1090	1056
100	1002	1046	1080	1186	1152
110	1102	1146	1180	1286	1252

vertical cross-section of rebated door leaf with OR



vertical cross-section of glass doors with ORC (adjustable door frame for glass doors)



required wall passage height 2066 mm (2072 mm for glass doors)

#### 2035 | 2079 | 2115 ion reffer to door frame with T63 architrave \*\* dimension reffer to door frame with T80 architrave

wall thickness					
Cmin	Cmax				
60***	85				
75****	95				
80	105				
95****	120				
100	125				
120	145				
140	165				
160	185				
180	205				
200	225				
220	245				
240	265				
260	285				
280	305				
300	325				

<sup>\*\*\*\*</sup> range while stocks last

2nd group of CPL - natural halifax oak laminate. Black ST decor, CPL cashmere laminate, light casella oak, available only with T80 architrave.

## ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH ARCHITRAVE T80 OR T63

#### CONSTRUCTION

The adjustable, non-rebated door frame is made of high-quality wood-based board. wood-based. The exposed side is fully covered with DRE-Cell Decor wood-like decorative foil, 3D foil, CPL laminate or painted\*\*. Its design is adapted to a door leaf thickness of 40 mm and allows for use in walls with a thickness of 75 - 325 mm. Available in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak

(structure), matt black 2, acrylic UV painted white, white pine, sand oak, vintage oak, Polish oak 3D, white lacquered, black lacquered, decors from the LUX and WOOD collections possible selection of beam connection angle at 90° with T80 architrave.
\*\*NOTE: To ensure the highest quality of painted and lacquered door frames, before varnishing or painting process they are coated with special material which constitues solid base

#### APPLICATION

The adjustable non-rebated door frame with Estetic 80 hinges is applicable to all DRE collections in the non-rebated version with Estetic 80 hinges.

#### **SET CONTAINS**

Main beam (one horizontal and two vertical elements) with wide angular architrave (80 mm) with small rounding angles of the cross-section profile (R2), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



#### **EXTRA CHARGE OPTIONS**

Prices include 2 hinges with assembly plates.

- Price of a door frame for double doors: +50% (additional charge when using 3 Estetic 80 hinges)
- Extra charge for third hinge Estetic 80
- Price of a door frame for double doors: +50% (additional charge when using 3 plate hinges)
- Extra charge for a 90° connection in the following colours: white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), black matt 2, white acrylic UV varnish, white pine, sand oak, 3D Polish oak, vintage oak, white varnish, black varnish and decors from LUX and WOOD collections, acrylic laminates (standard gloss, metallic gloss, standard matt)
- Extra charge for reinforcement for the self closer applies to door frames with a connection angle of 45°

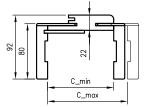
Cmin	Cmax
75	100
95****	120
100	125
120	145
140	165
160	185
180	205
200	225
220	245
240	265
260	285
280	305
300	325

\*\*\*\* range while stocks last

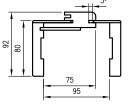
## ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH ARCHITRAVE T80 OR T63

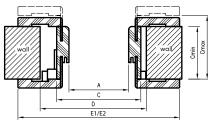
ORB cross-section 095-300



ORB cross-section 075



ORB horizontal cross-section

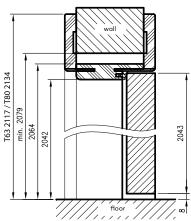


for double-leaf doors

	Α	С	D	E1	E2
120	1274	1318	1350	1424	1458
130	1374	1418	1450	1524	1558
140	1474	1518	1550	1624	1658
150	1574	1618	1650	1724	1758
160	1674	1718	1750	1824	1858
170	1774	1818	1850	1924	1958
180	1874	1918	1950	2024	2058

\*\*\*\* range while stocks last

Vertical section of the non-rebated door leaf



required wall passage height 2079 mm

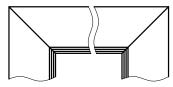
D - required width of wall opening

E1 - dimension for T63 architrave E2 - dimension for T80 architrave \*075-100 door frame has a different cross section, for 75-95 mm wall thickness, it is necessary to shorten the tongue of the adjustable architrave.

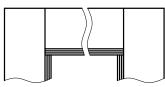
for single-leaf doors

	Α	С	D	E1	E2
"60"	627	671	700	777	811
"60N"	607	651	680	757	791
"70"	727	771	800	877	911
"70N"	707	751	780	857	891
"80"	827	871	900	977	1011
"80N"	807	851	880	957	991
"90"	927	971	1000	1077	1111
"90N"	907	951	980	1057	1091
"100"	1027	1071	1100	1177	1211
"100N"	1007	1051	1080	1157	1191

ORB connection at 45



Adjustable non-rebated door frame connection at an angle of 90° T80 architrave



90° connection available in white matt.

light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), black matt 2, white acrylic UV painted, white pine, sand oak, 3D Polish oak, white varnish, black varnish and decors from the LUX and WOOD collections

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

Black ST decor, CPL cashmere laminate, light Casella oak and laminates: standard gloss, metallic gloss, standard matt only available with T80 architrave

## ADJUSTABLE REBATED DOOR FRAMES

WITH VARIABLE HEIGHTS WITH ARCHITRAVE T80 OR T63

#### APPLICATION

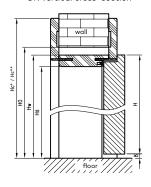
The adjustable door frame with variable heights can be used for Standard 10, Modern, Plus rebated door leaves in three additional height options: 1983 mm, 2110 mm and 2240 mm.

#### SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

All rebated door frames in 3 additional height options should be equipped with 3 hinges.

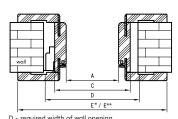
OR vertical cross-section



Н	HŚ	hw	HO	hc **	hc *
1983	1969	1991	2006	2061	2044
2110	2096	2118	2133	2188	2171
2240	2226	2248	2263	2318	2301

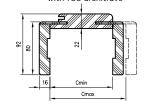
Hc\* - door leaf height with T63 architrave Hc\*\* - door leaf height with T80 architrave

OR horizontal cross-section



D - required width of wall opening H - door leaf height HO - required the wall passage height

OR (rebated door frame) cross-section with T80 architrave





for single-leaf doors

Α	С	D	E**	E*
602	646	680	786	752
702	746	780	886	852
802	846	880	986	952
902	946	980	1086	1052
1002	1046	1080	1186	1152
	602 702 802 902	602 646 702 746 802 846 902 946	602 646 680 702 746 780 802 846 880 902 946 980	602         646         680         786           702         746         780         886           802         846         880         986           902         946         980         1086

#### for double-leaf doors

. c. dodbio iod. dooro					
	Α	С	D	E**	E*
120	1235	1279	1315	1419	1385
130	1335	1379	1415	1519	1485
140	1435	1479	1515	1619	1585
150	1535	1579	1615	1719	1685
160	1635	1679	1715	1819	1785
170	1735	1779	1815	1919	1885
180	1835	1879	1915	2019	1985
190	1935	1979	2015	2119	2085
200	2035	2079	2115	2219	2185

Extra charge for reinforcement for self closer applies to door frames with  $45^{\circ}$  connection angle Price of adjustable door frame for double leaf door: +30%.

Black ST decor, CPL cashmere laminate, light casella oak, available only with T80 architrave.

wall thickness				
Cmin	Cmax			
75****	95			
80	105			
95****	120			
100	125			
120	145			
140	165			
160	185			
180	205			
200	225			
220	245			
240	265			
260	285			
280	305			
300	325			

\*\*\*\* range while stocks last

## ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH VARIABLE HEIGHTS WITH ARCHITRAVE T80 OR T63



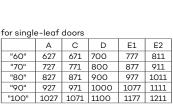
#### APPLICATION

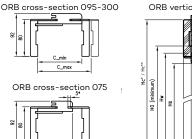
Non-rebated adjustable door frame with variable heights can be used with non-rebated STANDARD 10, MODERN and PLUS door leaf model which are available in three additional door leaf height options:1983 mm, 2110 mm and 2240 mm.

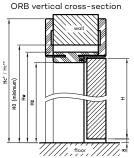
#### SET CONTAINS

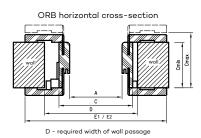
Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

All door frames in 3 additional height options can be equipped with 2 or 3 hinges.









Н	НŚ	hw	НО	hc **	hc *
1983	1982	2004	2019	2074	2057
2110	2109	2131	2146	2201	2184
2240	2239	2261	2276	2331	2314

HO - required the wall passage height

#### for double-leaf doors

	Α	С	D	E2	E1
120	1274	1318	1350	1458	1424
130	1374	1418	1450	1558	1524
140	1474	1518	1550	1658	1624
150	1574	1618	1650	1758	1724
160	1674	1718	1750	1858	1824
170	1774	1818	1850	1958	1924
180	1874	1918	1950	2058	2024

\* NOTE: 075-100 door frame has a different cross-section for wall thicknesses of 75-95 mm

it will be necessary to shorten the tongue of the movable architrave by yourself. Black ST decor, CPL cashmere laminate, light casella oak and laminates: standard gloss, metallic gloss, standard matt available only with T80 architrave. Prices for door leaf heights 1983 and 2043 on pages 148-149

Prices include 2 hinges with assembly plates.

- Price of a door frame for double doors: +50% (extra charge for the third hinge)
- Additional payment for the third hinge Estetic 80
- $\bullet$  Extra charge for reinforcement for self closer applies to door frames with  $45^{\circ}$  connection angle

E1 - dimension for T63 architrave E2 - dimension for T80 architrave

• Extra charge for 90 degree connection(standard gloss, metallic gloss, standard matt)

wall					
thickness					
Cmin	Cmax				
75	100				
95****	120				
100	125				
120	145				
140	165				
160	185				
180	205				
200	225				
220	245				
240	265				
260	285				
280	305				
300	325				

<sup>\*\*\*\*</sup> range while stocks last

## ADJUSTABLE NON-REBATED DOOR FRAMES

FOR DOORS WITH INVERTED REBATE

#### CONSTRUCTION

The adjustable door frame with the inverted rebate is made of high-quality wood-based board. The exposed side is covered with eco-friendly, wood-like decorative DRE Cell foil, CPL black ST, or painted with the highest quality UV acrylic varnishes. To ensure the high quality of painted door frames, they are coated with a special material before painting, providing a uniform base. Its design is adapted to a door leaf thickness of 40 mm and allows for use in walls ranging from 90 to 295 mm thickness. Connections are made at a 45°.

#### APPLICATION

The door frame with an inverted rebate is applicable to selected collections: Estra, Nestor, Nova Cell, Uni, Binito, Fargo, Auri, Reva, Premium.

#### THE SET CONTAINS

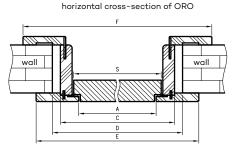
Main beam (horizontal and two vertical elements), architrave T80 (horizontal and two vertical elements), door seal, set of two Estetic 1821 hinges, magnetic lock latch, door frame assembling set with the manual. Door frames are packed in cardboard packaging.



vertical cross-section of ORO	left door leaf	「ㄱ right door leaf
wall		

	Α	С	D	Е	F	S
60	625	694	724	785	834	644
70	725	794	824	885	934	744
80	825	894	924	985	1034	844
90	925	994	1024	1085	1134	944
100	1025	1094	1124	1185	1234	1044

door frame profile



Required height of the wall opening = 2103 mm D - required width of wall opening

Extra charge for the third hinge Estetic 1821 -

Cmin	Cmax
90	115
110	135
130	155
150	175
170	195
190	215
210	235
230	255
250	275
270	295

#### **DECORS**

**Painted:** white, cashmere, sabio, ash, latte.

**DRE Cell:** white matt, light grey matt, warm grey matt, cashmere matt, sage oak (structure), dark olive matt, dark blue matt, sage matt, black matt 2, evoke oak, vintage oak, premium nature oak.

**CPL laminate:** black ST

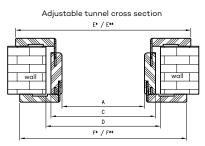
## ADJUSTABLE TUNI

#### APPLICATION

Adjustable tunnel is a decorative cover of wall passage. It can be used as a seperate solution or as an integral part of the sliding wall-mounted system NT.

The adjustable tunnel is a product which is, at first glance visually similar to adjustable door frames, but with a few differences:

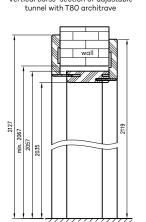
- there is no possibility to mount any hinges
- there is no latch strike plate
- no milling for the seal, different height and span of the front and rear architraves (E and F values in the tables)



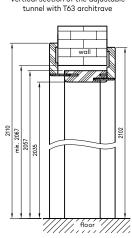
D - required width of wall opening \*refers to Adjustable Tunnel with T63 \*refers to Adjustable Tunnel with T80

# TUN cross-section with T80 TUN cross-section with T63





Vertical corss-section of adjustable



Vertical section of the adjustable

Required height of the wall opening 2067 mm.

#### SINGLE ADJUSTABLE TUNNEL

symbol	60	70	80	90	100
Α	602	702	802	902	1002
С	646	746	846	946	1046
D	664	764	864	964	1064
E*	752	852	952	1052	1152
E**	786	886	986	1086	1186
F*	736	836	936	1036	1136
F**	770	870	970	1070	1170

NOTE: To ensure the highest quality of painted tunnels, before painting process they are coated with special material which constitutes solid base.

#### **DOUBLE ADJUSTABLE TUNNEL**

symbol	120	130	140	150	160	170	180	190	200	symbol	120	130	140	150	160	170	180	190	200
Α	1200	1300	1400	1500	1600	1700	1800	1900	2000	E**	1384	1484	1584	1684	1784	1884	1984	2084	2184
С	1244	1344	1444	1544	1644	1744	1844	1944	2044	F*	1334	1434	1534	1634	1734	1834	1934	2034	2134
D	1264	1364	1464	1564	1664	1764	1864	1964	2064	F**	1368	1468	1568	1668	1768	1868	1968	2068	2168
E*	1350	1450	1550	1650	1750	1850	1950	2050	2150										

#### OPTIONS AVAILABLE WITH EXTRA CHARGE

Tunnel for double leaf door: +30%

wall					
thickness					
Cmin Cmax					
62	87				
67****	92				
82****	107				
87	112				
107	132				
127	152				
147	172				
167	192				
187	212				
207	232				
227	252				
247	272				
267	292				
287	312				

<sup>\*\*\*\*</sup> range while stocks last

2nd group CPL - CPL laminate natural halifax oak. Black ST decor, CPL cashmere laminate, light casella oak, available only with T80 architrave.

## ADJUSTABLE DOOR FRAMES



FARGO 30 - white

#### **DECORS**

PAINTED white cashmere sabio latte ashen
--

white - UV acrylic varnish - RAL 9003 white - UV acrylic varnish - RAL 9003 cashmere - NCS S2002-Y50R sabio - NCS S3005-G80Y latte - Flugger 4362, NCS S1505-Y50R ashen - RAL 7035

side A

80

180

900

80

180

80

900

180

size of the archi-

trave panels

80 mm(x2) 180 mm(x2)

900 mm(x2)

80/180 mm (1/1)

180/80 mm (1/1)

80/900 mm (1/1)

900/80 mm (1/1)

180/900 mm (1/1)

Wall thickness						
Cmin	Cmax					
75	100					
95****	120					
100	125					
120	145					
140	165					
160	185					
180	205					
200	225					
220	245					
240	265					
260	285					
280	305					
300	325					

****	range	while	stocks	last
	runge	wille	SLUCKS	iust

900/180 mm (1/1) 900 180	Price of the set	=		two vertical peams	+	price of the hori- zontal beam with architrave panels
	900/180 mm (1/1)	)	900	180		

side B

80

180

900

180

80

900

80

900

Prices include 2 hinges with assembly plates. Extra charge for the third Estetic 80 hinge

## ADJUSTABLE DOOR FRAM



#### CONSTRUCTION

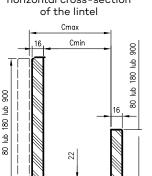
Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a foil and in next step is painted. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows to be used on walls with span 75-325. On horizontal beam there are made special architrave panels in three optional dimensions: 80 mm, 180 mm or 900 mm.

#### APPLICATION

Adjustable non-rebated door frame with architrave panels can be used with all DRE non--rebated painted collections.

#### SET CONTAINS

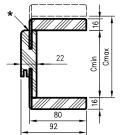
Main beam with wide architrave (80 mm) with small rounding angles of the cross-section profile (R2), horizontal beam with architrave panels in 3 optional dimensions, door gasket, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



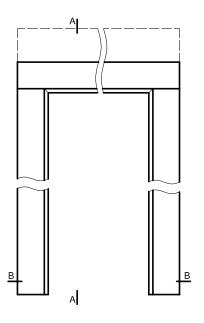
horizontal cross-section

A-A Vertical cross-section side A side B 900 900 180 180 8 8 2134 / 2234 / 2954 2079 2064 2043 ш. 2042

cross-section of vertical beam



Required height of the wall opening = 2079 mm



B-B Horizontal cross-section 80

\*NOTE: 075-100 door frame has a different cross-section, shallow milling for architrave, for a 75-95 mm wall thickness, it will be necessary to shorten the tongue of the adjustable masking

#### for single-leaf doors

ioi sirigie leur doors											
	Α	С	D	E							
"60"	627	671	700	811							
"60N"	607	651	680	791							
"70"	727	771	800	911							
"70N"	707	751	780	891							
"80"	827	871	900	1011							
"80N"	807	851	880	991							
"90"	927	971	1000	1111							
"90N"	907	951	980	1091							
"100"	1027	1071	1100	1211							
"100N"	1007	1051	1080	1191							

D - required width of wall opening

С D

80

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

Cmax Smir.

architrave.
\*\* - third hinge, option at extra charge

## EXTENSION PANELS

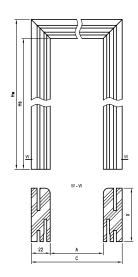
#### APPLICATION

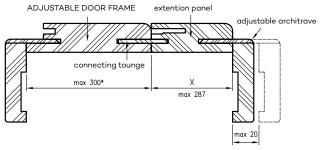
The extension panel is a component of the decorative construction of a passage in a wall or the enlargement of

The possibility of installing door frames in walls thicker than 325 mm. The panel extends the central sections of adjustable door frames and adjustable tunnels. It is used with adjustable architraves from previously ordered door frames or tunnels with a 45° connection. Connection angle of 90° in adjustable door frame (OR) panels comes in color white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, vintage oak, sand oak, Polish oak 3D Connection angle of 90° in adjustable non-rebated door frame (ORB) panels , comes in color white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, sand oak, vintage oak, Polish oak 3D, acrylic laminates (standard gloss, metallic gloss, standard matt, xtreme matt) Extension panels with variable heights are available in Cell and CPL veneer groups and laminates: metallic gloss, standard matt, standard gloss, xtreme matt.

#### **SET CONTAINS**

- two vertical beams
- horizontal beam
- three connecting tongues
- · accessories used to connect main beams





\* in ORS max 280 in adjustable inverted reate door frame (ORO) max 270 in a tunnel (TUN) max 287

## EXTENSION PANELS

#### options of the width of panels cross-section

X	062	067**	082**	087	107	127	147	167	187	207	227	247	267	287
---	-----	-------	-------	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----

<sup>\*\*</sup> range while stocks last

#### Dimensions of extension panels $\ensuremath{\mathsf{OR}}$ - adjustable door frames for rebated doors

	height options										
	PL	198x	211x	224X							
HŚ	2029	1969	2096	2226							
hw	2051	1991	2118	2248							

		for single-leaf doors							for double-leaf doors									
Ī		"60"	"70"	"80"	"90"	"100"	"110"	"100d"	"110d"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
	Α	602	702	802	902	1002	1102	1035	1135	1235	1335	1435	1535	1635	1735	1835	1935	2035
	С	646	746	846	946	1046	1146	1079	1179	1279	1379	1479	1579	1679	1779	1879	1979	2079

#### Dimensions of the ORB extension panelsconnected at 45° - non-rebated adjustable door frames for non-rebated doors connected at 45°

	height options										
	PL	198x	211x	224X							
HŚ	2042	1982	2109	2239							
hw	2064	2004	2131	2261							

		for single-leaf doors										for double-leaf doors					
	"60"	"60N"	"70"	"70N"	"80"	"80N"	"90"	"90N"	"100"	"100N"	"120"	"130"	"140"	"150"	"160"	"170"	"180"
А	627	607	727	707	827	807	927	907	1027	1007	1274	1374	1474	1574	1674	1774	1874
С	671	651	771	751	871	851	971	951	1071	1051	1318	1418	1518	1618	1718	1818	1918

#### Dimensions of TUN extension panels - adjustable tunnels

	PL
HŚ	2035
hw	2057

	for single-leaf doors							for double-leaf doors							
Ì		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
Ì	Α	602	702	802	902	1002	1200	1300	1400	1500	1600	1700	1800	1900	2000
ĺ	С	646	746	846	946	1046	1244	1344	1444	1544	1644	1744	1844	1944	2044

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

#### Dimensions of the ORC extension panels

#### - adjustable door frames for glass doors

	PL		"60"	"70"	"80"	"90"
НŚ	2035	Α	600	700	800	900
hw	2057	С	644	744	844	944

#### Dimensions of the ORS extension panels

#### - adjustable door frames for folding doors

	PL
HŚ	2029
hw	2051

	"80"	"90"	"100"
Α	806	906	1006
С	850	950	1050

#### Dimensions of ORO extension panels

#### - adjustable door frames for door leaves with inverted rebate

	PL
HŚ	2066
hw	2088

	"60"	"70"	"80"	"90"	"100"
А	650	750	850	950	1050
С	694	794	894	994	1094

Width of the
panel
X
62
67***
82****
87
107
127
147
167
187
207
227
247
267
287

<sup>\*\*\*\*</sup> range while stocks last

## STEEL FIXED DOOR FRAMES

#### DOOR FRAME CONSTRUCTION

Steel door frames are made of 1.5 mm thick low-carbon steel sheet, protected with a varnished, organic protective coating. The door frame consists of two stands: a catch and a hinge (in the door frame for double-leaf doors, both hinge stands) and a lintel, permanently connected to each other by welding. The hinge stands are equipped with hinge sockets, while the catch stands have cutouts for the tongue and bolts of the lock dedicated to the door leaf (the set includes a closing gasket).

The profile of the door frame, its dimensions, equipment and colors depend on the selected variant - the type of door for which the door frame is to be used.

#### APPLICATION / TYPES OF OSS DOOR FRAMES (FIXED STEEL DOOR FRAMES)

OSS STAND OSS For rebated interior doors OSSB STAND OSS for non-rebated interior doors OSS\_GLASS OSS for interior glass doors

OSS\_ENTER OSS for the Enter door, Enter Akustik, Revos

OSS\_SOLID OSS for solid doors OSS\_SOLID\_RC2 OSS for Solid RC2 door leaf OSS for Athos door leaf OSS\_ATHOS

OSS\_FORCA OSS ( steel fixed door frame) for Forca or Forca B doors

OSS\_OLIMP\_EI30 OSS for Olimp EI-30 door leaf

All frames are designed to be mounted on the finished floor.



#### STANDARD OPTIONS IN OSS

- · sockets for 2, 3, 4 or 6 hinges
- · socket for latch plate of main lock

#### STANDARD OPTIONS IN OSSB

- sockets for 2, 4 or 6 hinges
- · magnetic lock latch

#### STANDARD OPTIONS IN OSS GLASS

- sockets for 2 hinges
- socket for latch plate of main lock

#### STANDARD OPTIONS IN OSS ENTER

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

#### STANDARD OPTIONS IN OSS SOLID

- sockets for 3 hinges
- · additional sockets for anti-thrust bolts

Black semi-

**RAL 9005** 

· sockets for latch bolts of multi-point lock used in SOLID model

#### STANDARD OPTIONS IN OSR SOLID RC2

- · sockets for 3 triple hinges
- · additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID

#### STANDARD OPTIONS IN OSS ATHOS, FORCA, FORCA B

- · sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- · sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

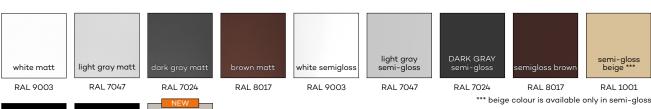
#### STANDARD OPTIONS FOR OSS OLIMP EI30

- · sockets for 3 three-part hinges
- · socket for latch plate of main lock

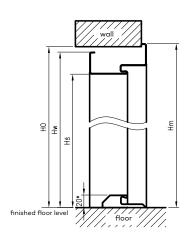
#### **AVAILABLE COLOURS**

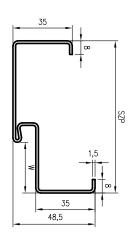
black matt **RAL 9005** 

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.

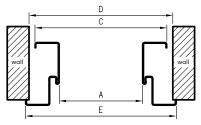


## STEEL FIXED DOOR FRAMES





type of the door frame	но	НŚ	hw	hm	W	SZP	
OSSB STAND	2084	2040,5	2075,5	2089	48	106	
OSS STAND							
OSS ENTER		2027,5*	2062,5	2076	30		
OSS SOLID	2071					90	
OSS SOLID RC2							
OSS GLASS DOORS	2077	2033,5	2068,5	2082	30	90	
OSS ATHOS	2073	20205*	2044.5	2078			
OSS FORCA	20/3	2029,5*	2064,5	2078	38	117	
OSS OLIMP EI30	2070	2025,5	2060,5	2074			



D - width of the assembly hole

#### OSS OLIMP EI30 for single leaf door

symbol width.	Α	С	D	Е
"80"	802	872	889	899
"90"	902	972	989	999
"90E"	917	987	1004	1014
"100"	1002	1072	1089	1099
"110"	1102	1172	1189	1199

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

#### OSSB STAND for single leaf door

symbol width.	Α	С	D	E
"60"	624	694	711	721
"60N"	604	674	691	701
"70"	724	794	811	821
"70N"	704	704 774		801
"80"	824	894 911		921
"80N"	804	874	891	901
"90"	924	994	1011	1021
"90N"	904	974	991	1001
"100"	1024	1094 1111		1121
"100N"	1004	1074	1091	1101

OSS width dimensions					STAND	glass doors	ENTER	SOLID	SOLID RC2	ATHOS	FORCA
symbol width.	А	С	D	Е	oss	oss	oss	SSO	OSS	oss	OSS
"60"	600	670	687	697	•	•					
"70"	700	770	787	797	•	•	•				
"80"	800	870	887	897	•	•	•	•	•	•	•
"90"	900	970	987	997	•	•	•	•	•	•	•
"90E"	904	974	991	1001	•		•	•	•		
"90E"	915	985	1002	1012						•	•
"100"	1000	1070	1087	1097	•		•	•	•	•	•
"110"	1100	1170	1187	1197			•			•	

\*\*\*\* - investment dimension "90E" different for technical and other doors

#### OSS STAND dimensions for double leaf doors

symbol width.	Α	С	D	Е
"100ď	1034	1104	1121	1131
"110 <sub>D"</sub>	1134	1204	1221	1231
"120"	1234	1304	1321	1331
"130"	1334	1404	1421	1431
"140"	1434	1504	1521	1531
"150"	1534	1604	1621	1631
"160"	1634	1704	1721	1731
"170"	1734	1804	1821	1831
"180"	1834	1904	1921	1931
"190"	1934	2004	2021	2031
"200"	2034	2104	2121	2131

#### OSSB STAND for double leaf doors

symbol width.	А	С	D	E
"120"	1271	1341	1358	1368
"130"	1371	1441	1458	1468
"140"	1471	1541	1558	1568
"150"	1571	1641	1658	1668
"160"	1671	1741	1758	1768
"170"	1771	1841	1858	1868
"180"	1871	1941	1958	1968

for double-leaf with 6 hinges extra charge of

HO - height of the wall opening
Hs - height of the door frame passage
\* - with the use of a steel threshold - the actual height of the door frame passage
will be reduced by 20mm from the floor

<sup>\* -</sup> STAND steel fixed door frames for double leaf door "100d" - "200" width
\*\* - OSS FORCA B - OSS FORCA option for Forca B doors (without fire resistance)

<sup>\*\*\* -</sup> OSSB STAND fixed steel non-rebated single-leaf door frames with 3 hinges,

## STEEL ADJUSTABLE REBATED

The essence of the adjustable door frame is that its construction allows to instal door frame, without additional finishing work. Angular architrave allows for additional adjustment in the range + 30mm.

#### APPLICATION / TYPES OF OSR DOOR FRAMES ((STEEL ADJUSTABLE DOOR FRAMES)

OSR\_STAND OSR For rebated interior doors OSRB\_STAND OSR for non-rebated interior doors OSR\_GLASS OSR For interior glass doors

OSR\_ENTER OSR for the door leaf Enter, Enter Akustik, Revos

OSR\_SOLID OSS for solid doors OSR\_SOLID\_RC2 OSR for Solid RC2 OSR ATHOS OSR for Athos door leaf

OSR\_FORCA OSR for Forca or Forca B door leaf OSR\_OLIMP EI 30 OSS for Olimp EI-30 door leaf OSR\_OLIMP EI 60 OSR for Olimp EI 60 doors

All frames are designed to be mounted on the finished floor.

The door frames are suitable for walls with a thickness of 95-305 mm, 103-313 mm in the case of adjustable steel door frame OSR FORCA, adjustable steel door frame OSR ATHOS and adjsutable steel door frame OSR OLIMP EI3O or 113-323 mm in the case ofadjsutable steel door frame OSR OLIMP EI 60. For a given wall thickness, select the appropriate door frame variant, the range of which Cmin - Cmax will contain the thickness



#### CONSTRUCTION

Steel door frames are made of 1.5 mm thick low-carbon steel sheet, powder coated. The door frame consists of two stands: a catch and a hinge (in the door frame for double-leaf doors, both hinge stands) and a lintel, permanently connected to each other by welding. The hinge stands are equipped with hinge sockets, while the catch stands have cutouts for the tongue and bolts of the lock dedicated to the door leaf (the set includes a closing gasket). The outer and inner side of the door frame is protected with a varnished, organic protective coating. The profile of the door frame, its dimensions and equipment depend on the selected variant - the type of door to which the door frame is to be applied

#### STANDARD OPTIONS IN OSR STAND

- sockets for 2, 3, 4 or 6 hinges
- · socket for latch plate of main lock

#### STANDARD OPTIONS IN OSRB STAND

- sockets for 2, 4 or 6 hinges
- · magnetic lock latch

#### STANDARD OPTIONS IN OSR GLASS DOORS

- sockets for 2 hinges
- · socket for latch plate of main lock

#### STANDARD OPTIONS IN OSR ENTER

- · sockets for 3 hinges
- socket for main lock or additionally for upper lock

#### STANDARD OPTIONS IN OSR SOLID

- · sockets for 3 hinges
- additional sockets for anti-thrust bolts
- · sockets for latch bolts of multi-point lock used in SOLID model

#### STANDARD OPTIONS IN OSR SOLID RC2

- sockets for 3 triple hinges
- · additional sockets for anti-thrust bolts
- · sockets for latch bolts of multi-point lock used in SOLID model

#### STANDARD OPTIONS IN OSR ATHOS, FORCA, FORCA B

- · sockets for 3 triple hinges
- · additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- · socket for latch plate of main lock (ATHOS)

#### STANDARD OPTIONS IN OSR OLIMP EI30

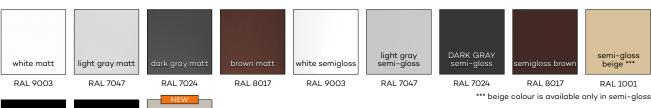
- · sockets for 3 threefold hinges
- · socket for latch plate of main lock

#### STANDARD OPTIONS IN OSR OLIMP EI 60

- · sockets for 3 pcs. of three-part or object hinges
- · socket for latch plate of main lock

#### **AVAILABLE COLOURS**

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.



black matt

**RAL 9005** 

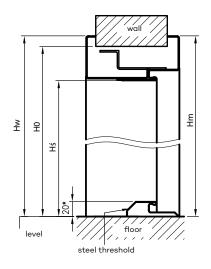


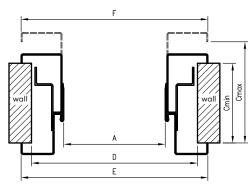


## STEEL ADJUSTABLE NON-REBATE

DOOR FRAMES

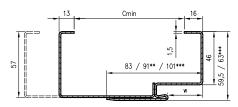
#### ADJUSTABLE STEEL REBATED DOOR FRAMES - DIMENSIONS





\* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor
D - width of the wall opening

OSR door frame profile with the T57 architrave



\*\* 91 for steel adjustable door frame OSR ATHOS, OSR FORCA, OSR FORCA B and OSR OLIMP EI 30

## OSR OLIMP EI30 for single leaf door

ror omigro rour door									
symbol width.	А	D	E	F					
"80"	802	892	921	921					
"90"	0" 902		1021	1021					
"90E"	917	1007	1036	1036					
"100"	1002	1092	1121	1121					
"110"	1102	1192	1221	1221					

#### OSR OLIMP EI60 for single leaf door

symbol width.	Α	D	E	F
"80"	797	894	923	916
"90"	897	994	1023	1016
"90E"	926	1023	1052	1045
"100"	997	1094	1123	1116
"110"	1097	1194	1223	1216

#### OSR width dimensions

				ΔN	SS D	Ë	₽	JD_RC	SOI	CA
symbol width.	А	D	E	OSR_STAND	OSR_GLASS	OSR_ENTER	OSR_SOLID	OSR_SOLID	OSR_ATHOS	OSR_FORC
"60"	600	690	719	•	•					
"70"	700	790	819	•	•	•				
"80"	800	890	919	•	•	•	•	•	•	•
"90"	900	990	1019	•	•	•	•	•	•	•
"90E"	904	994	1023	•		•	•	•		
"90E"	915	1005	1034						•	•
"100"	1000	1090	1119	•		•	•	•	•	•
"110"	1100	1190	1219	•		•			•	
**** - investment dimension "90F" different for technical										

and other doors

#### OSR STAND dimensions for double leaf doors

sym- bol width.	А	D	E	F
"100ď	1034	1124	1153	1153
"110 <sub>D"</sub>	1134	1224	1253	1253
"120"	1234	1324	1353	1353
"130"	1334	1424	1453	1453
"140"	1434	1524	1553	1553
"150"	1534	1624	1653	1653
"160"	1634	1724	1753	1753
"170"	1734	1824	1853	1853
"180"	1834	1924	1953	1953
"190"	1934	2024	2053	2053
"200"	2034	2124	2153	2153

type of the door frame	но	НŚ	hw	hm	W		
OSR_STAND							
OSR_ENTER	0070	00075*		0007			
OSR_SOLID	2073	2073	2073	2027,5*	2088	2087	30
OSR_SOLID_RC2							
OSR_GLASS DOORS	2079	2033,5	2094	2093	30		
OSR_ATHOS	0070	00075*	0000	0007			
OSR_FORCA	2073	2027,5*	2088	2087	38		
OSR OLIMP EI30	2073	2027,5	2088	2087			
OSR OLIMP EI60	2072	2023	2083,5	2086	48		

HO - height of the wall opening

Hś - height of the door frame passage

\* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

<sup>\*\*\*</sup> applies to steel adjustable door frame OSR Olimp El 60

## STEEL ADJUSTABLE REBATED

DOOR FRAMES



#### STEEL ADJUSTABLE REBATED DOOR FRAMES

		OSR ENTER, OSR SOLID, OSR STAND ***, OSR GLASS DOORS
wall th	ickness	
Cmin	Cmax	
95	125	
125	155	
155	185	
185	215	
215	245	
245	275	
275	305	

\*\*\* OSR ENTER "70" - "110"; OSR SOLID "80" - "100" OSR GLASS "60" - "90"

		OSR_FORCA OSR FORCA B
wall 1	thickness	OSR ATHOS, OSR OLIMP EI 30
Cmin	C max	
103	133	
133	163	
163	193	
193	223	
223	253	
253	283	
283	313	

		١
wall th	ickness	
Cmin	Cmax	
113	143	
143	173	
173	203	
203	233	
233	263	
263	293	
293	323	

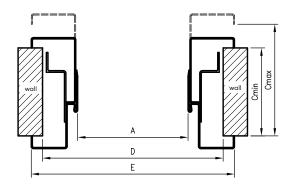
OSR\_OLIMP EI 60

## STEEL ADJUSTABLE NON-REBATEI

2101 2086 2040,5 NON-REBATED

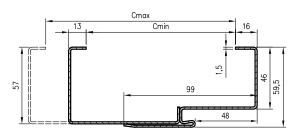
#### STEEL ADJUSTABLE NON-REBATED DOOR FRAMES - DIMENSIONS

#### OSRB horizontal cross-section



D - width of the assembly hole

#### OSRB door frame profile



Dimensions for double leaf doors

symbol width.	Α	D	E
"120"	1271	1361	1390
"130"	1371	1461	1490
"140"	1471	1561	1590
"150"	1571	1661	1690
"160"	1671	1761	1790
"170"	1771	1861	1890
"180"	1871	1961	1990

Note: Extra charge for reinforcement for door closer ,

				ᆫ
			floor /	7/.
Dimensio	ns for sir	ngle leaf	doors	
symbol width.	А	D	E	
"60"	624	714	743	
"60N"	604	694	723	
"70"	724	814	843	
"70N"	704	794	823	
"80"	824	914	943	

894

1014

994

1114

1094

923

1043

1023

1143

1123

Vertical section of the OSRB

wall

2100

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

finished floor level

wall th	ickness
Cmin	Cmax
95	125
111	141
141	171
171	201
201	231
231	261
261	291
291	321

\*\*\* - OSRB STAND (steel adjustable non-rebated door frame for STANDARD door leaf model) single leaf door frames with 3 hinges, extra charge for double leaf with 6 pcs. of hinges extra charge

Dime

"80N'

"90"

"90N"

"100"

"100N"

804

924

904

1024

1004

163

## STEEL HYBRID NON-REBATED

#### CONSTRUCTION:

Steel hybrid door frames combine the durability of a metal structure with the added functionality of fully enclosing the door frame using wood-based door frame elements finished with CPL laminate. The hybrid door frame combines a fixed-width metal door frame, a wood-based panel available in 11 widths, and a masking architrave. This solution allows for door frame thicknesses of 137-337 mm (145-345 mm for technical doors and 155-355 mm for Olimp El60 doors) and allows for adjustment using the masking architrave up to 25 mm.

Door frame profile dimensions and equipment depend on selected option - door leaf model.

#### APPLICATION / TYPES OF OSH DOOR FRAMES (STEEL HYBRID DOOR FRAMES)

OSH STAND OSH for rebated interior door leaf OSHB\_STAND OSH for non-rebated interior doors

OSH\_GLASS OSH For interior glass doors

OSH\_ENTER OSH for the door Enter, Enter Akustik, Revos

OSH\_SOLID OSH for Solid doors OSH\_SOLID\_RC2 OSH for Solid RC2

OSH\_ATHOS OSH for the Athos door leaf OSH\_FORCA OSH for Forca or Forca B door leaf

steel hybrid door frame OSH\_OLIMP EI 30 OSH for Olimp EI-30 door leaf steel hybrid door frame OSH\_OLIMP EI 60 Olimp El 60 doors

steel hybrid door frame OSH for the finished floor.



All frames are designed to be mounted on

#### STANDARD OPTIONS IN OSH STAND

- sockets for 2 or 3 hinges
- socket for latch plate of main lock
- In the door frame for double-leaf doors sockets for 4 or 6 hinges

#### STANDARD OPTIONS IN OSHB STAND

- sockets for 2 or 4 hinges
- · magnetic lock latch

#### STANDARD OPTIONS IN OSH GLASS

- sockets for 2 hinges
- · socket for latch plate of main lock

#### STANDARD OPTIONS IN OSH ENTER

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

#### STANDARD OPTIONS IN OSH SOLID

- · sockets for 3 hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

#### STANDARD OPTIONS IN OSH SOLID RC2

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- · sockets for latch bolts of multi-point lock used in SOLID

#### STANDARD OPTIONS IN OSH ATHOS, FORCA

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

#### STANDARD OPTIONS FOR OSH OLIMP EI30

- socket for latch plate of main lock
- sockets for 3 triple hinges

#### STANDARD OPTIONS FOR OSH OLIMP EI60

- socket for latch plate of main lock
- · sockets for 3 pcs. of three-part or object hinges

#### **AVAILABLE COLOURS**

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.





#### **CPL LAMINATES**



\*\*\* beige colour is available only in semi-gloss

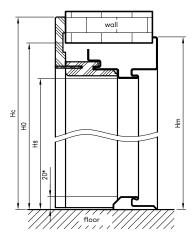
## STEEL HYBRID REBATED

**DOOR FRAMES** 

LID RC2 HOS

OLID

#### STEEL HYBRID REBATED DOOR FRAMES - DIMENSIONS



#### OSH STAND dimensions for double leaf doors

ioi adabio idai addio							
symbol width.	Α	D	E	F			
"100d"	1034	1144	1164	1226			
"110d"	1134	1244	1264	1326			
"120"	1234	1344	1364	1426			
"130"	1334	1444	1464	1526			
"140"	1434	1544	1564	1626			
"150"	1534	1644	1664	1726			
"160"	1634	1744	1764	1826			
"170"	1734	1844	1864	1926			
"180"	1834	1944	1964	2026			
"190"	1934	2044	2064	2126			
"200"	2034	2144	2164	2226			

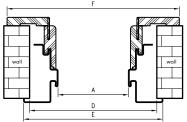
## OSH (Steel Hybrid door fra-

mes) widt	mes) width dimensions				LS_	glas	E	s,	SOI	F.	P. P.
symbol width.	А	D	Е	F	OSH	OSH	OSH	OSH	OSH	OSH	OSH
"60"	600	710	730	792	•	•					
"70"	700	810	830	892	•	•	•				
"80"	800	910	930	992	•	•	•	•	•	•	•
"90"	900	1010	1030	1092	•	•	•	•	•	•	•
"90E"	904	1014	1034	1096	•		•	•	•		
"90E"	915	1025	1045	1107						•	•
"100"	1000	1110	1130	1192	•		•	•	•	•	•
"110"	1100	1210	1230	1292	•		•			•	

\*\*\*\* - investment dimension "90E" different for technical and other doors

D - width of the assembly hole

Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness



#### OSH OLIMP El30 dimensions for single leaf door

symbol width.	Α	D	E	F
"80"	802	912	932	994
"90"	902	1012	1032	1094
"90E"	917	1027	1047	1109
"100"	1002	1112	1132	1194
"110"	1102	1212	1232	1294

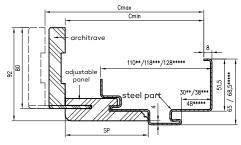
#### type of the door frame. ΗŚ НО hm HC OSH\_STAND OSH ENTER 2027.5\* 2092.5 2124 2083 OSH\_SOLID OSH SOLID RC2 OSH glass doors 2089 2033,5 2098,5 2130 OSH\_ATHOS 2085 2029,5 2094,5 2126 OSH FORCA

OSH OLIMP EI60 2082 2023

HO - height of the wall opening
Hś - height of the door frame passage
\* - when using a steel threshold - actual
the height of the clear passage will decrease by 20mm
from the given one

2081

OSH OLIMP EI30



door frame profile

\*\* - dimensions for remaining OSH frames

\*\*\* - dimensions for OSH ATHOS, OSH FORCA and OSH OLIMP EI 30  $\,$ 

\*\*\*\*\* - dimensions for steel hybrid door frame OSH OLIMP EI 60

## Dimensions steel hybrid door frame OSH OLIMP EI60

2025,5

2090

2091,5

2122

2119

#### for single leaf door

3							
symbol width.	А	D	Е	F			
"80"	797	907	934	989			
"90"	897	1007	1034	1089			
"90E"	926	1036	1063	1118			
"100"	997	1107	1134	1189			
"110"	1097	1207	1234	1289			

Door Frame price = price of the metal part + price of an adjustable panel with a masking architrave

#### Prices for the adjustable panel with masking architrave

rices	ioi the	adjustable pariel with mas
wall thickness range		OSH_ATHOS
		hybrid steel door frame for FORCA
option Cmin	Cmax	OSH for Olimp EI-30 door leaf
145	170	
165	190	
185	210	
205	230	
225	250	
245	270	
265	290	
285	310	
305	330	
325	350	
345	370	

Price for double doors: +30% 2nd group of CPL - CPL laminate, natural halifax oak.

## STEEL HYBRID NON-REBATED

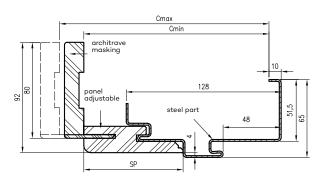
NON-REBATED

#### STEEL HYBRID NON-REBATED DOOR FRAMES - DIMENSIONS

# OSHB horizontal cross-section F wall D E

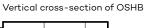
D - width of the assembly hole

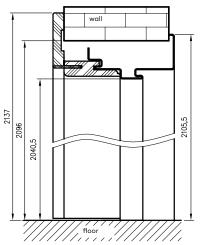
OSHB door frame profile



OSHB STAND				
option = Cmin	Cmax			
153	178			
173	198			
193	218			
213	238			
233	258			
253	278			
273	298			
293	318			
313	338			
333	358			
353	378			

Price for double-leaf doors: + 30%





Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness

#### Dimensions for single leaf doors

symbol width.	Α	D	Е	F
"60"	624	734	754	816
"60N"	604	714	734	796
"70"	724	834	854	916
"70N"	704	814	834	896
"80"	824	934	954	1016
"80N"	804	914	934	996
"90"	924	1034	1054	1116
"90N"	904	1014	1034	1096
"100"	1024	1134	1154	1216
"100N"	1004	1114	1134	1196

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

#### Dimensions for double leaf doors

symbol         A         D         E         F           width.         "120"         1271         1381         1401         1463           "130"         1371         1481         1501         1563           "140"         1471         1581         1601         1663           "150"         1571         1681         1701         1763           160"         1473         1703         1901         1963					
		Α	D	Е	F
	"120"	1271	1381	1401	1463
	"130"	1371	1481	1501	1563
	"140"	1471	1581	1601	1663
	"150"	1571	1681	1701	1763
	"160"	1671	1781	1801	1863
	"170"	1771	1881	1901	1963
	180"	1871	1981	2001	2063

## SMALL ANGULAR REBATED DOOR FRAMES

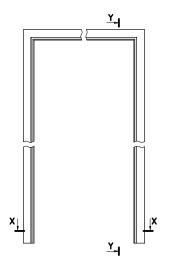
**DOOR FRAMES** 

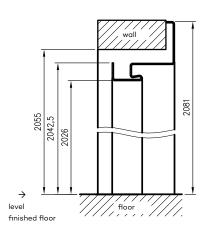
#### CONSTRUCTION:

The steel door frames are made of 1.2 mm thick low-carbon steel sheet, protected with a varnish, organic protective coating. The door frame consists of two stands: latch strike plate and hinge, and a lintel, permanently connected by welding. Hinged racks are equipped with hinge sockets (2-3 pcs.), while hook racks have cutouts for the tongue and latches of the dedicated door leaf lock (the set includes a covering gasket).

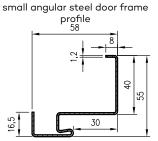
#### APPLICATION

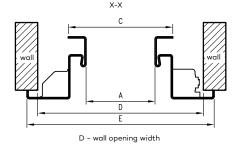
Small Angular Steel Door Frame - door frame designed for rebated interior doors











Dimensions for single leaf doors				
symbol width.	Α	С	D	E
"60"	600	633	690	710
"70"	700	733	790	810
"80"	800	833	890	910
"90"	900	933	990	1010
"90E"	904	937	994	1014
"100"	1000	1033	1090	1110

Note: Extra charge for reinforcement for self closer

#### **AVAILABLE COLOURS**

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.



<sup>\*\*\*</sup> beige colour is available only in semi-gloss



POLARIS door handle - chrome DRE-Cell, 3D and CPL colour inserts inserts in acrylic laminates



POLARIS door handle - black matt DRE-Cell, 3D and CPL colour inserts inserts in acrylic laminates



WEGA door handle - satin nickel



WEGA door handle - black matt



ATRIA door handle - satin nickel



ATRIA door handle - black matt



ORION door handle - satin nickel



ORION door handle - black matt



ARCTUS door handle - satin nickel



backplate for simple key



backplate for cylinder lock



backplate for





backplate for toilet lock

bathroom lock backplate



backplate for

simple key

backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for



backplate



backplate for toilet lock



ALTAIR door handle - graphite



AVIOR door handle - glossy chrome



MIMOSA door handle - black matt



ZETA door handle - satin nickel



CORSA door handle - black matt



RUMBA handle - black



RUMBA door handle - brass matt



SCALA handle - black



SCALA handle - brass



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate



backplate for simple key



backplate for



bathroom lock backplate



simple key backplate



cylinder lock backplate



backplate for toilet lock



simple key backplate



cylinder lock backplate



backplate for toilet lock



DIVA door handle - brass



IBIZA door handle - black matt



CUBE door handle - glossy chrome



CUBE door handle - brushed nickel



CUBE door handle - black matt



ZOJA door handle - brushed brass



door handle ZORBA - shiny chrome/satin



QUIK Fit door handle - black



DIVA door handle - black matt



backplate



backplate



toilet lock



backplate for simple key



backplate for cylinder lock





bathroom lock backplate



backplate for simple key



cylinder lock backplate



backplate for toilet lock



backplate for simple key



cylinder lock backplate



toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock









backplate for toilet lock



CUBE SLIM door handle - shiny brass



TOPAZ door handle - stainless steel



TOPAZ door handle - stainless steel, black matt



handle JOWISZ - stainless steel



LUNA SLIM door handle - brushed chrome



LUNA SLIM handle - shiny brass



IBIZA door handle - nickel satin



**door handle MEDA - shiny chrome** DRE-Cell, 3D and CPL colour inserts inserts in acrylic laminates



CUBE SLIM handle - brushed chrome



backplate for simple key



backplate for cylinder lock





backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



simple key backplate



cylinder lock backplate



backplate for toilet lock



backplate for simple key



cylinder lock backplate



backplate for toilet lock



simple key backplate



cylinder lock , backplate



backplate for



TOMA door handle - black



STARK Fit handle - black



WARNA handle - satin nickel



NOX slim door handle - black matt, round backplate



NOX slim door handle - black matt, square backplate



EDER door handle - black matt



ALAMBRE door handle - glossy chrome



FOKUS door handle - satin nickel velvet



UNO door handle - stainless steel



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock





backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



backplate



backplate for simple key



backplate for cylinder lock



backplate for



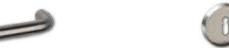
backplate for simple key



cylinder lock backplate



backplate for toilet lock



backplate for



backplate for



backplate for



ROMANA door handle - chrome/lacquered nickel



backplate for simple key



cylinder lock backplate



backplate for toilet lock



cylinder lock



backplate for toilet lock



TIK-QR handle - anthracite

QUBIK door handle - varnished nickel



simple key

backplate

backplate for simple key



backplate

cylinder lock backplate



backplate for toilet lock





Magni door handle - black structure



simple key backplate



cylinder lock backplate



backplate for toilet lock



ORGANIC door handle - gray-brown, cashmere, sabio



simple key backplate



cylinder lock backplate



backplate for toilet lock



sabio



UNICO door handle - pink gold satin



simple key backplate



cylinder lock backplate



backplate for toilet lock





technical handle STAR TEC - class IV stainless steel matt price for a set (door handle + cylinder backplate), door leaves thickness up to 55 mm



cylinder lock

DIVA door handle and back plate for FORCA 10 and FORCA B 10 door leaves, spacing 72 mm, F1 silver color door handle rosette



DIVA door handle and back plate for NEFRYT RC3 door leaf spacing 92 mm, F8 black door handle rosette



door handle DIVA and backplate for NEFRYT RC3 door leaf spacing 92 mm, F6 INOX (stainless steel) color door handle rosette



Metalbud **ATLAS RCO** handle and rosette to Enter / Solid door leaf black matt or stainless steel door handle rosette



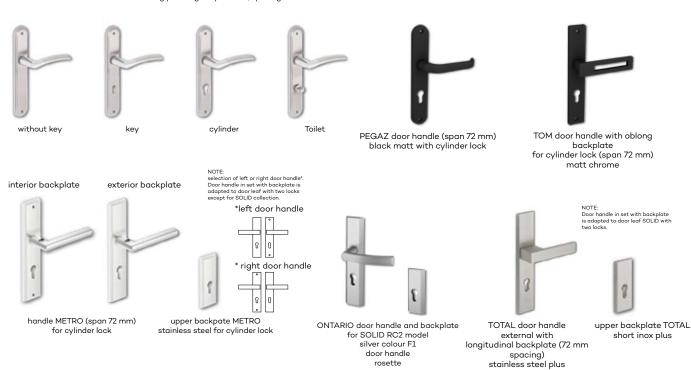
Metalbud **ATLAS RC2** handle and rosette for SOLID RC2 model black matt or stainless steel door handle rosette



Metalbud **ATLAS RC3** handle and rosette for Forca and Forca B door leaves black matt or stainless steel door handle rosette

Note: long plates do not fit doors with magnetic locks.

ZORBA door handle with long plate - glossy chrome, spacing 72mm  $\,$ 



rosette

Note: long backplates do not fit doors with magnetic lock

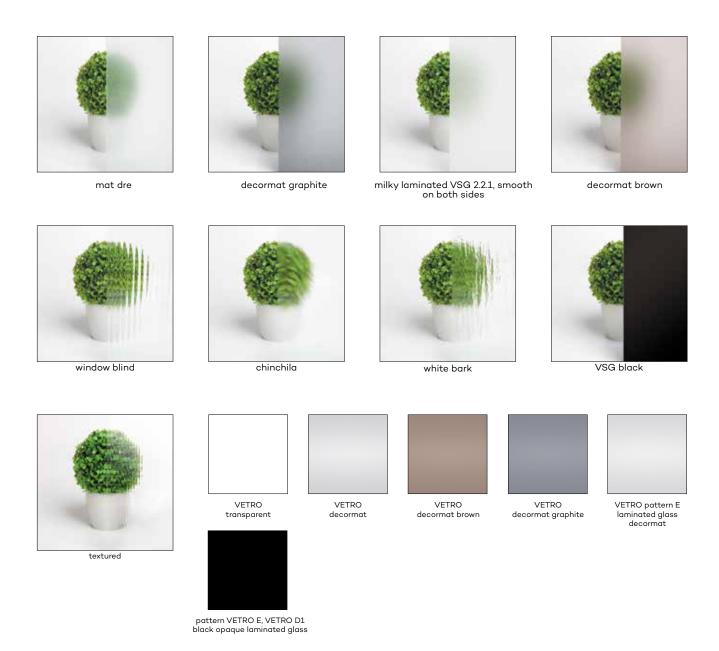




#### **SELF CLOSER**



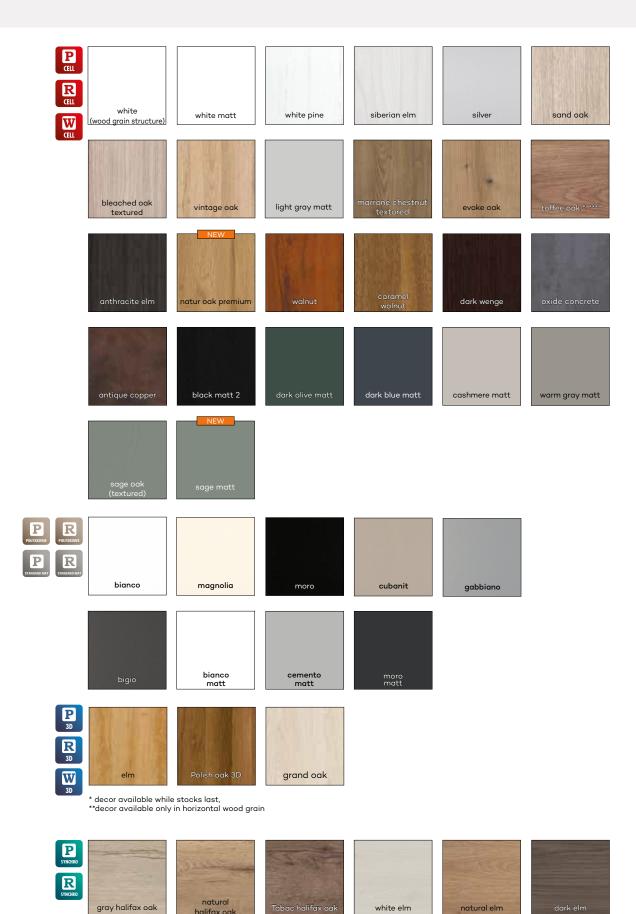
## GLASS



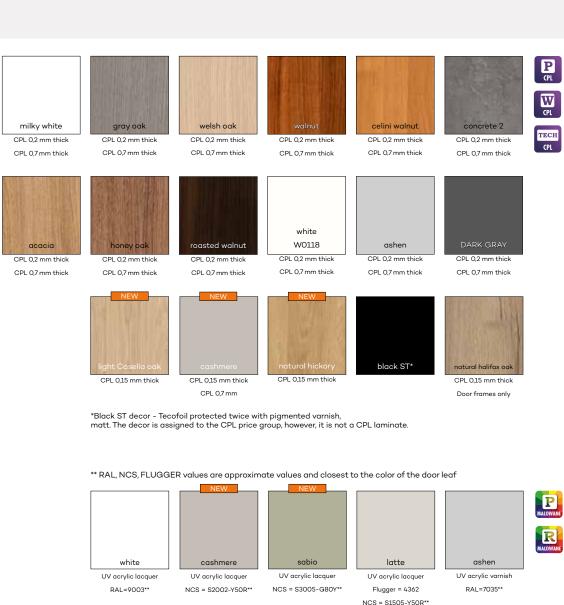
#### PRICES

Prices and availability of glass panes are listed on the door leaf pages. Glass panes in our door collections have obverse and reverse sides (except for VSG 2.2.1, VSG3.3.1 and VETRO E, VETRO D1).

## **DECORS**



## **DECORS**









## Grafi

#### GRAPHIC PATTERNS



GRAFI M1 G16

#### $\ensuremath{^*}$ pattern versions available for the right and left door leaf



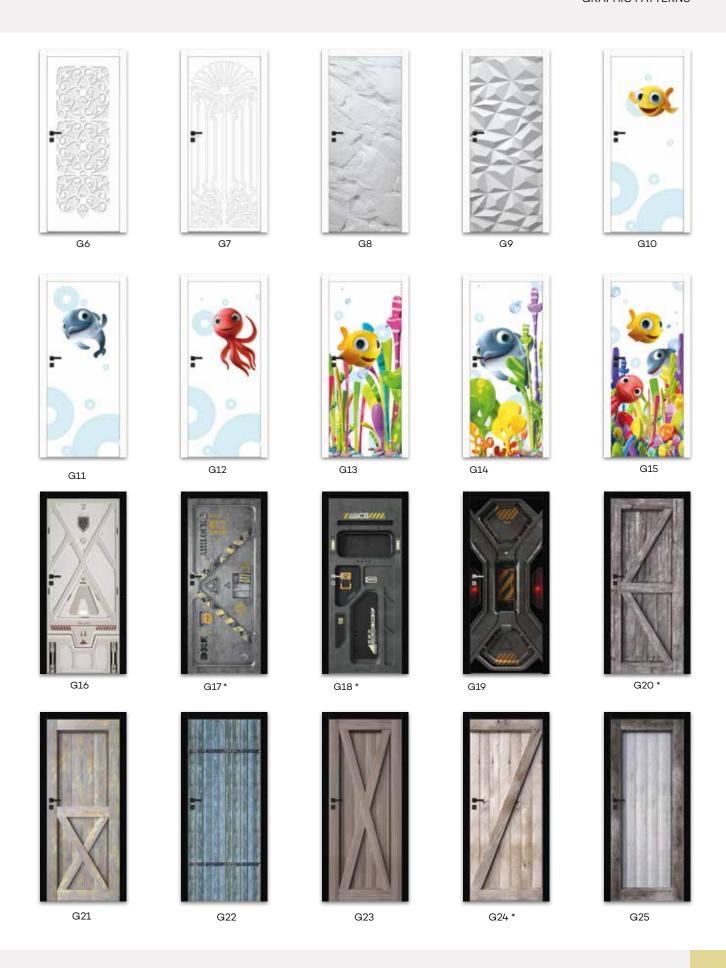








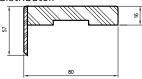
## Grafi GRAPHIC PATTERNS

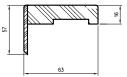


## DOOR FRAMES MASKING ELEMENTS

#### **KT2 ARCHITRAVE**

KT2 80mm and 63mm architraves increase the adjustment range of the standard OR (adjustable) door frame by +10mm. The architrave must be ordered as a separate accessory. The architrave's price is available at your distributor.



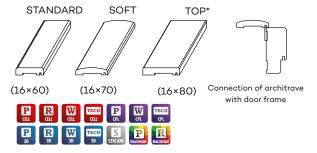




#### ARCHITRAVES

#### Application: fixed door frame, fixed door frame SOFT

**Contents of the set** (for one side of the door): horizontal and two vertical strips, plastic hooks, pins and clamps. The masking architraves are packed in a cardboard box.



#### QUARTER ROUNDS

Quarter round is used to cover the angular connection between the wall and the door frame. A single item constitutes a trade unit. prices of quarter rounds

Quarter rounds require cutting before the assembly.



quarter round 16 × 16 × 2200 mm

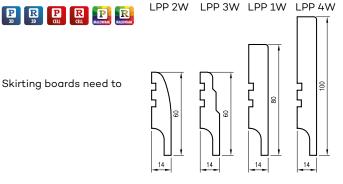


quarter round SOFT 11 × 18 × 2200 mm

#### SKIRTING BOARDS



The length of the skirting boards is 2.62 m (except for LPP4W). Skirting boards need to be trimmed prior to installation.



Lenght of LPP4W is 2,40 mb It is made of moisture resistant board.

#### **VENTILATION GRILLE**

There is possibility to instal bathroom plastic ventilation grille, which is available in the following colours: white, beige, calvados, brown, silver, creamy, gray, black and ashen (except for frame construction doors, sliding doors, fire resistant doors and SOLID, ENTER) or aluminum ventilation grille

- plastic ventilation grille
- aluminum ventilation grille



plastic ventilation grille



aluminum ventilation grille

## VENTILATION ACCESSORIES AND OTHERS

#### **VENTILATION SLEEVES FOR PANEL DOORS**

There is possibility to purchase a set (5 pcs) of ventilation sleeves. DRE-Cell Decor, 3D foil, CPL laminate.









#### VENTILATION SLEEVES FOR FRAME CONSTRUCTION DOOR LEAF

For frame construction doors, except for VETRO with plastic sleeves (3 sleeves for doors "60", 4 sleeves for doors "70", 5 sleeves for doors "80"-"100")

#### PLASTIC VENTILATION SLEEVES



#### **VENTILATION UNDERCUT**

In all collections (except for SOLID, SOLID RC2, ENTER, FIRE resistant door leaves, sliding doors, folding), ventilation undercut can be made upon request.



#### 13.5 MM HINGE FOR REBATED DOORS

- (set of lower and upper part) black 13.5 mm hinge
- extra charge for silver adjustable hinge for rebated frame construction door leaf

### HINGE COVERS

• (set consist of 2 pcs. for 1 hinge) Plastic hinge covers are adjusted to hinges with diameter of 13.5 mm.













chrome chrome black matt

#### TYPES OF DOOR LEAF EDGES











fixed edge edge without rebate

edge with te inverted rebate

edge R5

edge R 2.5 mm in CPL laminates except for white, milky white, ash, cashmere

TYPES OF GLAZING FRAMES AND PANELS



glazing bar



pane frame



glazing





mm panel





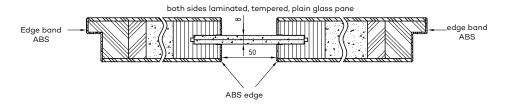
rounded glass pane frame

flat panel

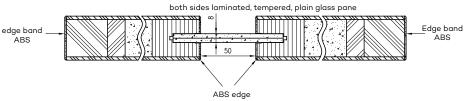
flat uniform glazing bar

TECHNICAL INFORMATION - VETRO E SYNCHRONOUS LAMINATES, PAINTED

Horizontal cross-section of rebated VETRO E doors

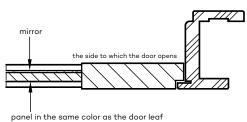


#### Horizontal cross-section of non-rebated VETRO E doors

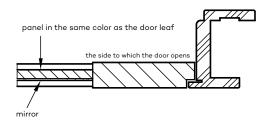


#### TECHNICAL INFORMATION - ESTRA

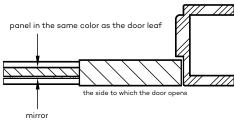
ESTRA 10 doors with inverted rebate in the "Obverse" variant



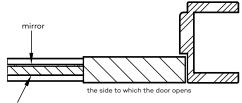
ESTRA 10 door with inverted rebate in the "Reverse" variant



ESTRA 10 doors, non-rebated or rebated, in the "Obverse" variant



ESTRA 10 doors, non-rebated or rebated, in the "Reverse" variant

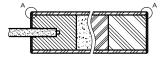


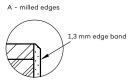
panel in the same color as the door leaf

#### **TECHNICAL INFORMATION - VETRO D1**

NOTE: In white matt color the door leaves are aslo available in non-rebated door leaf.

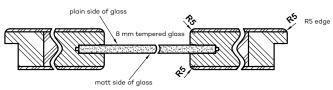
corss-section of stile in non-rebated door leaf





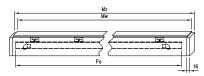
VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opening inversely). Presented horizontal cross-sections shows the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

## Horizontal cross-section of VETRO D1



#### WALL-MOUNTED SLIDING SYSTEM

masking strip with guide bar



Single sliding system

Dimen- sion	Maskir	ng strip	Guide bar
door [mm]	Mz	Mw	Pa
644, 744	1620	1588	1500
844	1920	1888	1800
944	2120	2088	2000
1044	2160	2128	2000

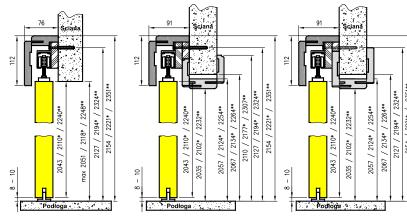
double leaf door sliding system

Dimen- sion	Masking strip		Guide bar
door [mm]	Mz	Mw	Pa
2 x 644	2 x 1519	2 x 1503	2 x 1500
2 x 744	2 x 1519	2 x 1503	2 x 1500
2 x 844	2 x 1819	2 x 1803	2 x 1800
2 x 944	2 x 2019	2 x 2003	2 x 2000
2 x 1044	2 x 2063	2 x 2047	2 x 2000

#### Single sliding system

symbol	"60"	"70"	"80"	"90"	"100"
Α	602	702	802	902	1002
С	646	746	846	946	1046
D	664	764	864	964	1064
E	752	852	952	1052	1152
E*	786	886	986	1086	1186
S	644	744	844	944	1044

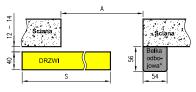
NT - vertical cross-section NT - vertical cross-section NS - vertical cross-section for tunnel with 63 mm architrave for tunnel with 80 mm architrave



Standard dimensions height 2043,

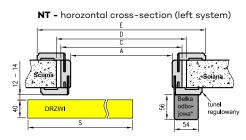
- \* for the standard height 211X, \*\* for the standard height 224X

NS - horizontal cross-section (left system)



#### double leaf sliding system

symbol	"120"	"140"	"160"	"180"	"200"
Α	1200	1400	1600	1800	2000
С	1244	1444	1644	1844	2044
D	1264	1464	1664	1864	2064
E	1350	1550	1750	1950	2150
E*	1384	1584	1784	1984	2184
S**	644	744	844	944	1044

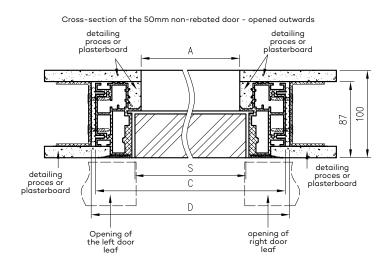


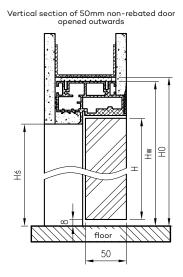
\* is not available in double leaf system

E\* applies to tunnel with T80

S\*\* width of single leaf door

#### PROFI - NON-REBATED - OPENING OUTWARDS IN ACCORDANCE WITH THE 2043, 2240 STANDARD





Profi door width dimensions

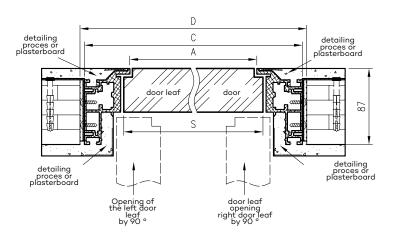
	S	Α	С	D
"60"	600	586	690	700
"70"	700	686	790	800
"80"	800	786	890	900
"90"	900	886	990	1000
"100"	1000	986	1090	1100

Door height dimensions

stan-	н	НŚ	hw	но
dard		по	IIVV	ПО
2043	2043	2044	2096	2101
2240	2240	2241	2293	2298

#### PROFI - INVERTED REBATE - OPENING INWARDS IN ACCORDANCE WITH THE 2043, 2240 STANDARD

Cross-section of 50mm inverted rebate door - opened inwards



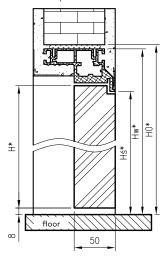
Profi door width dimensions

	S	Α	С	D
"60"	600	586	690	700
"70"	700	686	790	800
"80"	800	786	890	900
"90"	900	886	990	1000
"100"	1000	986	1090	1100

Door height dimensions

stan-	Н	HŚ	hw	НО
dard		по	IIVV	по
2043	2053	2054	2106	2111
2240	2250	2251	2303	2308

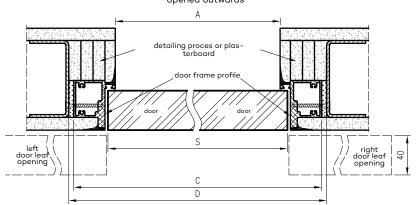
Vertical section of 50mm inverted rebate door - opened inwards



- A width of passage in door frame unit C external width of door frame D required width of wall opening HO height of the wall opening

#### SARA ECO 2 - NON-REBATED - OUTWARD OPENING DRE DOOR FRAME

Cross- section for Sara Eco2 non-rebated doors opened outwards



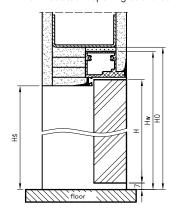
Dimensions of the door leaf width Sara Eco 2

Sulu ECO Z				
	S	Α	С	D
"60"	620	605	690	700
"70"	720	705	790	800
"80"	820	805	890	900
"90"	920	905	990	1000
"100"	1020	1005	1090	1100

Door height dimensions

stan- dard	Н	НŚ	hw	НО
202x	2020	2020	2062	2070
220X	2200	2200	2242	2250
240X	2400	2400	2442	2450

Vertical cross - section for Sara Eco 2 door non-rebated - opening outwards

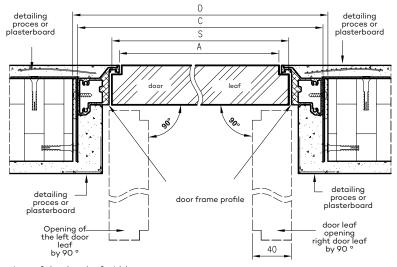


DRE profile for non-rebated outward opening doors



### SARA ECO 2 - INVERTED REBATE - INWARD OPENING DRE DOOR FRAME

Cross-section of Sara Eco 2 with inverted rebate - opened inwards



Dimensions of the door leaf width

Sara Eco 2				
	s	Α	С	D
"60"	620	605	690	700
"70"	720	705	790	800
"80"	820	805	890	900
"90"	920	905	990	1000
"100"	1020	1005	1090	1100

- S door leaf width
- A width of passage in door frame unit

Door height dimensions

H\*

2030

2210

2410

Hś \*

2030

2210

2410

H0 \*

2080

2260

2072

2252

2452

stan-

dard

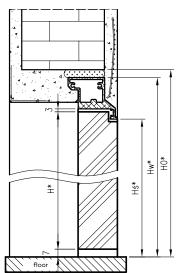
202x

220X

240X

- C external width of door frame D required width of wall opening

Vertical section of Sara Eco 2 with inverted rebate - opened inwards

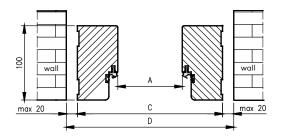


DRE profile for doors with inverted rebate opened inwards



50,4	
40	
া া	1
	2
13	42,2
<b>E 2</b>	_
V <del></del>	

#### **WOODEN DOOR FRAME FOR ATHOS EI 30**

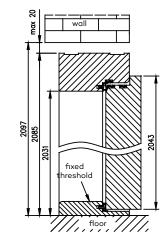


OD (wooden door frame) dimensions for Athos doors

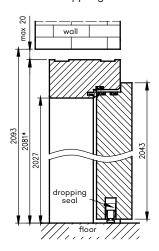
width.		Α	С	D			
"80"		802	910	934			
"90"		902	1010	1034			
"90E"		917	1025	1049			
	"100"	1002	1110	1134			
	"110"	1102	1210	1234			

D - width of the assembly hole



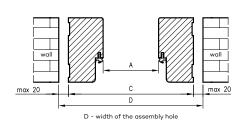


Wooden door frame for Athos door with droppimg seal \*



#### FIRE-RESISTANT WOODEN DOOR FRAME FOR OLIMP EI 30, EI 60

horizontal cross-section of door frame in the wall



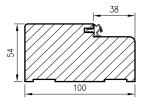
OD OLIMP El30 wooden door frame for single-leaf doors

	Α	С	D
80	802	910	934
90	902	1010	1034
90E	917	1025	1049
100	1002	1110	1134
110	1102	1210	1234

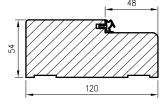
OD OLIMP EI60 wooden door frame for single-leaf doors

ioi oiligi	c icai ao	010	
	Α	С	D
80	804	912	936
90	904	1012	1036
90E	933	1041	1065
100	1004	1112	1136
110	1104	1212	1236

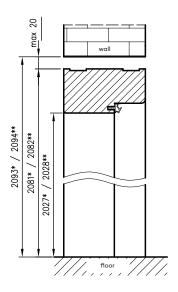
Cross-section of the wooden door frame for OLIMP EI30 doors



Cross-section of the wooden door frame for OLIMP El60 doors



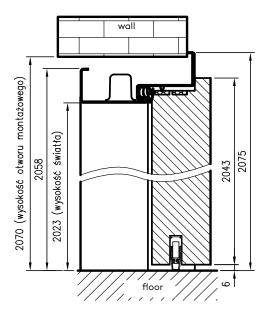
vertical cross-section of fire-resistance door leaf.



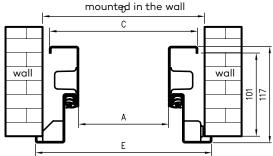
- $^{\ast}$  dimensions of OD OLIMP EI 30 wooden door frame
- \*\* dimensions of OD OLIMP EI 60 wooden door frame

#### STEEL FIXED DOOR FRAME FOR OLIMP EI 60

OLIMP EI-60 door leaf vertical cross-section

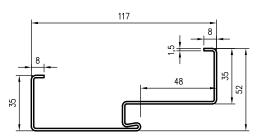


horizonatl cross-section of door frame



D - width of the assembly hole

door frame profile



Olimp El60 dimensions for single leaf doors

	Α	С	D	Е
"80"	797	867	884	901
"90"	897	967	984	1001
"90E"	926	996	1013	1030
"100"	997	1067	1084	1101
"110"	1097	1167	1184	1201

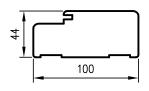


Hingo SIMONS/WEDI

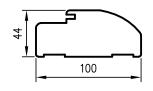
Hinge SIMONSWERK VX 7939/160 (for door widths "100" and "110"

#### FIXED DOOR FRAME PROFILES OP, OP SOFT, OPB

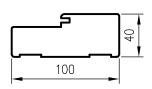
OP (fixed door frame) profile

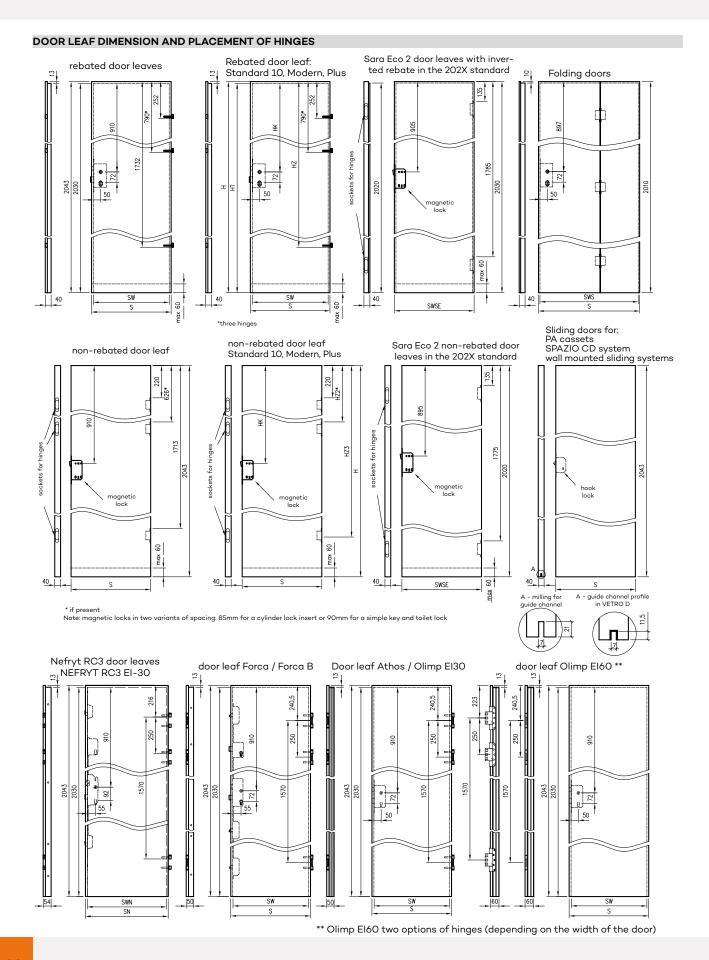


OP SOFT (fixed door frame SOFT) profile



OPB profile





#### DOOR LEAF WIDTH Symbol of the door S SW SWSE SWS dimension "60 618 620 644 "60N" 624 "70" 744 718 720 "70N" 724 "80" 844 818 820 824 "80N" 824 "90" 944 918 920 924 "90N" 924 1044 1018 1020 1024 "100" "100N" 1024 "110" 1144 1118

- total door leaf width SW - width in the rebate (refers to rebated door leaf) SWSE - Sara Eco 2 leaf width SWS - width in the rebate of folding door

- width "110" is only available in door leaves Standard 10, Athos, Enter Acoustic

NOTE: Total width of "40" side panels is 444 mm.

"xN" - width standard for selected non-rebated panel and frame construction doors single-leaf in 2043 standard

The investment standard "90E" provides 900mm passage in the door frame with the door leaf opened at an angle of  $90^{\circ}$ 

ADDITIONAL LEAF WIDTHS						
Symbol of the door di- mension	S	SW				
"90E" for OLIMP EI30, ATHOS, FORCA, FORCA B.	959	933				
"90E" for OLIMP EI60	973	947				
"90E" for STANDARD, ENTER, ENTER AKUSTIK, SOLID, SOLID RC2	948	922				

Symbol of the door dimension	SN (total width of NEFRYT door leaf)	SWN (width of NEFRYT door leaf in the rebate)
"80E"	865	839
NEFRYT RC3 "90E"	965	939
"100E"	1065	1039

#### DIMENSIONS OF THE DOOR LEAF WITH 4 VARIABLE HEIGHTS

(refers to door leaf STANDARD 10 and collections MODERN and PLUS)

Н	H1	HK	HZ	HZ2	HZ3
1983	1970	850	1672	606	1653
2043	2030	910	1732	626	1713
2110	2097	977	1799	647	1780
2240	2227	1107	1929	691	1910

- H total height of the door leaf
- H1 door leaf height in the rebate
- HK distance form the top rebate of door leaf to the axis of the handle
- HZ distance from the upper edge of the door leaf to the mounting point of the third hinge

#### DOOR LEAF HEIGHT

2043 mm - total height of rebated and non-rebated door leaf (2010 for folding doors)

2030 mm – height of the rebated door leaves in the rebate (2020 for Sara Eco 2 door leaves with the inverted rebate, 2000 for folded doors)

2055 mm - total height of the door leaves with inverted rebate

1983, 2043, 2110, 2240 mm - total possible height of STANDARD 10 door leaf and MODERN and PLUS collection (1970, 2030, 2097, 2227 mm measured in the door leaf rebate)

#### SHORTENING OF DOOR LEAF

There is possibility to shorten door leaf by your own, up to 60 mm (there is no possibility to shorten following door leaf: VETRO, FIRE RESISTANT DOORS, FORCA B, door leaf of all collections in the sliding version, passive doors, glass doors, folding doors and door leaves with dropping seal).

NOTE: The door leaf after recuperative undercut – 8 mm, is adapted to be shortened by oneself, by a maximum of 52 mm.

#### CLEARANCE BETWEEN DOOR LEAF AND FLOOR

tandard clearance between door leaf and finished floor is 8 mm high (15 mm in FOLDE door leaf, 5-6 mm in OLIMP door leaf).

#### **NOTES REFERED TO HINGE**

In rebated door leaf: frame construction doors, entrance (Enter, Enter Acoustic, Solid) and in the other collections with size wider than "90", 3 screw-in pivot hinges of ø 13,5 mm are mounted. For other interior rebated leaves, there is possibility to choose 2 or 3 hinges.

SOLID RC2, FORCA, FORCA B, ATHOS, NEFRYT RC3 and OLIMP El30 door leaves are equipped with three-parts hinges.

The OLIMP El60 leaves, depending on the width, are equipped with 3 three-part hinges or 3 SIMONSWERK hinges VX 7939/160.

Non-rebated door leaf come with pre-milled sockets for two or three hidden concealled hinges which are attached together with non-rebated door frame. Sara Eco 2 door leaves with inverted rebate and non-rebated doors have milled sockets for recessed hinges, which are packed together with the door frame. Folding doors come with 3 hidden recessed hinges which join two parts of door leaf.

Door leaves with inverted rebate have sockets for two concealled hinges, which are packed together with door frame.

#### Non-rebated door leaf

# magnetic

edge without rebate



lock



hinge recessed hinge

#### **REBATED DOOR LEAF**



edge fixed



hinge screw-in



threefold hinge



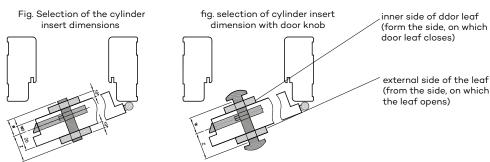
deadbolt lock

#### DOOR LEAF THICKNESS AND SELECTION OF CYLINDER INSERT

Door leaf type	Door leaf	proportion	reccommended** dimen-	Refers to cylinder in	nsert with door knob
	thick- ness	in the door leaf (WO/ZO)	sion of the cylinder insert (W/Z)	Cylinder insert with a knob on the inside (W/Z)	Cylinder Insert with a door knob outside (W/Z)
rebated door leaf	40	14 / 26	25 / 40 ; 26 / 36 26 / 41 ; 30 / 40	25G/40; 26G/36 26G/41; 30G/40 27G/40	25/40G; 26/36G 26/41G; 30/40G 27/40G
Sara Eco 2 inverted rebate door leaves	40	24 / 16	35 / 30 ; 36 / 26 36 / 31 ; 40 / 30	35G/30; 36G/26 36G/31; 40G/30	35/30G; 36/26G 36/31G; 40/30G
Non-rebated door leaf	40	20 / 20	31 / 31 ; 30 / 30 35 / 35		30G/30 a / 35
Profi non-rebated door leaves	50	25/25	35/35; 36/36 40/40; 41/41		; 36G/36 40G/40
Non-rebated door leaf Sara Eco 2	40	16 / 24	30 / 35 ; 26 / 36 31 / 36 ; 30 / 40	30G/35; 26G/36 31G/36; 30G/40	30/35G; 26/36G 31/36G; 30/40G
Door leaf with inverted rebate	40	27 / 13	40 / 25 ; 41 / 26	40G/25; 41G/26	40/25G; 41/26G
Profi Door leaf with inverted rebate	50	30/20	40/30; 41/31 45/35	40G/30 ; 41G/31 45G/35	40/30G ; 41/31G 45/35G
Folding doors	40	17/23	30/35; 31/36 30/40	30G/35; 31G/36 30G / 40	30/35G; 31/36G 30 / 40G
fire resistance Athos	50	21 / 29	31 / 41 ; 35 / 40	31G/41; 35G/40	31/41G; 35/40G
Olimp El30	50	18 / 32	30 / 45 ; 31 / 46	30G/45; 31G/46	30/45G; 31/46G
Olimp El60	60	28 / 32	40 / 45 ; 41 / 46	40G/45; 41G/46	40/45G; 41 / 46G
fire resistance FORCA	50	22 / 28	35 / 40		
SOLID RC2	40,6	14 / 26,6	26 / 40 ; 26 / 41 30 / 40		
NEFRYT RC3	54	27,5/26,5	35/40	35G/40	35G/40

<sup>\*</sup> The inserts are reversible - i.e. 25/40 = 40/25, 26G/36 = 36/26G

<sup>\*\*</sup>reccommended dimensions (assuming that backplate is 10 mm thick, and patented cylinder doesnt exceed 5 mm above backplate).



Dimension of cylinder insert is calculated using the following formula:

WO + backplate thickness + 2÷3mm / ZO + backplate thickness + 2÷3mm

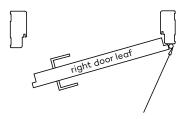
where: WO and ZO - values have been presented in the table above thickness of the backplate - measured (presented values in above table assume that backplate is 10mm thick)

Selection of backplate with door knob - if we want to mount a knob on:

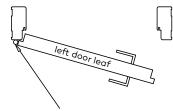
- the inner side of door leaf symbol of the door knob must be next to "W" dimension (see column 5 in the table)
- the external side of the leaf symbol of the door knob must be next to "Z" dimension (see column 6 in the table)

#### SINGLE LEAF REBATED DOOR

We offer left, right and central door leaf



hinges are located on right side when viewing from hinges sight



hinges are located on left side when viewing from hinges sight

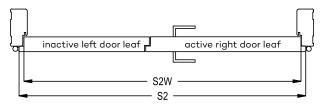


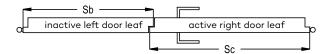
#### **DOUBLE LEAF REBATED DOOR**

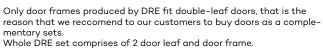
We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes passive, and double left leaf - left leaf is an active one and the right one is passive.

An active door leaf has a rebate and a lock as a standard option. In double leaf door there is available only

Inactive door leaf comes with a "counter rebate" and additionally is equiped with a latch strike plate and a flush bolt as a standard fitting (A)











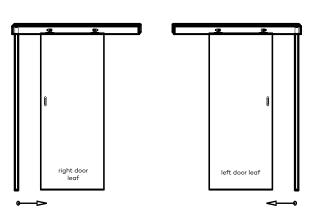
flush bolt (A)

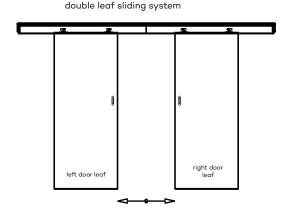
Symbol of door			dimension in [mm]	
dimen- sion	S2	S2W	combination* Sc+Sb	
"100d"	1078	1052	644+444	
"110d"	1178	1152	744+444	
"120"	1278	1252	844+444; 644+644	
"130"	1378	1352	944+444; 744+644; 644+744	
"140"	1478	1452	1044+444; 844+644; 744+744; 644+844	
"150"	1578	1552	944+644; 844+744; 744+844; 644+944	
"160"	160" 1678		1044+644; 944+744; 844+844;	
			744+944; 644+1044	
"170"	1778	1752	1044+744; 944+844; 844+944; 744+1044	
"180"	1878	1852	1044+844; 944+944; 844+1044	
"190"	1978	1952	1044+944; 944+1044	
"200"	2078	2052	1044+1044	

leaf width

#### NON-REBATED DOOR LEAF - SLIDING VERSION

We offer left, right and central door leaf (door leaf without a lock and handle)

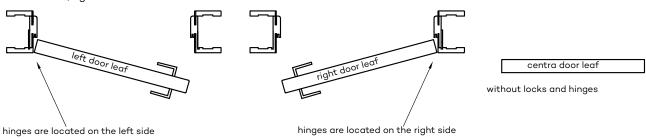




when active leaf is equipped with lock non-active leaf is equipped with latch strike plate

#### SINGLE LEAF DOOR NON-REBATED

We offer left, right and central door leaf



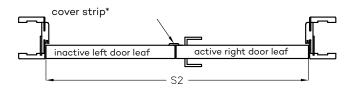
when viewing from the side of the room (door leaf unit is opened towards opening direction)

NOTE: the mechanical lock option for non-rebated doors is only available for single-leaf doors

#### DOUBLE LEAF NON-REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes passive, and double left leaf - left leaf is an active one and the right one is passive.

An active door leaf hos lock as a standard option. Inactive door leaf is equiped with a latch strike plate and a flush bolt as a standard fitting.



 $^{\ast}$  for double lef non-rebated doors there is possibility to purchase cover stripe width of cover stripe 30 mm



Symbol of door		dimension in [mm]				
dimen- sion	S2	combination* Sc+Sb				
"120"	1291	644+644				
"130"	1391	744+644; 644+744				
"140"	1491	844+644; 744+744; 644+844				
"150"	1591	944+644; 844+744; 744+844; 644+944				
"160"	1691	1044+644; 944+744; 844+844;				
		744+944; 644+1044				
"170"	1791	1044+744; 944+844; 844+944; 744+1044				
"180"	1891	1044+844; 944+944; 844+1044				
1						

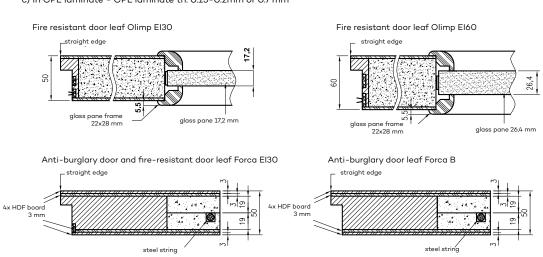
combination\* - possible combination of active (Sc) and inactive (Sb) leaf width

#### CONSTRUCTION OF PANEL DOORS

- · door leaf frame made of coniferous wood or MDF
- Core: stabilizing insert "honeycomb" (A), perforated chipboard (B) and in fire proof doors: chipboard
- 3 mm HDF external board or 4 mm HDF external board (Finea, Finea B, Enter, Enter Akustik, Solid)
- · type of edge straight or without rebate

External boards of door leaf is finished with:

- a) in DRE-Cell decor collection decorative foil based on the polypropylene
- b) in 3D foil 3D foil based on decorative paper
- c) in CPL laminate CPL laminate th. 0.15-0.2mm or 0.7 mm



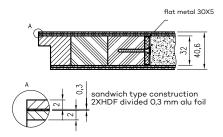


A. Stabilizing insert "honeycomb"

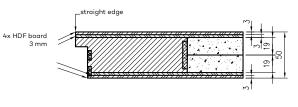


B. Tubular chipboard

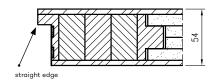
Anti-burglary door leaf SOLID RC2



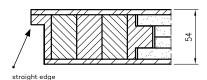
Fire-resistant door leaf Forca EI30



NEFRYT RC3 EI-30 anti-burglary and fire-resistant door leaf



NEFRYT RC3 anti-burglary door leaf



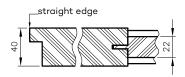
#### FRAME CONSTRUCTION DOOR LEAF CONSTRUCTION (DOES NOT APPLY TO VETRO D COLLECTION)

Frame construction door leaf is entirely made of wood-based panels: vertical stiles made of wood-based panels - 40 mm external horizontal stiles made of wood-based panels - 35 mm horizontal rails (interior):

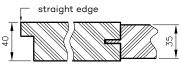
- wood-based boards - 22 mm in Lumio, Vico, Auri, Piano, Even, Premium, Fosca, Verso, Reva, Solte, Triesta\*, Ena\* door leaves (\* In Ena 1-2, Triesta 1-2, 1-2 collection, the frame by the large glass pane is made of wood-based boards - 35 mm. In Ena 3-5 and Triesta 3 models, two frames by the large glass panes are made of wood-based boards - 35 mm.)

- wood-based panels - 35 mm in Nestor, Elsa, Scala, Berge, Estra door leaves

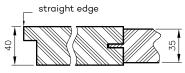
Horizontal cross-section of door leaf Lumio, Vico, Auri, Piano, Premium, Fosca, Verso, Ena, Even, Triesta, Reva, Solte



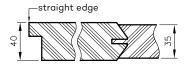
Horizontal cross-section of Ena and Triesta doors (cross-section at the height of the frame next to the large glass)



Horizontal cross section of the door leaf Scala, Berge



Horizontal cross-section of ELSA



straight edge

Horizontal cross-section of Nestor

#### FILLINGS OF FRAME CONSTRUCTION DOOR LEAF:

Scala A; - 4 mm glass pane, flat 4 mm HDF board Scala B - 4 mm glass pane, 19 mm MDF profiled board Elsa A - 4 mm glass pane, flat 4 mm HDF board Elsa B - 4 mm glass pane, 19 mm MDF profiled board Premium 1-3 - 4 mm glass pane

Premium 4-7, 12 - 4 mm glass pane, 4 mm HDF marquetries made in door leaf colour Premium 8-11, 13 - 4 mm glass pane, 4 mm HDF marquetries coated with silver laminate

Piano 1-6 - 4 mm glass pane, 16 mm MDF profiled board Piano 9-12 - 4 mm glass pane, 19 mm MDF profiled board

Fosca 1-3 - 4 mm glass pane, 4 mm HDF board coated with silver laminate Fosca 4-6 - 4 mm HDF board coated with veneer in door leaf colour

Nestor, Berge - 4 mm glass, 19 mm profiled MDF panel Ena, Triesta, Auri, Even, Reva, Solte, Verso - 4 mm glass

Estra - 4 mm glass, 16 mm flat MDF panel, undercuted

Volta - 6 mm glass pane

profil płyciny MDF 19 mm Scala B, Piano 9-12, Elsa B, Nestor, Berge)



profil płyciny MDF 16 mm



profil płyciny MDF 16 mm (Estra 1-3,5,11)



#### REMAINING TECHNICAL INFORMATIONS:

1. While maintaining the standard dimensions of door leaves and door frames, the gap between the "ready" floor and the lower edge of the door leaf is 8 mm. In order to reduce the above gap, the door frame should be shortened appropriately from the bottom (does not apply to FOLDE and OLIMP).

2. Note! Prior to the purchase and assembly of construction woodwork, check whether the selected type of joinery meet technical requirements of the project and technical drawings, it is particularly necessary to make sure that the construction of walls and ceilings allows for the mounting of construction woodwork of weight specified in the table below:

	door leaf			Door frames		other products	
	interior	entrance	fire-resistance	adjustable	fixed	Adjustable tunnel	Sliding system
Max weight	50 kg*	50 kg*	105 kg*	40 kg	20 kg	40 kg	20 kg

<sup>\*</sup> max weight of single leaf door

3. Door leaf is wrapped in shrink film and the edges are additionally protected with Styrofoam or cardboard inserts.

4. The price of the door leaves does not include the handle, backplates and cylinder insert (except for SCALA A and B collections in rebated and non-rebated option in DRE-Cell veneer and 3D foil, ELSA collection in rebated and non-rebated option in DRE-Cell veneer and 3D foil, and BINI-TO collection in rebated and non-rebated option painted with acrylic varnish, in which the handle and the backplate).

5. It is possible to purchase CENTRA doors and door frames (without pre-drilling for locks and hinges - this option is not available for fire-resistant doors, ENTER/SOLID, ENTER AKUSTIK, NEFRYT RC3, SOLID RC2, FORCA B, Sara Eco 2, FOLDE) for the price of a similar product with fittings and pre-drilling. CENTRA door frames have seals. Fittings are not included.

6. Under the current regulations, doors to the bathroom, wash room and a separate toilets must be opened to the outwards have width of at least 0,8 meter and height of 2 meter and also have on the bottom part openings with their total surface not smaller than 0,022 m2, in order to fulfill correct air circulation. Door ventilation surface is the sum of the available ventilation components: ventilation grille (ensures the ventilation surface of 0.022 m2 in all widths of doors) or ventilation undercut or ventilation sleeves, and the surface of the ground clearance between door leaf and the floor.

Ensuring ventilation surface for rebated doors\*\*

Ensuring ventilation surface for Sara Eco 2 doors and all non-rebated doors

	doors with	ventilation eves	doors with ventilation undercut	
Symbol of door leaf di- mension	ventilation surface of sleeves and the clearan- ce 8 mm [m2]	required clearance to meet ventilation require- ments [in mm]	ventilation surface of the undercut and the clearance 8 mm [m2]	required clearance to meet ventilation require- ments [in mm]
"100"	0,011	19*	0,033	0
"90"	0,010	21*	0,029	1
"80"	0,009	24*	0,025	4
"70"	0,008	28*	0,021	14*
"60"	0,007	33*	0,018	35*

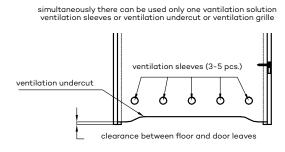
	doors with ventilation sleeves		doors with ventilation undercut	
Symbol of door leaf di- mension	ventilation surface of sleeves and the clearance 8 mm [m2]	required clearance to meet ventilation require- ments [in mm]	ventilation surface of the under- cut and the clearance 8 mm [m2]	required clearance to meet ventilation require- ments [in mm]
"100"	0,0112	19*	0,033	0
"90"	0,0104	21*	0,029	1
"80"	0,0096	23*	0,025	4
"70"	0,0082	27*	0,021	12*
"60"	0,0074	32*	0,018	31*

The above - stated required clearance height of the space under the door assures total ventilation surface of 0.022 m2.

The standard clearance for door leaf is 8mm high.

\*\* Exceptions that are not included in the table (door leaf that can not be shortened):

there is no possibility to shorten double leaf doors and folding doors FOLDE.



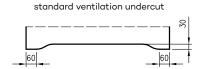


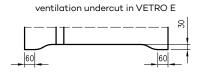
<sup>\*</sup> it is necessary to increase the clearance to the specified height by shortening door leaf at the bottom (when such a shortening is possible - see\*\*)

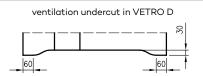
<sup>-</sup> Vetro D and E collections - the use of a ventilation undercut in doors with a width of "80"-"100" and a standard clearance under the door (8 mm) will ensure compliance with the ventilation requirement.

<sup>-</sup> Sliding doors - due to the design of the sliding system (distance from the wall/tunnel by 12-14 mm), they meet the ventilation requirement without the need to use additional options.

#### **VENTILATION UNDERCUT**







#### KICK PLATES

Kick plates so called "OKOPNIKI" it is finishing solution for selected panel door models with straight edge.

models with straight edge. We offer door leaf covered with thin 0.6 mm metal sheets made of stainless steel optional bottom and middle panels. It is also possible that both of panels are instaled at the same time on the selected door leaf. Height of the panel is 300 mm. Door leaf with kick plates must be filled with perforated chipboard.

There is possibility to order door leaf with bottom panel and ventilation undercut.

NOTE: If you wish to place an order, please contact the Customer Service Department.







door leaf model with bottom panel

door leaf model wi middle panel

with bottom and middle panel

#### **EXPLANATIONS:**

- Panel doors , DRE Cell veneer
- R frame construction doors, DRE Cell veneer
- entrance doors, DRE Cell veneer
- panel doors, 3D veneer
- R frame construction doors , 3D veneer
- entrance doors, 3D veneer
- panel doors, Finish foil
- R frame construction doors, Finish veneer
- panel doors, painted
- 🔃 frame construction doors, painted
- panel doors, laminate CPL
- entrance doors, laminate CPL
- technical doors, laminate CPL
- glass doors

- PROFI panel construction doors
- 🦲 panel doors Sara Eco 2
- smoke-proof technical doors
- fire resistant technical doors
- anti-burglary doors
- panel construction doors, lacquered
- P panel construction doors, synchronous laminate
- R frame construction doors, synchronous laminate
- frame construction doors, glossy
- panel construction doors, glossy
- 🔃 frame construction doors, standard matt
- panel cosntruction doors, standard matt

Presented prices of the door leaves doesnt include prices of the door frames and door handles.

The price list is valid from **September 15, 2025.** 

Producer provides 24 months of warranty for door leaf and door frames.

The photos and visualizations used in the catalog show door leaves in the width of 80 cm (does not apply to side panels). In the case of other door widths, the proportions of the collection pattern layout, glazing, frames, millings, graphics will change. More technical informations and informations refered to assembly process are available in product guarantee card.

This product catalogue shall not constitute an offer under the regulations of the Civil Code and is published only for information purposes. Information provided in this catalogue was up-to-date on the day the catalogue was published. Due to the company policy of constant development DRE reserves the right to introduce (without prior notice) of changes to technical parameters, equipement, extended warranty conditions and product specification. The actual colours may vary from the colours printed in this catalogue. We reserve the right to errors in print.

#### Technical approvals:

National Technical Assessment ITB-KOT-2019/0860 edition 2 (sliding system)

National Technical Assessment ITB-KOT-2018/0633 release 2 (FORCA, ATHOS fire doors)

National Technical Assessment ITB-KOT-2022/2051, edition 1 (glass door)

National Technical Assessment ITB-KOT-2021/1945 edition 1 (folding and sliding glass doors) National Technical Assessment ITB-KOT-2017/0011 3rd edition (ENTER/SOLID/SOLID RC2)

National Technical Assessment ITB-KOT-2017/0011 3rd edition (CIVIER/30 National Technical Assessment ITB-KOT-2018/0407 edition 2 (OLIMP)

PN-EN 14351-2: 2018-E12 (interior doors)

National Technical Assessment ITB-KOT-2019/0805 edition 2 (steel door frames)

PN-EN 16034:2014-11 (fire resistance and/or smoke proof properties)



82-300 Elblqg - Gronowo Górne, ul. Nefrytowa 4 Headquarters: phone 55 236 42 58 Customer service department: phone 55 236 42 43 to 48 Marketing department: phone 55 236 42 40 working hours: 8:00 - 16:00 e-mail: dre@dre.pl

